

For worldwide locations, please visit www.sumitomodrive.com/worldwide Contact your local representative at www.sumitomodrive.com/representative Tel: 1-844-SM-CYCLO (762-9256)



1 Food & Beverage



Dependably-Built Low-Maintenance Products For **Uninterrupted Operations**



CYCLO® Overhead Drive

Unique GREASE-FILLED cyclo transmission uses no gears and has 500% overload capacity.

- 2x competitors overload capacity
- Dimensionally interchangeable with competitor units on request
- C-Face motor adapter options
- 100% grease-filled results in no leakage & long life



FORTRESS®

- Up to 2 HP
- 3/4" to 1-7/16" (Hollow & Solid)
- 7:1 up to 60:1
- Grease-filled



HYPONIC®

- Up to 15 HP
- 3/4" to 2" (Hollow & Solid)
- 5:1 up to 1,440:1
- Grease-filled options



CYCLO® 6000

- Up to 235 HP
- 1/2" to 7" (Solid Shaft)
- 3:1 up to 658,503:1
- Grease-filled options



CYCLO® BEVEL BUDDYBOX® 4

- Up to 100 HP
- 1" to 4-15/16" (Hollow & Solid)
- 11:1 up to 26,000:1
- Grease-filled options



CYCLO® HELICAL BUDDYBOX®

- Up to 40 HP
- 1-3/16" to 6-1/2" (Hollow Bore)
- 11:1 up to 26,492:1
- Grease-filled options



SCREW CONVEYOR DRIVE KIT

- Lip seal with adapter
- Double oil seal in gearbox
- **CEMA-Compliant shafts**

FREEZER DRIVE

- Unique Cam-driven pump to circulate lubrication at -45 °F
- Start and stop operations at full load, thanks to Cycloidal technology's 500% shockload ability.





SERVO GEARBOXES

- Lower cost than planetary gearboxes
- Highest acceleration and emergency stop capacity
- Servo Cyclo[®], Servo Bevel BuddyBox[®] and Servo Hyponic® options

Quality Food Grade Components



Ingress Protection	SHIELD360° Packages
Wash Down IP65	ChemiSHIELD360° *
Food Grade High Pressure Wash Down IP69	UltraSHIELD360° **

- * Stainless shafts upon request
- ** Quill input required

Unique Food Grade IP69 Mechanical Seals

- Antimicrobial FKM material
- Self-contained and self-sealing



Optional Stainless Steel Motors

- Totally enclosed stainless steel
- Double-sealed ball bearings



Cycloidal Gearing

- Highest efficiency of all gear types
- 500% shockload





Challenge: Inefficient Gearboxes

- Worm gearboxes have a short lifespan and run hot
- Oil accumulated in the drip pan would splash everywhere during routine washdowns
- Limited 1.5 year life max





Challenge: Production Downtime

- Frequent failure of input oil seals causes leakage
- Recurring input bearing failure due to the installed belt
- The unit ran hot often, presenting a burn hazard to personnel



Challenge: Contamination

- Leaking animal by-product contaminate gearboxes
- Constant downtime due to its inability to withstand excessive shockloading
- Constant overheating causing downtime and potential burn hazards















Solution: Fortress®

- Efficient Hypoid gearing helps the gearbox run cool
- Maintenance-free synthetic grease eliminates need for oil change
- Cassette-style grease seal keeps leakage at bay for a long lifespan



Solution: Maintenance-Free Hyponic®

- Maintenance-free grease lubrication keeps the unit running efficiently
- Direct drive design eliminates the need for belts and replacements
- Hypoid gears have less friction and are nearly 40 degrees cooler than Worm geared units



Solution: Bevel Buddybox® Screw Conveyor

- Sealed, grease-filled gearbox with maintenance-free operation
- Overload capacity is 2x more than competitor units due to Cyclo® technology
- Cycloidal gearing offers higher efficiency and cooler operational temperatures



Process Equipment



Conveyors



Mixers



Screw Conveyors

























It's all about <u>detecting</u> small issues today before they become costly failures tomorrow.

Variable Frequency Drives



- Connection to Rockwell Logix PLC Systems via Ethernet IP
- Rapid commissioning tool with Bluetooth interface
- 200% overload for 4 seconds
- IP66/NEMA 4X-rated enclosures

Centers of Excellence

Our Centers of Excellence offer customers a nationwide support network. From inventory distribution to manufacturing to assembly, we have the team to ensure high quality, responsiveness, on-time delivery, and quick lead times.



Oakville, ON 🕑



Assembly, Sales Support

SM Cyclo of Canada, Ltd.'s Headquarters and assembly center in Toronto, Canada, provides a full line of reducers, motors, brake motors and Aftermarket services to the Canadian market.



Surrey, BC 🕪



Assembly, Sales Support Canada's West Coast facility is located in Surrey, British Columbia. This facility provides our full line of products and Aftermarket services for Western Canada.



Chesapeake, VA

Manufacturing, Support, Inventory, and Training

Our Western Hemisphere headquarters has 250,000 sq ft of manufacturing space, and cuttingedge technology. Centralized inventory distribution with a Foreign trade zone (FTZ), focused on inventory optimization, motor assembly, and hands-on training at our Power Institute.



Verona, VA

Industrial Gearbox Production This purpose-built facility is specifically designed to handle the assembly of our large industrial gearboxes.



Lufkin, TX

Manufacturing and Services This 32,000 sq ft facility handles gear manufacturing, gearbox repairs, and reverse engineering.



Glendale Heights, IL

Gearmotor Assembly and Support Houses our state-of-the-art paint system for our SHIELD360® packages for Cyclo[®], BuddyBox[®], and Hyponic[®].

