

Sumitomo Drive Technologies

Sumitomo Machinery Corporation of America
Headquarters & Manufacturing
 4200 Holland Boulevard, Chesapeake, VA 23323



Sumitomo Machinery Corp. of America
 Chesapeake, VA
 Glendale Heights, IL
 Verona, VA

Phone: +1.757.485.3355
 +1.630.752.0200
 +1.540.213.2442
 Fax: +1.757.485.7490
 +1.630.752.0208
 +1.540.213.2222

SM Cyclo de Mexico, S.A. de C.V.
 Monterrey
 Guadalajara
 Ciudad de México

+52.81.8144.5130
 +52.33.3675.4323
 +52.55.2282.8700
 +52.81.8144.5130 ext. 3109
 +52.33.3675.4418
 +52.55.2282.8700

SM Cyclo of Canada, Ltd.
 Toronto, ON
 Vancouver, BC

+1.905.469.1050
 +1.604.525.5403
 +1.905.469.1055
 +1.604.525.0879

SM Cyclo Colombia, S.A.S.
 Bogotá

+57.1.300.0673
 +57.1.300.0673 ext. 105

Sumitomo Indústrias Pesadas do Brasil Ltda.
 São Paulo

+55.11.4403.9292
 +55.11.4403.9292

SM Cyclo de Chile Ltda.
 Santiago
 Antofagasta
 Concepción

+56.2.2892.7000
 +56.5.5256.1611
 +56.41.246.9806
 +56.2.2892.7001
 +56.5.5256.1616
 +56.41.246.9171

SM Cyclo de Guatemala Ensambladora, Ltda.
 Guatemala

+502.6648.0500
 +502.6648.9171

SM Cyclo de Argentina, SA
 Buenos Aires

+54.3327.45.4095
 +54.3327.45.4099

World Headquarters

Japan
 Sumitomo Heavy Industries, Ltd.
 Power Transmission & Controls Group
 ThinkPark Tower, 1-1, Osaki 2-chome,
 Shinagawa-ku, Tokyo 141-6025 Japan
 Tel: +81-367-37-2511 • Fax: +81-368-66-5160

www.sumitomodrive.com
 E-mail: Customer_Service@suminet.com

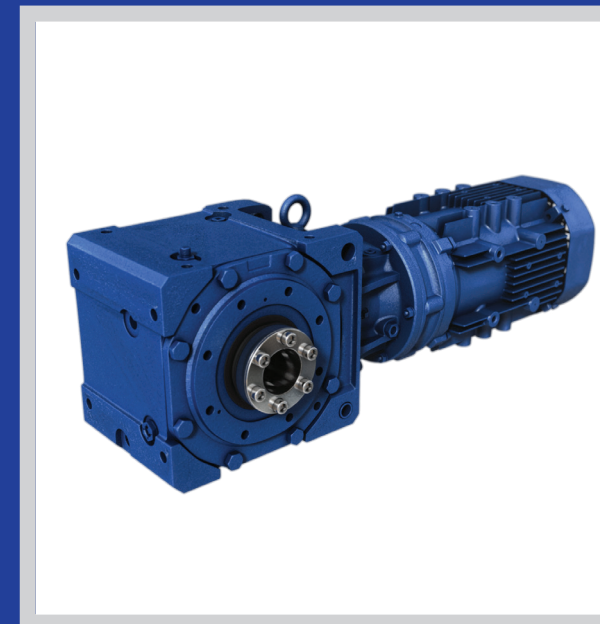
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Sumitomo Drive Technologies

CYCLO® BBB4 BEVEL BUDDYBOX®

Gearmotors

Sumitomo Drive Technologies



**CYCLO® BBB4
 BEVEL BUDDYBOX®**
 Gearmotors



EPNA Motors (1 HP+)

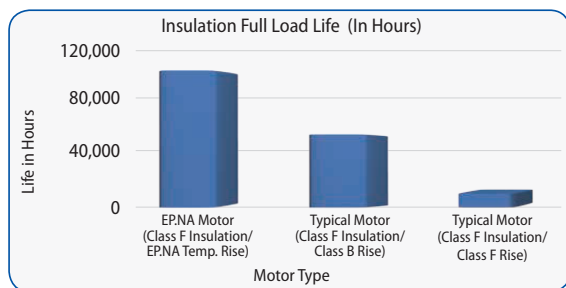
Enhanced Performance (EP,NA) integral motors represent exceptional value to customers. To maximize the performance of the motors, a host of advanced features has been developed providing tangible benefits to the users.

All in one

To simplify transactions throughout the continent, North American version (.NA) features standard multiple listings including DOE, UL and CSA, along with CE marking. Other versions are available for premium performance with European 50 Hz voltages.

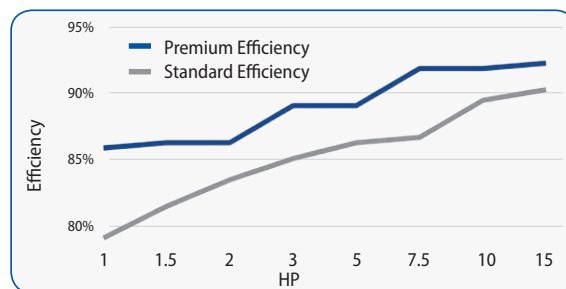
Exceptionally long life

Our Premium Efficient Motors feature lower temperature rise and robust class "F" insulation. The combination of those attributes yield reduced motor operating temperatures that exponentially increase the thermal life of the insulation.



Eco friendly

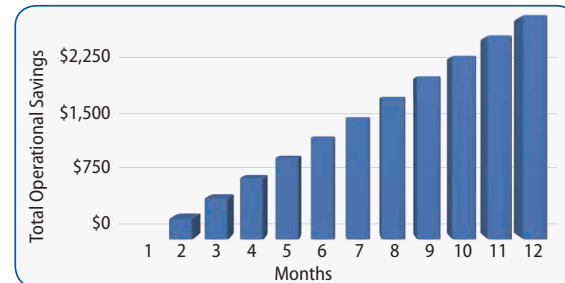
Premium efficiency, mandated by the DOE, shrinks the carbon footprint by delivering more torque at the same level of energy consumption. Higher starting torques may allow smaller motors to be selected for some applications.



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Cost-effective

The premium efficiency design is cost-effective in reducing energy consumption throughout the full speed range, resulting in a lower total lifecycle cost.



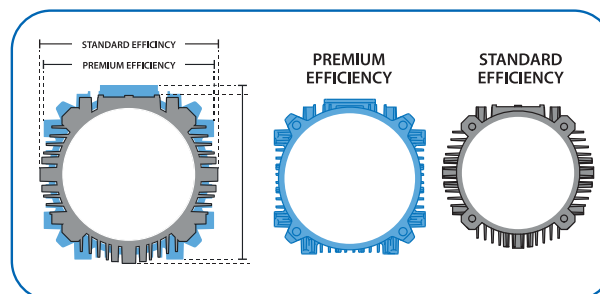
The assumptions for the study are as follows:
 9.8 cents of a dollar per kWh • 8600 operating hours annually • A 7.5 kilowatt motor (10 HP) • IE3 motor costing 25% more than the IE1 motor • IE3 premium efficiency motor being 2.8% more efficient than the IE1 standard efficiency motor

Inverter duty

All of the motors feature corona resistant magnet wire that resists the voltage spikes that are inherent to the widely applied IGBT inverters and extends insulation life. Inverter duty brake motors are also available. The non-brake motors are suitable for a 10:1 turndown. The advanced fan design helps to keep the motor running cool at lower input speeds.

Optimized Geometry

Increasing motor size is one of several techniques to reduce losses and achieve premium efficiency. Sumitomo optimized its existing external envelope while still accommodating a large motor core. The result is a compact premium efficient motor.



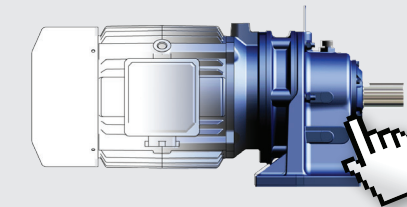
E-mail: Customer_Service@suminet.com



Product Configurator: www.sumitomodrive.com/Configurator

Sumitomo Drive Technologies' online product Configurator streamlines the selection process, enabling you to build **our power transmission products for your specific application.**

Configure your Sumitomo Drive Technologies products today at www.sumitomodrive.com/Configurator



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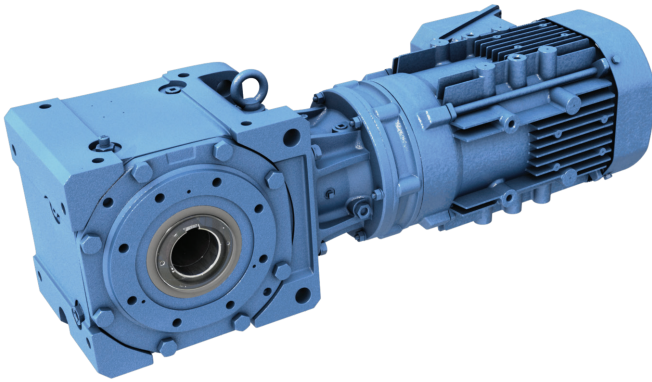


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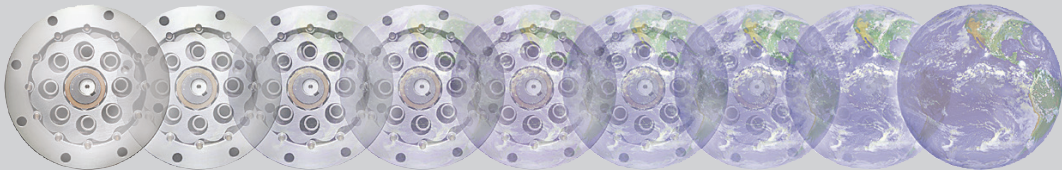
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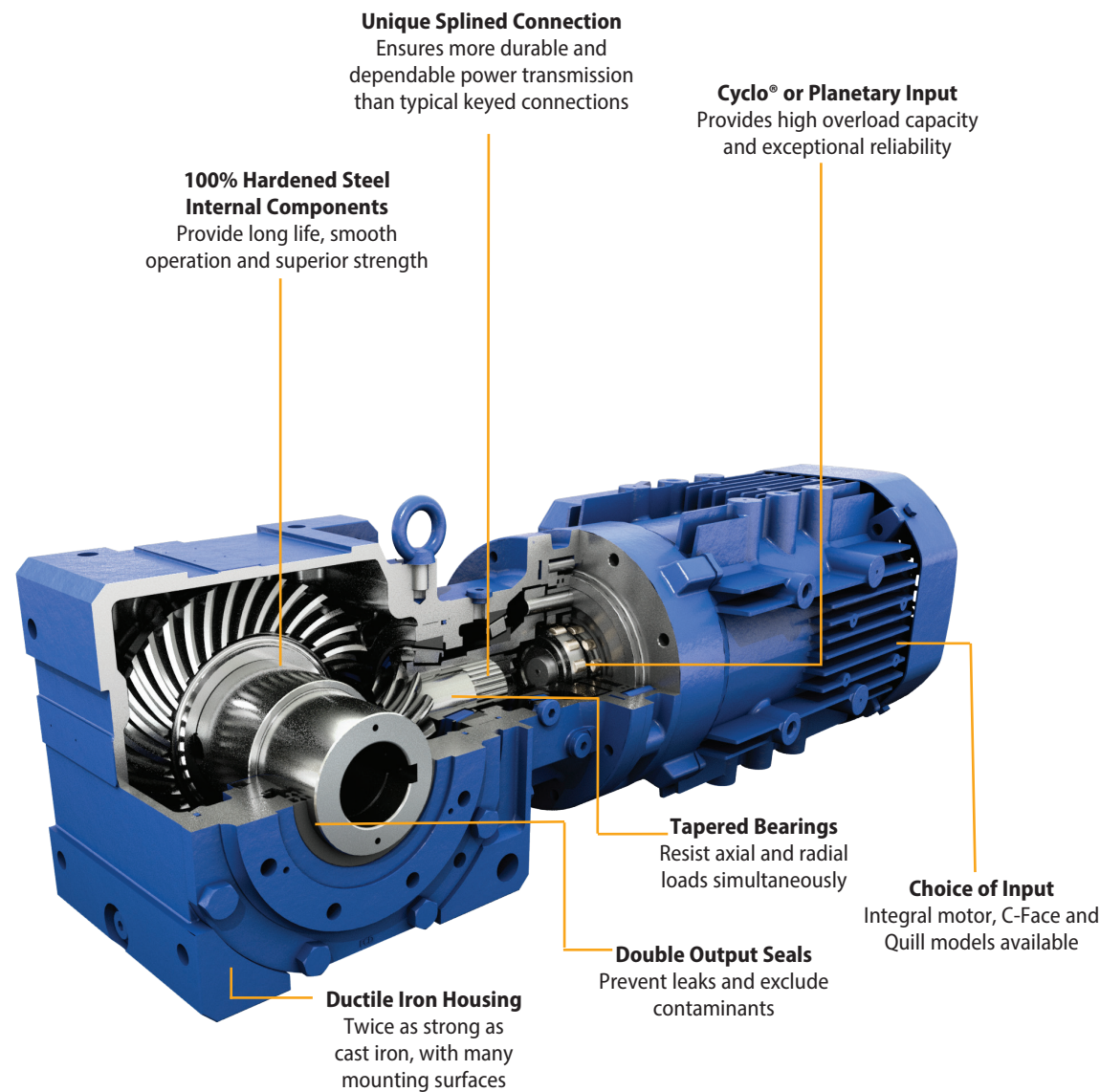
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► Flexible configurations

- Output Shaft Options:
Keyed Hollow
Shrink Disc
Solid Shaft
(Keyless) Taper-Grip® Bushing
- Mounting Options:
Flange
Foot
Shaft



Product Description

The Cyclo® Bevel Buddy Box 4 (Cyclo BBB4) built by Sumitomo is a robust, state of the art mid-sized all steel family of speed reducers and gearmotors. Building on more than 75 years of successful Cyclo® experience in virtually every application and industry, the result is an extremely compact, efficient and reliable unit in a very power-dense package. The Cyclo® BBB4 is a unique combination of features that results in a highly reliable, efficient and durable gearbox. The all-steel internal construction, in conjunction with the Cyclo® or planetary gear inputs, and ductile iron housing provide unmatched ruggedness.

In addition, the full array of output mounting styles provides an amazing ability to customize the product to fit nearly any requirement. These options include solid shaft, hollow bore, and shrink disc.

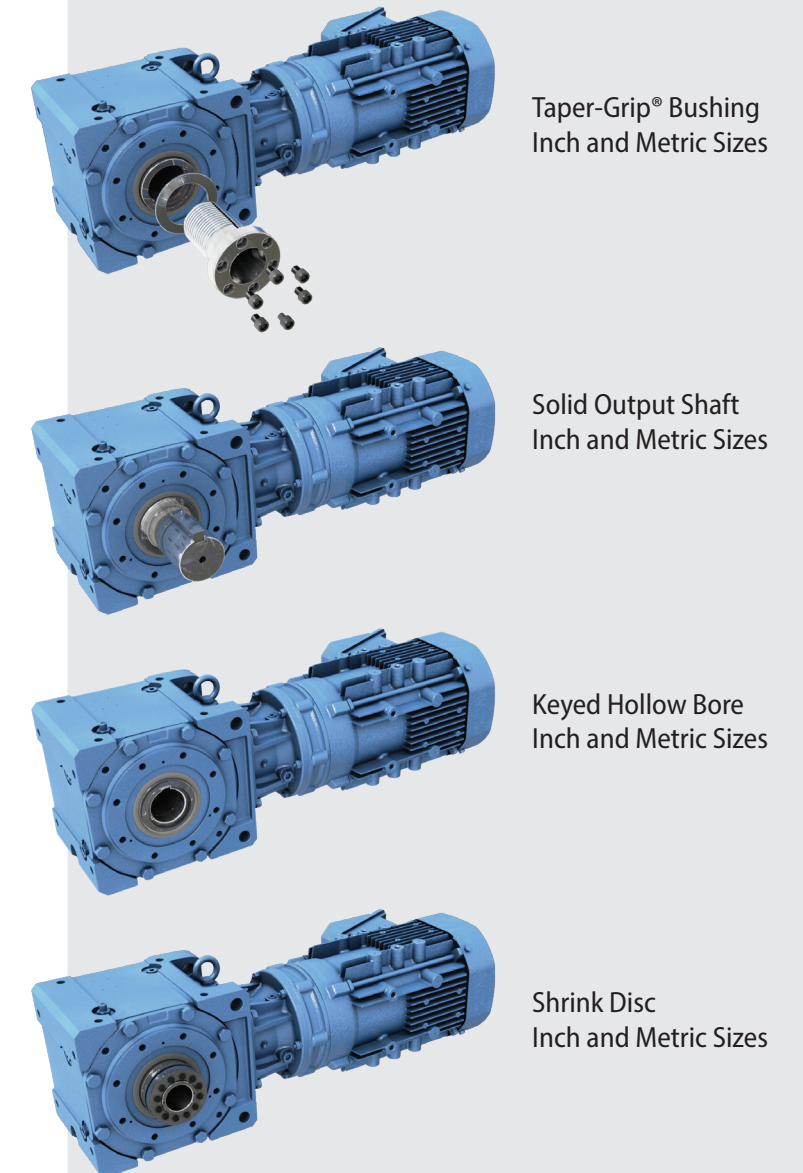
Features & Benefits

- **100% Hardened Steel Rotating Components**
~ Provide high efficiency, long life and exceptional reliability
- **Cycloidal or Planetary Input**
~ Unmatched capability to handle overloads
- **Double Output Seals**
~ Eight lip seals on every unit virtually eliminates the possibility of leaks
- **Dimensionally Interchangeable with BBB3**
~ Simple, economical retrofits
- **Patented Taper-Grip® Bushing**
~ Simple, keyless shaft mounting
- **Two year warranty**
~ Not limited by hours of operation or duty cycles

General Specifications Summary

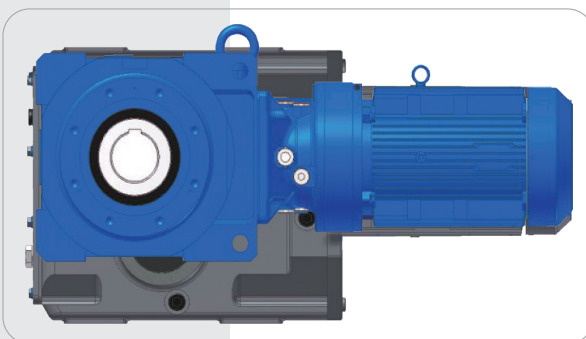
Ratios: 11:1 to 26,000:1 and greater
Torque Capacity: 159,983 in. lbs. (17,400N-m)
HP: 1/8 to 60 Hp (0.10 to 45 kW)
Mounting: Hollow Shaft, Foot, Flange, Face
Input Options: Integral Motor, C-Face, Quill, and Shovel Base
Motor Standards: NEMA, IEC, JIS, UL, CSA, CE

► Popular Output Options

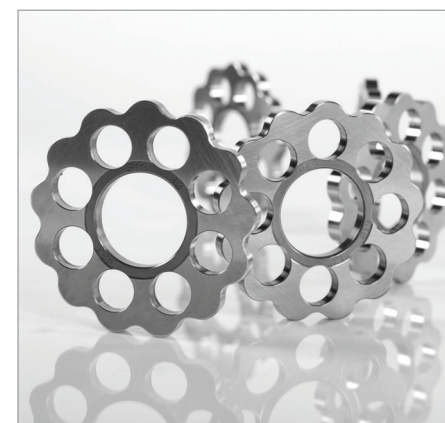
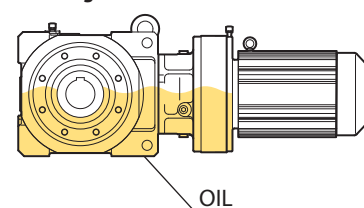


For additional BBB4 information, please visit www.sumitomodrive.com

More Compact, Space-Saving Design Than Typical Right-Angle Gearboxes



Simple, Single Reservoir Oil Lubrication for Easy Maintenance and Higher Performance



Cyclo® Quality and Reliability, Right Angle Design

- High performance steel input components deliver up to 94% efficiency
- Cycloidal technology offers reliable operation, long life and high shock load capacity



Product Range (Standard Motor and Reducer Combinations)

FAQs

Single Reduction Ratios 11 - 417 Combinations with 1450 and 1750 RPM motor

| Input Type | Planetary | | | | | Cyclo | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------------|-----|-----|------|------|-------|------|------|------|------|------|------|------|------|------|------|------|------|-------|------|-------|-------|-------|-------|-------|-------|-------|---|
| | 11 | 13 | 14 | 16 | 18 | 21 | 22 | 25 | 28 | 35 | 39 | 46 | 53 | 60 | 67 | 74 | 80 | 87.5 | 101.5 | 112 | 123 | 151 | 179 | 207 | 249 | 305 | 417 | |
| Nominal Ratio | * | * | * | * | * | 21 | 22.4 | 24.5 | 28 | 35.2 | 38.5 | 45.5 | 52.5 | 59.5 | 67.2 | 73.5 | 80 | 87.5 | 101.5 | 112 | 122.5 | 150.5 | 178.5 | 206.5 | 248.5 | 304.5 | 416.5 | |
| Actual Ratio | * | * | * | * | * | 21 | 22.4 | 24.5 | 28 | 35.2 | 38.5 | 45.5 | 52.5 | 59.5 | 67.2 | 73.5 | 80 | 87.5 | 101.5 | 112 | 122.5 | 150.5 | 178.5 | 206.5 | 248.5 | 304.5 | 416.5 | |
| 1450 50 Hz | 138 | 113 | 104 | 90.6 | 82.9 | 69.0 | 64.7 | 59.2 | 51.8 | 41.2 | 37.7 | 31.9 | 27.6 | 24.4 | 21.6 | 19.7 | 18.1 | 16.6 | 14.3 | 12.9 | 11.8 | 9.63 | 8.12 | 7.02 | 5.84 | 4.76 | 3.48 | |
| 1750 60 Hz | 167 | 137 | 125 | 109 | 100 | 83.3 | 78.1 | 71.4 | 62.5 | 49.7 | 45.5 | 38.5 | 33.3 | 29.4 | 26.0 | 23.8 | 21.9 | 20.0 | 17.2 | 15.6 | 14.3 | 11.6 | 9.80 | 8.47 | 7.04 | 5.75 | 4.20 | |
| Motor Power HP (kW) | 1/8 (0.1) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 1/4 (0.2) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 1/3 (0.25) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 1/2 (0.4) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 3/4 (0.55) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 1 (0.75) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 1.5 (1.1) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 2 (1.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 3 (2.2) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 5 (3.7) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 7.5 (5.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 10 (7.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 15 (11) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 20 (15) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 25 (18.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 30 (22) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 40 (30) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 50 (37) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 60 (45) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |

* Refer to the table shown at the bottom of this page

Double Reduction Ratios 364 - 10658 Combinations with 1450 and 1750 RPM motor

| Input Type | Cyclo | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|---------|---|
| | 364 | 424 | 501 | 578 | 683 | 809 | 956 | 1117 | 1320 | 1656 | 1957 | 2272 | 2559 | 2944 | 3511 | 4365 | 5177 | 6472 | 7228 | 8880 | 10658 | |
| Nominal Ratio | 364 | 424 | 501 | 578 | 683 | 809 | 956 | 1117 | 1320 | 1656 | 1957 | 2272 | 2559 | 2944 | 3511 | 4365 | 5177 | 6472 | 7228 | 8880 | 10658 | |
| Actual Ratio | 364 | 423.5 | 500.5 | 577.5 | 682.5 | 808.5 | 955.5 | 1116.5 | 1319.5 | 1655.5 | 1956.5 | 2271.5 | 2558.5 | 2943.5 | 3510.5 | 4364.5 | 5176.5 | 6471.5 | 7227.5 | 8879.5 | 10657.5 | |
| 1450 50 Hz | 3.98 | 3.42 | 2.90 | 2.51 | 2.12 | 1.79 | 1.52 | 1.30 | 1.10 | 0.876 | 0.741 | 0.638 | 0.567 | 0.493 | 0.413 | 0.332 | 0.280 | 0.224 | 0.201 | 0.163 | 0.136 | |
| 1750 60 Hz | 4.81 | 4.13 | 3.50 | 3.03 | 2.56 | 2.16 | 1.83 | 1.57 | 1.33 | 1.06 | 0.894 | 0.770 | 0.684 | 0.595 | 0.499 | 0.401 | 0.338 | 0.270 | 0.242 | 0.197 | 0.164 | |
| Motor Power HP (kW) | 1/8 (0.1) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 1/4 (0.2) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 1/3 (0.25) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 1/2 (0.4) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 3/4 (0.55) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 1 (0.75) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 1.5 (1.1) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 2 (1.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 3 (2.2) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 5 (3.7) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 7.5 (5.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 10.5 (7.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |

- Standard efficiency motor
- Premium efficiency or IE3 motor

* Planetary Actual Ratio

| Nominal Ratio | BBB Frame Size | | | | | | | | | | | | |
|---------------|----------------|-------|-------|------|------|-------|-------|-------|-------|-------|------|-------|------|
| | 4A10 | 4A12 | 4A14 | 4B14 | 4B16 | 4C16 | 4D16 | 4D17 | 4E17 | 4E18 | 4F18 | 4E19 | 4F19 |
| 11 | 10.50 | 10.89 | | | | | 10.85 | | | 10.50 | | 10.82 | |
| 13 | 12.99 | 12.80 | 12.95 | | | 12.80 | | | 13.09 | | | 13.01 | |
| 14 | 14.21 | 14.00 | 14.16 | | | 14.00 | | | 14.32 | | | 14.23 | |
| 16 | 15.36 | 15.65 | 16.00 | | | 16.26 | | 16.17 | 15.63 | | | 15.47 | |
| 18 | 16.80 | 17.12 | 17.50 | | | 17.78 | | 17.68 | 17.10 | | | 16.92 | |

How do I select a Cyclo® BBB4 speed reducer or gearmotor?

Selection is based on the actual horsepower and/or torque requirements at the output shaft. The Cyclo® BBB4 speed reducer has particularly high efficiencies over a wide range of reduction ratios, which frequently permits the use of reduced input power requirements (smaller HP or kW motor) without sacrificing output shaft torque. The selection procedures in this catalog will guide you in choosing the most efficient reducer for your application.

What information do I need to get started in the selection process?

To select the proper reducer for your application, you will need to know:

- Application: type of driven machine
- Hours of operation per day
- Motor power (HP or kW) and speed (RPM)
- Mounting position
- Environmental conditions
- Ambient temperature range

If there are any special environmental factors or operation requirements, they must also be noted. This information will be important in determining the Service Factor of your application.

What is the difference between BBB4 and BBB5?

The BBB4 is more rugged by virtue of its stronger ductile iron housing, which has multiple mounting surfaces and is offered in numerous variants, including foot mount and solid shaft. The BBB5 is optimized for a minimal space envelope and shaft mounted applications.

What are Service Factors and how are they used?

In general, reducers and gearmotors are rated for the specific conditions and operating requirements of the application by the use of AGMA-defined Service Factors. There are three AGMA load classifications for gearmotors: I, II and III (pages 2.6–2.7). The Service Factors are used in the product selection process to adjust for the specific conditions and operating requirements of your application.

What do I do if my application has particularly severe operating conditions?

The standard ratings for Cyclo® BBB4 are based on 10-hour daily service under conditions of uniform loads (equivalent to AGMA service factor 1.0). By following the product selection process, you will determine and apply the Service Factors to compensate for the severe operating conditions.

How can I be sure that the reducer can withstand periodic excessive overloads?

Cyclo® BBB4 Speed Reducers can provide solutions with extraordinary shock load capabilities. For applications with high shock loads, consult a Sumitomo Applications Engineer.

What are the standard input speeds?

In general terms, the speeds are 1750 and 1450 RPM. The selection tables in this catalog are based on 1750 and 1450 RPM. When non-standard input speeds are used, the horsepower and torque ratings also vary.

What are the advantages of the Taper-Grip® bushing?

The Taper-Grip® bushing is integral to the Cyclo® BBB4 and provides for easy mounting and removal to and from the shaft of the driven machine. Because it requires no keyway, the shaft isn't weakened and maximum torque is transmitted. Allows easy changing of bore diameters and reduces spare reducer requirements.

What are the advantages of a shrink disc?

The shrink disc provides for easy mounting and removal to and from the shaft of the driven machine. Because it requires no keyway, the shaft isn't weakened and maximum torque is transmitted.

What kind of torque arm do I specify? At what position should I mount it?

The standard torque arm assembly available is a Turnbuckle type as shown on page 3.8. It should operate in tension. The torque arm should be mounted at 90 degrees to a line from the point of attachment to the reducer and the center of the output bore with up to 30 degrees plus or minus variance. A bracket type torque arm is also offered as a non-stock option.

Enhanced Performance (EP) Motors FAQs

What efficiency level are these Enhanced Performance (EP) motors?

The EP motor (applies to 1HP and above) is a Premium efficiency class, or International Efficiency 3 (IE3) design. Our integral fractional (less than 1HP) motors are not EP and are classified as standard efficiency IE1 motors.

What standards do these motors meet?

All Sumitomo motors are compliant with the Energy Policy and Conservation Act (EPAAct), as recently amended by the Department of Energy with a new ruling.

EP Sumitomo motors met the efficiency levels promoted by the Consortium for Energy Efficiency (CEE) and meet the Canadian efficiency levels specified by NRCan.

The IE3 efficiency ratings conform to both the IEC Standard 60034-30:2009 and eco-design directive 2005/32/EC.

Will Sumitomo motors work with inverters?

All current EP motors feature corona resistant magnet wire that extends the life of the insulation and enables the motors to resist the voltage spikes common with IGBT variable frequency drives.

What agency listings apply?

All EP motors in this product line are UL recognized, CSA certified and CE marked.

Can the motor be nameplated to operate at 50 hertz?

The motor can be nameplated and will operate at 50 hertz, but depending on the export destination, it may not meet that country's energy efficiency requirements. For areas requiring IE3 performance at 50 hertz, like Asia and Europe, other 50 hertz specific versions can be provided. Conformance with energy efficiency requirements in destination country is the responsibility of the customer.

Is the selection procedure the same as previous gearmotors?

Similar, the difference is restricted to applications with a large number of across the line starts and stops. Because the EP motors have more inertia and higher inrush current than previous integral motors, a supplemental service factor is applied to these applications using EP motors. The selection procedure for fractional HP units is unchanged.

Are the brakes the same?

The brakes are the same direct acting, fast response types used previously. For motors 1 HP and above they are a new larger model that has been redesigned to match the new motor profiles. Because the EP motor inertia is significantly higher, it may be necessary to adjust external trigger points or limit switches. Since the brake assembly shapes are different, old and new kits are not interchangeable.

What is the standard insulation system?

The motors continue with the Class F system, which limits the temperature rise to a Class B rise, where it bounds the allowable temperature rise to 80°C. It utilizes an insulation system capable of handling a 105°C rise to significantly extend insulation life.

Are EP motors interchangeable with old AF-motors?

The new EP motors without brake have the same 10:1 constant torque speed range as the AF-motor. Motors are dimensionally and performance-wise different so VFD re-programming may be required. For EP brakemotor with use on VFDs, the applicable speed range may be limited. Please consult the factory for options for EP brakemotors.

Will old motors continue to be available?

For motor powers 1 HP and above, EP motors have replaced the standard efficiency motors. (does not apply to fractional HP). 1HP+ Older motors do not meet the federally mandated efficiency requirements that went into effect on June 1, 2016. Non-compliant motors cannot be manufactured or imported into the United States.

Should I be concerned if I am replacing an older motor with the new EP motor?

For most applications, the use of the new EP motor will result in a more efficient, cooler-running and energy-saving motor. However, for applications with certain performance constraints, you may need to review the impact of the following:

- larger dimension and weight
- larger moment of inertia
- higher starting current and torque.

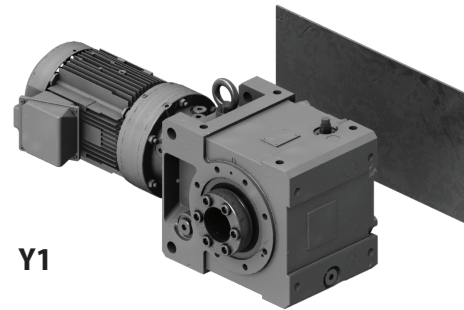
If taking an old standard efficiency motor off a gearmotor and replacing it with the same HP new EP motor, the EP motor will bolt to the old gearmotor. The motor flange diameters, pilot diameters, bolt patterns and shaft diameters all match. Motor body dimensions and weight will change.

Standard Specifications

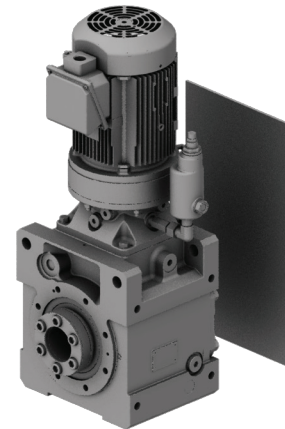
| | Standard Specifications | Standard Specifications with Built-In Brake | | |
|-------------------------------|---|--|--|--|
| 3 Phase Integral Motor | Capacity Range: | 1/8 ~ 60HP (0.1 ~ 45 kW), 4P | 1/8 ~ 40HP (0.1 ~ 30 kW), 4P, FB Brake 37 ~ 45 kW (50 ~ 60HP), 4P, ESB Brake | |
| | Power Supply: | Motor Power: 230/460V, 60Hz, 3Phase 575V, 60Hz, 3Phase | Brake Power: 1/8 ~ 15HP (0.1 ~ 11kW): 230/460V, 60Hz, 3Ph 575V, 60Hz, 3Ph 20 ~ 40HP (15 ~ 30kW): 200 ~ 240V, 60Hz, 3Ph 380 ~ 480V 60Hz, 3Ph 575V, 60Hz, 3Ph | |
| | Motor Standard: Efficiency: Protection: | NEMA Premium Efficiency (IE3) (1 HP+) IP55 | NEMA Premium Efficiency (IE3) (1 HP+) IP55 (1 ~ 15HP) IP54 (20 ~ 60HP) | |
| | Certification: Conduit Box: Inverter Operation: | CE Mark, UL Recognized, CSA Approval Diecast Aluminum, NPT Conduit Thread 10:1 Constant Torque Speed Range Insulation Meets NEMA MG1, Part 31 | CE Mark, UL Recognized, CSA Approval Diecast Aluminum, NPT Conduit Thread 4:1 Constant Torque Speed Range or better. Insulation Meets NEMA MG1, Part 31 | |
| | Enclosure: Motor Type: Frame Material: | Totally Enclosed Fan Cooled Type except 1/8HP is TENV Induction Motor, Squirrel Cage Rotor 1/8 ~ 20HP (0.1 ~ 15kW), 4P: diecast Al 25HP ~ 60HP (18.5 ~ 45kW), 4P: cast iron | Totally Enclosed Fan Cooled Type Induction Motor, Squirrel Cage Rotor 1/8 ~ 20HP (0.1 ~ 15kW), 4P: diecast Al 25HP ~ 60HP (18.5 ~ 45kW), 4P: cast iron | |
| | Bearings: Insulation: | Deep Groove, Ball Bearing, CM Clearance Class F with a Class B Rise | Deep Groove, Ball Bearing, CM Clearance Motor: Class F with a Class B Rise Brake: Class F | |
| | Time Rating: | Continuous | Continuous | |
| | BBB4 Reducer | Reduction: | Combination of Cyclo or Planetary input and right angle spiral bevel gear output | |
| | | Lubrication: | In all mounting configurations except Y4, the Cyclo and Bevel portions are oil lubricated. For the Y4 mounting configuration, the Cyclo portion is grease lubricated and the bevel portion is oil lubricated | |
| | | Seals: | Nitrile material, dual lipped, tandem output seals | |
| Material: Paint Color: | | Rugged ductile cast iron housings in all sizes Blue, Munsell color number 6.5PB 3.6/8.2 | | |
| Bearings: | | Tapered roller bearings on geared output of all sizes. Deep groove ball bearings on Cyclo input | | |
| Ambient Conditions | Installation Location: | Indoor (Minimal dust and humidity) | | |
| | Ambient Temperature: | 14° ~ 104° F (-10° ~ 40° C) | | |
| | Ambient Humidity: | Under 85% | | |
| | Elevation: | Under 3300 feet (1000 meters) | | |
| | Atmosphere: | Well ventilated location, free of corrosive gases, explosive gases, vapors, and dust | | |

Mounting Positions

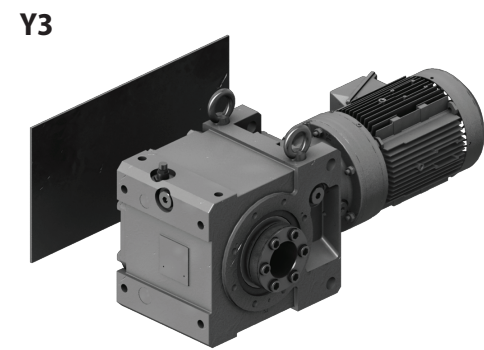
Note: 1. Mounting positions are shown with standard (Taper Grip Bushing) output option.
2. The plane of reference represents the location of customer's equipment.



Y1



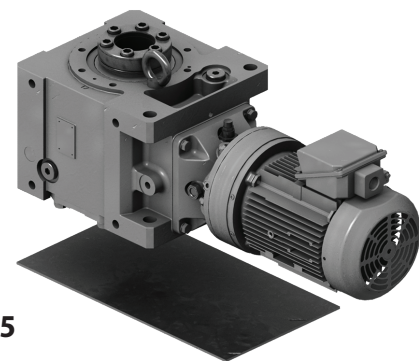
Y2



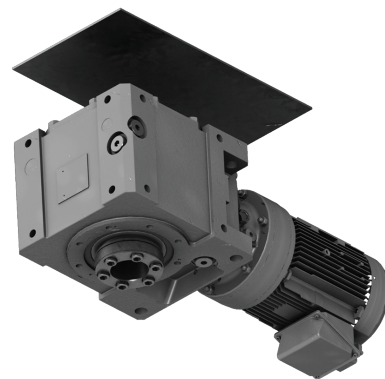
Y3



Y4



Y5



Y6

Additional Mounting Positions

Figure 1.1 Keyed Hollow Output Bore - Output Flange Left^[1]

| | | |
|--------------------------------|--------------------------------|--------------------------------|
| LHY □ - □ \square K - F1 - □ | LHY □ - □ \square K - F2 - □ | LHY □ - □ \square K - F3 - □ |
| Ceiling | Ceiling | Ceiling |
| Floor | Floor | Floor |
| LHY □ - □ \square K - F4 - □ | LVY □ - □ \square K - F5 - □ | LVY □ - □ \square K - F6 - □ |
| Ceiling | Ceiling | Ceiling |
| Floor | Floor | Floor |

Figure 1.2 Keyed Hollow Output Bore - Output Flange Right^[1]

| | | |
|--------------------------------|--------------------------------|--------------------------------|
| LHY □ - □ \square K - G1 - □ | LHY □ - □ \square K - G2 - □ | LHY □ - □ \square K - G3 - □ |
| Ceiling | Ceiling | Ceiling |
| Floor | Floor | Floor |
| LHY □ - □ \square K - G4 - □ | LVY □ - □ \square K - G5 - □ | LVY □ - □ \square K - G6 - □ |
| Ceiling | Ceiling | Ceiling |
| Floor | Floor | Floor |

Figure 1.3 Solid Output Shaft (L) - Output Flange Left^[1]

| | | |
|----------------------------------|----------------------------------|----------------------------------|
| LHF □ - □ L \square K - F1 - □ | LHF □ - □ L \square K - F2 - □ | LHF □ - □ L \square K - F3 - □ |
| Ceiling | Ceiling | Ceiling |
| Floor | Floor | Floor |
| LHF □ - □ L \square K - F4 - □ | LVF □ - □ L \square K - F5 - □ | LWF □ - □ L \square K - F6 - □ |
| Ceiling | Ceiling | Ceiling |
| Floor | Floor | Floor |

Note: [1] K = inch diameter shaft or keyed hollow bore in Model Number; blank = metric diameter shaft or keyed hollow bore in Model Number.
Refer to page 2.4 for configure Model Number.

Additional Mounting Positions continued

Figure 1.4 Solid Output Shaft Right (R) - Output Flange Right

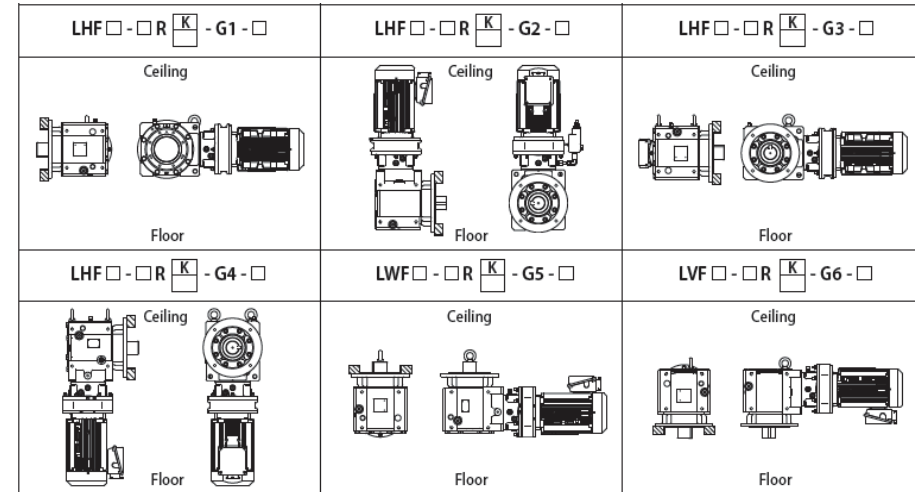


Figure 1.5 Double Extended Solid Output Shaft (T) - Output Flange Left

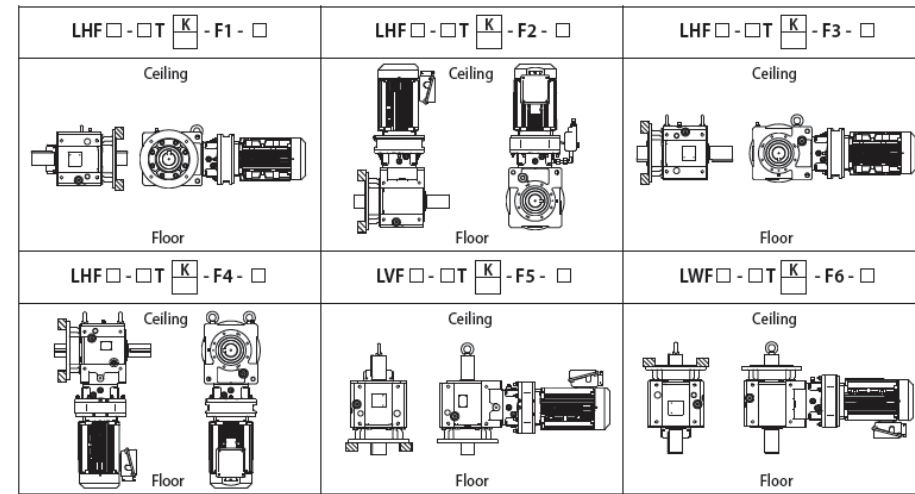
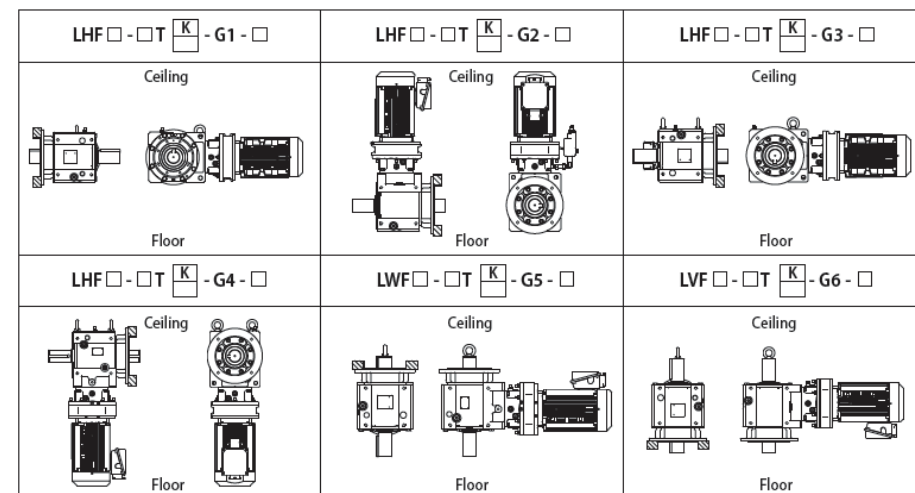


Figure 1.6 Double Extended Solid Output Shaft (T) - Output Flange Right



Notes: [1] K = inch diameter shaft or keyed hollow bore; blank = metric diameter shaft or keyed hollow bore.

Additional Mounting Positions continued

Figure 1.7 Solid Output Shaft Left (L) - Output Flange Right

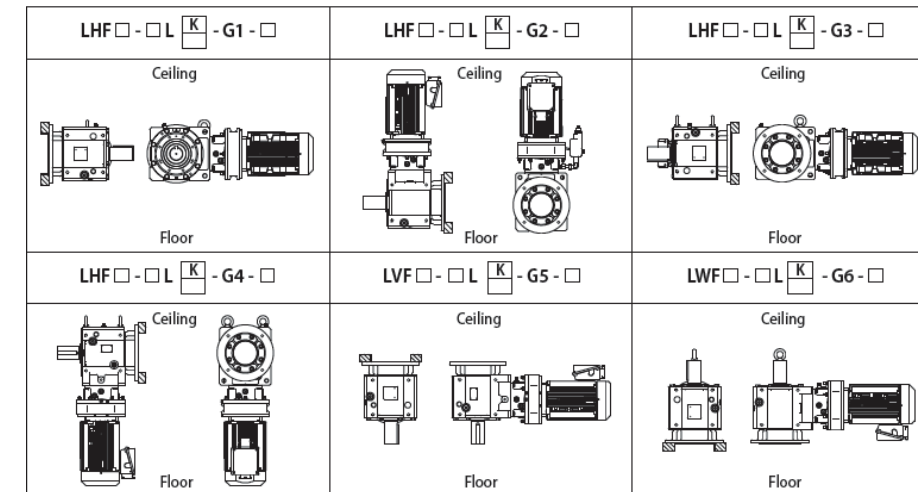


Figure 1.8 Solid Output Shaft Right (R) - Output Flange Left

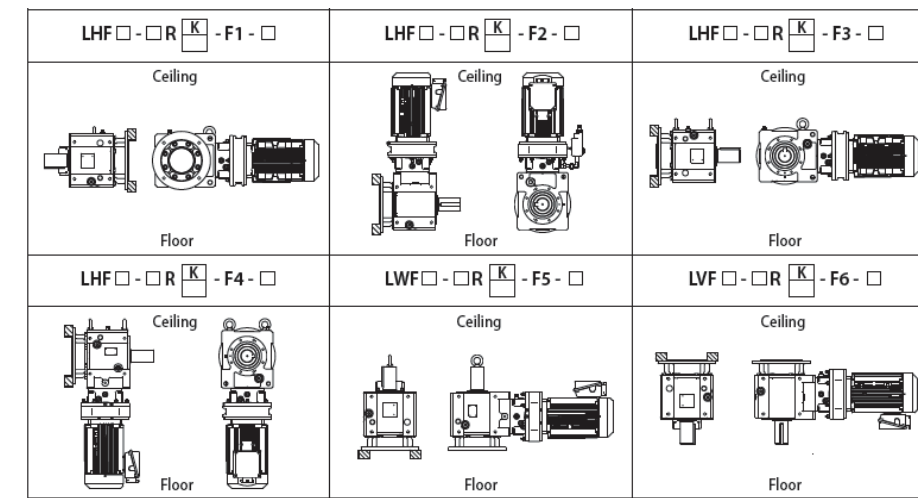
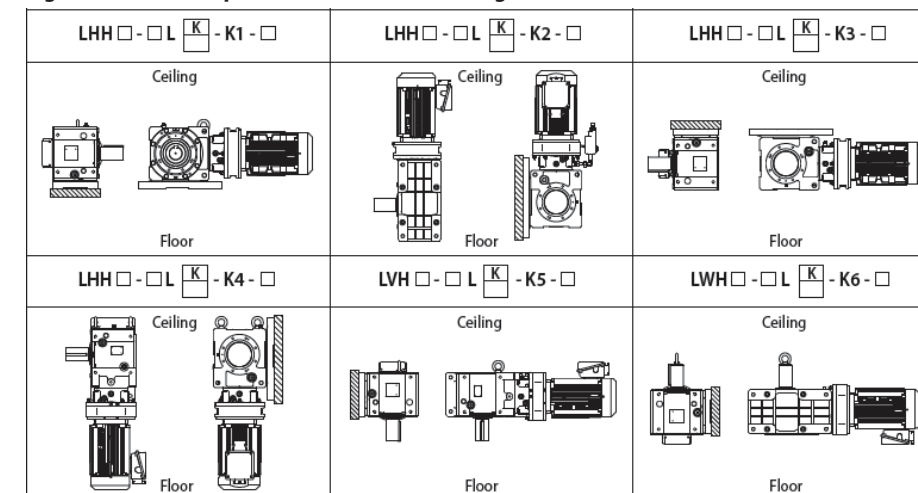


Figure 1.9 Solid Output Shaft Left (L) - Mounting Foot Bottom



Notes: [1] K = inch diameter shaft or keyed hollow bore; blank = metric diameter shaft or keyed hollow bore.

Additional Mounting Positions continued

Figure 1.10 Solid Output Shaft Right (R) - Mounting Foot Bottom

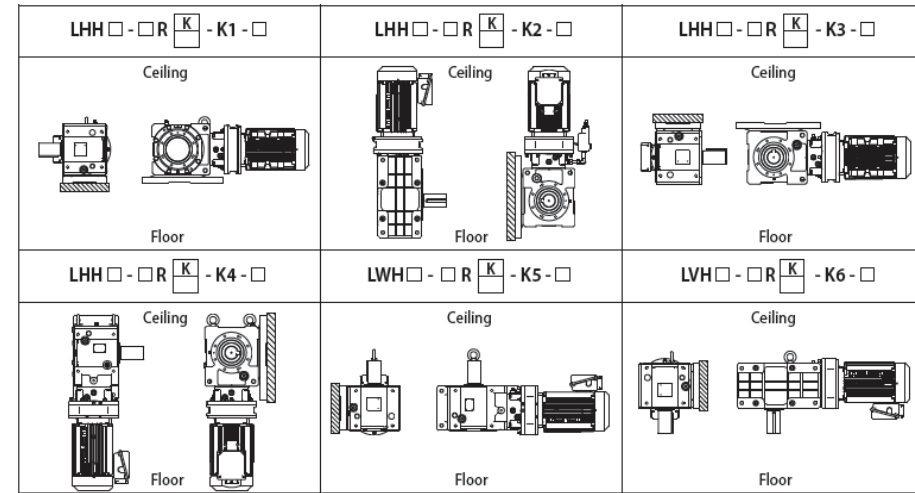


Figure 1.11 Double Extended Solid Output Shaft (T) - Mounting Foot Bottom

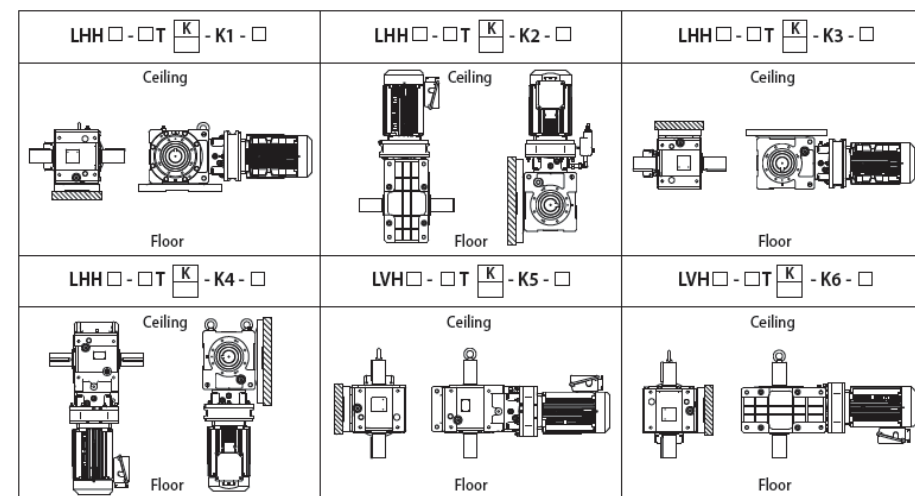
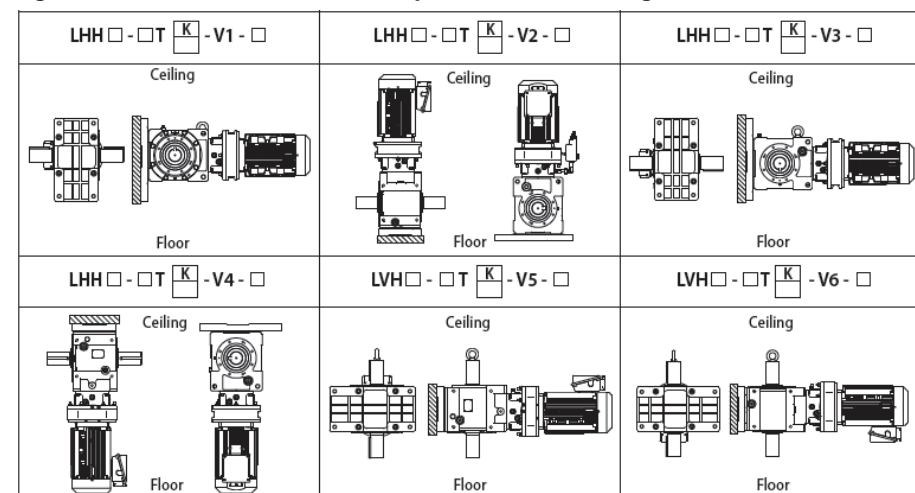


Figure 1.12 Double Extended Solid Output Shaft (T) - Mounting Foot Side



Notes: [1] K = inch diameter shaft or keyed hollow bore; blank = metric diameter shaft or keyed hollow bore.

Additional Mounting Positions continued

Figure 1.13 Solid Output Shaft Left (L) - Mounting Foot Side

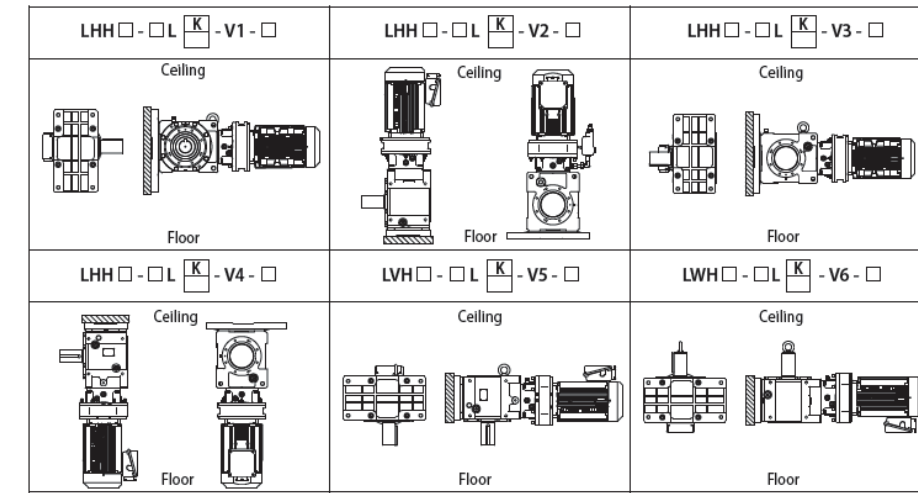


Figure 1.14 Solid Output Shaft Right (R) - Mounting Foot Side

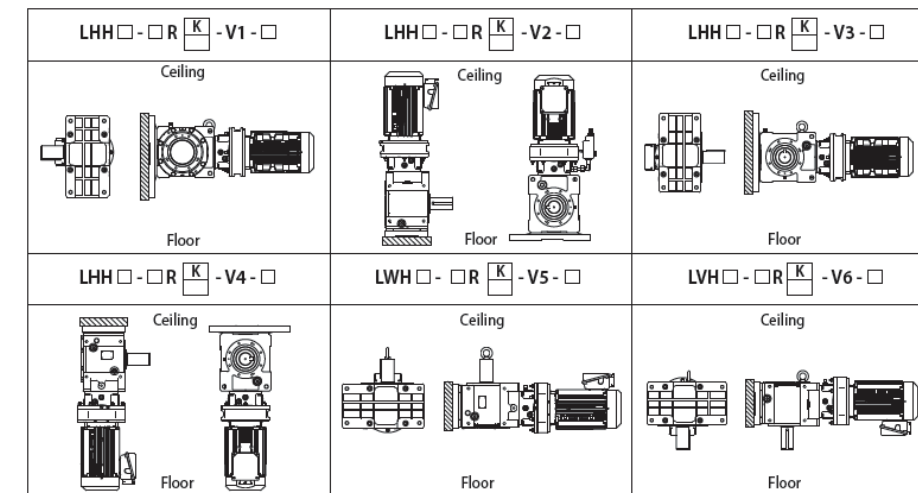
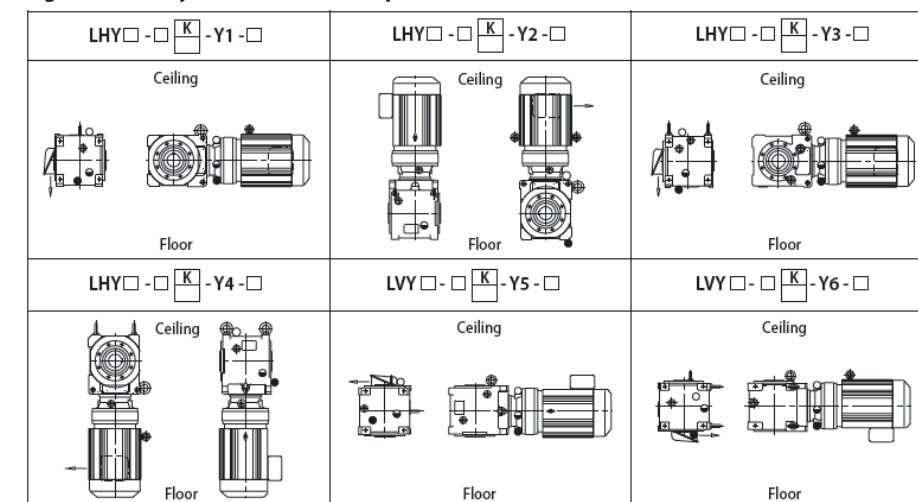


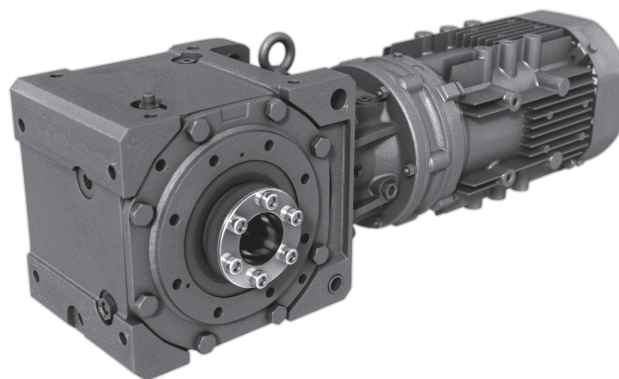
Figure 1.15 Keyed Hollow Bore Output Bore



Notes: [1] K = inch diameter shaft or keyed hollow bore; blank = metric diameter shaft or keyed hollow bore.

2

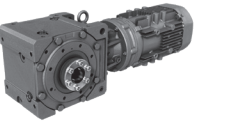
How to Select



Cyclo® BBB4

How to
Select

How to select a Gearmotor



Step 1: Collect data about your application

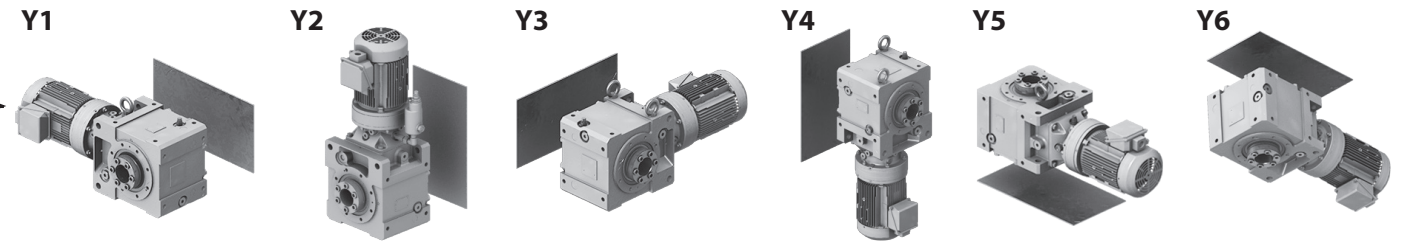
Before starting you need to know the:

- Application (e.g. Conveyor, Mixer, etc.)
- Hours of Operation per day
- Motor Power (HP or kW) and Speed (RPM)
- Desired Output Speed
- Mounting Position and Style
- Overhung or Thrust Loads
- Bore Dimensions, inch or metric
- Electrical Specifications

Step 2: Choose a Mounting Position

Find the correct Mounting Position from the *Mounting Positions Drawing* on the right (larger images on page 1.8), additional positions on pages 1.9 to 1.13.

Mounting Positions



Step 3: Select Frame Size

3A: Find the Load Classification of your application in the *AGMA Load Classification Tables* on pages 2.6 to 2.7.

3B: Go to the *Gearmotor Selection Table* (starts on page 2.9) that corresponds to the desired **Mounting Position** and **Motor Power**. Find the **Output Speed** closest to the desired output speed.

3C: Locate the **Service Class** in the *Gearmotor Selection Table* (starts on page 2.9) for your application and select the **Frame Size Selection** that matches the HP or kW, Output Speed, and Service Class.

Step 4: Verify Dimensions

Use the Dimensions information starting on page 2.132 to verify that the selected Frame Size is appropriate.

Step 5: If Selecting a Unit with a Taper Grip Bushing or Keyed Hollow Bore

Please specify desired bore size. Refer to page 3.10 for availability.

Step 6: Choose Options

Please refer to Option section 3.1 and for additional available options please refer to our online Product Configurator at www.sumitomodrive.com/configurator

Step 7: Configure a Model Number

Go to page 2.4 to configure a model number.

Note: You will use the information you gather from the procedure on this page to configure a model number.

Select a Frame Size

- Mounting Position

Selection Tables

- Motor Power (HP or kW)

- Output Speed

- Service Class

- SELECTION

Dimension Pages:
 Single Reduction, 3.282 - 3.295
 Single Reduction, AF-Motor 3.296 - 3.307
 Single Reduction, Y2 3.308-3.309
 Double Reduction 3.310- 3.327
 Double Reduction, AF-Motor 3.328 - 3.341
 Double Reduction, Y2 3.342 - 3.343

Y1, Y2, Y3, Y5, Y6 Mounting Positions

| | | | |
|-----------------|-----|------|------|
| Frequency | Hz | 50 | 60 |
| Number of Poles | p | | |
| Input Speed | RPM | 1450 | 1750 |

1HP (0.75kW)

| 50Hz | | | | | 60Hz | | | | | Selection | | |
|--------------------|----------------------------|-------------------|------------|-----------------------------------|--------------------|----------------------------|-------------------|------------|-----------------------------------|------------------|-----------------------|-----|
| Output Speed (RPM) | Output Torque in-lbs (N-m) | Service Factor SF | AGMA Class | Solid Shaft Overhung Load lbs (N) | Output Speed (RPM) | Output Torque in-lbs (N-m) | Service Factor SF | AGMA Class | Solid Shaft Overhung Load lbs (N) | Motor Power Code | Base Frame Size Ratio | VFD |
| 24.4 | 2400 (271) | 2.65 | III | 6050 (26900) | 29.4 | 1990 (225) | 2.65 | III | 6090 (27100) | 1 | 4A100 60 | • |
| 21.6 | 2710 (306) | 2.53 | III | 6020 (26800) | 26.0 | 2250 (254) | 2.57 | III | 6070 (27000) | 1 | 4A100 67 | • |
| 19.7 | 2960 (335) | 2.39 | III | 6000 (26700) | 23.8 | 2450 (277) | 2.57 | III | 6050 (26900) | 1 | 4A100 74 | • |
| 18.1 | 3220 (364) | 1.69 | II | 5960 (26500) | 21.9 | 2670 (302) | 1.69 | II | 6020 (26800) | 1 | 4A100 80 | • |
| | | 2.23 | III | 5960 (26500) | | | 2.23 | III | 6020 (26800) | 1 | 4A105 80 | • |
| | | 2.55 | III | 5960 (26500) | | | 2.55 | III | 6020 (26800) | 1 | 4A110 80 | • |
| | | 2.96 | III | 5960 (26500) | | | 2.96 | III | 6020 (26800) | 1 | 4A115 80 | • |
| 16.6 | 3530 (399) | 1.69 | II | 5930 (26400) | 20.0 | 2920 (330) | 1.69 | II | 6000 (26700) | 1 | 4A100 88 | • |
| | | 2.23 | III | 5930 (26400) | | | 2.23 | III | 6000 (26700) | 1 | 4A105 88 | • |
| | | 2.55 | III | 5930 (26400) | | | 2.55 | III | 6000 (26700) | 1 | 4A110 88 | • |
| | | 2.96 | III | 5930 (26400) | | | 2.96 | III | 6000 (26700) | 1 | 4A115 88 | • |
| 14.3 | 4090 (462) | 1.61 | II | 5850 (26000) | 17.2 | 3390 (383) | 1.61 | II | 5960 (26500) | 1 | 4A100 102 | • |
| | | 2.12 | III | 5850 (26000) | | | 2.12 | III | 5960 (26500) | 1 | 4A105 102 | • |
| | | 2.53 | III | 5850 (26000) | | | 2.53 | III | 5960 (26500) | 1 | 4A110 102 | • |
| | | 2.79 | III | 5850 (26000) | | | 2.79 | III | 5960 (26500) | 1 | 4A115 102 | • |

STOCK BUSHING BORES

| Size | Stock Bushing Bores | | Minimum Bores | |
|------|-----------------------|------------|---------------|------|
| | Inch | (mm) | Inch | (mm) |
| 4A | 1 1/16, 2 3/16 | (50, 55) | 1 1/16 | (35) |
| 4B | 2 3/16, 2 7/16 | (60, 65) | 1 1/16 | (45) |
| 4C | 2 7/16, 2 5/8 | (65, 75) | 2 3/16 | (50) |
| 4D | 2 5/8, 3 1/16 | (75, 85) | 2 7/16 | (60) |
| 4E | 3 1/16, 3 1/8 | (90, 100) | 2 5/16 | (75) |
| 4F | 3 5/16, 4 1/16, 4 1/8 | (110, 120) | 3 1/2 | (90) |

For special circumstances in selecting a **Frame Size** such as:

- Overhung Load
- Thrust Loads
- Radial Loads
- Shock Loading

Consult Technical Information Section 4.1.

If Overhung Load is present, any Overhung Load must be checked against the capacity of the selection.



How to Select

How to Select

Configure a Model Number

Output Shaft Orientation

| Type | Code |
|---------------------------|------|
| Horizontal | H |
| Vertical | V |
| Vertical Up (Solid Shaft) | W |

Note: V and H units have the same dimensions as H base units. V and W are only used for mounting positions *F5, *G5, *K5, *V5, *Y5, *F6, *G6, *K6, *V6, *Y6

Required to be added at end of model number when ordering:

- Motor specifications (230/460 VAC 60 Hz is supplied, unless otherwise specified)
- Taper Grip Bushing or Keyed Hollow Bore or Output Shaft or Shrink Disc diameter must be specified (refer to pages 3.11 to 3.13 for diameters), example on page 3.14
- Optional Industry Package SSC code, refer to page 3.14

Optional conduit box positions available, please reference pages 4.26 to 4.28 for details.

Mounting Style

| Type | Code |
|--------------------------------------|------|
| Shaft Mount (Hollow Shaft) page 3.2 | Y |
| Housing Mount (Solid Shaft) page 3.3 | U |
| Flange (Solid Shaft) page 3.4 | F |
| Foot (Solid Shaft) page 3.4 | H |

Frame Size

| Single Reduction Input | | | |
|------------------------|--------|--------|--------|
| 4A100 | 4B125 | 4C170 | 4E175 |
| 4A105 | 4B140 | 4C175 | 4E180 |
| 4A110 | 4B145 | 4D160 | 4E185 |
| 4A115 | 4B160 | 4D165 | 4E190 |
| 4A120 | 4B165 | 4D170 | 4E195 |
| 4A125 | 4C140 | 4D175 | 4F180 |
| 4A140 | 4C145 | 4D180 | 4F185 |
| 4A145 | 4C160 | 4D185 | 4F190 |
| 4B120 | 4C165 | 4E170 | 4F195 |
| Double Reduction Input | | | |
| 4A10DA | 4B16DA | 4C17DC | 4E17DC |
| 4A12DA | 4B16DB | 4D16DA | 4E18DA |
| 4A12DB | 4B16DC | 4D16DB | 4E18DB |
| 4A14DA | 4C14DA | 4D16DC | 4E19DA |
| 4A14DB | 4C14DB | 4D17DA | 4E19DB |
| 4A14DC | 4C14DC | 4D17DB | 4F18DA |
| 4B12DA | 4C16DA | 4D17DC | 4F18DB |
| 4B12DB | 4C16DB | 4D18DA | 4F19DA |
| 4B14DA | 4C16DC | 4D18DB | 4F19DB |
| 4B14DB | 4C17DA | 4E17DA | |
| 4B14DC | 4C17DB | 4E17DB | |

Input Connection

| Type of Input | Code |
|---------------|------|
| Gearmotor | M |

Modification

| Type | Code |
|---------------------------------------|------|
| Unit built with special modifications | S |
| Shrink Disc | S |
| No special modifications applied | |

Motor Power

(applies only to 1750 RPM)

| HP | kW | Code |
|-------|--------|------|
| 1/8 | | 01 |
| 1/4 | | 02 |
| 1/3 | | 03 |
| 1/2 | | 05 |
| 3/4 | | 08 |
| 1 | (0.75) | 1 |
| 1 1/2 | (1.1) | 1H |
| 2 | (1.5) | 2 |
| 3 | (2.2) | 3 |
| 5 | (3.7) | 5 |
| 7 1/2 | (5.5) | 8 |
| 10 | (7.5) | 10 |
| 15 | (11) | 15 |
| 20 | (15) | 20 |
| 25 | (18.5) | 25 |
| 30 | (22) | 30 |
| 40 | (30) | 40 |
| 50 | (37) | 50 |
| 60 | (45) | 60 |

AGMA Class

| Class | Code |
|-------|------|
| I | A |
| II | B |
| III | C |

Motor Specification

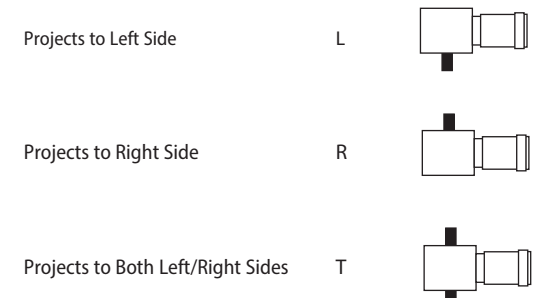
| Specification | Code |
|---|------|
| AF Motor (Inverter Duty 1/8 HP to 3/4 HP) | AV |
| Inverter Ready Motor Premium Efficiency (1+HP), IE3 | EP |
| *DC Motor | DV |
| *Low Backlash | LB |
| *Servo Motor | SV |
| Torque Limiter | TL |

*For Technical Information please contact customer service.
Note: When there are multiple suffices, sequence them alphabetically. Ex.: EPTL

Brake

| Code | |
|------------|---|
| With Brake | B |
| No Brake | - |

Driven Shaft Direction (Shafted Model Only)



Shaft Specifications

| Input Shaft | OUTPUT SHAFT | | Code |
|-------------|--------------|-------|------|
| | Hollow | Solid | |
| mm | Key (mm) | mm | |
| Inch | Key (Inch) | Inch | K |
| mm | Taper Grip | | M |
| Inch | Taper Grip | | Y |

Mounting Positions

For selection refer to page 1.8 to 1.14

| | | | | |
|-----|-----|-----|-----|-----|
| F1 | G1 | K1 | V1 | Y1 |
| F2 | G2 | K2 | V2 | Y2 |
| F3 | G3 | K3 | V3 | Y3 |
| F4 | G4 | K4 | V4 | Y4 |
| F5* | G5* | K5* | V5* | Y5* |
| F6* | G6* | K6* | V6* | Y6* |

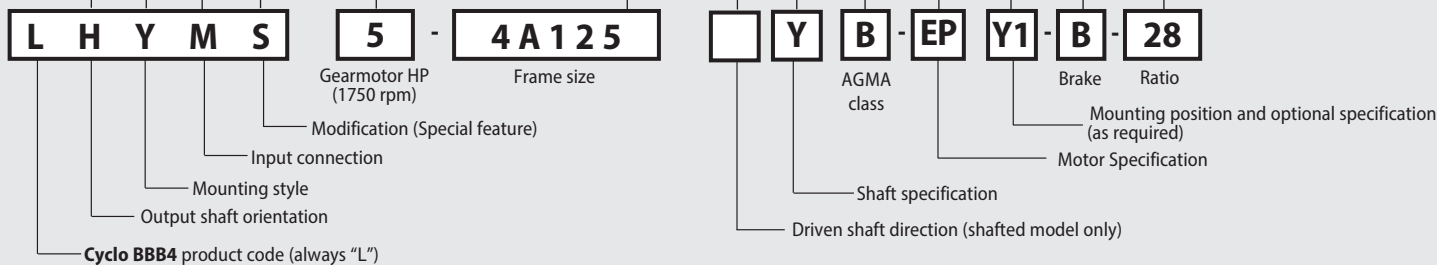
Note: * = Only available for vertical output shaft orientations (LV or LW).

Nominal Ratios

| BBB4 with Planetary Input Overall Nominal Ratio |
|---|
| 11 |
| 13 |
| 14 |
| 16 |
| 18 |

BBB4 with Cyclo Input

| Single Reduction Input Overall Nominal Ratio | Double Reduction Input Overall Nominal Ratio |
|--|--|
| 21 | 364 |
| 22 | 424 |
| 25 | 501 |
| 28 | 578 |
| 35 | 683 |
| 39 | 809 |
| 46 | 956 |
| 53 | 1117 |
| 60 | 1320 |
| 67 | 1656 |
| 74 | 1957 |
| 80 | 2272 |
| 88 | 2559 |
| 102 | 2944 |
| 112 | 3511 |
| 123 | 4365 |
| 151 | 5177 |
| 179 | 6472 |
| 207 | 7228 |
| 249 | 8880 |
| 305 | 10658 |
| 417 | 12184 |



Nomenclature Example:
LHYMS5 - 4A125YB - EPY1-B - 28

| | |
|------------------------------------|---|
| L – Cyclo Bevel Buddybox | 4A125 – Frame Size |
| H – Horizontal | Y – Taper-Grip® Bushing output |
| Y – Shaft Mount (Hollow Shaft) | B – AGMA Class II |
| M – Integral Motor | EP – Three-Phase Motor Premium Efficiency |
| S – Modification (Special Feature) | Y1 – Installation Position |
| 5 – 5 HP (3 kW), 1750 RPM | B – Brake |
| | 28 – Ratio |

Step 3A - AGMA Load Classifications: Gearmotors

Select Service factor by Method A or B or C:

Method A - Gearmotor Classification by LOAD

| DURATION OF SERVICE | GEARMOTOR CLASS | | |
|------------------------------|-----------------|---------------------|------------------|
| | UNIFORM LOAD | MODERATE SHOCK LOAD | HEAVY SHOCK LOAD |
| Intermittent 3 hours per day | Class I | Class I | Class II |
| Up to 10 hours per day | Class I | Class II | Class III |
| 24 hours per day | Class II | Class III | — |

Class I = Steady loads not exceeding normal motor rating, 8 to 10 hours a day. Moderate shock loads where service is intermittent (AGMA Service Factor: 1.0).

Class II = Steady loads not exceeding normal motor rating and 24 hours a day service. Moderate shock loads for 8 hours a day (AGMA Service Factor: 1.4).

Class III = Moderate shock loads for 24 hours a day or heavy shock loads for 8 hours a day (AGMA Service Factor: 2.0)

Note: Selections without an AGMA Class designation are torque based selections generally used for intermittent service.

Method B - Recommended Service Factors for Frequent Start-Stop Applications for EP Motors

For frequent start-stop applications with motor operated across the line, use the table below to determine the recommended service factor, and check the Motor Thermal Rating (Table 4.30) in Section 4. For determination of moment of inertia, see page 4.30.

| Number of start-stops (Times/hour) | ~ 10 hours/day | | | ~ 24 hours/day | | | |
|------------------------------------|----------------|------|------|----------------|------|------|--|
| | I | II | III | I | II | III | |
| ~10 | 1 | 1.1 | 1.35 | 1.2 | 1.25 | 1.5 | Three-phase motors from 1/8 HP to 3/4 (0.1 to 0.55 kW) |
| ~200 | 1.1 | 1.3 | 1.5 | 1.25 | 1.5 | 1.65 | |
| ~500 | 1.15 | 1.45 | 1.6 | 1.3 | 1.6 | 1.75 | |
| 1 | 1 | 1.1 | 1.35 | 1.2 | 1.25 | 1.5 | Premium Efficiency three-phase motors 1HP to 75 HP (0.75 to 55 kW), high-efficiency three-phase motors from 1/4 HP to 1/2 HP (0.2 to 0.4 kW) |
| ~3 | 1 | 1.2 | 1.45 | 1.2 | 1.35 | 1.55 | |
| ~10 | 1 | 1.3 | 1.5 | 1.2 | 1.45 | 1.65 | |
| ~60 | 1 | 1.4 | 1.6 | 1.2 | 1.65 | 1.8 | |

Inertia (Moment of Inertia WR^2) Ratio = $\frac{\text{Total Moment of Inertia (WR}^2\text{) as seen from motor shaft}}{\text{Moment of Inertia (WR}^2\text{) of motor}}$

I = Allowable Inertia (WR^2) Ratio: Inertia Ratio \leq 0.3

II = Allowable Inertia (WR^2) Ratio: 0.3 < Inertia Ratio \leq 3.0

III = Allowable Inertia (WR^2) Ratio: 3.0 < Inertia Ratio \leq 10.0

Note: 1. The number of start-stops includes brake or clutch operation times.

2. Consult us when starting under loaded conditions such as torque or radial load.

3. Consult us when start-stop frequency or Moment of Inertia Ratio exceeds that shown above.

Specification Inspection Items

- if there is a shoulder bolt or knockpin used on

mating surface of reducer

- change in case material

- if using high frequency brake

Method C - Load Classification by INDUSTRY

| Application | Class | | Application | Class | | Application | Class | | Application | Class | | | | | | | | | |
|--|----------------------|----------------|---|--|----------------|---|-----------------------|----------------|--|----------------------|----------------|--|-----------------------|----|---|-----|-----|----|----|
| | Up to 10 Hr. Per Day | 24 Hr. Per Day | | Up to 10 Hr. Per Day | 24 Hr. Per Day | | Up to 10 Hr. Per Day | 24 Hr. Per Day | | Up to 10 Hr. Per Day | 24 Hr. Per Day | | | | | | | | |
| Brewing & Distilling Bottling Machinery Brew Kettles, Cont. Duty Can Filling Machines Cookers-Cont. Duty Mash Tubs-Cont. Duty Scale Hoppers- Frequent Starts | I | II | Lumber Industry Barkers-Spindle Feed Barkers-Main Drive Carriage Drive Conveyors Burner Main or Heavy Duty Main Log Re-Saw Merry-Go-Round Slab Transfer Chains-Floor Chains-Green Cut-Off Saws-Chain Cut-Off Saws-Drum Debarking Drums Feeds-Edger Feeds-Gang Feeds-Trimmer Log Deck Log Hauls-Incline, Well Type Log Turning Devices Planer Feed Planer Tilting Hoists Rolls-Live-Off Bearing-Roll Cases Sorting Table Tipple Hoist Transfers-Chain Transfers-Craneway Tray Drives | Consult Factory Consult Factory Consult Factory Consult Factory II | II | Paper Mills Agitators (Mixers) Barker-Auxiliaries-Hyd. Barker, Mechanical Barking Drum Beater & Pulper Bleacher Calenders Calenders-Super Converting Mach.- Except Cutters-Platers Conveyors Couch Cutters, Platers Cylinders Dryers Felt Stretchers Felt Whippers Jordan Log Haul Presses Pulp Machine Reels Stock Chests Suction Rolls Washers & Thickeners Winders | Consult Factory II | II | Sewage Disposal Aerators Bar Screens Chemical Feeders Collectors Dewatering Screens Grit Collectors Scum Breakers Slow or Rapid Mixers Sludge Collectors Thickeners Vacuum Filters | Consult Factory I | II | Textile Industry Batchers Calenders Card Machines Cloth Finishing Machines (Washers, Pads, Tenters) (Dryers, Calenders, etc.) Dry Cans Dryers Dyeing Machinery Knitting Machinery Looms, Mangles, Nappers Range Drives Soaps, Spinners Tenter Frames Winders Yarn Preparatory Machinery (Cards, Spinners, Slashers) | Consult Factory II | II | Rubber Industry Mixer Rubber Calender Rubber Mill (2 or more) | III | III | II | II |
| Clay Working Industry Brick Press Briquette Machines Clay Working Machinery Pug Mills | III | III | Oil Well Pumping Paraffin Filter Press Rotary Kilns | II | II | Sheeter Tire Building Machines Tire, Tube Press Openers Tubers & Stainers | II | II | Consult Factory Consult Factory | II | II | | | | | | | | |
| Distilling (See Brewing) | | | | | | | | | | | | | | | | | | | |
| Dredges Cable Reels Conveyors Cutter Head Drives Jig Drives Maneuvering Winches Pumps Screen Drives Stackers Utility Winches | II | II | Oil Industry Chillers | II | II | | | | | | | | | | | | | | |
| Food Industry Beet Slicers Bottlings, Can Filling Mach. Cereal Cookers Dough Mixers Meat Grinders | II | II | | | | | | | | | | | | | | | | | |

...table continued on next page.

Method C continued - Load Classification by APPLICATION

| Application | Class | | Application | Class | | Application | Class | | Application | Class | | |
|---|----------------------|----------------|---|--|----------------|--|----------------------|----------------|---|----------------------|----------------|-----------------------|
| | Up to 10 Hr. Per Day | 24 Hr. Per Day | | Up to 10 Hr. Per Day | 24 Hr. Per Day | | Up to 10 Hr. Per Day | 24 Hr. Per Day | | Up to 10 Hr. Per Day | 24 Hr. Per Day | |
| Agitators Pure Liquids Liquids and Solids Liquids - Variable Density Semi-liquids - Variable Density | I | II | Jig Drives Maneuvering Winches Pumps Screen Drive Stackers Utility Winches | III | III | Tray Drives Veneer Lathe Drives | II | III | Pullers Barge Haul | III | III | |
| Blowers Centrifugal Lobe Vane | I | II | Elevators Bucket - Uniform Load Bucket - Heavy Load Bucket - Continuous Centrifugal Discharge Escalators Freight Gravity Discharge Man Lifts Passenger Service - Hand Lift | I | II | Machine Tools Bending Roll Notching Press - Belt Driven Plate Planer Punch Press - Gear Driven Tapping Machines Other Machine Tools Main Drives Auxiliary Drives | II | II | Pumps Centrifugal Proportioning Reciprocating Single Acting 3 or more Cylinders Double Acting 2 or more Cylinders Single Acting 1 or 2 Cylinders Double Acting Single Cylinder Rotary - Gear Type - Lobe, Vane | I | II | |
| Brewing and Distilling Bottling Machinery Brew Kettles - Continuous Duty Cookers - Continuous Duty Mash Tubs - Continuous Duty Scale Hopper Frequent Starts | I | II | Fans Centrifugal Cooling Towers Induced Draft Forced Draft Induced Draft Large (Mine, etc.) Large Industrial Light (Small Diameter) | I | II | Metal Mills Bridle Roll Drives Draw Bench - Carriage Draw Bench - Main Drive Forming Machines Pinch Dryer & Scrubber Rolls, Reversing Slitters Table Conveyors Non-Reversing Reversing Winding Reels - Strip Wire Drawing & Flattening Machine Wire Winding Machine | III | III | Rubber Industry Mixer Rubber Calender Rubber Mill (2 or more) Sheeter Tire Building Machines Tire & Tube Press Openers Tubers & Strainers | III | III | Consult Factory I |
| Can Filling Machines | I | II | Feeders Apron Belt Disc Reciprocating Screw | II | II | Mills, Rotary Type Ball Cement Kilns Dryers & Coolers Kilns Pebble Rod Tumbling Barrels | III | III | Sewage Disposal Equipment Aerators Bar Screens Chemical Feeders Collectors, Circuline or Straightline Dewatering Screens Grit Collectors Scum Breakers Slow or Rapid Mixers Sludge Collectors Thickeners Vacuum Filters | III | III | Consult Factory I |
| Cane Knives | II | II | Food Industry Beet Slicer Cereal Cooker Dough Mixer Meat Grinders | II | II | Mixers Concrete Mixers, Continuous Concrete Mixers, Intermittent Constant Density Variable Density | II | II | Screens Air Washing Rotary - Stone or Gravel Traveling Water Intake | I | II | II |
| Car Dumpers | III | - | Generators - (Not Welding) | I | II | Oil Industry Chillers Oil Well Pumping Paraffin Filter Press Rotary Kilns | II | II | Slab Pushers Steering Gear Stokers | I | II | II |
| Car Pullers - Intermittent Duty | I | - | Hammer Mills | III | III | Paper Mills Aerators Agitators (Mixers) Barker Auxiliaries, Hydraulic Barker, Mechanical Barking Drum Beater & Pulper Bleacher Calenders Calenders - Super Converting Machines, except Cutters, Platers Conveyors, Log Couch Cutters, Platers Cylinders Dryers Felt Stretcher Felt Whipper Jordan Presses Pulp Machines, Reel Stock Chests Suction Roll Washers and Thickeners | II | II | Textile Industry Batchers Calenders Card Machines Cloth Finishing Machines (Washers, Pads, Tenters) (Dryers, Calenders, etc.) Dry Cans Dryers Dyeing Machinery Knitting Machinery (Looms, etc.) Looms Mangles Nappers Pads Range Drives Slashers Soapers Spinnners Tenter Frames Washers Winders (Other than Batchers) Yarn Preparatory Machines (Cards, Spinners, Slashers, etc.) | II | II | Consult Factory II |
| Classifiers | II | II | Laundry Washers Reversing | II | II | Printing Presses | I | II | Windlass | II | II | II |
| Clay Working | | | Laundry Tumblers | II | II | | | | | | | |
| Clay Working Machinery Brick Press Briquette Machine Clay Working Machinery Pug Mill | III | III | Line Shafts Heavy Shock Load Moderate Shock Load Uniform Load | III | III | | | | | | | |
| Compressors Centrifugal Lobe Reciprocating Multi-Cylinder Single Cylinder | I | II | Lumber Industry Barkers - Spindle Feed Barkers - Main Drive Carriage Drive Conveyors - Burner Conveyors - Main or Heavy Duty Conveyors - Main Log Conveyors - Merry-Go-Round Conveyors - Slab Conveyors - Transfer Conveyors - Waste Chains - Floor Chains - Green Cut-Off Saws - Chain Cut-Off Saws - Drum Debarking Drums Feeds - Edger Feeds - Gang Feeds - Trimmer Log Deck Log Hauls - Incline Well Type Log Turning Devices Planer Feed Planer Tilting Hoists Rolls - Live - Off Bearing - Roll Cases Sorting Table Tipple Hoist Transfers - Chain Transfers - Craneway Tray Drives | Consult Factory Consult Factory Consult Factory Consult Factory II | II | | | | | | | |
| Conveyors - Uniformly Loaded or Fed Apron Assembly Belt Bucket Chain Flight Oven Screw | I | II | Crushers Ore Stone | III | III | | | | | | | |
| Conveyors - Heavy Duty Not Uniformly Fed Apron Assembly Belt Bucket Chain Flight Live Roll (Package) Oven Reciprocating Screw Shaker | II | II | Dredges Cable Reels Conveyors Cutter Head Drives | II | II | | | | | | | |
| Cranes and Hoists Main Hoists Heavy Duty Medium Duty Reversing Skip Hoists Trolley Drive Bridge Drive | III | III | | | | | | | | | | |

Constant Torque Speed Ranges: Gearmotors

Table 2.8 Turn Down Ratio (CTSR) for Integral Motors in CONSTANT TORQUE Applications Powered by Variable Frequency Drives.

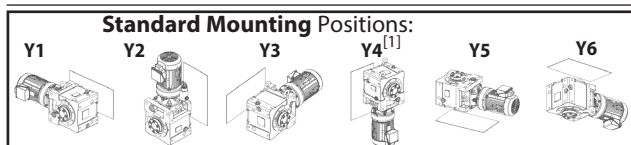
| Motor Specification: | Motor without brake | Motor with Brake | AF Motor (AV suffix) | AF Motor with Brake (AV-B suffix) |
|----------------------|---------------------|------------------|----------------------|-----------------------------------|
| 1/8 HP (0.1 kW) | 3:1 | 3:1 | 10:1 | 10:1 |
| 1/4 HP (0.2 kW) | 3:1 | 3:1 | 10:1 | 10:1 |
| 1/3 HP (0.25 kW) | 3:1 | 3:1 | 10:1 | 10:1 |
| 1/2 HP (0.4 kW) | 3:1 | 3:1 | 10:1 | 10:1 |
| 3/4 HP (0.55 kW) | 2:1 | 2:1 | 10:1 | 10:1 |
| 1 HP (0.75 kW) | 10:1 | 10:1 | 10:1 | 10:1 |
| 1.5 HP (1.1 kW) | 10:1 | 5:1 | 10:1 | 10:1 |
| 2 HP (1.5 kW) | 10:1 | 4:1 | 10:1 | 10:1 |
| 3 HP (2.2 kW) | 10:1 | 4:1 | 10:1 | 10:1 |
| 5 HP (3.7 kW) | 10:1 | 4:1 | 10:1 | 10:1 |
| 7.5 HP (5.5 kW) | 10:1 | 4:1 | 10:1 | 10:1 |
| 10 HP (7.5 kW) | 10:1 | 6:1 | 10:1 | 10:1 |
| 15 HP (11 kW) | 10:1 | 6:1 | 10:1 | 10:1 |
| 20 HP (15 kW) | 10:1 | 10:1 | 10:1 | 10:1 |
| 25 HP (18.5 kW) | 10:1 | 10:1 | 10:1 | 10:1 |
| 30 HP (22 kW) | 10:1 | 10:1 | 10:1 | 10:1 |
| 40 HP (30 kW) | 10:1 | 10:1 | 10:1 | 10:1 |
| 50 HP (37 kW) | 10:1 | 10:1 | 10:1 | 10:1 |
| 60 HP (45 kW) | 10:1 | 10:1 | 10:1 | 10:1 |

Cyclo® BBB4

CTSR Table

Standard Mounting Selection Tables

**1/8 HP
(0.1 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | VFD ^[2] | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|----------------|------------|-------|--------------------|-----|------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Base | | | | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | | (N) | Motor Power Code | Frame Size | Ratio |
| 3.48 | 2240 | (253) | 2.10 | III | 6060 | (27000) | 4.20 | 1850 | (210) | 2.10 | III | 6090 | (27100) | 01 | 4A100 | 417 | (*) |
| | | | 2.86 | III | 6060 | (27000) | | | | 2.86 | III | 6090 | (27100) | 01 | 4A105 | 417 | (*) |
| 2.12 | 3480 | (393) | 2.60 | III | 5910 | (26300) | 2.56 | 2880 | (326) | 3.13 | III | 5990 | (26600) | 01 | 4A10DA | 683 | (a) |
| 1.79 | 4120 | (466) | 2.19 | III | 5810 | (25900) | 2.16 | 3420 | (386) | 2.64 | III | 5920 | (26300) | 01 | 4A10DA | 809 | (a) |
| | | | 2.77 | III | 5810 | (25900) | | | | 3.34 | III | 5920 | (26300) | 01 | 4A12DB | 809 | (a) |
| 1.52 | 4870 | (551) | 1.85 | II | 5670 | (25200) | 1.83 | 4040 | (456) | 2.24 | III | 5830 | (25900) | 01 | 4A10DA | 956 | (a) |
| | | | 2.34 | III | 5670 | (25200) | | | | 2.83 | III | 5830 | (25900) | 01 | 4A12DB | 956 | (a) |
| 1.30 | 5690 | (643) | 1.59 | II | 5490 | (24400) | 1.57 | 4720 | (533) | 1.91 | II | 5700 | (25400) | 01 | 4A10DA | 1117 | (a) |
| | | | 2.00 | III | 5490 | (24400) | | | | 2.42 | III | 5700 | (25400) | 01 | 4A12DB | 1117 | (a) |
| 1.10 | 6730 | (760) | 1.34 | I | 5200 | (23100) | 1.33 | 5580 | (630) | 1.62 | II | 5510 | (24500) | 01 | 4A10DA | 1320 | (a) |
| | | | 1.70 | II | 5200 | (23100) | | | | 2.05 | III | 5510 | (24500) | 01 | 4A12DA | 1320 | (a) |
| | | | 2.82 | III | 9710 | (43200) | | | | 3.40 | III | 9820 | (43700) | 01 | 4B12DA | 1320 | (a) |
| 0.876 | 8440 | (954) | 1.07 | I | 4560 | (20300) | 1.06 | 7000 | (791) | 1.29 | I | 5110 | (22700) | 01 | 4A10DA | 1656 | (a) |
| | | | 1.35 | I | 4560 | (20300) | | | | 1.63 | II | 5110 | (22700) | 01 | 4A12DA | 1656 | (a) |
| | | | 2.25 | III | 9510 | (42300) | | | | 2.71 | III | 9680 | (43100) | 01 | 4B12DA | 1656 | (a) |
| | | | 2.69 | III | 9510 | (42300) | | | | 3.25 | III | 9680 | (43100) | 01 | 4B14DA | 1656 | (a) |
| 0.741 | 9980 | (1130) | 0.91 | - | 3750 | (16700) | 0.894 | 8270 | (934) | 1.09 | I | 4640 | (20600) | 01 | 4A10DA | 1957 | (a) |
| | | | 1.14 | I | 3750 | (16700) | | | | 1.38 | I | 4640 | (20600) | 01 | 4A12DA | 1957 | (a) |
| | | | 1.90 | II | 9290 | (41300) | | | | 2.29 | III | 9540 | (42400) | 01 | 4B12DA | 1957 | (a) |
| | | | 2.28 | III | 9290 | (41300) | | | | 2.75 | III | 9540 | (42400) | 01 | 4B14DA | 1957 | (a) |
| 0.638 | 11600 | (1310) | 0.99 | - | 2400 | (10700) | 0.770 | 9600 | (1080) | 1.19 | I | 3980 | (17700) | 01 | 4A12DA | 2272 | (a) |
| | | | 1.64 | II | 9020 | (40100) | | | | 1.98 | II | 9350 | (41600) | 01 | 4B12DA | 2272 | (a) |
| | | | 1.96 | II | 9020 | (40100) | | | | 2.37 | III | 9350 | (41600) | 01 | 4B14DA | 2272 | (a) |
| 0.567 | 13000 | (1470) | 1.45 | II | 8720 | (38800) | 0.684 | 10800 | (1220) | 1.75 | II | 9160 | (40700) | 01 | 4B12DA | 2559 | (a) |
| | | | 1.74 | II | 8720 | (38800) | | | | 2.10 | III | 9160 | (40700) | 01 | 4B14DA | 2559 | (a) |
| 0.493 | 15000 | (1700) | 1.26 | I | 8240 | (36700) | 0.595 | 12400 | (1410) | 1.53 | II | 8850 | (39400) | 01 | 4B12DA | 2944 | (a) |
| | | | 2.75 | III | 15500 | (68900) | | | | 2.86 | III | 15700 | (69800) | 01 | 4C14DA | 2944 | (a) |
| 0.413 | 17900 | (2020) | 1.06 | I | 7350 | (32700) | 0.499 | 14800 | (1680) | 1.28 | I | 8290 | (36900) | 01 | 4B12DA | 3511 | (a) |
| | | | 2.30 | III | 15200 | (67600) | | | | 2.78 | III | 15500 | (69000) | 01 | 4C14DA | 3511 | (a) |
| 0.332 | 22300 | (2520) | 0.85 | - | 5330 | (23700) | 0.401 | 18400 | (2080) | 1.03 | I | 7150 | (31800) | 01 | 4B12DA | 4365 | (a) |
| | | | 1.85 | II | 14700 | (65200) | | | | 2.24 | III | 15100 | (67300) | 01 | 4C14DA | 4365 | (a) |

Cyclo® BBB4

Selection
Tables

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

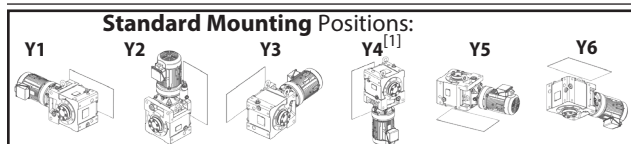
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(*) = AV motor required for selection (AV suffix required on model number, see page 2.4)

(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

**1/2 HP
(0.4 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|-----|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|--------|--------------------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 12.9 | 2410 (272) | | 2.44 | III | 6050 (26900) | | 15.6 | 2000 (225) | | 2.44 | III | 6080 (27100) | | 05 | 4A100 | 112 | (a) | |
| | | | 3.00 | III | 6050 (26900) | | | | | 3.00 | III | 6080 (27100) | | | 05 | 4A105 | 112 | (a) |
| 11.8 | 2630 (298) | | 2.44 | III | 6030 (26800) | | 14.3 | 2180 (247) | | 2.44 | III | 6070 (27000) | | 05 | 4A100 | 123 | (a) | |
| | | | 3.00 | III | 6030 (26800) | | | | | 3.00 | III | 6070 (27000) | | | 05 | 4A105 | 123 | (a) |
| 9.63 | 3240 (366) | | 1.95 | II | 5970 (26500) | | 11.6 | 2680 (303) | | 1.95 | II | 6020 (26800) | | 05 | 4A100 | 151 | (a) | |
| | | | 2.70 | III | 5970 (26500) | | | | | 2.70 | III | 6020 (26800) | | | 05 | 4A105 | 151 | (a) |
| 8.12 | 3840 (434) | | 1.40 | II | 5890 (26200) | | 9.80 | 3180 (359) | | 1.40 | II | 5970 (26600) | | 05 | 4A100 | 179 | (a) | |
| | | | 1.94 | II | 5890 (26200) | | | | | 1.94 | II | 5970 (26600) | | | 05 | 4A105 | 179 | (a) |
| | | | 2.36 | III | 5890 (26200) | | | | | 2.36 | III | 5970 (26600) | | | 05 | 4A110 | 179 | (a) |
| | | | 2.78 | III | 5890 (26200) | | | | | 2.78 | III | 5970 (26600) | | | 05 | 4A115 | 179 | (a) |
| | | | 2.98 | III | 5890 (26200) | | | | | 2.98 | III | 5970 (26600) | | | 05 | 4A120 | 179 | (a) |
| 7.02 | 4440 (502) | | 1.29 | I | 5800 (25800) | | 8.47 | 3680 (416) | | 1.29 | I | 5910 (26300) | | 05 | 4A100 | 207 | (a) | |
| | | | 1.70 | II | 5800 (25800) | | | | | 1.77 | II | 5910 (26300) | | | 05 | 4A105 | 207 | (a) |
| | | | 2.15 | III | 5800 (25800) | | | | | 2.15 | III | 5910 (26300) | | | 05 | 4A110 | 207 | (a) |
| | | | 2.53 | III | 5800 (25800) | | | | | 2.53 | III | 5910 (26300) | | | 05 | 4A115 | 207 | (a) |
| | | | 2.57 | III | 5800 (25800) | | | | | 2.57 | III | 5910 (26300) | | | 05 | 4A120 | 207 | (a) |
| 5.84 | 5340 (604) | | 1.09 | I | 5630 (25000) | | 7.04 | 4430 (500) | | 1.09 | I | 5800 (25800) | | 05 | 4A100 | 249 | (a) | |
| | | | 1.26 | I | 5630 (25000) | | | | | 1.40 | II | 5800 (25800) | | | 05 | 4A105 | 249 | (a) |
| | | | 1.67 | II | 5630 (25000) | | | | | 1.67 | II | 5800 (25800) | | | 05 | 4A110 | 249 | (a) |
| | | | 1.90 | II | 5630 (25000) | | | | | 1.90 | II | 5800 (25800) | | | 05 | 4A115 | 249 | (a) |
| | | | 2.14 | III | 5630 (25000) | | | | | 2.14 | III | 5800 (25800) | | | 05 | 4A120 | 249 | (a) |
| | | | 2.39 | III | 9860 (43900) | | | | | 2.39 | III | 9920 (44100) | | | 05 | 4B120 | 249 | (a) |
| 4.76 | 6550 (740) | | 1.08 | I | 5350 (23800) | | 5.75 | 5420 (613) | | 1.08 | I | 5610 (25000) | | 05 | 4A100 | 305 | (a) | |
| | | | 1.26 | I | 5350 (23800) | | | | | 1.41 | II | 5610 (25000) | | | 05 | 4A105 | 305 | (a) |
| | | | 1.65 | II | 5350 (23800) | | | | | 1.65 | II | 5610 (25000) | | | 05 | 4A110 | 305 | (a) |
| | | | 1.74 | II | 5350 (23800) | | | | | 1.74 | II | 5610 (25000) | | | 05 | 4A115 | 305 | (a) |
| | | | 2.36 | III | 9760 (43400) | | | | | 2.36 | III | 9850 (43800) | | | 05 | 4B120 | 305 | (a) |
| | | | 2.57 | III | 9760 (43400) | | | | | 2.83 | III | 9850 (43800) | | | 05 | 4B125 | 305 | (a) |
| 3.98 | 7430 (839) | | 1.02 | I | 4970 (22100) | | 4.81 | 6150 (695) | | 1.02 | I | 5370 (23900) | | 05 | 4A10DA | 364 | C.F. | |
| | | | 1.54 | II | 4970 (22100) | | | | | 1.86 | II | 5370 (23900) | | | 05 | 4A12DB | 364 | (a) |
| | | | 2.55 | III | 9640 (42900) | | | | | 3.08 | III | 9770 (43500) | | | 05 | 4B12DB | 364 | (a) |
| 3.42 | 8640 (976) | | 1.02 | I | 4470 (19900) | | 4.13 | 7160 (809) | | 1.02 | I | 5060 (22500) | | 05 | 4A10DA | 424 | C.F. | |
| | | | 1.32 | I | 4470 (19900) | | | | | 1.59 | II | 5060 (22500) | | | 05 | 4A12DB | 424 | (a) |
| | | | 2.17 | III | 9490 (42200) | | | | | 2.62 | III | 9670 (43000) | | | 05 | 4B12DB | 424 | (a) |
| | | | 2.63 | III | 9490 (42200) | | | | | 3.18 | III | 9670 (43000) | | | 05 | 4B14DB | 424 | (a) |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

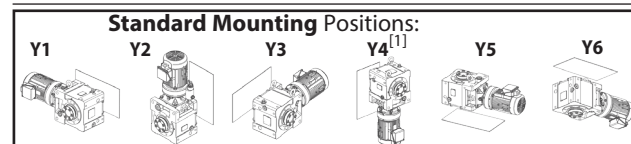
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

C.F. = Consult Factory with ambient temperature data for VFD operation.

(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

**1/2 HP
(0.4 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|-----|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|--------|--------------------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 2.90 | 10200 (1150) | | 0.88 | - | 3590 (16000) | | 3.50 | 8460 (956) | | 1.02 | I | 4550 (20300) | | 05 | 4A10DA | 501 | C.F. | |
| | | | 1.12 | I | 3590 (16000) | | | | | 1.35 | I | 4550 (20300) | | | 05 | 4A12DB | 501 | (a) |
| | | | 1.86 | II | 9260 (41200) | | | | | 2.24 | III | 9510 (42300) | | | 05 | 4B12DB | 501 | (a) |
| | | | 2.23 | III | 9260 (41200) | | | | | 2.69 | III | 9510 (42300) | | | 05 | 4B14DB | 501 | (a) |
| 2.51 | 11800 (1330) | | 0.97 | - | 2160 (9600) | | 3.03 | 9760 (1100) | | 1.17 | I | 3880 (17300) | | 05 | 4A12DB | 578 | (a) | |
| | | | 1.61 | II | 8980 (39900) | | | | | 1.94 | II | 9330 (41500) | | | 05 | 4B12DB | 578 | (a) |
| | | | 1.93 | II | 8980 (39900) | | | | | 2.33 | III | 9330 (41500) | | | 05 | 4B14DB | 578 | (a) |
| 2.12 | 13900 (1570) | | 1.02 | I | 8520 (37900) | | 2.56 | 11500 (1300) | | 1.02 | I | 9030 (40100) | | 05 | 4B12DA | 683 | C.F. | |
| | | | 1.36 | I | 8520 (37900) | | | | | 1.64 | II | 9030 (40100) | | | 05 | 4B12DB | 683 | (a) |
| | | | 1.63 | II | 8520 (37900) | | | | | 1.97 | II | 9030 (40100) | | | 05 | 4B14DB | 683 | (a) |
| | | | 2.94 | III | 15600 (69300) | | | | | 3.54 | III | 15800 (70100) | | | 05 | 4C14DB | 683 | (a) |
| 1.79 | 16500 (1860) | | 1.02 | I | 7820 (34800) | | 2.16 | 13700 (1540) | | 1.02 | I | 8580 (38200) | | 05 | 4B12DA | 809 | C.F. | |
| | | | 1.15 | I | 7820 (34800) | | | | | 1.39 | I | 8580 (38200) | | | 05 | 4B12DB | 809 | (a) |
| | | | 1.38 | I | 7820 (34800) | | | | | 1.66 | II | 8580 (38200) | | | 05 | 4B14DB | 809 | (a) |
| | | | 2.44 | III | 15300 (68300) | | | | | 2.95 | III | 15600 (69400) | | | 05 | 4C14DB | 809 | (a) |
| | | | 2.76 | III | 15300 (68300) | | | | | 3.33 | III | 15600 (69400) | | | 05 | 4C16DA | 809 | (a) |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

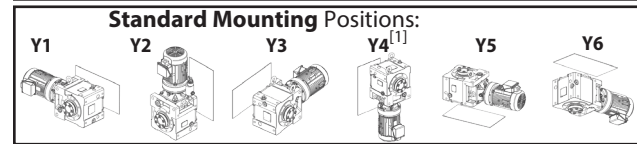
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

C.F. = Consult Factory with ambient temperature data for VFD operation.

(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

1/2 HP
(0.4 kW)



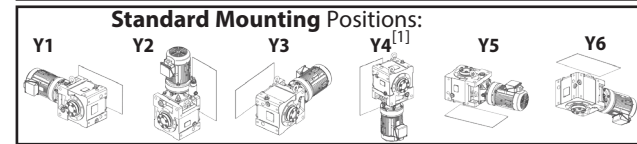
Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | |
|--------------------|----------------|----------------|----------------|---------------------------|----------------|--------------------|---------------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N-m) | | lbs | (N) | | in-lbs | (N-m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 0.741 | 39900 (4510) | | 1.03 | I | 10700 (47500) | 0.894 | 33100 (3740) | 1.25 | I | 12600 (56200) | 05 | 4C14DB | 1957 | (a) | |
| | | | 1.14 | I | 10700 (47500) | | | 1.38 | I | 12600 (56200) | 05 | 4C16DA | 1957 | (a) | |
| | | | 1.58 | II | 19600 (87000) | | | 1.91 | II | 20400 (90700) | 05 | 4D16DA | 1957 | (a) | |
| | | | 1.93 | II | 19600 (87000) | | | 2.33 | III | 20400 (90700) | 05 | 4D17DA | 1957 | (a) | |
| | | | 2.38 | III | 21800 (96900) | | | 2.87 | III | 22100 (98400) | 05 | 4E17DA | 1957 | (a) | |
| | | | 2.57 | III | 21800 (96900) | | | 3.10 | III | 22100 (98400) | 05 | 4E18DA | 1957 | (-) | |
| 0.638 | 46300 (5240) | | 0.89 | - | 7920 (35200) | 0.770 | 38400 (4340) | 1.07 | I | 11200 (49700) | 05 | 4C14DB | 2272 | (a) | |
| | | | 0.98 | - | 7920 (35200) | | | 1.18 | I | 11200 (49700) | 05 | 4C16DA | 2272 | (a) | |
| | | | 1.36 | I | 18600 (82600) | | | 1.65 | II | 19800 (87900) | 05 | 4D16DA | 2272 | (a) | |
| | | | 1.67 | II | 18600 (82600) | | | 2.01 | III | 19800 (87900) | 05 | 4D17DA | 2272 | (a) | |
| | | | 2.05 | III | 21500 (95400) | | | 2.47 | III | 21900 (97200) | 05 | 4E17DA | 2272 | (a) | |
| | | | 2.22 | III | 21500 (95400) | | | 2.67 | III | 21900 (97200) | 05 | 4E18DA | 2272 | (-) | |
| 0.567 | 52200 (5900) | | 0.87 | - | 3100 (13800) | 0.684 | 43300 (4890) | 1.05 | I | 9390 (41800) | 05 | 4C16DA | 2559 | (a) | |
| | | | 1.21 | I | 17500 (77900) | | | 1.46 | II | 19100 (84800) | 05 | 4D16DA | 2559 | (a) | |
| | | | 1.48 | II | 17500 (77900) | | | 1.78 | II | 19100 (84800) | 05 | 4D17DA | 2559 | (a) | |
| | | | 1.82 | II | 21200 (94100) | | | 2.19 | III | 21600 (96100) | 05 | 4E17DA | 2559 | (a) | |
| | | | 1.97 | II | 21200 (94100) | | | 2.37 | III | 21600 (96100) | 05 | 4E18DA | 2559 | (a) | |
| | | | 2.88 | III | 29900 (133000) | | | 3.48 | III | 30300 (135000) | 05 | 4F18DA | 2559 | (a) | |
| 0.493 | 60100 (6790) | | 1.05 | I | 15700 (70000) | 0.595 | 49800 (5620) | 1.27 | I | 18000 (80000) | 05 | 4D16DA | 2944 | (a) | |
| | | | 1.29 | I | 15700 (70000) | | | 1.55 | II | 18000 (80000) | 05 | 4D17DA | 2944 | (a) | |
| | | | 1.58 | II | 20800 (92400) | | | 1.91 | II | 21300 (94700) | 05 | 4E17DA | 2944 | (a) | |
| | | | 1.71 | II | 20800 (92400) | | | 2.06 | III | 21300 (94700) | 05 | 4E18DA | 2944 | (a) | |
| | | | 2.56 | III | 29600 (132000) | | | 3.09 | III | 30000 (134000) | 05 | 4F19DA | 2944 | (-) | |
| | | | 0.413 | 71600 (8090) | | | | 0.88 | - | 12100 (53600) | 0.499 | 59300 (6710) | 1.07 | I | 15900 (70800) |
| 1.08 | I | 12100 (53600) | | | | 1.30 | I | 15900 (70800) | 05 | 4D17DA | | | 3511 | (a) | |
| 1.32 | I | 20200 (89700) | | | | 1.60 | II | 20800 (92500) | 05 | 4E17DA | | | 3511 | (a) | |
| 2.10 | III | 29100 (129000) | | | | 2.54 | III | 29600 (132000) | 05 | 4F18DA | | | 3511 | (a) | |
| 2.15 | III | 29100 (129000) | | | | 2.60 | III | 29600 (132000) | 05 | 4F19DA | | | 3511 | (a) | |
| 0.332 | 89000 (10100) | | | | | 1.07 | I | 19300 (85800) | 0.401 | 73800 (8340) | | | 1.29 | I | 20100 (89300) |
| | | | 1.69 | II | 28300 (126000) | 2.04 | III | 29000 (129000) | | | 05 | 4F18DA | 4365 | (a) | |
| | | | 1.73 | II | 28300 (126000) | 2.09 | III | 29000 (129000) | | | 05 | 4F19DA | 4365 | (-) | |
| 0.280 | 106000 (11900) | | 0.90 | - | 16100 (71600) | 0.338 | 87500 (9890) | 1.08 | I | 19400 (86200) | 05 | 4E17DA | 5177 | (a) | |

Standard Mounting Selection Tables

3/4 HP
(0.55 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|---------------------------|--------------|--------------------|---------------|-----------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N-m) | | lbs | (N) | | in-lbs | (N-m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 18.1 | 2360 (267) | | 2.31 | III | 6050 (26900) | 21.9 | 1960 (221) | | 2.31 | III | 6080 (27100) | 08 | 4A100 | 80 | (a) |
| 16.6 | 2590 (292) | | 2.31 | III | 6030 (26800) | 20.0 | 2140 (242) | | 2.31 | III | 6070 (27000) | 08 | 4A100 | 88 | (a) |
| 14.3 | 3000 (339) | | 2.20 | III | 5990 (26700) | 17.2 | 2490 (281) | | 2.20 | III | 6040 (26900) | 08 | 4A100 | 102 | (a) |
| | | | 2.89 | III | 5990 (26700) | | | | 2.89 | III | 6040 (26900) | | | | |
| 12.9 | 3310 (374) | | 1.77 | II | 5960 (26500) | 15.6 | 2740 (310) | | 1.77 | II | 6020 (26800) | 08 | 4A100 | 112 | (a) |
| | | | 2.18 | III | 5960 (26500) | | | | 2.18 | III | 6020 (26800) | | | | |
| | | | 2.73 | III | 5960 (26500) | | | | 2.73 | III | 6020 (26800) | | | | |
| 11.8 | 3620 (409) | | 1.77 | II | 5920 (26300) | 14.3 | 3000 (339) | | 1.77 | II | 5990 (26700) | 08 | 4A100 | 123 | (a) |
| | | | 2.18 | III | 5920 (26300) | | | | 2.18 | III | 5990 (26700) | | | | |
| | | | 2.73 | III | 5920 (26300) | | | | 2.73 | III | 5990 (26700) | | | | |
| 9.63 | 4450 (503) | | 1.42 | II | 5800 (25800) | 11.6 | 3690 (416) | | 1.42 | II | 5910 (26300) | 08 | 4A100 | 151 | (a) |
| | | | 1.96 | II | 5800 (25800) | | | | 1.96 | II | 5910 (26300) | | | | |
| | | | 2.36 | III | 5800 (25800) | | | | 2.36 | III | 5910 (26300) | | | | |
| 8.12 | 5280 (596) | | 1.02 | I | 5640 (25100) | 9.80 | 4370 (494) | | 1.02 | I | 5810 (25800) | 08 | 4A100 | 179 | (a) |
| | | | 1.41 | II | 5640 (25100) | | | | 1.41 | II | 5810 (25800) | | | | |
| | | | 1.72 | II | 5640 (25100) | | | | 1.72 | II | 5810 (25800) | | | | |
| | | | 2.02 | III | 5640 (25100) | | | | 2.02 | III | 5810 (25800) | | | | |
| | | | 2.16 | III | 5640 (25100) | | | | 2.16 | III | 5810 (25800) | | | | |
| | | | 2.96 | III | 9860 (43900) | | | | 3.13 | III | 9920 (44100) | | | | |
| 7.02 | 6100 (690) | | 1.24 | I | 5460 (24300) | 8.47 | 5060 (571) | | 1.29 | I | 5690 (25300) | 08 | 4A105 | 207 | (a) |
| | | | 1.56 | II | 5460 (24300) | | | | 1.56 | II | 5690 (25300) | | | | |
| | | | 1.84 | II | 5460 (24300) | | | | 1.84 | II | 5690 (25300) | | | | |
| | | | 1.87 | II | 5460 (24300) | | | | 1.87 | II | 5690 (25300) | | | | |
| | | | 2.36 | III | 9800 (43600) | | | | 2.36 | III | 9880 (43900) | | | | |
| 5.84 | 7350 (830) | | 0.92 | - | 5120 (22800) | 7.04 | 6090 (688) | | 1.02 | I | 5470 (24300) | 08 | 4A105 | 249 | (a) |
| | | | 1.22 | I | 5120 (22800) | | | | 1.22 | I | 5470 (24300) | | | | |
| | | | 1.38 | I | 5120 (22800) | | | | 1.38 | I | 5470 (24300) | | | | |
| | | | 1.55 | II | 5120 (22800) | | | | 1.55 | II | 5470 (24300) | | | | |
| | | | 1.74 | II | 9690 (43100) | | | | 1.74 | II | 9800 (43600) | | | | |
| | | | 2.07 | III | 9690 (43100) | | | | 2.18 | III | 9800 (43600) | | | | |
| 4.76 | 9000 (1020) | | 0.91 | - | 4520 (20100) | 5.75 | 7460 (843) | | 1.03 | I | 5090 (22600) | 08 | 4A105 | 305 | (a) |
| | | | 1.20 | I | 4520 (20100) | | | | 1.20 | I | 5090 (22600) | | | | |
| | | | 1.27 | I | 4520 (20100) | | | | 1.27 | I | 5090 (22600) | | | | |
| | | | 1.72 | II | 9500 (42300) | | | | 1.72 | II | 9680 (43000) | | | | |
| | | | 1.87 | II | 9500 (42300) | | | | 2.05 | III | 9680 (43000) | | | | |
| | | | 2.53 | III | 9500 (42300) | | | | 2.53 | III | 9680 (43000) | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(a) = Both AV and non-AV motors can be used for selection.

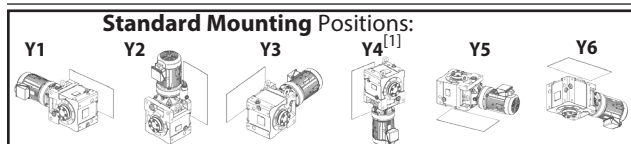
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

**3/4 HP
(0.55 kW)**



Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|----------------|---------------|---------------------------|--------|------------------|------------|--------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 3.98 | 10200 (1150) | | 1.12 | I | 3590 (16000) | 4.81 | 8460 (956) | | 1.35 | I | 4550 (20300) | 08 | 4A12DB | 364 | (a) | | |
| | | | 1.86 | II | 9260 (41200) | | | | 2.24 | III | 9510 (42300) | | | | | 4B12DB | |
| | | | 2.23 | III | 9260 (41200) | | | | 2.69 | III | 9510 (42300) | | | | | 4B14DB | |
| | | | 2.75 | III | 15800 (70500) | | | | 2.75 | III | 15900 (70900) | | | | | 4C14DB | |
| 3.42 | 11900 (1340) | | 0.96 | - | 2030 (9010) | 4.13 | 9840 (1110) | | 1.16 | I | 3830 (17000) | 08 | 4A12DB | 424 | (a) | | |
| | | | 1.58 | II | 8960 (39900) | | | | 1.90 | II | 9310 (41400) | | | | | 4B12DB | |
| | | | 1.91 | II | 8960 (39900) | | | | 2.31 | III | 9310 (41400) | | | | | 4B14DB | |
| | | | 2.75 | III | 15700 (70000) | | | | 2.75 | III | 15900 (70600) | | | | | 4C14DB | |
| 2.90 | 14000 (1590) | | 1.35 | I | 8490 (37800) | 3.50 | 11600 (1310) | | 1.63 | II | 9010 (40100) | 08 | 4B12DB | 501 | (a) | | |
| | | | 1.62 | II | 8490 (37800) | | | | 1.96 | II | 9010 (40100) | | | | | 4B14DB | |
| | | | 2.75 | III | 15600 (69300) | | | | 2.75 | III | 15800 (70100) | | | | | 4C14DB | |
| | | | 2.94 | III | 15600 (69300) | | | | 3.55 | III | 15800 (70100) | | | | | 4C14DC | |
| 2.51 | 16200 (1830) | | 1.17 | I | 7910 (35200) | 3.03 | 13400 (1520) | | 1.41 | II | 8640 (38400) | 08 | 4B12DB | 578 | (a) | | |
| | | | 1.40 | II | 7910 (35200) | | | | 1.69 | II | 8640 (38400) | | | | | 4B14DB | |
| | | | 2.52 | III | 15400 (68400) | | | | 2.75 | III | 15600 (69500) | | | | | 4C14DB | |
| | | | 2.81 | III | 15400 (68400) | | | | 3.39 | III | 15600 (69500) | | | | | 4C16DC | |
| 2.12 | 19100 (2160) | | 0.99 | - | 6880 (30600) | 2.56 | 15900 (1790) | | 1.20 | I | 8010 (35600) | 08 | 4B12DB | 683 | (a) | | |
| | | | 1.19 | I | 6880 (30600) | | | | 1.43 | II | 8010 (35600) | | | | | 4B14DB | |
| | | | 2.14 | III | 15100 (67000) | | | | 2.58 | III | 15400 (68500) | | | | | 4C14DB | |
| | | | 2.38 | III | 15100 (67000) | | | | 2.75 | III | 15400 (68500) | | | | | 4C16DA | |
| 1.79 | 22700 (2560) | | 0.84 | - | 5060 (22500) | 2.16 | 18800 (2120) | | 1.01 | I | 7020 (31200) | 08 | 4B12DB | 809 | (a) | | |
| | | | 1.00 | I | 5060 (22500) | | | | 1.21 | I | 7020 (31200) | | | | | 4B14DB | |
| | | | 1.78 | II | 14600 (64900) | | | | 2.14 | III | 15100 (67200) | | | | | 4C14DB | |
| | | | 2.01 | III | 14600 (64900) | | | | 2.42 | III | 15100 (67200) | | | | | 4C16DA | |
| 1.52 | 26800 (3030) | | 1.50 | II | 13900 (62000) | 1.83 | 22200 (2510) | | 1.81 | II | 14700 (65200) | 08 | 4C14DB | 956 | (a) | | |
| | | | 1.70 | II | 13900 (62000) | | | | 2.05 | III | 14700 (65200) | | | | | 4C16DA | |
| | | | 2.36 | III | 21000 (93400) | | | | 2.75 | III | 21400 (95000) | | | | | 4D16DA | |
| | | | 2.88 | III | 21000 (93400) | | | | 3.47 | III | 21400 (95000) | | | | | 4D17DC | |
| 1.30 | 31300 (3540) | | 1.32 | I | 13000 (58000) | 1.57 | 26000 (2930) | | 1.59 | II | 14100 (62700) | 08 | 4C14DB | 1117 | (a) | | |
| | | | 1.45 | II | 13000 (58000) | | | | 1.75 | II | 14100 (62700) | | | | | 4C16DA | |
| | | | 2.02 | III | 20600 (91500) | | | | 2.44 | III | 21100 (93700) | | | | | 4D16DA | |
| | | | 2.46 | III | 20600 (91500) | | | | 2.75 | III | 21100 (93700) | | | | | 4D17DA | |

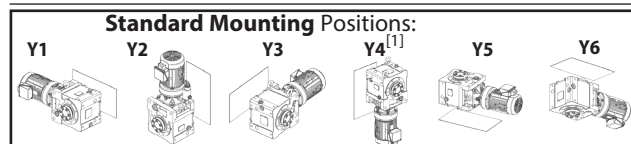
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

**3/4 HP
(0.55 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|--------|------------------|------------|--------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 1.10 | 37000 (4180) | | 1.11 | I | 11600 (51600) | 1.33 | 30700 (3470) | | 1.35 | I | 13200 (58700) | 08 | 4C14DB | 1320 | (a) | | |
| | | | 1.23 | I | 11600 (51600) | | | | 1.48 | II | 13200 (58700) | | | | | 4C16DA | |
| | | | 1.71 | II | 19900 (88700) | | | | 2.06 | III | 20600 (91800) | | | | | 4D16DA | |
| | | | 2.08 | III | 19900 (88700) | | | | 2.52 | III | 20600 (91800) | | | | | 4D17DA | |
| | | | 2.56 | III | 21900 (97500) | | | | 2.75 | III | 22300 (99000) | | | | | 4E17DA | |
| 0.876 | 46400 (5250) | | 0.89 | - | 7870 (35000) | 1.06 | 38500 (4350) | | 1.07 | I | 11100 (49600) | 08 | 4C14DB | 1656 | (a) | | |
| | | | 0.98 | - | 7870 (35000) | | | | 1.18 | I | 11100 (49600) | | | | | 4C16DA | |
| | | | 1.36 | I | 18600 (82600) | | | | 1.64 | II | 19700 (87800) | | | | | 4D16DA | |
| | | | 1.66 | II | 18600 (82600) | | | | 2.01 | III | 19700 (87800) | | | | | 4D17DA | |
| | | | 2.04 | III | 21500 (95400) | | | | 2.47 | III | 21900 (97200) | | | | | 4E17DA | |
| 0.741 | 54900 (6200) | | 1.15 | I | 16900 (75400) | 0.894 | 45500 (5140) | | 1.39 | I | 18700 (83300) | 08 | 4D16DA | 1957 | (a) | | |
| | | | 1.41 | II | 16900 (75400) | | | | 1.70 | II | 18700 (83300) | | | | | 4D17DA | |
| | | | 1.73 | II | 21000 (93500) | | | | 2.09 | III | 21500 (95600) | | | | | 4E17DA | |
| | | | 1.87 | II | 21000 (93500) | | | | 2.26 | III | 21500 (95600) | | | | | 4E18DA | |
| | | | 2.74 | III | 29800 (133000) | | | | 3.31 | III | 30200 (134000) | | | | | 4F18DA | |
| 0.638 | 63700 (7200) | | 0.99 | - | 14700 (65500) | 0.770 | 52800 (5970) | | 1.20 | I | 17400 (77300) | 08 | 4D16DA | 2272 | (a) | | |
| | | | 1.21 | I | 14700 (65500) | | | | 1.46 | II | 17400 (77300) | | | | | 4D17DA | |
| | | | 1.49 | II | 20600 (91500) | | | | 1.80 | II | 21100 (94000) | | | | | 4E17DA | |
| | | | 1.61 | II | 20600 (91500) | | | | 1.94 | II | 21100 (94000) | | | | | 4E18DA | |
| | | | 2.36 | III | 29400 (131000) | | | | 2.85 | III | 29900 (133000) | | | | | 4F18DA | |
| 0.567 | 71800 (8110) | | 0.88 | - | 12000 (53300) | 0.684 | 59500 (6720) | | 1.06 | I | 15900 (70600) | 08 | 4D16DA | 2559 | (a) | | |
| | | | 1.08 | I | 12000 (53300) | | | | 1.30 | I | 15900 (70600) | | | | | 4D17DA | |
| | | | 1.32 | I | 20200 (89700) | | | | 1.60 | II | 20800 (92500) | | | | | 4E17DA | |
| | | | 1.43 | II | 20200 (89700) | | | | 1.73 | II | 20800 (92500) | | | | | 4E18DA | |
| | | | 2.10 | III | 29100 (129000) | | | | 2.53 | III | 29600 (132000) | | | | | 4F18DA | |
| 0.493 | 82600 (9330) | | 0.93 | - | 5670 (25200) | 0.595 | 68400 (7730) | | 1.13 | I | 13200 (58900) | 08 | 4D17DA | 2944 | (a) | | |
| | | | 1.15 | I | 19600 (87300) | | | | 1.39 | I | 20300 (90500) | | | | | 4E17DA | |
| | | | 1.24 | I | 19600 (87300) | | | | 1.50 | II | 20300 (90500) | | | | | 4E18DA | |
| | | | 1.82 | II | 28600 (127000) | | | | 2.20 | III | 29200 (130000) | | | | | 4F18DA | |
| | | | 1.87 | II | 28600 (127000) | | | | 2.25 | III | 29200 (130000) | | | | | 4F19DA | |
| 0.413 | 98500 (11100) | | 0.96 | - | 18200 (80800) | 0.499 | 81600 (9220) | | 1.16 | I | 19700 (87500) | 08 | 4E17DA | 3511 | (a) | | |
| | | | 1.53 | II | 27900 (124000) | | | | 1.85 | II | 28600 (127000) | | | | | 4F18DA | |
| | | | 1.56 | II | 27900 (124000) | | | | 1.89 | II | 28600 (127000) | | | | | 4F19DA | |

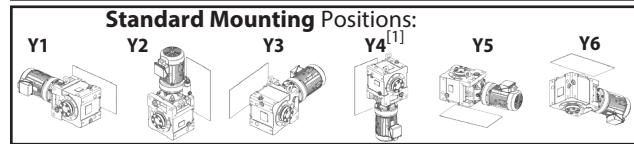
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(a) = Both AV and non-AV motors can be used for selection.

Standard Mounting Selection Tables

3/4 HP
(0.55 kW)



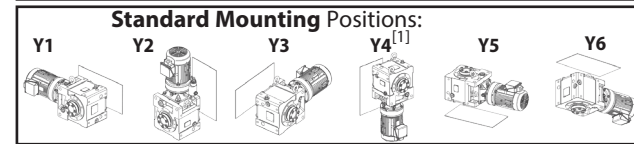
Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | |
|--------------------|----------------|-------|----------------|------------|---------------------------|-----|--------------------|----------------|-------|----------------|------------|----------------|-----|--------------------|------------------|------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Base | | VFD ^[2] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | Motor Power Code | Frame Size |
| 0.332 | 122000 (13800) | | 1.23 | I | 26900 (120000) | | 0.401 | 101000 (11500) | | 1.48 | II | 27800 (124000) | 08 | 4F18DA | 4365 | (a) |
| | | | 1.26 | I | | | | | | 1.52 | II | | | | | |

Standard Mounting Selection Tables

1 HP
(0.75 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | | 60 Hz | | | | | | Selection | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 24.4 | 2400 (271) | | 2.65 | III | 6050 (26900) | | 29.4 | 1990 (225) | | 2.65 | III | 6080 (27100) | 1 | 4A100 | 60 | | |
| 21.6 | 2710 (306) | | 2.54 | III | 6020 (26800) | | 26.0 | 2240 (254) | | 2.57 | III | 6060 (27000) | 1 | 4A100 | 67 | | |
| 19.7 | 2960 (335) | | 2.54 | III | 6000 (26700) | | 23.8 | 2450 (277) | | 2.57 | III | 6050 (26900) | 1 | 4A100 | 74 | | |
| 18.1 | 3220 (364) | | 1.69 | II | 5970 (26500) | | 21.9 | 2670 (302) | | 1.69 | II | 6030 (26800) | 1 | 4A100 | 80 | | |
| | | | 2.23 | III | 5970 (26500) | 1 | | | | 4A105 | 80 | | | | | | |
| | | | 2.55 | III | 5970 (26500) | 1 | | | | 4A110 | 80 | | | | | | |
| | | | 2.96 | III | 5970 (26500) | 1 | | | | 4A115 | 80 | | | | | | |
| 16.6 | 3530 (399) | | 1.69 | II | 5930 (26400) | | 20.0 | 2920 (330) | | 1.69 | II | 6000 (26700) | 1 | 4A100 | 88 | | |
| | | | 2.23 | III | 5930 (26400) | 1 | | | | 4A105 | 88 | | | | | | |
| | | | 2.55 | III | 5930 (26400) | 1 | | | | 4A110 | 88 | | | | | | |
| | | | 2.96 | III | 5930 (26400) | 1 | | | | 4A115 | 88 | | | | | | |
| 14.3 | 4090 (462) | | 1.61 | II | 5850 (26000) | | 17.2 | 3390 (383) | | 1.61 | II | 5950 (26500) | 1 | 4A100 | 102 | | |
| | | | 2.12 | III | 5850 (26000) | 1 | | | | 4A105 | 102 | | | | | | |
| | | | 2.53 | III | 5850 (26000) | 1 | | | | 4A110 | 102 | | | | | | |
| | | | 2.79 | III | 5850 (26000) | 1 | | | | 4A115 | 102 | | | | | | |
| 12.9 | 4510 (510) | | 1.30 | I | 5780 (25700) | | 15.6 | 3740 (423) | | 1.30 | I | 5900 (26300) | 1 | 4A100 | 112 | | |
| | | | 1.60 | II | 5780 (25700) | 1 | | | | 4A105 | 112 | | | | | | |
| | | | 2.00 | III | 5780 (25700) | 1 | | | | 4A110 | 112 | | | | | | |
| | | | 2.41 | III | 5780 (25700) | 1 | | | | 4A115 | 112 | | | | | | |
| 11.8 | 4940 (558) | | 1.30 | I | 5710 (25400) | | 14.3 | 4090 (462) | | 1.30 | I | 5850 (26000) | 1 | 4A100 | 123 | | |
| | | | 1.60 | II | 5710 (25400) | 1 | | | | 4A105 | 123 | | | | | | |
| | | | 2.00 | III | 5710 (25400) | 1 | | | | 4A110 | 123 | | | | | | |
| | | | 2.31 | III | 5710 (25400) | 1 | | | | 4A115 | 123 | | | | | | |
| 9.63 | 6070 (685) | | 1.04 | I | 5470 (24300) | | 11.6 | 5030 (568) | | 1.04 | I | 5690 (25300) | 1 | 4A100 | 151 | | |
| | | | 1.44 | II | 5470 (24300) | 1 | | | | 4A105 | 151 | | | | | | |
| | | | 1.88 | II | 5470 (24300) | 1 | | | | 4A115 | 151 | | | | | | |
| | | | 2.55 | III | 9800 (43600) | 1 | | | | 4B120 | 151 | | | | | | |
| 8.12 | 7200 (813) | | 1.03 | I | 5170 (23000) | | 9.80 | 5960 (674) | | 1.03 | I | 5490 (24400) | 1 | 4A105 | 179 | | |
| | | | 1.26 | I | 5170 (23000) | 1 | | | | 4A110 | 179 | | | | | | |
| | | | 1.48 | II | 5170 (23000) | 1 | | | | 4A115 | 179 | | | | | | |
| | | | 1.59 | II | 5170 (23000) | 1 | | | | 4A120 | 179 | | | | | | |
| | | | 2.17 | III | 9700 (43200) | 1 | | | | 4B120 | 179 | | | | | | |
| | | | 2.63 | III | 9700 (43200) | 1 | | | | 4B125 | 179 | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(a) = Both AV and non-AV motors can be used for selection.

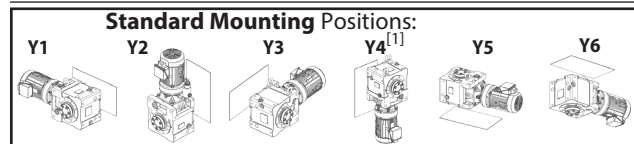
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130..

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

1 HP
(0.75 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

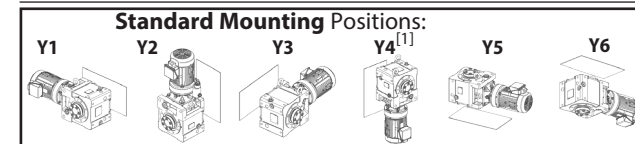
| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|----------------|---------------|---------------------------|--------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 7.02 | 8320 (940) | | 0.91 | - | 4790 (21300) | 8.47 | 6900 (779) | | 0.94 | - | 5250 (23400) | 1 | 4A105 | 207 | | | |
| | | | 1.15 | I | 4790 (21300) | | | | 1.15 | I | 5250 (23400) | | | | | | 4A110 |
| | | | 1.35 | I | 4790 (21300) | | | | 1.35 | I | 5250 (23400) | | | | | | 4A115 |
| | | | 1.73 | II | 9580 (42600) | | | | 1.73 | II | 9730 (43300) | | | | | | 4B120 |
| | | | 2.16 | III | 9580 (42600) | | | | 2.16 | III | 9730 (43300) | | | | | | 4B125 |
| | | | 2.73 | III | 9580 (42600) | | | | 2.73 | III | 9730 (43300) | | | | | | 4B140 |
| 5.84 | 10000 (1130) | | 1.01 | I | 4030 (17900) | 7.04 | 8300 (938) | | 1.01 | I | 4800 (21300) | 1 | 4A115 | 249 | | | |
| | | | 1.14 | I | 4030 (17900) | | | | 1.14 | I | 4800 (21300) | | | | | | 4A120 |
| | | | 1.28 | I | 9370 (41700) | | | | 1.28 | I | 9590 (42600) | | | | | | 4B120 |
| | | | 1.52 | II | 9370 (41700) | | | | 1.60 | II | 9590 (42600) | | | | | | 4B125 |
| | | | 2.27 | III | 9370 (41700) | | | | 2.27 | III | 9590 (42600) | | | | | | 4B145 |
| 4.76 | 12300 (1390) | | 0.93 | - | 2330 (10300) | 5.75 | 10200 (1150) | | 0.93 | - | 3950 (17600) | 1 | 4A115 | 305 | | | |
| | | | 1.26 | I | 9000 (40100) | | | | 1.26 | I | 9340 (41600) | | | | | | 4B120 |
| | | | 1.37 | I | 9000 (40100) | | | | 1.51 | II | 9340 (41600) | | | | | | 4B125 |
| | | | 1.85 | II | 9000 (40100) | | | | 1.85 | II | 9340 (41600) | | | | | | 4B145 |
| | | | 2.64 | III | 15700 (70100) | | | | 2.64 | III | 15900 (70600) | | | | | | 4C140 |
| | | | 3.98 | III | 15600 (69300) | | | | 3.98 | III | 15800 (70100) | | | | | | 4C14C |
| 3.42 | 16200 (1830) | | 1.16 | I | 7910 (35200) | 4.13 | 13400 (1520) | | 1.40 | II | 8640 (38400) | 1 | 4B12DB | 424 | | | |
| | | | 1.40 | II | 7910 (35200) | | | | 1.69 | II | 8640 (38400) | | | | | | 4B14DB |
| | | | 2.02 | III | 15400 (68400) | | | | 2.02 | III | 15600 (69500) | | | | | | 4C14DB |
| | | | 2.40 | III | 15400 (68400) | | | | 2.90 | III | 15600 (69500) | | | | | | 4C14DC |
| | | | 2.81 | III | 15400 (68400) | | | | 3.39 | III | 15600 (69500) | | | | | | 4C16DB |
| 2.90 | 19100 (2160) | | 0.99 | - | 6880 (30600) | 3.50 | 15900 (1790) | | 1.20 | I | 8010 (35600) | 1 | 4B12DB | 501 | | | |
| | | | 1.19 | I | 6880 (30600) | | | | 1.43 | II | 8010 (35600) | | | | | | 4B14DB |
| | | | 2.02 | III | 15100 (67000) | | | | 2.02 | III | 15400 (68500) | | | | | | 4C14DB |
| | | | 2.38 | III | 15100 (67000) | | | | 2.87 | III | 15400 (68500) | | | | | | 4C16DB |
| | | | 2.51 | III | 15100 (67000) | | | | 2.51 | III | 15100 (67000) | | | | | | 4C16DB |
| 2.51 | 22100 (2500) | | 0.86 | - | 5430 (24200) | 3.03 | 18300 (2070) | | 1.04 | I | 7200 (32000) | 1 | 4B12DB | 578 | | | |
| | | | 1.03 | I | 5430 (24200) | | | | 1.24 | I | 7200 (32000) | | | | | | 4B14DB |
| | | | 1.85 | II | 14700 (65300) | | | | 2.02 | III | 15200 (67400) | | | | | | 4C14DB |
| | | | 2.06 | III | 14700 (65300) | | | | 2.49 | III | 15200 (67400) | | | | | | 4C16DB |
| | | | 2.86 | III | 21400 (95000) | | | | 3.46 | III | 21600 (96100) | | | | | | 4D16DB |
| | | | 2.51 | III | 21400 (95000) | | | | 2.51 | III | 21400 (95000) | | | | | | 4D16DB |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

1 HP
(0.75 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

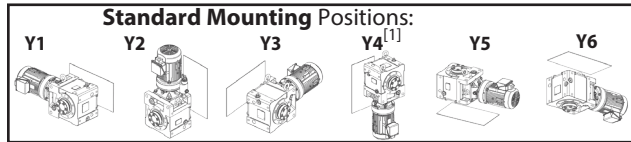
| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|----------------|----------------|------------|---------------------------|--------|--------------------|---------------|-------|----------------|----------------|---------------------------|--------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 2.12 | 26100 (2950) | | 0.87 | - | 1070 (4750) | 2.56 | 21600 (2440) | | 1.05 | I | 5690 (25300) | 1 | 4B14DB | 683 | | | |
| | | | 1.57 | II | 14100 (62600) | | | | 1.89 | II | 14700 (65600) | | | | | | 4C14DB |
| | | | 1.74 | II | 14100 (62600) | | | | 2.02 | III | 14700 (65600) | | | | | | 4C16DA |
| | | | 2.02 | III | 21100 (93700) | | | | 2.02 | III | 21400 (95200) | | | | | | 4D16DA |
| | | | 2.42 | III | 21100 (93700) | | | | 2.92 | III | 21400 (95200) | | | | | | 4D16DB |
| | | | 2.96 | III | 21100 (93700) | | | | 3.57 | III | 21400 (95200) | | | | | | 4D17DB |
| 1.79 | 30900 (3490) | | 1.30 | I | 13100 (58400) | 2.16 | 25600 (2900) | | 1.57 | II | 14100 (62900) | 1 | 4C14DB | 809 | | | |
| | | | 2.02 | III | 20600 (91700) | | | | 2.02 | III | 21100 (93800) | | | | | | 4D16DA |
| | | | 2.50 | III | 20600 (91700) | | | | 3.01 | III | 21100 (93800) | | | | | | 4D17DB |
| 1.52 | 36600 (4130) | | 1.10 | I | 11700 (52200) | 1.83 | 30300 (3420) | | 1.33 | I | 13300 (59000) | 1 | 4C14DB | 956 | | | |
| | | | 1.24 | I | 11700 (52200) | | | | 1.50 | II | 13300 (59000) | | | | | | 4C16DA |
| | | | 1.73 | II | 20000 (88900) | | | | 2.02 | III | 20700 (92000) | | | | | | 4D16DA |
| | | | 2.02 | III | 22000 (97700) | | | | 2.02 | III | 22300 (99100) | | | | | | 4E17DA |
| | | | 2.60 | III | 22000 (97700) | | | | 3.13 | III | 22300 (99100) | | | | | | 4E17DB |
| | | | 2.81 | III | 22000 (97700) | | | | 3.39 | III | 22300 (99100) | | | | | | 4E18DA |
| 1.30 | 42700 (4830) | | 0.97 | - | 9620 (42800) | 1.57 | 35400 (4000) | | 1.17 | I | 12100 (53600) | 1 | 4C14DB | 1117 | | | |
| | | | 1.07 | I | 9620 (42800) | | | | 1.29 | I | 12100 (53600) | | | | | | 4C16DA |
| | | | 1.48 | II | 19200 (85200) | | | | 1.79 | II | 20100 (89500) | | | | | | 4D16DA |
| | | | 1.81 | II | 19200 (85200) | | | | 2.02 | III | 20100 (89500) | | | | | | 4D17DA |
| | | | 2.02 | III | 21600 (96300) | | | | 2.02 | III | 22000 (97900) | | | | | | 4E17DA |
| | | | 2.22 | III | 21600 (96300) | | | | 2.68 | III | 22000 (97900) | | | | | | 4E17DB |
| 2.40 | III | 21600 (96300) | 2.90 | III | 22000 (97900) | 4E18DA | | | | | | | | | | | |
| 1.10 | 50500 (5700) | | 0.82 | - | 5090 (22600) | 1.33 | 41800 (4730) | | 0.99 | - | 9970 (44400) | 1 | 4C14DB | 1320 | | | |
| | | | 1.25 | I | 17800 (79400) | | | | 1.51 | II | 19300 (85800) | | | | | | 4D16DA |
| | | | 1.53 | II | 17800 (79400) | | | | 1.85 | II | 19300 (85800) | | | | | | 4D17DA |
| | | | 1.88 | II | 21200 (94500) | | | | 2.02 | III | 21700 (96500) | | | | | | 4E17DA |
| | | | 2.03 | III | 21200 (94500) | | | | 2.45 | III | 21700 (96500) | | | | | | 4E18DA |
| 2.98 | III | 30000 (133000) | 3.60 | III | 30400 (135000) | 4F18DA | | | | | | | | | | | |
| 0.876 | 63300 (7160) | | 1.00 | I | 14800 (66000) | 1.06 | 52500 (5930) | | 1.21 | I | 17500 (77600) | 1 | 4D16DA | 1656 | | | |
| | | | 1.22 | I | 14800 (66000) | | | | 1.47 | II | 17500 (77600) | | | | | | 4D17DA |
| | | | 1.50 | II | 20600 (91600) | | | | 1.81 | II | 21100 (94100) | | | | | | 4E17DA |
| | | | 1.62 | II | 20600 (91600) | | | | 1.96 | II | 21100 (94100) | | | | | | 4E18DA |
| | | | 2.38 | III | 29400 (131000) | | | | 2.87 | III | 29900 (133000) | | | | | | 4F18DA |
| | | | 2.43 | III | 29400 (131000) | | | | 2.93 | III | 29900 (133000) | | | | | | 4F19DA |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**1 HP
(0.75 kW)**



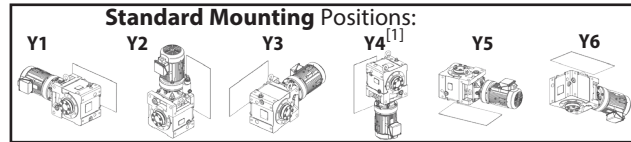
Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|---------------|----------------|------------|---------------------------|------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 0.741 | 74800 (8460) | | 0.85 | - | 10700 (47400) | 0.894 | 62000 (7010) | 1.02 | I | 15200 (67700) | 1 | 4D16DA | 1957 | | | | |
| | | | 1.03 | I | 10700 (47400) | | | 1 | 4D17DA | 1957 | | | | | | | |
| | | | 1.27 | I | 20000 (89000) | | | 1 | 4E17DA | 1957 | | | | | | | |
| | | | 1.37 | I | 20000 (89000) | | | 1 | 4E18DA | 1957 | | | | | | | |
| | | | 2.01 | III | 28900 (129000) | | | 1 | 4F18DA | 1957 | | | | | | | |
| | | | 2.06 | III | 28900 (129000) | | | 1 | 4F19DA | 1957 | | | | | | | |
| 0.638 | 86900 (9820) | | 1.09 | I | 19400 (86300) | 0.770 | 72000 (8130) | 1.32 | I | 20200 (89700) | 1 | 4E17DA | 2272 | | | | |
| | | | 1.18 | I | 19400 (86300) | | | 1 | 4E18DA | 2272 | | | | | | | |
| | | | 1.73 | II | 28400 (126000) | | | 1 | 4F18DA | 2272 | | | | | | | |
| | | | 1.77 | II | 28400 (126000) | | | 1 | 4F19DA | 2272 | | | | | | | |
| 0.567 | 97900 (11100) | | 0.97 | - | 18300 (81500) | 0.684 | 81100 (9160) | 1.17 | I | 19700 (87600) | 1 | 4E17DA | 2559 | | | | |
| | | | 1.05 | I | 18300 (81500) | | | 1 | 4E18DA | 2559 | | | | | | | |
| | | | 1.54 | II | 27900 (124000) | | | 1 | 4F18DA | 2559 | | | | | | | |
| | | | 1.57 | II | 27900 (124000) | | | 1 | 4F19DA | 2559 | | | | | | | |
| 0.493 | 113000 (12700) | | 0.84 | - | 13600 (60500) | 0.595 | 93300 (10500) | 1.02 | I | 19100 (84900) | 1 | 4E17DA | 2944 | | | | |
| | | | 0.91 | - | 13600 (60500) | | | 1 | 4E18DA | 2944 | | | | | | | |
| | | | 1.34 | I | 27300 (121000) | | | 1 | 4F18DA | 2944 | | | | | | | |
| | | | 1.37 | I | 27300 (121000) | | | 1 | 4F19DA | 2944 | | | | | | | |
| 0.413 | 134000 (15200) | | 1.12 | I | 26400 (117000) | 0.499 | 111000 (12600) | 1.35 | I | 27400 (122000) | 1 | 4F18DA | 3511 | | | | |
| | | | 1.15 | I | 26400 (117000) | | | 1 | 4F19DA | 3511 | | | | | | | |
| 0.332 | 167000 (18900) | | 0.90 | - | 25000 (111000) | 0.401 | 138000 (15600) | 1.09 | I | 26200 (116000) | 1 | 4F18DA | 4365 | | | | |
| | | | 0.92 | - | 25000 (111000) | | | 1 | 4F19DA | 4365 | | | | | | | |

Standard Mounting Selection Tables

**1.5 HP
(1.1 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

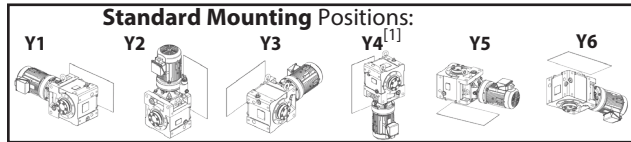
| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 138 | 621 (70) | | 2.13 | III | 4010 (17800) | 167 | 514 (58) | 2.13 | III | 3800 (16900) | 1H | 4A100 | 11 | | | | |
| | | | 2.89 | III | 4010 (17800) | | | 2.89 | III | 3800 (16900) | 1H | 4A105 | 11 | | | | |
| 113 | 757 (86) | | 2.13 | III | 4240 (18900) | 137 | 627 (71) | 2.13 | III | 4020 (17900) | 1H | 4A100 | 13 | | | | |
| | | | 2.89 | III | 4240 (18900) | | | 2.89 | III | 4020 (17900) | 1H | 4A105 | 13 | | | | |
| 104 | 828 (94) | | 2.13 | III | 4350 (19400) | 125 | 686 (78) | 2.13 | III | 4130 (18400) | 1H | 4A100 | 14 | | | | |
| | | | 2.89 | III | 4350 (19400) | | | 2.89 | III | 4130 (18400) | 1H | 4A105 | 14 | | | | |
| 90.6 | 946 (107) | | 2.13 | III | 4520 (20100) | 109 | 784 (89) | 2.13 | III | 4280 (19100) | 1H | 4A100 | 16 | | | | |
| | | | 2.89 | III | 4520 (20100) | | | 2.89 | III | 4280 (19100) | 1H | 4A105 | 16 | | | | |
| 82.9 | 1030 (117) | | 2.13 | III | 4630 (20600) | 100.0 | 857 (97) | 2.13 | III | 4390 (19500) | 1H | 4A100 | 18 | | | | |
| | | | 2.89 | III | 4630 (20600) | | | 2.89 | III | 4390 (19500) | 1H | 4A105 | 18 | | | | |
| 69.0 | 1240 (140) | | 2.14 | III | 4870 (21700) | 83.3 | 1030 (116) | 2.14 | III | 4620 (20600) | 1H | 4A100 | 21 | | | | |
| | | | 2.89 | III | 4870 (21700) | | | 2.89 | III | 4620 (20600) | 1H | 4A105 | 21 | | | | |
| 51.8 | 1660 (187) | | 2.14 | III | 5270 (23400) | 62.5 | 1370 (155) | 2.14 | III | 5010 (22300) | 1H | 4A100 | 28 | | | | |
| | | | 2.89 | III | 5270 (23400) | | | 2.89 | III | 5010 (22300) | 1H | 4A105 | 28 | | | | |
| 41.2 | 2080 (235) | | 2.14 | III | 5600 (24900) | 49.7 | 1720 (195) | 2.14 | III | 5330 (23700) | 1H | 4A100 | 35 | | | | |
| | | | 2.89 | III | 5600 (24900) | | | 2.89 | III | 5330 (23700) | 1H | 4A105 | 35 | | | | |
| 37.7 | 2280 (257) | | 2.14 | III | 5740 (25500) | 45.5 | 1890 (213) | 2.14 | III | 5460 (24300) | 1H | 4A100 | 39 | | | | |
| | | | 2.89 | III | 5740 (25500) | | | 2.89 | III | 5460 (24300) | 1H | 4A105 | 39 | | | | |
| 31.9 | 2690 (304) | | 2.14 | III | 5990 (26600) | 38.5 | 2230 (252) | 2.14 | III | 5700 (25400) | 1H | 4A100 | 46 | | | | |
| | | | 2.89 | III | 5990 (26600) | | | 2.89 | III | 5700 (25400) | 1H | 4A105 | 46 | | | | |
| 27.6 | 3100 (351) | | 2.14 | III | 5980 (26600) | 33.3 | 2570 (291) | 2.14 | III | 5920 (26300) | 1H | 4A100 | 53 | | | | |
| | | | 2.89 | III | 5980 (26600) | | | 2.89 | III | 5920 (26300) | 1H | 4A105 | 53 | | | | |
| 24.4 | 3520 (397) | | 1.81 | II | 5930 (26400) | 29.4 | 2910 (329) | 1.81 | II | 6000 (26700) | 1H | 4A100 | 60 | | | | |
| | | | 2.24 | III | 5930 (26400) | | | 2.24 | III | 6000 (26700) | 1H | 4A105 | 60 | | | | |
| | | | 2.89 | III | 5930 (26400) | | | 2.89 | III | 6000 (26700) | 1H | 4A110 | 60 | | | | |
| 21.6 | 3970 (449) | | 1.73 | II | 5870 (26100) | 26.0 | 3290 (372) | 1.75 | II | 5960 (26500) | 1H | 4A100 | 67 | | | | |
| | | | 2.08 | III | 5870 (26100) | | | 2.13 | III | 5960 (26500) | 1H | 4A105 | 67 | | | | |
| | | | 2.47 | III | 5870 (26100) | | | 2.47 | III | 5960 (26500) | 1H | 4A110 | 67 | | | | |
| | | | 2.83 | III | 5870 (26100) | | | 2.83 | III | 5960 (26500) | 1H | 4A115 | 67 | | | | |
| | | | 2.87 | III | 5870 (26100) | | | 2.87 | III | 5960 (26500) | 1H | 4A120 | 67 | | | | |
| 19.7 | 4350 (491) | | 1.73 | II | 5810 (25900) | 23.8 | 3600 (407) | 1.75 | II | 5920 (26300) | 1H | 4A100 | 74 | | | | |
| | | | 2.08 | III | 5810 (25900) | | | 2.13 | III | 5920 (26300) | 1H | 4A105 | 74 | | | | |
| | | | 2.47 | III | 5810 (25900) | | | 2.47 | III | 5920 (26300) | 1H | 4A110 | 74 | | | | |
| | | | 2.63 | III | 5810 (25900) | | | 2.63 | III | 5920 (26300) | 1H | 4A120 | 74 | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130..
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**1.5 HP
(1.1 kW)**



Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

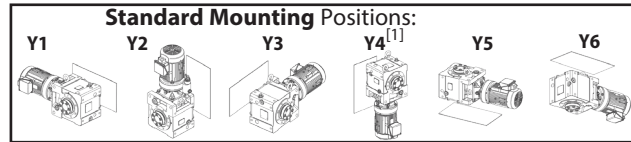
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|---------------|----------------|--------------|---------------------------|------|--------------------|---------------|--------|----------------|----------------|---------------------------|-----|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 2.51 | 32400 (3660) | | 1.26 | I | 12800 (56900) | 3.03 | 26800 (3030) | | 1.38 | I | 13900 (62000) | | | 1H | 4C14DB | 578 | |
| | | | 1.38 | I | 12800 (56900) | | | | 1.38 | I | 13900 (62000) | | | 1H | 4C16DA | 578 | |
| | | | 1.95 | II | 20500 (91000) | | | | 2.36 | III | 21000 (93400) | | | 1H | 4D16DB | 578 | |
| | | | 2.38 | III | 20500 (91000) | | | | 2.87 | III | 21000 (93400) | | | 1H | 4D17DB | 578 | |
| | | | 2.89 | III | 22200 (98600) | | | | 2.89 | III | 22400 (99800) | | | 1H | 4E17DB | 578 | |
| | | | 2.12 | 38300 (4330) | | | | | 1.07 | I | 11200 (49800) | | | 2.56 | 31700 (3580) | | 1.29 |
| 1.19 | I | 11200 (49800) | 1.38 | | | I | 13000 (57600) | 1H | 4C16DA | 683 | | | | | | | |
| 1.38 | I | 19800 (87900) | 1.38 | | | I | 20500 (91300) | 1H | 4D16DA | 683 | | | | | | | |
| 1.65 | II | 19800 (87900) | 1.99 | | | II | 20500 (91300) | 1H | 4D16DB | 683 | | | | | | | |
| 2.02 | III | 19800 (87900) | 2.43 | | | III | 20500 (91300) | 1H | 4D17DB | 683 | | | | | | | |
| 2.48 | III | 21900 (97300) | 2.89 | | | III | 22200 (98700) | 1H | 4E17DB | 683 | | | | | | | |
| 1.79 | 45400 (5130) | | 0.89 | - | 8430 (37500) | 2.16 | 37600 (4250) | | 1.07 | I | 11400 (50800) | | | 1H | 4C14DB | 809 | |
| | | | 1.00 | I | 8430 (37500) | | | | 1.21 | I | 11400 (50800) | | | 1H | 4C16DA | 809 | |
| | | | 1.38 | I | 18700 (83400) | | | | 1.38 | I | 19900 (88300) | | | 1H | 4D16DA | 809 | |
| | | | 1.70 | II | 18700 (83400) | | | | 2.05 | III | 19900 (88300) | | | 1H | 4D17DB | 809 | |
| | | | 2.09 | III | 21500 (95700) | | | | 2.52 | III | 21900 (97400) | | | 1H | 4E17DB | 809 | |
| | | | 2.26 | III | 21500 (95700) | | | | 2.73 | III | 21900 (97400) | | | 1H | 4E18DA | 809 | |
| 1.52 | 53600 (6060) | | 1.18 | I | 17200 (76600) | 1.83 | 44400 (5020) | | 1.38 | I | 18900 (84000) | | | 1H | 4D16DA | 956 | |
| | | | 1.38 | I | 17200 (76600) | | | | 1.38 | I | 18900 (84000) | | | 1H | 4D17DA | 956 | |
| | | | 1.44 | II | 17200 (76600) | | | | 1.74 | II | 18900 (84000) | | | 1H | 4D17DB | 956 | |
| | | | 1.77 | II | 21100 (93800) | | | | 2.14 | III | 21600 (95900) | | | 1H | 4E17DB | 956 | |
| | | | 1.92 | II | 21100 (93800) | | | | 2.31 | III | 21600 (95900) | | | 1H | 4E18DA | 956 | |
| | | | 2.81 | III | 29900 (133000) | | | | 2.89 | III | 30200 (135000) | | | 1H | 4F18DA | 956 | |
| 1.30 | 62600 (7080) | | 1.01 | I | 15000 (66900) | 1.57 | 51900 (5860) | | 1.22 | I | 17600 (78100) | | | 1H | 4D16DA | 1117 | |
| | | | 1.23 | I | 15000 (66900) | | | | 1.38 | I | 17600 (78100) | | | 1H | 4D17DA | 1117 | |
| | | | 1.38 | I | 20600 (91800) | | | | 1.38 | I | 21200 (94200) | | | 1H | 4E17DA | 1117 | |
| | | | 1.51 | II | 20600 (91800) | | | | 1.83 | II | 21200 (94200) | | | 1H | 4E17DB | 1117 | |
| | | | 1.64 | II | 20600 (91800) | | | | 1.98 | II | 21200 (94200) | | | 1H | 4E18DA | 1117 | |
| | | | 2.40 | III | 29500 (131000) | | | | 2.89 | III | 29900 (133000) | | | 1H | 4F18DA | 1117 | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**1.5 HP
(1.1 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

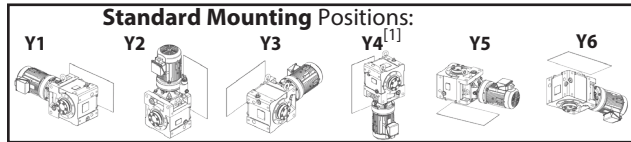
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 1.10 | 74000 (8360) | | 0.85 | - | 11000 (49100) | 1.33 | 61300 (6930) | | 1.03 | I | 15400 (68500) | | | 1H | 4D16DA | 1320 | |
| | | | 1.04 | I | 11000 (49100) | | | | 1.26 | I | 15400 (68500) | | | 1H | 4D17DA | 1320 | |
| | | | 1.28 | I | 20100 (89200) | | | | 1.38 | I | 20700 (92100) | | | 1H | 4E17DA | 1320 | |
| | | | 1.39 | I | 20100 (89200) | | | | 1.67 | II | 20700 (92100) | | | 1H | 4E18DA | 1320 | |
| | | | 2.03 | III | 29000 (129000) | | | | 2.45 | III | 29500 (131000) | | | 1H | 4F18DA | 1320 | |
| | | | 2.08 | III | 29000 (129000) | | | | 2.51 | III | 29500 (131000) | | | 1H | 4F19DA | 1320 | |
| 0.876 | 92900 (10500) | | 1.02 | I | 19100 (85000) | 1.06 | 77000 (8700) | | 1.23 | I | 19900 (88500) | | | 1H | 4E17DA | 1656 | |
| | | | 1.11 | I | 19100 (85000) | | | | 1.33 | I | 19900 (88500) | | | 1H | 4E18DA | 1656 | |
| | | | 1.62 | II | 28200 (125000) | | | | 1.96 | II | 28800 (128000) | | | 1H | 4F18DA | 1656 | |
| | | | 1.66 | II | 28200 (125000) | | | | 2.00 | III | 28800 (128000) | | | 1H | 4F19DA | 1656 | |
| 0.741 | 110000 (12400) | | 0.86 | - | 14700 (65300) | 0.894 | 91000 (10300) | | 1.04 | I | 19200 (85400) | | | 1H | 4E17DA | 1957 | |
| | | | 0.94 | - | 14700 (65300) | | | | 1.13 | I | 19200 (85400) | | | 1H | 4E18DA | 1957 | |
| | | | 1.37 | I | 27400 (122000) | | | | 1.66 | II | 28200 (126000) | | | 1H | 4F18DA | 1957 | |
| 0.638 | 127000 (14400) | | 0.81 | - | 3570 (15900) | 0.770 | 106000 (11900) | | 0.97 | - | 16100 (71600) | | | 1H | 4E18DA | 2272 | |
| | | | 1.18 | I | 26700 (119000) | | | | 1.43 | II | 27600 (123000) | | | 1H | 4F18DA | 2272 | |
| | | | 1.21 | I | 26700 (119000) | | | | 1.46 | II | 27600 (123000) | | | 1H | 4F19DA | 2272 | |
| 0.567 | 144000 (16200) | | 1.05 | I | 26000 (115000) | 0.684 | 119000 (13400) | | 1.27 | I | 27000 (120000) | | | 1H | 4F18DA | 2559 | |
| | | | 1.07 | I | 26000 (115000) | | | | 1.29 | I | 27000 (120000) | | | 1H | 4F19DA | 2559 | |
| 0.493 | 165000 (18700) | | 0.91 | - | 25000 (111000) | 0.595 | 137000 (15500) | | 1.10 | I | 26300 (117000) | | | 1H | 4F18DA | 2944 | |
| | | | 0.93 | - | 25000 (111000) | | | | 1.13 | I | 26300 (117000) | | | 1H | 4F19DA | 2944 | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**2 HP
(1.5 kW)**



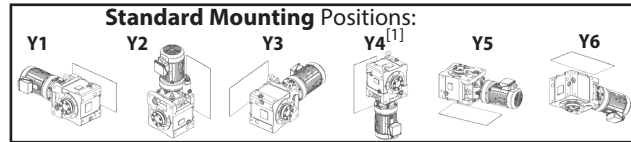
Dimension Pages:
 Single Reduction, Y2 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | VFD ^[2] | | |
|--------------------|----------------|-------|----------------|---------------------------|----------------|--------------------|----------------|-----------|----------------|------------------|--------------------|---------------|------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Base | | | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | Motor Power Code | Frame Size | Ratio | |
| 0.876 | 127000 (14300) | | 0.81 | - | 4740 (21100) | 1.06 | 105000 (11900) | 0.98 | - | 16300 (72500) | 2 | 4E18DA | 1656 |
| | | | 1.19 | I | 26700 (119000) | | | 1.43 | II | 27600 (123000) | 2 | 4F18DA | 1656 |
| | | | 1.22 | I | 26700 (119000) | | | 1.47 | II | 27600 (123000) | 2 | 4F19DA | 1656 |
| 0.741 | 150000 (16900) | | 1.01 | I | 25700 (114000) | 0.894 | 124000 (14000) | 1.21 | I | 26800 (119000) | 2 | 4F18DA | 1957 |
| | | | 1.03 | I | 25700 (114000) | | | 1.24 | I | 26800 (119000) | 2 | 4F19DA | 1957 |
| 0.638 | 174000 (19600) | | 0.87 | - | 24500 (109000) | 0.770 | 144000 (16300) | 1.05 | I | 25900 (115000) | 2 | 4F18DA | 2272 |
| | | | 0.89 | - | 24500 (109000) | | | 1.07 | I | 25900 (115000) | 2 | 4F19DA | 2272 |

Standard Mounting Selection Tables

**3 HP
(2.2 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | VFD ^[2] | | |
|--------------------|---------------|-------|----------------|---------------------------|--------------|--------------------|---------------|-----------|----------------|------------------|--------------------|--------------|----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Base | | | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | Motor Power Code | Frame Size | Ratio | |
| 138 | 1240 (140) | | 1.07 | I | 3930 (17500) | 167 | 1030 (116) | 1.07 | I | 3730 (16600) | 3 | 4A100 | 11 |
| | | | 1.45 | II | 3930 (17500) | | | 1.45 | II | 3730 (16600) | 3 | 4A105 | 11 |
| | | | 4.36 | III | 3930 (17500) | | | 4.36 | III | 3730 (16600) | 3 | 4A120 | 11 |
| 113 | 1510 (171) | | 1.07 | I | 4140 (18400) | 137 | 1250 (142) | 1.07 | I | 3940 (17500) | 3 | 4A100 | 13 |
| | | | 1.45 | II | 4140 (18400) | | | 1.45 | II | 3940 (17500) | 3 | 4A105 | 13 |
| | | | 4.36 | III | 4140 (18400) | | | 4.36 | III | 3940 (17500) | 3 | 4A120 | 13 |
| 104 | 1660 (187) | | 1.07 | I | 4240 (18900) | 125 | 1370 (155) | 1.07 | I | 4030 (17900) | 3 | 4A100 | 14 |
| | | | 1.45 | II | 4240 (18900) | | | 1.45 | II | 4030 (17900) | 3 | 4A105 | 14 |
| | | | 4.36 | III | 4240 (18900) | | | 4.36 | III | 4030 (17900) | 3 | 4A120 | 14 |
| 90.6 | 1890 (214) | | 1.07 | I | 4390 (19500) | 109 | 1570 (177) | 1.07 | I | 4180 (18600) | 3 | 4A100 | 16 |
| | | | 1.45 | II | 4390 (19500) | | | 1.45 | II | 4180 (18600) | 3 | 4A105 | 16 |
| | | | 4.36 | III | 4360 (19400) | | | 4.36 | III | 4150 (18500) | 3 | 4A120 | 16 |
| 82.9 | 2070 (234) | | 1.07 | I | 4490 (20000) | 100.0 | 1710 (194) | 1.07 | I | 4280 (19000) | 3 | 4A100 | 18 |
| | | | 1.45 | II | 4490 (20000) | | | 1.45 | II | 4280 (19000) | 3 | 4A105 | 18 |
| | | | 4.36 | III | 4470 (19900) | | | 4.36 | III | 4250 (18900) | 3 | 4A120 | 18 |
| 69.0 | 2480 (281) | | 1.07 | I | 4700 (20900) | 83.3 | 2060 (232) | 1.07 | I | 4480 (19900) | 3 | 4A100 | 21 |
| | | | 1.45 | II | 4700 (20900) | | | 1.45 | II | 4480 (19900) | 3 | 4A105 | 21 |
| | | | 1.61 | II | 4700 (20900) | | | 1.61 | II | 4480 (19900) | 3 | 4A110 | 21 |
| | | | 1.78 | II | 4700 (20900) | | | 1.78 | II | 4480 (19900) | 3 | 4A115 | 21 |
| | | | 2.97 | III | 4700 (20900) | | | 2.97 | III | 4480 (19900) | 3 | 4A120 | 21 |
| 64.7 | 2650 (299) | | 2.97 | III | 4780 (21200) | 78.1 | 2190 (248) | 2.97 | III | 4560 (20300) | 3 | 4A120 | 22 |
| 59.2 | 2900 (327) | | 2.97 | III | 4880 (21700) | 71.4 | 2400 (271) | 2.97 | III | 4660 (20700) | 3 | 4A120 | 25 |
| 51.8 | 3310 (374) | | 1.07 | I | 5040 (22400) | 62.5 | 2740 (310) | 1.07 | I | 4820 (21400) | 3 | 4A100 | 28 |
| | | | 1.45 | II | 5040 (22400) | | | 1.45 | II | 4820 (21400) | 3 | 4A105 | 28 |
| | | | 1.61 | II | 5040 (22400) | | | 1.61 | II | 4820 (21400) | 3 | 4A110 | 28 |
| | | | 1.78 | II | 5040 (22400) | | | 1.78 | II | 4820 (21400) | 3 | 4A115 | 28 |
| | | | 2.97 | III | 5040 (22400) | | | 2.97 | III | 4820 (21400) | 3 | 4A120 | 28 |
| 41.2 | 4160 (470) | | 1.07 | I | 5320 (23600) | 49.7 | 3450 (390) | 1.07 | I | 5090 (22600) | 3 | 4A100 | 35 |
| | | | 1.45 | II | 5320 (23600) | | | 1.45 | II | 5090 (22600) | 3 | 4A105 | 35 |
| | | | 1.61 | II | 5320 (23600) | | | 1.61 | II | 5090 (22600) | 3 | 4A110 | 35 |
| | | | 1.78 | II | 5320 (23600) | | | 1.78 | II | 5090 (22600) | 3 | 4A115 | 35 |
| | | | 2.30 | III | 5320 (23600) | | | 2.30 | III | 5090 (22600) | 3 | 4A120 | 35 |
| | | | 2.69 | III | 5320 (23600) | | | 2.69 | III | 5090 (22600) | 3 | 4A125 | 35 |
| | | | 2.74 | III | 5320 (23600) | | | 2.74 | III | 5090 (22600) | 3 | 4A140 | 35 |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

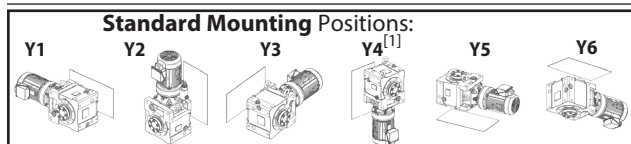
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130..
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Cyclo® BBB4
Selection Tables

Cyclo® BBB4
Selection Tables

Standard Mounting Selection Tables

**3 HP
(2.2 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|---------------|----------------|---------------|---------------------------|------|--------------------|---------------|-------|----------------|---------------|---------------------------|---------------|------------------|------------|---------------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 7.02 | 24400 (2760) | | 0.93 | - | 4730 (21000) | 8.47 | 20200 (2290) | | 0.93 | - | 6850 (30500) | 3 | 4B140 | 207 | | | |
| | | | 1.35 | I | 14500 (64600) | | | | 3 | 4C140 | 207 | | | | | | |
| | | | 1.45 | II | 14500 (64600) | | | | 3 | 4C145 | 207 | | | | | | |
| | | | 1.82 | II | 14500 (64600) | | | | 3 | 4C160 | 207 | | | | | | |
| | | | 2.01 | III | 21300 (94700) | | | | 3 | 4D160 | 207 | | | | | | |
| | | | 2.59 | III | 21300 (94700) | | | | 3 | 4D165 | 207 | | | | | | |
| 5.84 | 29400 (3320) | | 1.10 | I | 13700 (61100) | 7.04 | 24300 (2750) | | 1.10 | I | 14500 (64700) | 3 | 4C140 | 249 | | | |
| | | | 1.19 | I | 13700 (61100) | | | | 3 | 4C145 | 249 | | | | | | |
| | | | 1.51 | II | 13700 (61100) | | | | 3 | 4C160 | 249 | | | | | | |
| | | | 2.15 | III | 20900 (93000) | | | | 3 | 4D165 | 249 | | | | | | |
| 4.76 | 36000 (4070) | | 0.90 | - | 12400 (55000) | 5.75 | 29800 (3370) | | 0.90 | - | 13700 (60800) | 3 | 4C140 | 305 | | | |
| | | | 0.98 | - | 12400 (55000) | | | | 3 | 4C145 | 305 | | | | | | |
| | | | 1.23 | I | 12400 (55000) | | | | 3 | 4C160 | 305 | | | | | | |
| | | | 1.47 | II | 20300 (90200) | | | | 3 | 4D160 | 305 | | | | | | |
| | | | 1.71 | II | 20300 (90200) | | | | 3 | 4D165 | 305 | | | | | | |
| | | | 3.98 | 40800 (4610) | 1.01 | | | | I | 10300 (46000) | 4.81 | 33800 (3820) | 1.22 | I | | 12500 (55400) | 3 |
| 1.11 | I | 10300 (46000) | 3 | 4C16DB | 364 | | | | | | | | | | | | |
| 1.89 | II | 19400 (86400) | 3 | 4D17DC | 364 | | | | | | | | | | | | |
| 2.32 | III | 21700 (96700) | 3 | 4E17DC | 364 | | | | | | | | | | | | |
| 2.51 | III | 21700 (96700) | 3 | 4E18DB | 364 | | | | | | | | | | | | |
| 3.42 | 47500 (5370) | | 0.82 | - | 7250 (32200) | 4.13 | 39400 (4450) | | 0.99 | - | 10900 (48300) | 3 | 4C14DC | 424 | | | |
| | | | 0.96 | - | 7250 (32200) | | | | 3 | 4C16DB | 424 | | | | | | |
| | | | 1.33 | I | 18400 (81700) | | | | 3 | 4D16DB | 424 | | | | | | |
| | | | 1.62 | II | 18400 (81700) | | | | 3 | 4D17DC | 424 | | | | | | |
| | | | 2.00 | III | 21400 (95200) | | | | 3 | 4E17DC | 424 | | | | | | |
| | | | 2.16 | III | 21400 (95200) | | | | 3 | 4E18DB | 424 | | | | | | |
| 2.90 | 56200 (6350) | | 1.13 | I | 16700 (74100) | 3.50 | 46500 (5260) | | 1.36 | I | 18500 (82500) | 3 | 4D16DB | 501 | | | |
| | | | 1.37 | I | 16700 (74100) | | | | 3 | 4D17DB | 501 | | | | | | |
| | | | 1.45 | II | 21000 (93200) | | | | 3 | 4E17DB | 501 | | | | | | |
| | | | 1.69 | II | 21000 (93200) | | | | 3 | 4E17DC | 501 | | | | | | |
| | | | 1.83 | II | 21000 (93200) | | | | 3 | 4E18DB | 501 | | | | | | |
| | | | 2.63 | III | 29700 (132000) | | | | 3 | 4F18DB | 501 | | | | | | |
| | | | 2.74 | III | 29700 (132000) | | | | 3 | 4F19DB | 501 | | | | | | |

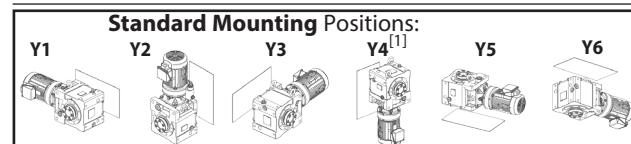
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**3 HP
(2.2 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|----------------|-------|----------------|----------------|---------------------------|------|--------------------|---------------|-------|----------------|----------------|---------------------------|---------------|------------------|------------|----------------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 2.51 | 64800 (7320) | | 0.98 | - | 14400 (64100) | 3.03 | 53700 (6070) | | 1.18 | I | 17200 (76500) | 3 | 4D16DB | 578 | | | |
| | | | 1.19 | I | 14400 (64100) | | | | 3 | 4D17DB | 578 | | | | | | |
| | | | 1.45 | II | 20500 (91300) | | | | 3 | 4E17DB | 578 | | | | | | |
| | | | 1.58 | II | 20500 (91300) | | | | 3 | 4E18DB | 578 | | | | | | |
| | | | 2.29 | III | 29400 (131000) | | | | 3 | 4F18DB | 578 | | | | | | |
| | | | 2.38 | III | 29400 (131000) | | | | 3 | 4F19DB | 578 | | | | | | |
| 2.12 | 76600 (8650) | | 0.83 | - | 9800 (43600) | 2.56 | 63500 (7170) | | 1.00 | I | 14800 (65900) | 3 | 4D16DB | 683 | | | |
| | | | 1.01 | I | 9800 (43600) | | | | 3 | 4D17DB | 683 | | | | | | |
| | | | 1.24 | I | 19900 (88600) | | | | 3 | 4E17DB | 683 | | | | | | |
| | | | 1.34 | I | 19900 (88600) | | | | 3 | 4E18DB | 683 | | | | | | |
| | | | 1.94 | II | 28900 (128000) | | | | 3 | 4F18DB | 683 | | | | | | |
| | | | 2.01 | III | 28900 (128000) | | | | 3 | 4F19DB | 683 | | | | | | |
| 1.79 | 90700 (10300) | | 1.05 | I | 19200 (85400) | 2.16 | 75200 (8490) | | 1.26 | I | 20000 (88900) | 3 | 4E17DB | 809 | | | |
| | | | 1.13 | I | 19200 (85400) | | | | 3 | 4E18DA | 809 | | | | | | |
| | | | 1.45 | II | 28200 (126000) | | | | 3 | 4F18DA | 809 | | | | | | |
| | | | 1.66 | II | 28200 (126000) | | | | 3 | 4F18DB | 809 | | | | | | |
| | | | 1.70 | II | 28200 (126000) | | | | 3 | 4F19DA | 809 | | | | | | |
| | | | 2.05 | III | 28900 (129000) | | | | 3 | 4F19DA | 809 | | | | | | |
| 1.52 | 107000 (12100) | | 0.88 | - | 15600 (69300) | 1.83 | 88800 (10000) | | 1.07 | I | 19300 (85900) | 3 | 4E17DB | 956 | | | |
| | | | 0.96 | - | 15600 (69300) | | | | 3 | 4E18DA | 956 | | | | | | |
| | | | 1.40 | II | 27500 (122000) | | | | 3 | 4F18DA | 956 | | | | | | |
| | | | 1.40 | II | 27500 (122000) | | | | 3 | 4F18DB | 956 | | | | | | |
| | | | 1.44 | II | 27500 (122000) | | | | 3 | 4F19DA | 956 | | | | | | |
| | | | 1.73 | II | 28300 (126000) | | | | 3 | 4F19DA | 956 | | | | | | |
| 1.30 | 125000 (14200) | | 0.82 | - | 6260 (27800) | 1.57 | 104000 (11700) | | 0.99 | - | 16700 (74100) | 3 | 4E18DA | 1117 | | | |
| | | | 1.20 | I | 26800 (119000) | | | | 3 | 4F18DA | 1117 | | | | | | |
| | | | 1.20 | I | 26800 (119000) | | | | 3 | 4F18DB | 1117 | | | | | | |
| | | | 1.23 | I | 26800 (119000) | | | | 3 | 4F19DA | 1117 | | | | | | |
| | | | 1.45 | II | 27700 (123000) | | | | 3 | 4F18DA | 1117 | | | | | | |
| | | | 1.48 | II | 27700 (123000) | | | | 3 | 4F19DA | 1117 | | | | | | |
| 1.10 | 148000 (16700) | | 1.02 | I | 25800 (115000) | 1.33 | 123000 (13900) | | 1.23 | I | 26900 (120000) | 3 | 4F18DA | 1320 | | | |
| | | | 1.04 | I | 25800 (115000) | | | | 3 | 4F19DA | 1320 | | | | | | |
| | | | 0.876 | 186000 (21000) | 0.81 | | | | - | 20300 (90200) | 1.06 | 154000 (17400) | 0.98 | - | | 25500 (113000) | 3 |
| | | | 0.83 | - | 20300 (90200) | | | 1.00 | I | 25500 (113000) | 3 | 4F19DA | 1656 | | | | |

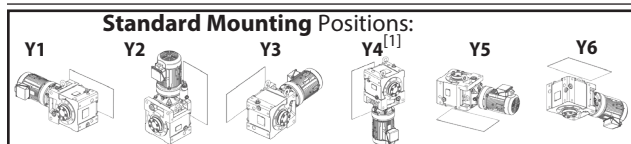
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**5 HP
(3.7 kW)**



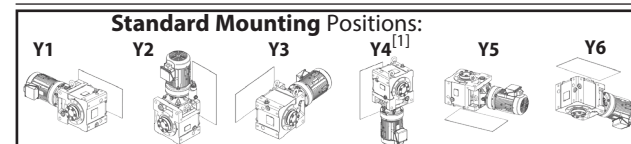
Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | VFD ^[2] | |
|--------------------|----------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|---------------|----------------|------------|---------------|--------------------|------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Base | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code |
| 3.42 | 79900 (9030) | | 0.97 | - | 7810 (34700) | 4.13 | 66200 (7480) | 1.17 | I | 14000 (62100) | 5 | 4D17DC | 424 | |
| | | | 1.19 | I | 19800 (87900) | | | 5 | 4E17DC | 424 | | | | |
| | | | 1.28 | I | 19800 (87900) | | | 5 | 4E18DB | 424 | | | | |
| | | | 1.81 | II | 28700 (128000) | | | 5 | 4F18DB | 424 | | | | |
| | | | 1.93 | II | 28700 (128000) | | | 5 | 4F19DB | 424 | | | | |
| 2.90 | 94500 (10700) | | 1.00 | I | 19000 (84600) | 3.50 | 78300 (8840) | 1.21 | I | 19800 (88200) | 5 | 4E17DC | 501 | |
| | | | 1.09 | I | 19000 (84600) | | | 5 | 4E18DB | 501 | | | | |
| | | | 1.56 | II | 28100 (125000) | | | 5 | 4F18DB | 501 | | | | |
| | | | 1.63 | II | 28100 (125000) | | | 5 | 4F19DB | 501 | | | | |
| 2.51 | 109000 (12300) | | 0.87 | - | 15000 (66600) | 3.03 | 90300 (10200) | 1.05 | I | 19200 (85500) | 5 | 4E17DC | 578 | |
| | | | 0.94 | - | 15000 (66600) | | | 5 | 4E18DB | 578 | | | | |
| | | | 1.36 | I | 27500 (122000) | | | 5 | 4F18DB | 578 | | | | |
| | | | 1.41 | II | 27500 (122000) | | | 5 | 4F19DB | 578 | | | | |
| 2.12 | 129000 (14600) | | 1.15 | I | 26600 (118000) | 2.56 | 107000 (12100) | 1.39 | I | 27600 (123000) | 5 | 4F18DB | 683 | |
| | | | 1.20 | I | 26600 (118000) | | | 5 | 4F19DA | 683 | | | | |
| 1.79 | 153000 (17200) | | 0.99 | - | 25600 (114000) | 2.16 | 126000 (14300) | 1.19 | I | 26700 (119000) | 5 | 4F18DB | 809 | |
| | | | 1.01 | I | 25600 (114000) | | | 5 | 4F19DA | 809 | | | | |
| 1.52 | 180000 (20400) | | 0.84 | - | 22300 (99400) | 1.83 | 149000 (16900) | 1.01 | I | 25700 (114000) | 5 | 4F18DB | 956 | |
| | | | 0.85 | - | 22300 (99400) | | | 5 | 4F19DA | 956 | | | | |

Standard Mounting Selection Tables

**7.5 HP
(5.5 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | VFD ^[2] | |
|--------------------|---------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|--------------|----------------|------------|--------------|--------------------|------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Base | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code |
| 138 | 3100 (351) | | 1.75 | II | 3670 (16300) | 167 | 2570 (291) | 1.75 | II | 3520 (15600) | 8 | 4A120 | 11 | |
| | | | 2.00 | III | 3670 (16300) | | | 8 | 4A125 | 11 | | | | |
| | | | 3.33 | III | 3700 (16500) | | | 8 | 4A145 | 11 | | | | |
| 113 | 3780 (428) | | 1.75 | II | 3830 (17000) | 137 | 3140 (354) | 1.75 | II | 3680 (16400) | 8 | 4A120 | 13 | |
| | | | 2.00 | III | 3830 (17000) | | | 8 | 4A125 | 13 | | | | |
| 104 | 4140 (468) | | 1.75 | II | 3900 (17300) | 125 | 3430 (387) | 1.75 | II | 3750 (16700) | 8 | 4A120 | 14 | |
| | | | 2.00 | III | 3900 (17300) | | | 8 | 4A125 | 14 | | | | |
| | | | 2.76 | III | 3910 (17400) | | | 8 | 4A140 | 14 | | | | |
| 90.6 | 4730 (534) | | 1.75 | II | 3980 (17700) | 109 | 3920 (443) | 1.75 | II | 3840 (17100) | 8 | 4A120 | 16 | |
| | | | 2.00 | III | 3980 (17700) | | | 8 | 4A125 | 16 | | | | |
| | | | 2.41 | III | 4000 (17800) | | | 8 | 4A140 | 16 | | | | |
| 82.9 | 5170 (584) | | 1.75 | II | 4050 (18000) | 100.0 | 4290 (484) | 1.75 | II | 3910 (17400) | 8 | 4A120 | 18 | |
| | | | 2.00 | III | 4050 (18000) | | | 8 | 4A125 | 18 | | | | |
| | | | 2.21 | III | 4060 (18100) | | | 8 | 4A140 | 18 | | | | |
| 69.0 | 6210 (701) | | 1.19 | I | 4190 (18600) | 83.3 | 5140 (581) | 1.19 | I | 4060 (18100) | 8 | 4A120 | 21 | |
| | | | 1.37 | I | 4190 (18600) | | | 8 | 4A125 | 21 | | | | |
| | | | 1.84 | II | 4190 (18600) | | | 8 | 4A140 | 21 | | | | |
| | | | 2.36 | III | 6130 (27300) | | | 8 | 4B140 | 21 | | | | |
| | | | 2.75 | III | 6130 (27300) | | | 8 | 4B145 | 21 | | | | |
| 64.7 | 6620 (748) | | 1.19 | I | 4230 (18800) | 78.1 | 5490 (620) | 1.19 | I | 4110 (18300) | 8 | 4A120 | 22 | |
| | | | 1.37 | I | 4230 (18800) | | | 8 | 4A125 | 22 | | | | |
| | | | 1.72 | II | 4230 (18800) | | | 8 | 4A140 | 22 | | | | |
| | | | 2.36 | III | 6220 (27700) | | | 8 | 4B140 | 22 | | | | |
| | | | 2.75 | III | 6220 (27700) | | | 8 | 4B145 | 22 | | | | |
| 59.2 | 7240 (818) | | 1.19 | I | 4290 (19100) | 71.4 | 6000 (678) | 1.19 | I | 4170 (18500) | 8 | 4A120 | 25 | |
| | | | 1.37 | I | 4290 (19100) | | | 8 | 4A125 | 25 | | | | |
| | | | 1.58 | II | 4290 (19100) | | | 8 | 4A140 | 25 | | | | |
| | | | 2.36 | III | 6340 (28200) | | | 8 | 4B140 | 25 | | | | |
| | | | 2.75 | III | 6340 (28200) | | | 8 | 4B145 | 25 | | | | |
| 51.8 | 8280 (935) | | 1.19 | I | 4360 (19400) | 62.5 | 6860 (775) | 1.19 | I | 4250 (18900) | 8 | 4A120 | 28 | |
| | | | 1.37 | I | 4360 (19400) | | | 8 | 4A125 | 28 | | | | |
| | | | 2.36 | III | 6520 (29000) | | | 8 | 4B140 | 28 | | | | |
| | | | 2.75 | III | 6520 (29000) | | | 8 | 4B145 | 28 | | | | |
| 41.2 | 10400 (1180) | | 1.08 | I | 3810 (17000) | 49.7 | 8620 (974) | 1.08 | I | 4380 (19500) | 8 | 4A125 | 35 | |
| | | | 1.10 | I | 3810 (17000) | | | 8 | 4A140 | 35 | | | | |
| | | | 2.19 | III | 6820 (30300) | | | 8 | 4B140 | 35 | | | | |
| | | | 2.36 | III | 9930 (44200) | | | 8 | 4C140 | 35 | | | | |
| | | | 2.75 | III | 9930 (44200) | | | 8 | 4C145 | 35 | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

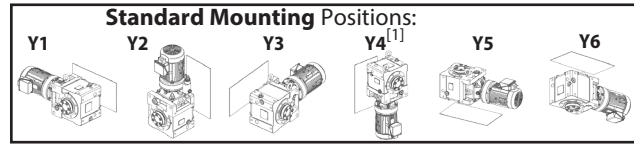
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**7.5 HP
(5.5 kW)**



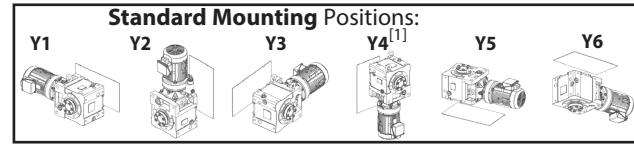
Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | VFD ^[2] | | |
|--------------------|----------------|-------|----------------|---------------------------|------|--------------------|---------------|-----------|----------------|------|--------------------|-----|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Base | | | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | SF | AGMA Class | lbs | (N) |
| 2.90 | 140000 (15900) | 1.05 | I | 26100 (116000) | 3.50 | 116000 (13100) | 1.27 | I | 27100 (121000) | 8 | 4F18DB | 501 | |
| | | | | 26100 (116000) | | | | | | | | | |
| 2.51 | 162000 (18300) | 0.92 | - | 25200 (112000) | 3.03 | 134000 (15200) | 1.10 | I | 26400 (117000) | 8 | 4F18DB | 578 | |
| | | | | 25200 (112000) | | | | | | | | | |
| 2.12 | 191000 (21600) | 0.80 | - | 17800 (79200) | 2.56 | 159000 (17900) | 0.97 | - | 25300 (113000) | 8 | 4F19DA | 683 | |

Standard Mounting Selection Tables

**10 HP
(7.5 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | VFD ^[2] | | | | | | |
|--------------------|---------------|-------|----------------|---------------------------|-------|--------------------|---------------|-----------|----------------|------|--------------------|-----|-----|------------------|------------|-------|----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Base | | | | | | | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 138 | 4230 (478) | 2.44 | III | 3540 (15700) | 167 | 3510 (396) | 2.53 | III | 3410 (15200) | 10 | 4A140 | 11 | | | | | |
| | | | | 5110 (22700) | | | | | | | | | | 4880 (21700) | 10 | 4B140 | 11 |
| | | | | 5110 (22700) | | | | | | | | | | 4880 (21700) | 10 | 4B145 | 11 |
| 113 | 5160 (583) | 2.21 | III | 3640 (16200) | 137 | 4280 (483) | 2.21 | III | 3530 (15700) | 10 | 4A140 | 13 | | | | | |
| | | | | 5320 (23700) | | | | | | | | | | 5090 (22600) | 10 | 4B140 | 13 |
| | | | | 5320 (23700) | | | | | | | | | | 5090 (22600) | 10 | 4B145 | 13 |
| 104 | 5640 (638) | 2.02 | III | 3700 (16400) | 125 | 4680 (528) | 2.02 | III | 3590 (15900) | 10 | 4A140 | 14 | | | | | |
| | | | | 5430 (24100) | | | | | | | | | | 5200 (23100) | 10 | 4B140 | 14 |
| | | | | 5430 (24100) | | | | | | | | | | 5200 (23100) | 10 | 4B145 | 14 |
| 90.6 | 6450 (729) | 1.77 | II | 3760 (16700) | 109 | 5340 (604) | 1.77 | II | 3660 (16300) | 10 | 4A140 | 16 | | | | | |
| | | | | 5570 (24800) | | | | | | | | | | 5350 (23800) | 10 | 4B140 | 16 |
| | | | | 5570 (24800) | | | | | | | | | | 5350 (23800) | 10 | 4B145 | 16 |
| 82.9 | 7050 (797) | 1.62 | II | 3810 (16900) | 100.0 | 5840 (660) | 1.62 | II | 3710 (16500) | 10 | 4A140 | 18 | | | | | |
| | | | | 5680 (25300) | | | | | | | | | | 5450 (24300) | 10 | 4B140 | 18 |
| | | | | 5680 (25300) | | | | | | | | | | 5450 (24300) | 10 | 4B145 | 18 |
| 69.0 | 8470 (956) | 1.35 | I | 3880 (17300) | 83.3 | 7010 (792) | 1.35 | I | 3800 (16900) | 10 | 4A140 | 21 | | | | | |
| | | | | 5890 (26200) | | | | | | | | | | 5670 (25200) | 10 | 4B140 | 21 |
| | | | | 5890 (26200) | | | | | | | | | | 5670 (25200) | 10 | 4B145 | 21 |
| | | | | 5890 (26200) | | | | | | | | | | 5670 (25200) | 10 | 4B160 | 21 |
| 64.7 | 9030 (1020) | 1.26 | I | 3900 (17400) | 78.1 | 7480 (845) | 1.26 | I | 3830 (17000) | 10 | 4A140 | 22 | | | | | |
| | | | | 5960 (26500) | | | | | | | | | | 5740 (25600) | 10 | 4B140 | 22 |
| | | | | 5960 (26500) | | | | | | | | | | 5740 (25600) | 10 | 4B145 | 22 |
| | | | | 5960 (26500) | | | | | | | | | | 5740 (25600) | 10 | 4B160 | 22 |
| | | | | 8670 (38600) | | | | | | | | | | 8300 (36900) | 10 | 4C160 | 22 |
| 59.2 | 9880 (1120) | 1.16 | I | 3930 (17500) | 71.4 | 8180 (925) | 1.16 | I | 3870 (17200) | 10 | 4A140 | 25 | | | | | |
| | | | | 6060 (26900) | | | | | | | | | | 5850 (26000) | 10 | 4B140 | 25 |
| | | | | 6060 (26900) | | | | | | | | | | 5850 (26000) | 10 | 4B145 | 25 |
| | | | | 6060 (26900) | | | | | | | | | | 5850 (26000) | 10 | 4B160 | 25 |
| | | | | 8850 (39400) | | | | | | | | | | 8480 (37700) | 10 | 4C160 | 25 |
| 51.8 | 11300 (1280) | 1.01 | I | 3230 (14400) | 62.5 | 9350 (1060) | 1.01 | I | 3910 (17400) | 10 | 4A140 | 28 | | | | | |
| | | | | 6200 (27600) | | | | | | | | | | 6000 (26700) | 10 | 4B140 | 28 |
| | | | | 6200 (27600) | | | | | | | | | | 6000 (26700) | 10 | 4B145 | 28 |
| | | | | 9120 (40600) | | | | | | | | | | 8740 (38900) | 10 | 4C160 | 28 |
| 41.2 | 14200 (1600) | 1.60 | II | 6410 (28500) | 49.7 | 11800 (1330) | 1.60 | II | 6230 (27700) | 10 | 4B140 | 35 | | | | | |
| | | | | 9570 (42600) | | | | | | | | | | 9200 (40900) | 10 | 4C140 | 35 |
| | | | | 9570 (42600) | | | | | | | | | | 9200 (40900) | 10 | 4C145 | 35 |
| | | | | 9570 (42600) | | | | | | | | | | 9200 (40900) | 10 | 4C160 | 35 |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

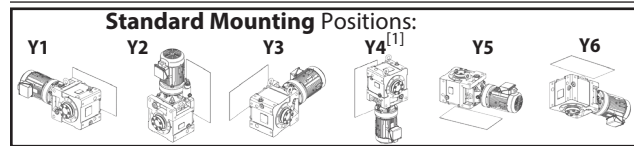
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130..

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**10 HP
(7.5 kW)**



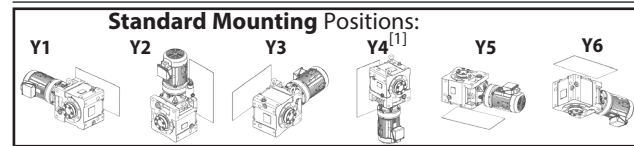
Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|----------------|-------|----------------|------------|---------------------------|----------|--------------------|----------------|-------|----------------|------------|---------------------------|----------|------------------|---------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 5.84 | 100000 (11300) | | 0.93 | - | 18700 | (83300) | 7.04 | 83000 (9380) | | 0.95 | - | 19600 | (87200) | 10 | 4E175 | 249 | |
| | | | 1.02 | I | 18700 | (83300) | | | | 1.17 | I | 19600 | (87200) | 10 | 4E180 | 249 | (-) |
| | | | 1.02 | I | 18700 | (83300) | | | | 1.24 | I | 19600 | (87200) | 10 | 4E185 | 249 | (-) |
| | | | 1.17 | I | 27800 | (124000) | | | | 1.17 | I | 28600 | (127000) | 10 | 4F180 | 249 | (-) |
| | | | 1.31 | I | 27800 | (124000) | | | | 1.31 | I | 28600 | (127000) | 10 | 4F185 | 249 | (-) |
| | | | 1.59 | II | 27800 | (124000) | | | | 1.80 | II | 28600 | (127000) | 10 | 4F190 | 249 | (-) |
| | | | 1.59 | II | 27800 | (124000) | | | | 1.92 | II | 28600 | (127000) | 10 | 4F195 | 249 | (-) |
| 4.76 | 123000 (13900) | | 0.84 | - | 11900 | (53000) | 5.75 | 102000 (11500) | | 0.95 | - | 18700 | (83000) | 10 | 4E180 | 305 | |
| | | | 0.84 | - | 11900 | (53000) | | | | 1.01 | I | 18700 | (83000) | 10 | 4E185 | 305 | |
| | | | 0.95 | - | 26900 | (119000) | | | | 0.95 | - | 27800 | (124000) | 10 | 4F180 | 305 | |
| | | | 1.15 | I | 26900 | (119000) | | | | 1.15 | I | 27800 | (124000) | 10 | 4F185 | 305 | (-) |
| | | | 1.30 | I | 26900 | (119000) | | | | 1.57 | II | 27800 | (124000) | 10 | 4F190 | 305 | (-) |
| 3.98 | 139000 (15700) | | 1.06 | I | 26100 | (116000) | 4.81 | 115000 (13000) | | 1.28 | I | 27200 | (121000) | 10 | 4F18DB | 364 | (-) |
| | | | 1.11 | I | 26100 | (116000) | | | | 1.33 | I | 27200 | (121000) | 10 | 4F19DB | 364 | (-) |
| 3.42 | 162000 (18300) | | 0.89 | - | 25200 | (112000) | 4.13 | 134000 (15200) | | 1.08 | I | 26400 | (117000) | 10 | 4F18DB | 424 | |
| | | | 0.95 | - | 25200 | (112000) | | | | 1.15 | I | 26400 | (117000) | 10 | 4F19DB | 424 | |
| 2.90 | 191000 (21600) | | 0.80 | - | 17800 | (79200) | 3.50 | 159000 (17900) | | 0.97 | - | 25300 | (113000) | 10 | 4F19DB | 501 | |

Standard Mounting Selection Tables

**15 HP
(11 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|---------|----------------|--------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 138 | 6210 (701) | | 1.66 | II | 3260 | (14500) | 167 | 5140 (581) | | 1.84 | II | 3180 | (14200) | 15 | 4A145 | 11 | |
| | | | 2.00 | III | 4890 | (21700) | | | | 2.00 | III | 4700 | (20900) | 15 | 4B145 | 11 | |
| | | | 2.30 | III | 4890 | (21700) | | | | 2.30 | III | 4700 | (20900) | 15 | 4B160 | 11 | |
| | | | 2.64 | III | 4890 | (21700) | | | | 2.64 | III | 4700 | (20900) | 15 | 4B165 | 11 | |
| | | | 2.73 | III | 7060 | (31400) | | | | 2.73 | III | 6740 | (30000) | 15 | 4C165 | 11 | |
| | | | 113 | 7570 (855) | | 1.50 | | | | II | 3310 | (14700) | 137 | 6270 (708) | | 1.51 | II |
| | | 1.73 | II | 5050 | (22500) | 1.73 | II | 4870 | (21700) | 15 | 4B140 | 13 | | | | | |
| | | 2.00 | III | 5050 | (22500) | 2.00 | III | 4870 | (21700) | 15 | 4B145 | 13 | | | | | |
| | | 2.30 | III | 5040 | (22400) | 2.30 | III | 4860 | (21600) | 15 | 4B160 | 13 | | | | | |
| | | 2.64 | III | 5040 | (22400) | 2.64 | III | 4860 | (21600) | 15 | 4B165 | 13 | | | | | |
| 104 | 8280 (935) | | 1.38 | I | 3330 | (14800) | 125 | 6860 (775) | | 1.38 | I | 3280 | (14600) | 15 | 4A140 | 14 | |
| | | | 1.73 | II | 5140 | (22900) | | | | 1.73 | II | 4960 | (22100) | 15 | 4B140 | 14 | |
| | | | 2.00 | III | 5140 | (22900) | | | | 2.00 | III | 4960 | (22100) | 15 | 4B145 | 14 | |
| | | | 2.30 | III | 5130 | (22800) | | | | 2.30 | III | 4950 | (22000) | 15 | 4B160 | 14 | |
| | | | 2.54 | III | 5130 | (22800) | | | | 2.64 | III | 4950 | (22000) | 15 | 4B165 | 14 | |
| 90.6 | 9460 (1070) | | 1.21 | I | 3350 | (14900) | 109 | 7840 (886) | | 1.21 | I | 3320 | (14700) | 15 | 4A140 | 16 | |
| | | | 1.73 | II | 5250 | (23300) | | | | 1.73 | II | 5080 | (22600) | 15 | 4B140 | 16 | |
| | | | 2.00 | III | 5250 | (23300) | | | | 2.00 | III | 5080 | (22600) | 15 | 4B145 | 16 | |
| | | | 2.27 | III | 5260 | (23400) | | | | 2.30 | III | 5090 | (22600) | 15 | 4B160 | 16 | |
| | | | 2.27 | III | 5260 | (23400) | | | | 2.40 | III | 5090 | (22600) | 15 | 4B165 | 16 | |
| | | | 2.30 | III | 7740 | (34400) | | | | 2.30 | III | 7420 | (33000) | 15 | 4C160 | 16 | |
| 82.9 | 10300 (1170) | | 1.10 | I | 3350 | (14900) | 100.0 | 8570 (969) | | 1.10 | I | 3340 | (14800) | 15 | 4A140 | 18 | |
| | | | 1.73 | II | 5320 | (23700) | | | | 1.73 | II | 5160 | (23000) | 15 | 4B140 | 18 | |
| | | | 2.00 | III | 5320 | (23700) | | | | 2.00 | III | 5160 | (23000) | 15 | 4B145 | 18 | |
| | | | 2.15 | III | 5330 | (23700) | | | | 2.20 | III | 5170 | (23000) | 15 | 4B160 | 18 | |
| | | | 2.30 | III | 7890 | (35100) | | | | 2.30 | III | 7580 | (33700) | 15 | 4C160 | 18 | |
| 69.0 | 12400 (1400) | | 0.92 | - | 2160 | (9600) | 83.3 | 10300 (1160) | | 0.92 | - | 3350 | (14900) | 15 | 4A140 | 21 | |
| | | | 1.18 | I | 5460 | (24300) | | | | 1.18 | I | 5320 | (23700) | 15 | 4B140 | 21 | |
| | | | 1.37 | I | 5460 | (24300) | | | | 1.37 | I | 5320 | (23700) | 15 | 4B145 | 21 | |
| | | | 1.83 | II | 5460 | (24300) | | | | 1.83 | II | 5320 | (23700) | 15 | 4B160 | 21 | |
| | | | 2.30 | III | 8170 | (36300) | | | | 2.30 | III | 7860 | (35000) | 15 | 4C160 | 21 | |
| | | | 2.73 | III | 8170 | (36300) | | | | 2.73 | III | 7860 | (35000) | 15 | 4C165 | 21 | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

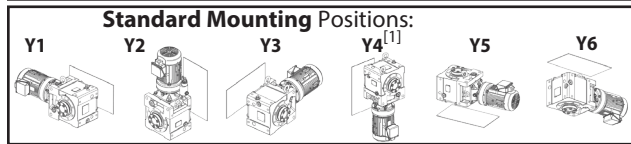
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

15 HP
(11 kW)



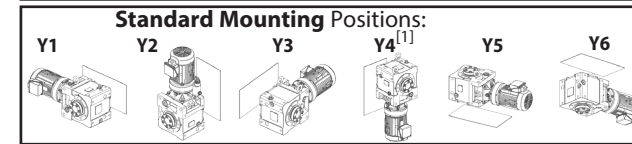
Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|---------------|----------------|--------------|---------------------------|------|--------------------|---------------|-------|----------------|------------|---------------------------|------|------------------|------------|--------------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 64.7 | 13200 (1500) | | 0.86 | - | 290 (1290) | 78.1 | 11000 (1240) | 0.86 | - | 3350 (14900) | 15 | 4A140 | 22 | | | | |
| | | | 1.18 | I | 5500 (24500) | | | 1.18 | I | 5370 (23900) | 15 | 4B140 | 22 | | | | |
| | | | 1.37 | I | 5500 (24500) | | | 1.37 | I | 5370 (23900) | 15 | 4B145 | 22 | | | | |
| | | | 1.72 | II | 5500 (24500) | | | 1.72 | II | 5370 (23900) | 15 | 4B160 | 22 | | | | |
| | | | 1.85 | II | 8270 (36800) | | | 1.85 | II | 7970 (35400) | 15 | 4C160 | 22 | | | | |
| | | | 2.19 | III | 8270 (36800) | | | 2.19 | III | 7970 (35400) | 15 | 4C165 | 22 | | | | |
| 59.2 | 14500 (1640) | | 1.18 | I | 5560 (24700) | 71.4 | 12000 (1360) | 1.18 | I | 5440 (24200) | 15 | 4B140 | 25 | | | | |
| | | | 1.37 | I | 5560 (24700) | | | 1.37 | I | 5440 (24200) | 15 | 4B145 | 25 | | | | |
| | | | 1.57 | II | 5560 (24700) | | | 1.57 | II | 5440 (24200) | 15 | 4B160 | 25 | | | | |
| | | | 1.85 | II | 8420 (37400) | | | 1.85 | II | 8110 (36100) | 15 | 4C160 | 25 | | | | |
| | | | 2.19 | III | 8420 (37400) | | | 2.19 | III | 8110 (36100) | 15 | 4C165 | 25 | | | | |
| | | | 2.94 | III | 8420 (37400) | | | 3.14 | III | 8110 (36100) | 15 | 4C175 | 25 | | | | |
| 51.8 | 16600 (1870) | | 1.18 | I | 5630 (25000) | 62.5 | 13700 (1550) | 1.18 | I | 5530 (24600) | 15 | 4B140 | 28 | | | | |
| | | | 1.37 | I | 5630 (25000) | | | 1.37 | I | 5530 (24600) | 15 | 4B145 | 28 | | | | |
| | | | 1.79 | II | 8620 (38300) | | | 1.79 | II | 8330 (37100) | 15 | 4C160 | 28 | | | | |
| | | | 2.19 | III | 8620 (38300) | | | 2.19 | III | 8330 (37100) | 15 | 4C165 | 28 | | | | |
| | | | 2.67 | III | 8620 (38300) | | | 2.75 | III | 8330 (37100) | 15 | 4C170 | 28 | | | | |
| | | | 41.2 | 20800 (2350) | | | | 1.09 | I | 5690 (25300) | 49.7 | 17200 (1950) | 1.09 | | I | 5640 (25100) | 15 |
| 1.18 | I | 8940 (39800) | | | | 1.18 | I | 8680 (38600) | 15 | 4C140 | | | 35 | | | | |
| 1.37 | I | 8940 (39800) | | | | 1.37 | I | 8680 (38600) | 15 | 4C145 | | | 35 | | | | |
| 1.79 | II | 8940 (39800) | | | | 1.79 | II | 8680 (38600) | 15 | 4C160 | | | 35 | | | | |
| 2.19 | III | 14100 (62600) | | | | 2.19 | III | 13500 (60000) | 15 | 4D165 | | | 35 | | | | |
| 2.51 | III | 14100 (62600) | | | | 2.51 | III | 13500 (60000) | 15 | 4D170 | | | 35 | | | | |
| 37.7 | 22800 (2570) | | 1.00 | I | 5700 (25400) | 45.5 | 18900 (2130) | 1.00 | I | 5670 (25200) | 15 | 4B140 | 39 | | | | |
| | | | 1.18 | I | 9050 (40300) | | | 1.18 | I | 8810 (39200) | 15 | 4C140 | 39 | | | | |
| | | | 1.37 | I | 9050 (40300) | | | 1.37 | I | 8810 (39200) | 15 | 4C145 | 39 | | | | |
| | | | 1.79 | II | 9050 (40300) | | | 1.79 | II | 8810 (39200) | 15 | 4C160 | 39 | | | | |
| | | | 1.95 | II | 9050 (40300) | | | 2.00 | III | 8810 (39200) | 15 | 4C165 | 39 | | | | |
| | | | 2.19 | III | 14300 (63800) | | | 2.19 | III | 13800 (61300) | 15 | 4D165 | 39 | | | | |
| 37.7 | 22800 (2570) | | 2.51 | III | 14300 (63800) | 45.5 | 18900 (2130) | 2.51 | III | 13800 (61300) | 15 | 4D170 | 39 | | | | |
| | | | 2.74 | III | 14300 (63800) | | | 2.74 | III | 13800 (61300) | 15 | 4D175 | 39 | | | | |

Standard Mounting Selection Tables

15 HP
(11 kW)



Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | | | |
|--------------------|---------------|---------------|----------------|--------------|---------------------------|------|--------------------|---------------|-------|----------------|------------|---------------------------|------|------------------|------------|--------------|--------------------|--------------|----|--|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | | |
| 31.9 | 26900 (3040) | | 0.85 | - | 2350 (10500) | 38.5 | 22300 (2520) | 0.85 | - | 5700 (25400) | 15 | 4B140 | 46 | | | | | | | |
| | | | 1.18 | I | 9240 (41100) | | | 1.18 | I | 9030 (40200) | 15 | 4C140 | 46 | | | | | | | |
| | | | 1.37 | I | 9240 (41100) | | | 1.37 | I | 9030 (40200) | 15 | 4C145 | 46 | | | | | | | |
| | | | 1.65 | II | 9240 (41100) | | | 1.69 | II | 9030 (40200) | 15 | 4C160 | 46 | | | | | | | |
| | | | 1.79 | II | 14800 (66000) | | | 1.79 | II | 14300 (63500) | 15 | 4D160 | 46 | | | | | | | |
| | | | 2.05 | III | 14800 (66000) | | | 2.05 | III | 14300 (63500) | 15 | 4D165 | 46 | | | | | | | |
| 31.9 | 26900 (3040) | | 2.48 | III | 14800 (66000) | 38.5 | 22300 (2520) | 2.48 | III | 14300 (63500) | 15 | 4D170 | 46 | | | | | | | |
| | | | 2.74 | III | 14800 (66000) | | | 2.74 | III | 14300 (63500) | 15 | 4D175 | 46 | | | | | | | |
| | | | 2.87 | III | 14800 (66000) | | | 3.38 | III | 14300 (63500) | 15 | 4D180 | 46 | | | | | | | |
| | | | 27.6 | 31000 (3510) | | | | 1.09 | I | 9360 (41600) | 33.3 | 25700 (2910) | 1.09 | | I | 9190 (40900) | 15 | 4C140 | 53 | |
| | | | | | | | | 1.32 | I | 9360 (41600) | | | 1.33 | | I | 9190 (40900) | 15 | 4C145 | 53 | |
| | | | | | | | | 1.43 | II | 9360 (41600) | | | 1.47 | | II | 9190 (40900) | 15 | 4C160 | 53 | |
| 1.70 | II | 15300 (67900) | | | | 1.70 | II | 14700 (65500) | 15 | 4D160 | | | 53 | | | | | | | |
| 2.03 | III | 15300 (67900) | | | | 2.05 | III | 14700 (65500) | 15 | 4D165 | | | 53 | | | | | | | |
| 2.32 | III | 15300 (67900) | | | | 2.32 | III | 14700 (65500) | 15 | 4D170 | | | 53 | | | | | | | |
| 27.6 | 31000 (3510) | | 2.49 | III | 15300 (67900) | 33.3 | 25700 (2910) | 2.49 | III | 14700 (65500) | 15 | 4D175 | 53 | | | | | | | |
| | | | 2.49 | III | 15300 (67900) | | | 2.95 | III | 14700 (65500) | 15 | 4D180 | 53 | | | | | | | |
| | | | 2.73 | III | 20500 (91200) | | | 2.74 | III | 19700 (87400) | 15 | 4E175 | 53 | | | | | | | |
| | | | 2.80 | III | 20500 (91200) | | | 2.95 | III | 19700 (87400) | 15 | 4E180 | 53 | | | | | | | |
| | | | 2.80 | III | 20500 (91200) | | | 3.38 | III | 19700 (87400) | 15 | 4E185 | 53 | | | | | | | |
| | | | 2.95 | III | 30800 (137000) | | | 2.95 | III | 31100 (138000) | 15 | 4F180 | 53 | | | | | | | |
| 24.4 | 35200 (3970) | | 1.09 | I | 9440 (42000) | 29.4 | 29100 (3290) | 1.09 | I | 9310 (41400) | 15 | 4C145 | 60 | | | | | | | |
| | | | 1.19 | I | 9440 (42000) | | | 1.19 | I | 9310 (41400) | 15 | 4C160 | 60 | | | | | | | |
| | | | 1.26 | I | 9440 (42000) | | | 1.29 | I | 9310 (41400) | 15 | 4C165 | 60 | | | | | | | |
| | | | 1.71 | II | 15600 (69400) | | | 1.71 | II | 15100 (67100) | 15 | 4D165 | 60 | | | | | | | |
| | | | 1.79 | II | 15600 (69400) | | | 1.79 | II | 15100 (67100) | 15 | 4D170 | 60 | | | | | | | |
| | | | 2.19 | III | 15600 (69400) | | | 2.19 | III | 15100 (67100) | 15 | 4D175 | 60 | | | | | | | |
| | | | 2.19 | III | 15600 (69400) | | | 2.65 | III | 15100 (67100) | 15 | 4D180 | 60 | | | | | | | |
| | | | 2.47 | III | 21100 (93800) | | | 2.78 | III | 20200 (90000) | 15 | 4E180 | 60 | | | | | | | |
| | | | 2.47 | III | 21100 (93800) | | | 2.99 | III | 20200 (90000) | 15 | 4E185 | 60 | | | | | | | |
| | | | 2.47 | III | 21100 (93800) | | | 2.99 | III | 20200 (90000) | 15 | 4E190 | 60 | | | | | | | |
| | | | 2.47 | III | 21100 (93800) | | | 2.99 | III | 20200 (90000) | 15 | 4E195 | 60 | | | | | | | |
| | | | 2.78 | III | 30600 (136000) | | | 2.78 | III | 30900 (137000) | 15 | 4F180 | 60 | | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

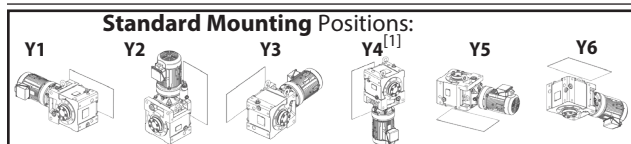
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

**15 HP
(11 kW)**



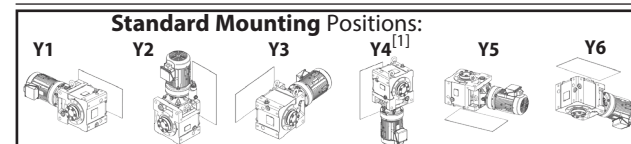
Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|------|--------------------|----------------|-------|----------------|------------|---------------------------|------|------------------|------------|--------------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 21.6 | 39700 (4490) | | 1.15 | I | 9480 (42200) | 26.0 | 32900 (3720) | 1.15 | I | 9400 (41800) | 15 | 4C160 | 67 | | | | |
| | | | 1.45 | II | 15900 (70800) | | | 1.46 | II | 15400 (68600) | 15 | 4D165 | 67 | | | | |
| | | | 1.69 | II | 15900 (70800) | | | 1.77 | II | 15400 (68600) | 15 | 4D170 | 67 | | | | |
| | | | 1.94 | II | 15900 (70800) | | | 1.94 | II | 15400 (68600) | 15 | 4D175 | 67 | | | | |
| | | | 1.94 | II | 15900 (70800) | | | 2.34 | III | 15400 (68600) | 15 | 4D180 | 67 | | (-) | | |
| | | | 2.14 | III | 21600 (96200) | | | 2.19 | III | 20800 (92400) | 15 | 4E175 | 67 | | (-) | | |
| | | | 2.19 | III | 21600 (96200) | | | 2.64 | III | 20800 (92400) | 15 | 4E180 | 67 | | | | |
| | | | 2.19 | III | 21600 (96200) | | | 2.64 | III | 20800 (92400) | 15 | 4E185 | 67 | | (-) | | |
| | | | 2.19 | III | 21600 (96200) | | | 2.64 | III | 20800 (92400) | 15 | 4E190 | 67 | | | | |
| | | | 2.19 | III | 21600 (96200) | | | 2.64 | III | 20800 (92400) | 15 | 4E195 | 67 | | (-) | | |
| 2.73 | III | 30500 (135000) | 2.73 | III | 30700 (137000) | 15 | 4F180 | 67 | | | | | | | | | |
| 19.7 | 43500 (4910) | | 0.86 | - | 9490 (42200) | 23.8 | 36000 (4070) | 1.00 | I | 9450 (42000) | 15 | 4C145 | 74 | | | | |
| | | | 1.02 | I | 9490 (42200) | | | 1.05 | I | 9450 (42000) | 15 | 4C160 | 74 | | | | |
| | | | 1.17 | I | 16100 (71800) | | | 1.17 | I | 15700 (69700) | 15 | 4D160 | 74 | | | | |
| | | | 1.45 | II | 16100 (71800) | | | 1.46 | II | 15700 (69700) | 15 | 4D165 | 74 | | | | |
| | | | 1.69 | II | 16100 (71800) | | | 1.77 | II | 15700 (69700) | 15 | 4D170 | 74 | | | | |
| | | | 1.78 | II | 16100 (71800) | | | 1.78 | II | 15700 (69700) | 15 | 4D175 | 74 | | | | |
| | | | 1.78 | II | 16100 (71800) | | | 2.14 | III | 15700 (69700) | 15 | 4D180 | 74 | | (-) | | |
| | | | 2.00 | III | 21600 (96100) | | | 2.00 | III | 21200 (94200) | 15 | 4E175 | 74 | | (-) | | |
| | | | 2.00 | III | 21600 (96100) | | | 2.42 | III | 21200 (94200) | 15 | 4E180 | 74 | | | | |
| | | | 2.00 | III | 21600 (96100) | | | 2.42 | III | 21200 (94200) | 15 | 4E185 | 74 | | (-) | | |
| | | | 2.00 | III | 21600 (96100) | | | 2.42 | III | 21200 (94200) | 15 | 4E190 | 74 | | | | |
| | | | 2.00 | III | 21600 (96100) | | | 2.42 | III | 21200 (94200) | 15 | 4E195 | 74 | | (-) | | |
| | | | 2.73 | III | 30300 (135000) | | | 2.73 | III | 30600 (136000) | 15 | 4F180 | 74 | | | | |
| | | | 18.1 | 47300 (5340) | | | | 0.96 | - | 8660 (38500) | 21.9 | 39200 (4430) | 0.96 | | - | 9480 (42200) | 15 |
| 1.22 | I | 16300 (72700) | | | | 1.37 | I | 15900 (70700) | 15 | 4D165 | | | 80 | | | | |
| 1.42 | II | 16300 (72700) | | | | 1.44 | II | 15900 (70700) | 15 | 4D170 | | | 80 | | | | |
| 1.63 | II | 16300 (72700) | | | | 1.63 | II | 15900 (70700) | 15 | 4D175 | | | 80 | | | | |
| 1.63 | II | 16300 (72700) | | | | 1.97 | II | 15900 (70700) | 15 | 4D180 | | | 80 | (-) | | | |
| 1.77 | II | 21400 (95200) | | | | 1.77 | II | 21600 (95900) | 15 | 4E175 | | | 80 | (-) | | | |
| 1.84 | II | 21400 (95200) | | | | 2.19 | III | 21600 (95900) | 15 | 4E180 | | | 80 | | | | |
| 1.84 | II | 21400 (95200) | | | | 2.22 | III | 21600 (95900) | 15 | 4E185 | | | 80 | (-) | | | |
| 1.84 | II | 21400 (95200) | | | | 2.22 | III | 21600 (95900) | 15 | 4E190 | | | 80 | | | | |
| 1.84 | II | 21400 (95200) | | | | 2.22 | III | 21600 (95900) | 15 | 4E195 | | | 80 | (-) | | | |
| 2.19 | III | 30100 (134000) | | | | 2.19 | III | 30500 (136000) | 15 | 4F180 | | | 80 | | | | |
| 2.74 | III | 30100 (134000) | | | | 2.74 | III | 30500 (136000) | 15 | 4F185 | | | 80 | (-) | | | |

Standard Mounting Selection Tables

**15 HP
(11 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | | | |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|------|--------------------|----------------|-------|----------------|------------|---------------------------|------|------------------|---------------|---------------|--------------------|--------------|--------------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | | |
| 16.6 | 51700 (5840) | | 0.86 | - | 6210 (27600) | 20.0 | 42900 (4840) | 0.88 | - | 9490 (42200) | 15 | 4C160 | 88 | | | | | | | |
| | | | 1.22 | I | 16500 (73600) | | | 1.37 | I | 16100 (71700) | 15 | 4D165 | 88 | | | | | | | |
| | | | 1.42 | II | 16500 (73600) | | | 1.44 | II | 16100 (71700) | 15 | 4D170 | 88 | | | | | | | |
| | | | 1.49 | II | 16500 (73600) | | | 1.49 | II | 16100 (71700) | 15 | 4D175 | 88 | | | | | | | |
| | | | 1.49 | II | 16500 (73600) | | | 1.80 | II | 16100 (71700) | 15 | 4D180 | 88 | | | | | | | |
| | | | 1.68 | II | 21200 (94200) | | | 1.68 | II | 21600 (96200) | 15 | 4E175 | 88 | | (-) | | | | | |
| | | | 1.68 | II | 21200 (94200) | | | 2.03 | III | 21600 (96200) | 15 | 4E180 | 88 | | | | | | | |
| | | | 1.68 | II | 21200 (94200) | | | 2.03 | III | 21600 (96200) | 15 | 4E185 | 88 | | (-) | | | | | |
| | | | 1.68 | II | 21200 (94200) | | | 2.03 | III | 21600 (96200) | 15 | 4E190 | 88 | | | | | | | |
| | | | 1.68 | II | 21200 (94200) | | | 2.03 | III | 21600 (96200) | 15 | 4E195 | 88 | | (-) | | | | | |
| | | | 2.19 | III | 29900 (133000) | | | 2.19 | III | 30300 (135000) | 15 | 4F180 | 88 | | | | | | | |
| | | | 2.74 | III | 29900 (133000) | | | 2.74 | III | 30300 (135000) | 15 | 4F185 | 88 | | (-) | | | | | |
| | | | 14.3 | 60000 (6780) | | | | 1.04 | I | 16500 (73300) | 17.2 | 49700 (5620) | 1.04 | | | I | 16500 (73300) | 15 | 4D165 | 102 |
| | | | | | | | | 1.22 | I | 16500 (73300) | | | 1.29 | | I | 16500 (73300) | 15 | 4D170 | 102 | |
| 1.29 | I | 16500 (73300) | | | | 1.29 | I | 16500 (73300) | 15 | 4D175 | | | 102 | | | | | | | |
| 1.29 | I | 16500 (73300) | | | | 1.55 | II | 16500 (73300) | 15 | 4D180 | | | 102 | | | | | | | |
| 1.45 | II | 20800 (92400) | | | | 1.45 | II | 21300 (94700) | 15 | 4E175 | | | 102 | | | | | | | |
| 1.45 | II | 20800 (92400) | | | | 1.75 | II | 21300 (94700) | 15 | 4E180 | | | 102 | | | | | | | |
| 1.45 | II | 20800 (92400) | | | | 1.75 | II | 21300 (94700) | 15 | 4E185 | | | 102 | | | | | | | |
| 1.45 | II | 20800 (92400) | | | | 1.75 | II | 21300 (94700) | 15 | 4E190 | | | 102 | (-) | | | | | | |
| 1.45 | II | 20800 (92400) | | | | 1.75 | II | 21300 (94700) | 15 | 4E195 | | | 102 | (-) | | | | | | |
| 1.77 | II | 29600 (132000) | | | | 1.77 | II | 30000 (134000) | 15 | 4F180 | | | 102 | | | | | | | |
| 2.19 | III | 29600 (132000) | | | | 2.19 | III | 30000 (134000) | 15 | 4F185 | | | 102 | (-) | | | | | | |
| 2.65 | III | 29600 (132000) | | | | 2.65 | III | 30000 (134000) | 15 | 4F190 | | | 102 | | | | | | | |
| 2.65 | III | 29600 (132000) | | | | 3.20 | III | 30000 (134000) | 15 | 4F195 | | | 102 | (-) | | | | | | |
| 12.9 | 66200 (7480) | | | | | 0.87 | - | 15000 (66600) | 15.6 | 54900 (6200) | | | 1.04 | I | 16600 (74100) | 15 | 4D165 | 112 | | |
| | | | 1.01 | I | 15000 (66600) | 1.09 | I | 16600 (74100) | | | 15 | 4D170 | 112 | | | | | | | |
| | | | 1.17 | I | 15000 (66600) | 1.17 | I | 16600 (74100) | | | 15 | 4D175 | 112 | | | | | | | |
| | | | 1.17 | I | 15000 (66600) | 1.41 | II | 16600 (74100) | | | 15 | 4D180 | 112 | | | | | | | |
| | | | 1.31 | I | 20400 (91000) | 1.37 | I | 21000 (93500) | | | 15 | 4E175 | 112 | | | | | | | |
| | | | 1.55 | II | 20400 (91000) | 1.71 | II | 21000 (93500) | | | 15 | 4E180 | 112 | | | | | | | |
| | | | 1.55 | II | 20400 (91000) | 1.87 | II | 21000 (93500) | | | 15 | 4E185 | 112 | | | | | | | |
| | | | 1.68 | II | 29300 (130000) | 1.71 | II | 29800 (133000) | | | 15 | 4F180 | 112 | (-) | | | | | | |
| | | | 2.05 | III | 29300 (130000) | 2.05 | III | 29800 (133000) | | | 15 | 4F185 | 112 | | | | | | | |
| | | | 2.21 | III | 29300 (130000) | 2.21 | III | 29800 (133000) | | | 15 | 4F190 | 112 | (-) | | | | | | |
| | | | 2.41 | III | 29300 (130000) | 2.74 | III | 29800 (133000) | | | 15 | 4F195 | 112 | | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

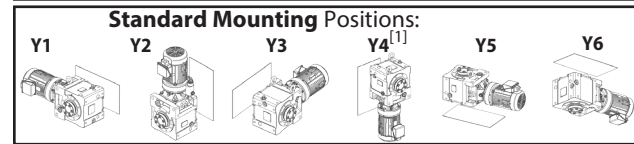
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

**20 HP
(15 kW)**



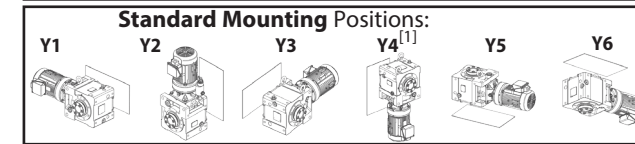
Dimension Pages:
 Single Reduction, Y2 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | |
|--------------------|---------------|--------|----------------|---------------------------|--------------------|---------------|--------|----------------|---------------------------|------------------|------------|-----|--------------------|-------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | Motor Power Code | Base | | VFD ^[2] | | | |
| | in-lbs | (N-m) | | | | in-lbs | (N-m) | | | | AGMA Class | lbs | | (N) | Frame Size | Ratio |
| 24.4 | 48000 | (5420) | 1.25 | I | 29.4 | 39700 | (4490) | 1.25 | I | 20 | 4D165 | 60 | | | | |
| | | | 1.31 | I | | | | 1.31 | I | | | | | 4D170 | 60 | |
| | | | 1.61 | II | | | | 1.61 | II | | | | | 4D175 | 60 | |
| | | | 1.61 | II | | | | 1.94 | II | | | | | 4D180 | 60 | |
| | | | 1.81 | II | | | | 2.04 | III | | | | | 4E180 | 60 | |
| | | | 1.81 | II | | | | 2.19 | III | | | | | 4E185 | 60 | |
| | | | 1.81 | II | | | | 2.19 | III | | | | | 4E190 | 60 | (-) |
| | | | 1.81 | II | | | | 2.19 | III | | | | | 4E195 | 60 | (-) |
| | | | 2.04 | III | | | | 2.04 | III | | | | | 4F180 | 60 | |
| | | | 2.55 | III | | | | 2.60 | III | | | | | 4F185 | 60 | |
| 21.6 | 54200 | (6120) | 1.07 | I | 26.0 | 44900 | (5070) | 1.07 | I | 20 | 4D165 | 67 | | | | |
| | | | 1.24 | I | | | | 1.30 | I | | | | | 4D170 | 67 | |
| | | | 1.42 | II | | | | 1.42 | II | | | | | 4D175 | 67 | |
| | | | 1.42 | II | | | | 1.72 | II | | | | | 4D180 | 67 | |
| | | | 1.57 | II | | | | 1.61 | II | | | | | 4E175 | 67 | |
| | | | 1.61 | II | | | | 1.94 | II | | | | | 4E180 | 67 | |
| | | | 1.61 | II | | | | 1.94 | II | | | | | 4E185 | 67 | |
| | | | 1.61 | II | | | | 1.94 | II | | | | | 4E190 | 67 | (-) |
| | | | 1.61 | II | | | | 1.94 | II | | | | | 4E195 | 67 | (-) |
| | | | 2.00 | III | | | | 2.00 | III | | | | | 4F180 | 67 | |
| | | | 2.54 | III | | | | 2.60 | III | | | | | 4F185 | 67 | |
| | | | 2.73 | III | | | | 2.73 | III | | | | | 4F190 | 67 | (-) |
| | | | 2.94 | III | | | | 3.21 | III | | | | | 4F195 | 67 | (-) |
| | | | 19.7 | 59300 | | | | (6690) | 1.07 | | | | | I | 23.8 | 49100 |
| 1.24 | I | 1.30 | | | I | 4D170 | 74 | | | | | | | | | |
| 1.30 | I | 1.30 | | | I | 4D175 | 74 | | | | | | | | | |
| 1.30 | I | 1.57 | | | II | 4D180 | 74 | | | | | | | | | |
| 1.47 | II | 1.47 | | | II | 4E175 | 74 | | | | | | | | | |
| 1.47 | II | 1.77 | | | II | 4E180 | 74 | | | | | | | | | |
| 1.47 | II | 1.77 | | | II | 4E185 | 74 | | | | | | | | | |
| 1.47 | II | 1.77 | | | II | 4E190 | 74 | | (-) | | | | | | | |
| 1.47 | II | 1.77 | | | II | 4E195 | 74 | | (-) | | | | | | | |
| 2.00 | III | 2.00 | | | III | 4F180 | 74 | | | | | | | | | |
| 2.54 | III | 2.60 | | | III | 4F185 | 74 | | | | | | | | | |
| 2.69 | III | 2.73 | | | III | 4F190 | 74 | | (-) | | | | | | | |
| 2.69 | III | 3.21 | | | III | 4F195 | 74 | | (-) | | | | | | | |

Standard Mounting Selection Tables

**20 HP
(15 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

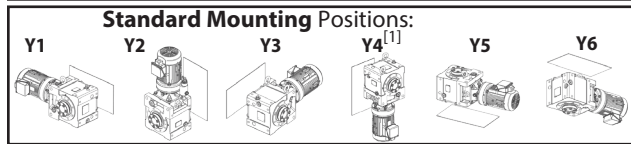
| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | | | | | | | | | | |
|--------------------|---------------|--------|----------------|---------------------------|--------------------|---------------|--------|----------------|---------------------------|------------------|------------|-----|--------------------|-------|------------|-------|--------|------|---|----|-------|----|--|-------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | Motor Power Code | Base | | VFD ^[2] | | | | | | | | | | | | |
| | in-lbs | (N-m) | | | | in-lbs | (N-m) | | | | AGMA Class | lbs | | (N) | Frame Size | Ratio | | | | | | | | | |
| 18.1 | 64500 | (7290) | 1.04 | I | 21.9 | 53400 | (6040) | 1.05 | I | 20 | 4D170 | 80 | | | | | | | | | | | | | |
| | | | 1.20 | I | | | | 1.20 | I | | | | | 4D175 | 80 | | | | | | | | | | |
| | | | 1.20 | I | | | | 1.44 | II | | | | | 4D180 | 80 | | | | | | | | | | |
| | | | 1.30 | I | | | | 1.30 | I | | | | | 4E175 | 80 | | | | | | | | | | |
| | | | 1.35 | I | | | | 1.61 | II | | | | | 4E180 | 80 | | | | | | | | | | |
| | | | 1.35 | I | | | | 1.63 | II | | | | | 4E185 | 80 | | | | | | | | | | |
| | | | 1.35 | I | | | | 1.63 | II | | | | | 4E190 | 80 | (-) | | | | | | | | | |
| | | | 1.35 | I | | | | 1.63 | II | | | | | 4E195 | 80 | (-) | | | | | | | | | |
| | | | 1.61 | II | | | | 1.61 | II | | | | | 4F180 | 80 | | | | | | | | | | |
| | | | 2.01 | III | | | | 2.01 | III | | | | | 4F185 | 80 | | | | | | | | | | |
| | | | 2.35 | III | | | | 2.35 | III | | | | | 4F190 | 80 | (-) | | | | | | | | | |
| | | | 2.47 | III | | | | 2.70 | III | | | | | 4F195 | 80 | (-) | | | | | | | | | |
| | | | 16.6 | 70500 | | | | (7970) | 0.90 | | | | | - | 20.0 | 58400 | (6600) | 1.01 | I | 20 | 4D165 | 88 | | | |
| 1.04 | I | 1.05 | | | I | 4D170 | 88 | | | | | | | | | | | | | | | | | | |
| 1.09 | I | 1.09 | | | I | 4D175 | 88 | | | | | | | | | | | | | | | | | | |
| 1.09 | I | 1.32 | | | I | 4D180 | 88 | | | | | | | | | | | | | | | | | | |
| 1.23 | I | 1.23 | | | I | 4E175 | 88 | | | | | | | | | | | | | | | | | | |
| 1.23 | I | 1.49 | | | II | 4E180 | 88 | | | | | | | | | | | | | | | | | | |
| 1.23 | I | 1.49 | | | II | 4E185 | 88 | | | | | | | | | | | | | | | | | | |
| 1.23 | I | 1.49 | | | II | 4E190 | 88 | | (-) | | | | | | | | | | | | | | | | |
| 1.23 | I | 1.49 | | | II | 4E195 | 88 | | (-) | | | | | | | | | | | | | | | | |
| 1.61 | II | 1.61 | | | II | 4F180 | 88 | | | | | | | | | | | | | | | | | | |
| 2.01 | III | 2.01 | | | III | 4F185 | 88 | | | | | | | | | | | | | | | | | | |
| 2.26 | III | 2.26 | | | III | 4F190 | 88 | | (-) | | | | | | | | | | | | | | | | |
| 2.26 | III | 2.70 | | | III | 4F195 | 88 | | (-) | | | | | | | | | | | | | | | | |
| 14.3 | 81800 | (9250) | | | 0.94 | - | 17.2 | | 67800 | (7660) | 0.94 | - | 20 | 4D175 | | | | 102 | | | | | | | |
| | | | | | 0.94 | - | | | | | 1.14 | I | | | | | | | | | | | | 4D180 | 102 |
| | | | | | 1.06 | I | | | | | 1.06 | I | | | | | | | | | | | | 4E175 | 102 |
| | | | 1.06 | I | 1.28 | I | | 4E180 | | | 102 | | | | | | | | | | | | | | |
| | | | 1.06 | I | 1.28 | I | | 4E185 | | | 102 | | | | | | | | | | | | | | |
| | | | 1.06 | I | 1.28 | I | | 4E190 | | | 102 | | | | | | | | | | | | | | |
| | | | 1.06 | I | 1.28 | I | | 4E195 | | | 102 | | | | | | | | | | | | | | |
| | | | 1.30 | I | 1.30 | I | | 4F180 | | | 102 | | | | | | | | | | | | | | |
| | | | 1.61 | II | 1.61 | II | | 4F185 | | | 102 | | | | | | | | | | | | | | |
| | | | 1.95 | II | 2.05 | III | | 4F190 | | | 102 | | | | | | | | | | | | | | |
| | | | 1.95 | II | 2.35 | III | | 4F195 | | | 102 | | | | | | | | | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.
 (-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.
 (-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

**20 HP
(15 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|----------------|----------------|----------------|----------------|---------------------------|------|--------------------|----------------|-------|----------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 12.9 | 90300 (10200) | | 0.85 | - | - | - | 15.6 | 74800 (8450) | | 1.03 | I | 12300 (54700) | 20 | 4D180 | 112 | | |
| | | | 0.96 | - | 19200 (85500) | 1.01 | | | | I | 20000 (89000) | 20 | 4E175 | 112 | | | |
| | | | 1.14 | I | 19200 (85500) | 1.25 | | | | I | 20000 (89000) | 20 | 4E180 | 112 | | | |
| | | | 1.14 | I | 19200 (85500) | 1.37 | | | | I | 20000 (89000) | 20 | 4E185 | 112 | | | |
| | | | 1.23 | I | 28300 (126000) | 1.25 | | | | I | 28900 (129000) | 20 | 4F180 | 112 | | | |
| | | | 1.51 | II | 28300 (126000) | 1.51 | | | | II | 28900 (129000) | 20 | 4F185 | 112 | | | |
| | | | 1.62 | II | 28300 (126000) | 1.62 | | | | II | 28900 (129000) | 20 | 4F190 | 112 | | | |
| | | | 1.76 | II | 28300 (126000) | 2.01 | | | | III | 28900 (129000) | 20 | 4F195 | 112 | | | |
| 11.8 | 98800 (11200) | | 0.96 | - | 18800 (83600) | - | 14.3 | 81800 (9250) | | 1.01 | I | 19700 (87400) | 20 | 4E175 | 123 | | |
| | | | 1.04 | I | 18800 (83600) | 1.25 | | | | I | 19700 (87400) | 20 | 4E180 | 123 | | | |
| | | | 1.04 | I | 18800 (83600) | 1.25 | | | | I | 19700 (87400) | 20 | 4E185 | 123 | | | |
| | | | 1.23 | I | 27900 (124000) | 1.25 | | | | I | 28600 (127000) | 20 | 4F180 | 123 | | | |
| | | | 1.51 | II | 27900 (124000) | 1.51 | | | | II | 28600 (127000) | 20 | 4F185 | 123 | | | |
| | | | 1.61 | II | 27900 (124000) | 1.62 | | | | II | 28600 (127000) | 20 | 4F190 | 123 | | | |
| | | | 1.61 | II | 27900 (124000) | 1.95 | | | | II | 28600 (127000) | 20 | 4F195 | 123 | | | |
| | | | 9.63 | 121000 (13700) | | 0.85 | | | | - | 12500 (55800) | - | 11.6 | 101000 (11400) | | 1.01 | I |
| 0.85 | - | 12500 (55800) | | | | 1.02 | I | 18700 (83200) | 20 | 4E185 | 151 | | | | | | |
| 1.00 | I | 26900 (120000) | | | | 1.01 | I | 27800 (124000) | 20 | 4F180 | 151 | | | | | | |
| 1.24 | I | 26900 (120000) | | | | 1.25 | I | 27800 (124000) | 20 | 4F185 | 151 | | | | | | |
| 1.31 | I | 26900 (120000) | | | | 1.39 | I | 27800 (124000) | 20 | 4F190 | 151 | | | | | | |
| 1.31 | I | 26900 (120000) | | | | 1.58 | II | 27800 (124000) | 20 | 4F195 | 151 | | | | | | |
| 8.12 | 144000 (16300) | | 1.01 | I | 25900 (115000) | - | 9.80 | 119000 (13500) | | 1.01 | I | 27000 (120000) | 20 | 4F185 | 179 | | |
| | | | 1.11 | I | 25900 (115000) | 1.21 | | | | I | 27000 (120000) | 20 | 4F190 | 179 | | | |
| | | | 1.11 | I | 25900 (115000) | 1.34 | | | | I | 27000 (120000) | 20 | 4F195 | 179 | | | |
| 7.02 | 166000 (18800) | | 0.96 | - | 25000 (111000) | - | 8.47 | 138000 (15600) | | 1.02 | I | 26200 (117000) | 20 | 4F190 | 207 | | |
| | | | 0.96 | - | 25000 (111000) | 1.15 | | | | I | 26200 (117000) | 20 | 4F195 | 207 | | | |

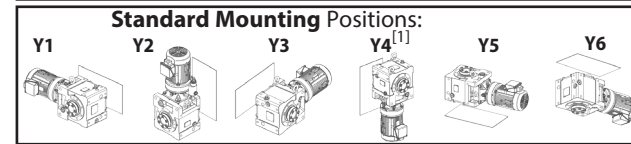
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**25 HP
(18.5 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|----------------|---------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 138 | 10400 (1180) | | 1.37 | I | 4410 (19600) | - | 167 | 8650 (977) | | 1.37 | I | 4310 (19200) | 25 | 4B160 | 11 | | |
| | | | 1.57 | II | 4410 (19600) | 1.57 | | | | II | 4310 (19200) | 25 | 4B165 | 11 | | | |
| | | | 1.62 | II | 6640 (29600) | 1.62 | | | | II | 6400 (28500) | 25 | 4C165 | 11 | | | |
| | | | 2.24 | III | 6650 (29600) | 2.24 | | | | III | 6400 (28500) | 25 | 4C170 | 11 | (#) | | |
| | | | 2.43 | III | 6650 (29600) | 2.43 | | | | III | 6400 (28500) | 25 | 4C175 | 11 | (#) | | |
| | | | 2.24 | III | 10200 (45400) | 2.24 | | | | III | 9740 (43300) | 25 | 4D170 | 11 | (#) | | |
| | | | 2.43 | III | 10200 (45400) | 2.43 | | | | III | 9740 (43300) | 25 | 4D175 | 11 | (#) | | |
| | | | 2.89 | III | 10100 (45000) | 2.89 | | | | III | 9660 (43000) | 25 | 4D180 | 11 | (-),(#) | | |
| 113 | 12700 (1440) | | 1.37 | I | 4490 (20000) | - | 137 | 10500 (1190) | | 1.37 | I | 4400 (19600) | 25 | 4B160 | 13 | | |
| | | | 1.57 | II | 4490 (20000) | 1.57 | | | | II | 4400 (19600) | 25 | 4B165 | 13 | | | |
| | | | 1.62 | II | 6850 (30500) | 1.62 | | | | II | 6610 (29400) | 25 | 4C165 | 13 | | | |
| | | | 2.24 | III | 6880 (30600) | 2.24 | | | | III | 6640 (29500) | 25 | 4C170 | 13 | (#) | | |
| | | | 2.43 | III | 6880 (30600) | 2.43 | | | | III | 6640 (29500) | 25 | 4C175 | 13 | (#) | | |
| | | | 2.24 | III | 10700 (47400) | 2.24 | | | | III | 10200 (45400) | 25 | 4D170 | 13 | (#) | | |
| | | | 2.43 | III | 10700 (47400) | 2.43 | | | | III | 10200 (45400) | 25 | 4D175 | 13 | (#) | | |
| | | | 2.89 | III | 10700 (47400) | 2.89 | | | | III | 10200 (45400) | 25 | 4D180 | 13 | (-),(#) | | |
| 104 | 13900 (1570) | | 1.37 | I | 4520 (20100) | - | 125 | 11500 (1300) | | 1.37 | I | 4450 (19800) | 25 | 4B160 | 14 | | |
| | | | 1.51 | II | 4520 (20100) | 1.57 | | | | II | 4450 (19800) | 25 | 4B165 | 14 | | | |
| | | | 1.62 | II | 6960 (30900) | 1.62 | | | | II | 6730 (29900) | 25 | 4C165 | 14 | | | |
| | | | 2.24 | III | 6980 (31100) | 2.24 | | | | III | 6760 (30100) | 25 | 4C170 | 14 | (#) | | |
| | | | 2.43 | III | 6980 (31100) | 2.43 | | | | III | 6760 (30100) | 25 | 4C175 | 14 | (#) | | |
| | | | 2.24 | III | 10900 (48400) | 2.24 | | | | III | 10400 (46300) | 25 | 4D170 | 14 | (#) | | |
| | | | 2.43 | III | 10900 (48400) | 2.43 | | | | III | 10400 (46300) | 25 | 4D175 | 14 | (#) | | |
| | | | 2.89 | III | 10900 (48400) | 2.89 | | | | III | 10400 (46300) | 25 | 4D180 | 14 | (-),(#) | | |
| 90.6 | 15900 (1800) | | 1.35 | I | 4550 (20200) | - | 109 | 13200 (1490) | | 1.43 | II | 4510 (20000) | 25 | 4B165 | 16 | | |
| | | | 1.62 | II | 7120 (31700) | 1.62 | | | | II | 6910 (30700) | 25 | 4C165 | 16 | | | |
| | | | 2.24 | III | 7120 (31700) | 2.24 | | | | III | 6900 (30700) | 25 | 4C170 | 16 | (#) | | |
| | | | 2.39 | III | 7120 (31700) | 2.43 | | | | III | 6900 (30700) | 25 | 4C175 | 16 | (#) | | |
| | | | 2.24 | III | 11200 (49700) | 2.24 | | | | III | 10700 (47700) | 25 | 4D170 | 16 | (#) | | |
| | | | 2.43 | III | 11200 (49700) | 2.43 | | | | III | 10700 (47700) | 25 | 4D175 | 16 | (#) | | |
| | | | 2.43 | III | 11200 (49700) | 2.43 | | | | III | 10700 (47700) | 25 | 4D175 | 16 | (#) | | |
| | | | 2.89 | III | 11100 (49400) | 2.89 | | | | III | 10600 (47300) | 25 | 4D180 | 16 | (-),(#) | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

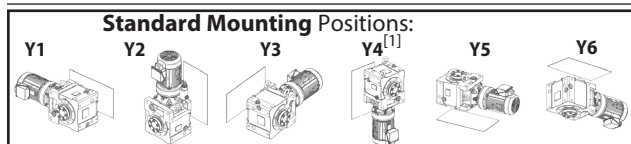
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

25 HP
(18.5 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

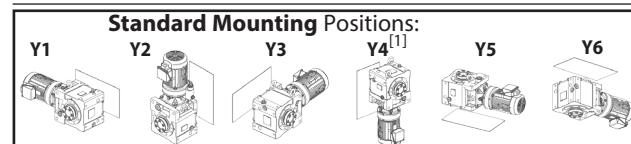
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | |
|--------------------|---------------|-------|----------------|---------------------------|--------------------|---------------|--------------|----------------|---------------------------|------------------|------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | Base | | | VFD ^[2] | |
| | in-lbs | (N·m) | | | | in-lbs | (N·m) | | | Motor Power Code | Frame Size | Ratio | | |
| 82.9 | 17400 (1970) | | 1.28 | I | 100.0 | 4560 (20300) | 14400 (1630) | 1.31 | I | 4530 (20200) | 25 | 4B160 | 18 | |
| | | | 1.37 | I | | 7220 (32100) | | 25 | 4C160 | 18 | | | | |
| | | | 1.62 | II | | 7220 (32100) | | 25 | 4C165 | 18 | | | | |
| | | | 2.24 | III | | 7210 (32100) | | 25 | 4C170 | 18 | (#) | | | |
| | | | 2.24 | III | | 7210 (32100) | | 25 | 4C175 | 18 | (#) | | | |
| | | | 2.24 | III | | 11400 (50700) | | 25 | 4D170 | 18 | (#) | | | |
| | | | 2.43 | III | | 11400 (50700) | | 25 | 4D175 | 18 | (#) | | | |
| | | | 2.89 | III | | 11300 (50300) | | 25 | 4D180 | 18 | (-),(#) | | | |
| 69.0 | 20900 (2360) | | 1.09 | I | 83.3 | 4550 (20200) | 17300 (1950) | 1.09 | I | 4560 (20300) | 25 | 4B160 | 21 | |
| | | | 1.37 | I | | 7370 (32800) | | 25 | 4C160 | 21 | | | | |
| | | | 1.62 | II | | 7370 (32800) | | 25 | 4C165 | 21 | | | | |
| | | | 1.83 | II | | 7370 (32800) | | 25 | 4C170 | 21 | | | | |
| | | | 1.95 | II | | 7370 (32800) | | 25 | 4C175 | 21 | | | | |
| | | | 2.00 | III | | 11800 (52500) | | 25 | 4D175 | 21 | | | | |
| | | | 2.24 | III | | 11800 (52500) | | 25 | 4D180 | 21 | (-),(#) | | | |
| | | | 2.43 | III | | 11800 (52500) | | 25 | 4D185 | 21 | (-),(#) | | | |
| 64.7 | 22300 (2520) | | 1.02 | I | 78.1 | 4530 (20100) | 18500 (2090) | 1.02 | I | 4560 (20300) | 25 | 4B160 | 22 | |
| | | | 1.10 | I | | 7420 (33000) | | 25 | 4C160 | 22 | | | | |
| | | | 1.30 | I | | 7420 (33000) | | 25 | 4C165 | 22 | | | | |
| | | | 1.83 | II | | 7420 (33000) | | 25 | 4C170 | 22 | | | | |
| | | | 2.00 | III | | 12000 (53200) | | 25 | 4D175 | 22 | | | | |
| | | | 2.24 | III | | 12000 (53200) | | 25 | 4D180 | 22 | (-),(#) | | | |
| | | | 2.43 | III | | 12000 (53200) | | 25 | 4D185 | 22 | (-),(#) | | | |
| | | | 2.74 | III | | 16000 (71200) | | 25 | 4E190 | 22 | (-),(#) | | | |
| 59.2 | 24400 (2750) | | 0.93 | - | 71.4 | 4490 (20000) | 20200 (2280) | 0.93 | - | 4550 (20300) | 25 | 4B160 | 25 | |
| | | | 1.10 | I | | 7480 (33300) | | 25 | 4C160 | 25 | | | | |
| | | | 1.30 | I | | 7480 (33300) | | 25 | 4C165 | 25 | | | | |
| | | | 1.75 | II | | 7480 (33300) | | 25 | 4C175 | 25 | | | | |
| | | | 1.83 | II | | 12200 (54100) | | 25 | 4D170 | 25 | | | | |
| | | | 2.00 | III | | 12200 (54100) | | 25 | 4D175 | 25 | | | | |
| | | | 2.24 | III | | 12200 (54100) | | 25 | 4D180 | 25 | (-),(#) | | | |
| | | | 2.43 | III | | 12200 (54100) | | 25 | 4D185 | 25 | (-),(#) | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

25 HP
(18.5 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

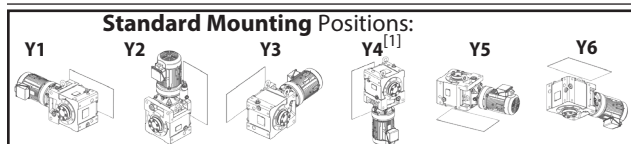
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | |
|--------------------|---------------|----------------|----------------|---------------------------|--------------------|----------------|--------------|----------------|---------------------------|------------------|------------|-------|--------------------|--|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | Base | | | VFD ^[2] | |
| | in-lbs | (N·m) | | | | in-lbs | (N·m) | | | Motor Power Code | Frame Size | Ratio | | |
| 51.8 | 27800 (3150) | | 1.06 | I | 62.5 | 7550 (33600) | 23100 (2610) | 1.06 | I | 7440 (33100) | 25 | 4C160 | 28 | |
| | | | 1.30 | I | | 7550 (33600) | | 25 | 4C165 | 28 | | | | |
| | | | 1.59 | II | | 7550 (33600) | | 25 | 4C170 | 28 | | | | |
| | | | 1.83 | II | | 12500 (55400) | | 25 | 4D170 | 28 | | | | |
| | | | 2.00 | III | | 12500 (55400) | | 25 | 4D175 | 28 | | | | |
| | | | 2.24 | III | | 12500 (55400) | | 25 | 4D180 | 28 | (-),(#) | | | |
| | | | 2.43 | III | | 12500 (55400) | | 25 | 4D185 | 28 | (-),(#) | | | |
| | | | 2.24 | III | | 16800 (74900) | | 25 | 4E180 | 28 | (-),(#) | | | |
| | | | 2.43 | III | | 16800 (74900) | | 25 | 4E185 | 28 | (-),(#) | | | |
| | | | 2.74 | III | | 16800 (74900) | | 25 | 4E190 | 28 | (-),(#) | | | |
| | | | 2.97 | III | | 16800 (74900) | | 25 | 4E195 | 28 | (-),(#) | | | |
| | | | 2.97 | III | | 29400 (131000) | | 25 | 4F195 | 28 | (-),(#) | | | |
| 41.2 | 35000 (3950) | | 1.06 | I | 49.7 | 7590 (33800) | 29000 (3280) | 1.06 | I | 7560 (33600) | 25 | 4C160 | 35 | |
| | | | 1.30 | I | | 7590 (33800) | | 25 | 4C165 | 35 | | | | |
| | | | 1.49 | II | | 12900 (57500) | | 25 | 4D170 | 35 | | | | |
| | | | 1.63 | II | | 12900 (57500) | | 25 | 4D175 | 35 | | | | |
| | | | 2.15 | III | | 12900 (57500) | | 25 | 4D180 | 35 | (#) | | | |
| | | | 2.24 | III | | 17600 (78500) | | 25 | 4E180 | 35 | (#) | | | |
| | | | 2.43 | III | | 17600 (78500) | | 25 | 4E185 | 35 | (#) | | | |
| | | | 2.49 | III | | 17600 (78500) | | 25 | 4E190 | 35 | (-),(#) | | | |
| | | | 2.49 | III | | 17600 (78500) | | 25 | 4E195 | 35 | (-),(#) | | | |
| | | | 2.43 | III | | 30700 (136000) | | 25 | 4F185 | 35 | (#) | | | |
| | | | 2.74 | III | | 30700 (136000) | | 25 | 4F190 | 35 | (#) | | | |
| | | | 2.97 | III | | 30700 (136000) | | 25 | 4F195 | 35 | (#) | | | |
| 37.7 | 38300 (4330) | | 1.06 | I | 45.5 | 7580 (33700) | 31700 (3580) | 1.06 | I | 7590 (33800) | 25 | 4C160 | 39 | |
| | | | 1.16 | I | | 7580 (33700) | | 25 | 4C165 | 39 | | | | |
| | | | 1.30 | I | | 13100 (58300) | | 25 | 4D165 | 39 | | | | |
| | | | 1.49 | II | | 13100 (58300) | | 25 | 4D170 | 39 | | | | |
| | | | 1.63 | II | | 13100 (58300) | | 25 | 4D175 | 39 | | | | |
| | | | 1.98 | II | | 13100 (58300) | | 25 | 4D180 | 39 | | | | |
| | | | 2.24 | III | | 18000 (79900) | | 25 | 4E180 | 39 | | | | |
| | | | 2.24 | III | | 18000 (79900) | | 25 | 4E185 | 39 | | | | |
| | | | 2.27 | III | | 18000 (79900) | | 25 | 4E190 | 39 | (-) | | | |
| | | | 2.27 | III | | 18000 (79900) | | 25 | 4E195 | 39 | (-) | | | |
| | | | 2.24 | III | | 30500 (136000) | | 25 | 4F180 | 39 | | | | |
| | | | 2.43 | III | | 30500 (136000) | | 25 | 4F185 | 39 | | | | |
| 2.74 | III | 30500 (136000) | 25 | 4F190 | 39 | (-) | | | | | | | | |
| 2.97 | III | 30500 (136000) | 25 | 4F195 | 39 | (-) | | | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

25 HP
(18.5 kW)



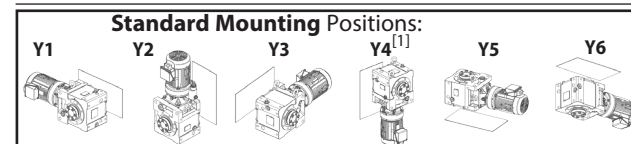
Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|--------------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 31.9 | 45200 (5110) | | 0.98 | - | 7500 (33400) | 38.5 | 37500 (4240) | 1.01 | I | 7590 (33800) | 25 | 4C160 | 46 | | | | |
| | | | 1.22 | I | 13400 (59500) | | | 25 | 4D165 | 46 | | | | | | | |
| | | | 1.48 | II | 13400 (59500) | | | 25 | 4D170 | 46 | | | | | | | |
| | | | 1.63 | II | 13400 (59500) | | | 25 | 4D175 | 46 | | | | | | | |
| | | | 1.71 | II | 13400 (59500) | | | 25 | 4D180 | 46 | | | | | | | |
| | | | 1.92 | II | 18500 (82400) | | | 25 | 4E180 | 46 | | | | | | | |
| | | | 1.92 | II | 18500 (82400) | | | 25 | 4E185 | 46 | | | | | | | |
| | | | 1.92 | II | 18500 (82400) | | | 25 | 4E190 | 46 | (-) | | | | | | |
| | | | 1.92 | II | 18500 (82400) | | | 25 | 4E195 | 46 | (-) | | | | | | |
| | | | 2.24 | III | 30200 (134000) | | | 25 | 4F180 | 46 | | | | | | | |
| | | | 2.43 | III | 30200 (134000) | | | 25 | 4F185 | 46 | | | | | | | |
| | | | 2.74 | III | 30200 (134000) | | | 25 | 4F190 | 46 | (-) | | | | | | |
| | | | 2.97 | III | 30200 (134000) | | | 25 | 4F195 | 46 | (-) | | | | | | |
| 27.6 | 52200 (5900) | | 0.85 | - | 5880 (26100) | 33.3 | 43300 (4890) | 0.87 | - | 7530 (33500) | 25 | 4C160 | 53 | | | | |
| | | | 1.01 | I | 13600 (60300) | | | 25 | 4D160 | 53 | | | | | | | |
| | | | 1.21 | I | 13600 (60300) | | | 25 | 4D165 | 53 | | | | | | | |
| | | | 1.38 | I | 13600 (60300) | | | 25 | 4D170 | 53 | | | | | | | |
| | | | 1.48 | II | 13600 (60300) | | | 25 | 4D175 | 53 | | | | | | | |
| | | | 1.48 | II | 13600 (60300) | | | 25 | 4D180 | 53 | | | | | | | |
| | | | 1.63 | II | 19000 (84400) | | | 25 | 4E175 | 53 | | | | | | | |
| | | | 1.67 | II | 19000 (84400) | | | 25 | 4E180 | 53 | | | | | | | |
| | | | 1.67 | II | 19000 (84400) | | | 25 | 4E185 | 53 | | | | | | | |
| | | | 1.67 | II | 19000 (84400) | | | 25 | 4E190 | 53 | (-) | | | | | | |
| | | | 1.67 | II | 19000 (84400) | | | 25 | 4E195 | 53 | (-) | | | | | | |
| | | | 1.75 | II | 29900 (133000) | | | 25 | 4F180 | 53 | | | | | | | |
| | | | 2.11 | III | 29900 (133000) | | | 25 | 4F185 | 53 | | | | | | | |
| | | | 2.74 | III | 29900 (133000) | | | 25 | 4F190 | 53 | (-) | | | | | | |
| | | | 2.97 | III | 29900 (133000) | | | 25 | 4F195 | 53 | (-) | | | | | | |

Standard Mounting Selection Tables

25 HP
(18.5 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|------|--------------------|---------------|--------------|----------------|------------|---------------------------|------|------------------|---------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 24.4 | 59200 (6680) | | 1.02 | I | 13700 (60800) | 29.4 | 49000 (5540) | 1.02 | I | 13500 (60000) | 25 | 4D165 | 60 | | | | |
| | | | 1.06 | I | 13700 (60800) | | | 25 | 4D170 | 60 | | | | | | | |
| | | | 1.30 | I | 13700 (60800) | | | 25 | 4D175 | 60 | | | | | | | |
| | | | 1.30 | I | 13700 (60800) | | | 25 | 4D180 | 60 | | | | | | | |
| | | | 1.47 | II | 19300 (86000) | | | 25 | 4E180 | 60 | | | | | | | |
| | | | 1.47 | II | 19300 (86000) | | | 25 | 4E185 | 60 | | | | | | | |
| | | | 1.47 | II | 19300 (86000) | | | 25 | 4E190 | 60 | (-) | | | | | | |
| | | | 1.47 | II | 19300 (86000) | | | 25 | 4E195 | 60 | (-) | | | | | | |
| | | | 1.65 | II | 29600 (132000) | | | 25 | 4F180 | 60 | | | | | | | |
| | | | 2.06 | III | 29600 (132000) | | | 25 | 4F185 | 60 | | | | | | | |
| | | | 2.69 | III | 29600 (132000) | | | 25 | 4F190 | 60 | (-) | | | | | | |
| | | | 2.69 | III | 29600 (132000) | | | 25 | 4F195 | 60 | (-) | | | | | | |
| | | | 21.6 | 66800 (7550) | | | | 1.00 | I | 13700 (61100) | 26.0 | 55400 (6260) | 1.05 | | | | I |
| 1.16 | I | 13700 (61100) | | | | 25 | 4D175 | 67 | | | | | | | | | |
| 1.16 | I | 13700 (61100) | | | | 25 | 4D180 | 67 | | | | | | | | | |
| 1.27 | I | 19600 (87400) | | | | 25 | 4E175 | 67 | | | | | | | | | |
| 1.30 | I | 19600 (87400) | | | | 25 | 4E180 | 67 | | | | | | | | | |
| 1.30 | I | 19600 (87400) | | | | 25 | 4E185 | 67 | | | | | | | | | |
| 1.30 | I | 19600 (87400) | | | | 25 | 4E190 | 67 | (-) | | | | | | | | |
| 1.30 | I | 19600 (87400) | | | | 25 | 4E195 | 67 | (-) | | | | | | | | |
| 1.62 | II | 29300 (130000) | | | | 25 | 4F180 | 67 | | | | | | | | | |
| 2.06 | III | 29300 (130000) | | | | 25 | 4F185 | 67 | | | | | | | | | |
| 2.22 | III | 29300 (130000) | | | | 25 | 4F190 | 67 | (-) | | | | | | | | |
| 2.38 | III | 29300 (130000) | | | | 25 | 4F195 | 67 | (-) | | | | | | | | |
| 19.7 | 73100 (8260) | | | | | 0.86 | - | 12900 (57400) | 23.8 | 60600 (6840) | | | 0.87 | - | 13700 (60900) | 25 | 4D165 |
| | | | 1.00 | I | 12900 (57400) | 25 | 4D170 | 74 | | | | | | | | | |
| | | | 1.06 | I | 12900 (57400) | 25 | 4D175 | 74 | | | | | | | | | |
| | | | 1.06 | I | 12900 (57400) | 25 | 4D180 | 74 | | | | | | | | | |
| | | | 1.19 | I | 19900 (88300) | 25 | 4E175 | 74 | | | | | | | | | |
| | | | 1.19 | I | 19900 (88300) | 25 | 4E180 | 74 | | | | | | | | | |
| | | | 1.19 | I | 19900 (88300) | 25 | 4E185 | 74 | | | | | | | | | |
| | | | 1.19 | I | 19900 (88300) | 25 | 4E190 | 74 | | | | | | | | | |
| | | | 1.19 | I | 19900 (88300) | 25 | 4E195 | 74 | | | | | | | | | |
| | | | 1.62 | II | 29000 (129000) | 25 | 4F180 | 74 | | | | | | | | | |
| | | | 2.06 | III | 29000 (129000) | 25 | 4F185 | 74 | | | | | | | | | |
| | | | 2.18 | III | 29000 (129000) | 25 | 4F190 | 74 | | | | | | | | | |
| | | | 2.18 | III | 29000 (129000) | 25 | 4F195 | 74 | | | | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

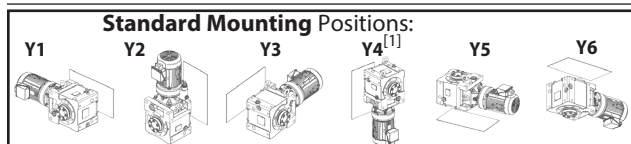
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

25 HP
(18.5 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | | | | | | | | | |
|--------------------|----------------|----------------|----------------|---------------------------|----------------|--------------------|---------------|-----------|----------------|---------------------------|----------------|------------------|------------|-------|--------------------|----|-------|-----|------|----|----------------|----|-------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | | | | | | | | | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | | | | | | | | |
| 18.1 | 79500 (8990) | | 0.97 | - | 10400 (46100) | 21.9 | 65900 (7450) | | 0.97 | - | 13700 (61100) | 25 | 4D175 | 80 | | | | | | | | | | |
| | | | | - | 10400 (46100) | | | | | - | 13700 (61100) | | | | | | | | | | | | | |
| | | | 1.05 | I | 19800 (88000) | | | | 1.05 | I | 19600 (87200) | | | | | 25 | 4E175 | 80 | 1.09 | I | 19800 (88000) | 25 | 4E180 | 80 |
| | | | | I | 19800 (88000) | | | | | I | 19600 (87200) | | | | | | | | | | | | | |
| | | | 1.09 | I | 19800 (88000) | | | | 1.32 | I | 19600 (87200) | | | | | 25 | 4E185 | 80 | 1.32 | I | 19800 (88000) | 25 | 4E190 | 80 |
| | | | | I | 19800 (88000) | | | | | I | 19600 (87200) | | | | | | | | | | | | | |
| | | | 1.09 | I | 19800 (88000) | | | | 1.32 | I | 19600 (87200) | | | | | 25 | 4E195 | 80 | 1.30 | I | 29300 (130000) | 25 | 4F180 | 80 |
| | | | | I | 19800 (88000) | | | | | I | 19600 (87200) | | | | | | | | | | | | | |
| | | | 1.30 | I | 28700 (128000) | | | | 1.63 | II | 28700 (128000) | | | | | 25 | 4F185 | 80 | 1.63 | II | 29300 (130000) | 25 | 4F185 | 80 |
| | | | | I | 28700 (128000) | | | | | II | 29300 (130000) | | | | | | | | | | | | | |
| 1.90 | II | 28700 (128000) | 2.19 | III | 28700 (128000) | 25 | 4F195 | 80 | 2.19 | III | 29300 (130000) | 25 | 4F195 | 80 | | | | | | | | | | |
| | II | 28700 (128000) | | III | 29300 (130000) | | | | | | | | | | | | | | | | | | | |
| 16.6 | 87000 (9830) | | 0.89 | - | 5680 (25300) | 20.0 | 72100 (8140) | | 1.07 | I | 13200 (58900) | 25 | 4D180 | 88 | | | | | | | | | | |
| | | | | - | 19400 (86300) | | | | | - | 19800 (88200) | | | | | | | | | | | | | |
| | | | 1.00 | I | 19400 (86300) | | | | 1.00 | I | 19800 (88200) | | | | | 25 | 4E175 | 88 | 1.21 | I | 19800 (88200) | 25 | 4E180 | 88 |
| | | | | I | 19400 (86300) | | | | | I | 19800 (88200) | | | | | | | | | | | | | |
| | | | 1.00 | I | 19400 (86300) | | | | 1.21 | I | 19800 (88200) | | | | | 25 | 4E185 | 88 | 1.21 | I | 19800 (88200) | 25 | 4E190 | 88 |
| | | | | I | 19400 (86300) | | | | | I | 19800 (88200) | | | | | | | | | | | | | |
| | | | 1.00 | I | 19400 (86300) | | | | 1.21 | I | 19800 (88200) | | | | | 25 | 4E195 | 88 | 1.30 | I | 29100 (129000) | 25 | 4F180 | 88 |
| | | | | I | 19400 (86300) | | | | | I | 19800 (88200) | | | | | | | | | | | | | |
| | | | 1.30 | I | 28400 (126000) | | | | 1.63 | II | 28400 (126000) | | | | | 25 | 4F185 | 88 | 1.63 | II | 29100 (129000) | 25 | 4F185 | 88 |
| | | | | I | 28400 (126000) | | | | | II | 29100 (129000) | | | | | | | | | | | | | |
| 1.83 | II | 28400 (126000) | 2.19 | III | 28400 (126000) | 25 | 4F195 | 88 | 2.19 | III | 29100 (129000) | 25 | 4F195 | 88 | | | | | | | | | | |
| | II | 28400 (126000) | | III | 29100 (129000) | | | | | | | | | | | | | | | | | | | |
| 14.3 | 101000 (11400) | | 0.86 | - | 18700 (83100) | 17.2 | 83600 (9450) | | 0.86 | - | 19600 (87000) | 25 | 4E175 | 102 | | | | | | | | | | |
| | | | | - | 18700 (83100) | | | | | - | 19600 (87000) | | | | | | | | | | | | | |
| | | | 0.86 | - | 18700 (83100) | | | | 0.86 | - | 18700 (83100) | | | | | 25 | 4E180 | 102 | 1.04 | I | 19600 (87000) | 25 | 4E185 | 102 |
| | | | | - | 18700 (83100) | | | | | - | 19600 (87000) | | | | | | | | | | | | | |
| | | | 0.86 | - | 18700 (83100) | | | | 1.04 | I | 19600 (87000) | | | | | 25 | 4E190 | 102 | 1.04 | I | 19600 (87000) | 25 | 4E195 | 102 |
| | | | | - | 18700 (83100) | | | | | I | 19600 (87000) | | | | | | | | | | | | | |
| | | | 1.05 | I | 27800 (124000) | | | | 1.05 | I | 28600 (127000) | | | | | 25 | 4F180 | 102 | 1.05 | I | 28600 (127000) | 25 | 4F180 | 102 |
| | | | | I | 27800 (124000) | | | | | I | 28600 (127000) | | | | | | | | | | | | | |
| | | | 1.30 | I | 27800 (124000) | | | | 1.66 | II | 27800 (124000) | | | | | 25 | 4F190 | 102 | 1.66 | II | 28600 (127000) | 25 | 4F190 | 102 |
| | | | | I | 27800 (124000) | | | | | II | 28600 (127000) | | | | | | | | | | | | | |
| 1.58 | II | 27800 (124000) | 1.91 | II | 27800 (124000) | 25 | 4F195 | 102 | 1.91 | II | 28600 (127000) | 25 | 4F195 | 102 | | | | | | | | | | |
| | II | 27800 (124000) | | II | 28600 (127000) | | | | | | | | | | | | | | | | | | | |
| 12.9 | 111000 (12600) | | 0.92 | - | 16100 (71500) | 15.6 | 92300 (10400) | | 1.02 | I | 19100 (85100) | 25 | 4E180 | 112 | | | | | | | | | | |
| | | | | - | 16100 (71500) | | | | | - | 19100 (85100) | | | | | | | | | | | | | |
| | | | 1.00 | I | 27400 (122000) | | | | 1.11 | I | 19100 (85100) | | | | | 25 | 4E185 | 112 | 1.02 | I | 28200 (125000) | 25 | 4F180 | 112 |
| | | | | I | 27400 (122000) | | | | | I | 19100 (85100) | | | | | | | | | | | | | |
| | | | 1.22 | I | 27400 (122000) | | | | 1.22 | I | 27400 (122000) | | | | | 25 | 4F185 | 112 | 1.22 | I | 28200 (125000) | 25 | 4F185 | 112 |
| | | | | I | 27400 (122000) | | | | | I | 27400 (122000) | | | | | | | | | | | | | |
| | | | 1.31 | I | 27400 (122000) | | | | 1.63 | II | 27400 (122000) | | | | | 25 | 4F195 | 112 | 1.63 | II | 28200 (125000) | 25 | 4F195 | 112 |
| I | 27400 (122000) | II | | 28200 (125000) | | | | | | | | | | | | | | | | | | | | |

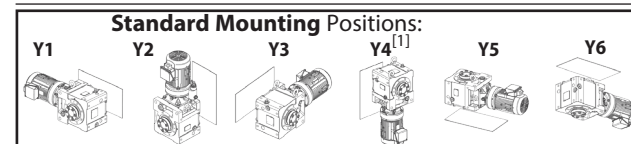
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

25 HP
(18.5 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | | | | | | | | | |
|--------------------|----------------|----------------|----------------|---------------------------|----------------|--------------------|----------------|-----------|----------------|---------------------------|----------------|------------------|------------|-------|--------------------|----|-------|-----|------|----|----------------|----|-------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | | | | | | | | | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | | | | | | | | |
| 11.8 | 122000 (13800) | | 0.84 | - | 12300 (54900) | 14.3 | 101000 (11400) | | 1.02 | I | 18700 (83100) | 25 | 4E180 | 123 | | | | | | | | | | |
| | | | | - | 12300 (54900) | | | | | - | 18700 (83100) | | | | | | | | | | | | | |
| | | | 1.00 | I | 26900 (120000) | | | | 1.02 | I | 27800 (124000) | | | | | 25 | 4F180 | 123 | 1.22 | I | 27800 (124000) | 25 | 4F185 | 123 |
| | | | | I | 26900 (120000) | | | | | I | 27800 (124000) | | | | | | | | | | | | | |
| | | | 1.31 | I | 26900 (120000) | | | | 1.31 | I | 26900 (120000) | | | | | 25 | 4F190 | 123 | 1.31 | I | 27800 (124000) | 25 | 4F190 | 123 |
| | | | | I | 26900 (120000) | | | | | I | 26900 (120000) | | | | | | | | | | | | | |
| | | | 1.31 | I | 26900 (120000) | | | | 1.58 | II | 27800 (124000) | | | | | 25 | 4F195 | 123 | 1.58 | II | 27800 (124000) | 25 | 4F195 | 123 |
| I | 26900 (120000) | II | | 27800 (124000) | | | | | | | | | | | | | | | | | | | | |
| 9.63 | 150000 (16900) | | 0.81 | - | 25700 (114000) | 11.6 | 124000 (14000) | | 0.82 | - | 26800 (119000) | 25 | 4F180 | 151 | | | | | | | | | | |
| | | | | - | 25700 (114000) | | | | | - | 26800 (119000) | | | | | | | | | | | | | |
| | | | 1.06 | I | 25700 (114000) | | | | 1.06 | I | 26800 (119000) | | | | | 25 | 4F185 | 151 | 1.13 | I | 26800 (119000) | 25 | 4F190 | 151 |
| | | | | I | 25700 (114000) | | | | | I | 26800 (119000) | | | | | | | | | | | | | |
| 1.06 | I | 25700 (114000) | 1.28 | I | 26800 (119000) | 25 | 4F195 | 151 | 1.28 | I | 26800 (119000) | 25 | 4F195 | 151 | | | | | | | | | | |
| | I | 25700 (114000) | | I | 26800 (119000) | | | | | | | | | | | | | | | | | | | |
| 8.12 | 177000 (20100) | | 0.82 | - | 24500 (109000) | 9.80 | 147000 (16600) | | 0.82 | - | 25800 (115000) | 25 | 4F185 | 179 | | | | | | | | | | |
| | | | | - | 24500 (109000) | | | | | - | 25800 (115000) | | | | | | | | | | | | | |
| | | | 0.90 | - | 24500 (109000) | | | | 0.90 | - | 24500 (109000) | | | | | 25 | 4F190 | 179 | 1.08 | I | 25800 (115000) | 25 | 4F195 | 179 |
| - | 24500 (109000) | - | | 24500 (109000) | | | | | | | | | | | | | | | | | | | | |

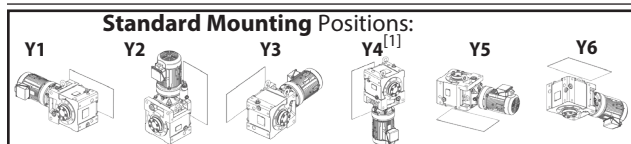
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**30 HP
(22 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|---------------|----------------|------------|---------------------------|-----|--------------------|---------------|---------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 138 | 12400 (1400) | | 1.15 | I | 4190 (18700) | 167 | 10300 (1160) | 1.15 | I | 4130 (18300) | 30 | 4B160 | 11 | | | | |
| | | | 1.32 | I | 4190 (18700) | | | 1.32 | I | 4130 (18300) | 30 | 4B165 | 11 | | | | |
| | | | 1.36 | I | 6450 (28700) | | | 1.36 | I | 6240 (27800) | 30 | 4C165 | 11 | | | | |
| | | | 1.89 | II | 6450 (28700) | | | 1.89 | II | 6240 (27800) | 30 | 4C170 | 11 | (#) | | | |
| | | | 2.05 | III | 6450 (28700) | | | 2.05 | III | 6240 (27800) | 30 | 4C175 | 11 | (#) | | | |
| | | | 1.89 | II | 10000 (44600) | | | 1.89 | II | 9610 (42700) | 30 | 4D170 | 11 | (#) | | | |
| | | | 2.05 | III | 10000 (44600) | | | 2.05 | III | 9610 (42700) | 30 | 4D175 | 11 | (#) | | | |
| | | | 2.43 | III | 9960 (44300) | | | 2.43 | III | 9530 (42400) | 30 | 4D180 | 11 | (-),(#) | | | |
| 2.73 | III | 9960 (44300) | 2.73 | III | 9530 (42400) | 30 | 4D185 | 11 | (-),(#) | | | | | | | | |
| 113 | 15100 (1710) | | 1.15 | I | 4230 (18800) | 137 | 12500 (1420) | 1.15 | I | 4190 (18600) | 30 | 4B160 | 13 | | | | |
| | | | 1.32 | I | 4230 (18800) | | | 1.32 | I | 4190 (18600) | 30 | 4B165 | 13 | | | | |
| | | | 1.36 | I | 6620 (29400) | | | 1.36 | I | 6420 (28600) | 30 | 4C165 | 13 | | | | |
| | | | 1.89 | II | 6640 (29500) | | | 1.89 | II | 6450 (28700) | 30 | 4C170 | 13 | (#) | | | |
| | | | 2.05 | III | 6640 (29500) | | | 2.05 | III | 6450 (28700) | 30 | 4C175 | 13 | (#) | | | |
| | | | 1.89 | II | 10500 (46500) | | | 1.89 | II | 10000 (44600) | 30 | 4D170 | 13 | (#) | | | |
| | | | 2.05 | III | 10500 (46500) | | | 2.05 | III | 10000 (44600) | 30 | 4D175 | 13 | (#) | | | |
| | | | 2.43 | III | 10500 (46500) | | | 2.43 | III | 10000 (44600) | 30 | 4D180 | 13 | (-),(#) | | | |
| 2.73 | III | 10500 (46500) | 2.73 | III | 10000 (44600) | 30 | 4D185 | 13 | (-),(#) | | | | | | | | |
| 104 | 16600 (1870) | | 1.15 | I | 4240 (18800) | 125 | 13700 (1550) | 1.15 | I | 4210 (18700) | 30 | 4B160 | 14 | | | | |
| | | | 1.27 | I | 4240 (18800) | | | 1.32 | I | 4210 (18700) | 30 | 4B165 | 14 | | | | |
| | | | 1.36 | I | 6710 (29800) | | | 1.36 | I | 6520 (29000) | 30 | 4C165 | 14 | | | | |
| | | | 1.89 | II | 6730 (29900) | | | 1.89 | II | 6550 (29100) | 30 | 4C170 | 14 | (#) | | | |
| | | | 2.05 | III | 6730 (29900) | | | 2.05 | III | 6550 (29100) | 30 | 4C175 | 14 | (#) | | | |
| | | | 1.89 | II | 10700 (47400) | | | 1.89 | II | 10200 (45500) | 30 | 4D170 | 14 | (#) | | | |
| | | | 2.05 | III | 10700 (47400) | | | 2.05 | III | 10200 (45500) | 30 | 4D175 | 14 | (#) | | | |
| | | | 2.43 | III | 10700 (47400) | | | 2.43 | III | 10200 (45500) | 30 | 4D180 | 14 | (-),(#) | | | |
| 2.73 | III | 10700 (47400) | 2.73 | III | 10200 (45500) | 30 | 4D185 | 14 | (-),(#) | | | | | | | | |
| 90.6 | 18900 (2140) | | 1.14 | I | 4220 (18800) | 109 | 15700 (1770) | 1.15 | I | 4230 (18800) | 30 | 4B160 | 16 | | | | |
| | | | 1.14 | I | 4220 (18800) | | | 1.20 | I | 4230 (18800) | 30 | 4B165 | 16 | | | | |
| | | | 1.15 | I | 6830 (30400) | | | 1.15 | I | 6670 (29700) | 30 | 4C160 | 16 | | | | |
| | | | 1.36 | I | 6830 (30400) | | | 1.36 | I | 6670 (29700) | 30 | 4C165 | 16 | | | | |
| | | | 1.89 | II | 6830 (30400) | | | 1.89 | II | 6660 (29600) | 30 | 4C170 | 16 | (#) | | | |
| | | | 2.01 | III | 6830 (30400) | | | 2.05 | III | 6660 (29600) | 30 | 4C175 | 16 | (#) | | | |
| | | | 1.89 | II | 10900 (48600) | | | 1.89 | II | 10500 (46800) | 30 | 4D170 | 16 | (#) | | | |
| | | | 2.05 | III | 10900 (48600) | | | 2.05 | III | 10500 (46800) | 30 | 4D175 | 16 | (#) | | | |
| | | | 2.43 | III | 10900 (48300) | | | 2.43 | III | 10400 (46400) | 30 | 4D180 | 16 | (-),(#) | | | |
| | | | 2.73 | III | 10900 (48300) | | | 2.73 | III | 10400 (46400) | 30 | 4D185 | 16 | (-),(#) | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

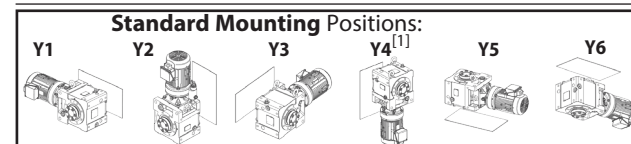
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

**30 HP
(22 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|---------------|----------------|--------------|---------------------------|-------|--------------------|---------------|-------|----------------|------------|---------------------------|------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 82.9 | 20700 (2340) | | 1.07 | I | 4200 (18700) | 100.0 | 17100 (1940) | 1.10 | I | 4230 (18800) | 30 | 4B160 | 18 | | | | |
| | | | 1.15 | I | 6900 (30700) | | | 1.15 | I | 6750 (30000) | 30 | 4C160 | 18 | | | | |
| | | | 1.36 | I | 6900 (30700) | | | 1.36 | I | 6750 (30000) | 30 | 4C165 | 18 | | | | |
| | | | 1.88 | II | 6890 (30700) | | | 1.89 | II | 6750 (30000) | 30 | 4C170 | 18 | (#) | | | |
| | | | 1.88 | II | 6890 (30700) | | | 2.05 | III | 6750 (30000) | 30 | 4C175 | 18 | (#) | | | |
| | | | 1.89 | II | 11100 (49500) | | | 1.89 | II | 10700 (47700) | 30 | 4D170 | 18 | (#) | | | |
| | | | 2.05 | III | 11100 (49500) | | | 2.05 | III | 10700 (47700) | 30 | 4D175 | 18 | (#) | | | |
| | | | 2.43 | III | 11100 (49200) | | | 2.43 | III | 10600 (47300) | 30 | 4D180 | 18 | (-),(#) | | | |
| | | | 2.73 | III | 11100 (49200) | | | 2.73 | III | 10600 (47300) | 30 | 4D185 | 18 | (-),(#) | | | |
| | | | 2.73 | III | 14800 (65800) | | | 2.73 | III | 14200 (63000) | 30 | 4E185 | 18 | (-),(#) | | | |
| 69.0 | 24800 (2810) | | 1.15 | I | 6990 (31100) | 83.3 | 20600 (2320) | 1.15 | I | 6880 (30600) | 30 | 4C160 | 21 | | | | |
| | | | 1.36 | I | 6990 (31100) | | | 1.36 | I | 6880 (30600) | 30 | 4C165 | 21 | | | | |
| | | | 1.54 | II | 6990 (31100) | | | 1.54 | II | 6880 (30600) | 30 | 4C170 | 21 | | | | |
| | | | 1.64 | II | 6990 (31100) | | | 1.64 | II | 6880 (30600) | 30 | 4C175 | 21 | | | | |
| | | | 1.68 | II | 11500 (51100) | | | 1.68 | II | 11100 (49300) | 30 | 4D175 | 21 | | | | |
| | | | 1.89 | II | 11500 (51100) | | | 1.89 | II | 11100 (49300) | 30 | 4D180 | 21 | (-),(#) | | | |
| | | | 2.05 | III | 11500 (51100) | | | 2.05 | III | 11100 (49300) | 30 | 4D185 | 21 | (-),(#) | | | |
| | | | 2.30 | III | 15500 (68900) | | | 2.30 | III | 14900 (66100) | 30 | 4E190 | 21 | (-),(#) | | | |
| | | | 2.50 | III | 15500 (68900) | | | 2.50 | III | 14900 (66100) | 30 | 4E195 | 21 | (-),(#) | | | |
| | | | 64.7 | 26500 (2990) | | | | 0.92 | - | 7020 (31200) | 78.1 | 21900 (2480) | 0.92 | - | 6920 (30800) | 30 | 4C160 |
| 1.10 | I | 7020 (31200) | | | | 1.10 | I | 6920 (30800) | 30 | 4C165 | | | 22 | | | | |
| 1.54 | II | 7020 (31200) | | | | 1.54 | II | 6920 (30800) | 30 | 4C170 | | | 22 | | | | |
| 1.59 | II | 7020 (31200) | | | | 1.64 | II | 6920 (30800) | 30 | 4C175 | | | 22 | | | | |
| 1.68 | II | 11600 (51700) | | | | 1.68 | II | 11200 (50000) | 30 | 4D175 | | | 22 | | | | |
| 1.89 | II | 11600 (51700) | | | | 1.89 | II | 11200 (50000) | 30 | 4D180 | | | 22 | (-),(#) | | | |
| 2.05 | III | 11600 (51700) | | | | 2.05 | III | 11200 (50000) | 30 | 4D185 | | | 22 | (-),(#) | | | |
| 2.30 | III | 15700 (69900) | | | | 2.30 | III | 15100 (67000) | 30 | 4E190 | | | 22 | (-),(#) | | | |
| 2.50 | III | 15700 (69900) | | | | 2.50 | III | 15100 (67000) | 30 | 4E195 | | | 22 | (-),(#) | | | |
| 59.2 | 29000 (3270) | | | | | 1.10 | I | 7040 (31300) | 71.4 | 24000 (2710) | | | 1.10 | I | 6980 (31000) | 30 | 4C165 |
| | | | 1.47 | II | 7040 (31300) | 1.57 | II | 6980 (31000) | | | 30 | 4C175 | 25 | | | | |
| | | | 1.68 | II | 11800 (52500) | 1.68 | II | 11400 (50800) | | | 30 | 4D175 | 25 | | | | |
| | | | 1.89 | II | 11800 (52500) | 1.89 | II | 11400 (50800) | | | 30 | 4D180 | 25 | (-),(#) | | | |
| | | | 2.05 | III | 11800 (52500) | 2.05 | III | 11400 (50800) | | | 30 | 4D185 | 25 | (-),(#) | | | |
| | | | 2.05 | III | 16000 (71200) | 2.05 | III | 15400 (68400) | | | 30 | 4E185 | 25 | (-),(#) | | | |
| | | | 2.30 | III | 16000 (71200) | 2.30 | III | 15400 (68400) | | | 30 | 4E190 | 25 | (-),(#) | | | |
| | | | 2.50 | III | 16000 (71200) | 2.50 | III | 15400 (68400) | | | 30 | 4E195 | 25 | (-),(#) | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

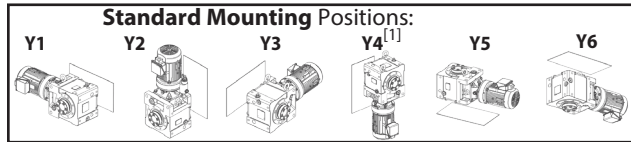
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

**30 HP
(22 kW)**



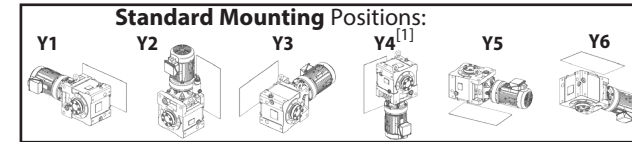
Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | |
|--------------------|---------------|----------------|----------------|---------------------------|----------------|--------------------|---------------|-----------|----------------|---------------------------|----------------|------------------|--------------|-------|--------------------|---------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 51.8 | 33100 (3740) | | 1.10 | I | 7050 (31400) | 62.5 | 27400 (3100) | | 1.10 | I | 7030 (31300) | 30 | 4C165 | 28 | | |
| | | | 1.34 | I | 7050 (31400) | | | | 1.37 | I | 7030 (31300) | 30 | 4C170 | 28 | | |
| | | | 1.54 | II | 12000 (53600) | | | | 1.54 | II | 11700 (52000) | 30 | 4D170 | 28 | | |
| | | | 1.68 | II | 12000 (53600) | | | | 1.68 | II | 11700 (52000) | 30 | 4D175 | 28 | | |
| | | | 1.89 | II | 12000 (53600) | | | | 1.89 | II | 11700 (52000) | 30 | 4D180 | 28 | | (-),(#) |
| | | | 2.05 | III | 12000 (53600) | | | | 2.05 | III | 11700 (52000) | 30 | 4D185 | 28 | | (-),(#) |
| | | | 1.89 | II | 16400 (73200) | | | | 1.89 | II | 15800 (70400) | 30 | 4E180 | 28 | | (-),(#) |
| | | | 2.05 | III | 16400 (73200) | | | | 2.05 | III | 15800 (70400) | 30 | 4E185 | 28 | | (-),(#) |
| | | | 2.30 | III | 16400 (73200) | | | | 2.30 | III | 15800 (70400) | 30 | 4E190 | 28 | | (-),(#) |
| | | | 2.50 | III | 16400 (73200) | | | | 2.50 | III | 15800 (70400) | 30 | 4E195 | 28 | | (-),(#) |
| 2.50 | III | 29000 (129000) | 2.50 | III | 27700 (123000) | 30 | 4F195 | 28 | (-),(#) | | | | | | | |
| 41.2 | 41600 (4700) | | 1.09 | I | 6960 (31000) | 49.7 | 34500 (3900) | | 1.09 | I | 7040 (31300) | 30 | 4C165 | 35 | | |
| | | | 1.25 | I | 12400 (55200) | | | | 1.25 | I | 12100 (53900) | 30 | 4D170 | 35 | | |
| | | | 1.37 | I | 12400 (55200) | | | | 1.37 | I | 12100 (53900) | 30 | 4D175 | 35 | | |
| | | | 1.81 | II | 12400 (55200) | | | | 1.89 | II | 12100 (53900) | 30 | 4D180 | 35 | | (#) |
| | | | 1.89 | II | 17200 (76300) | | | | 1.89 | II | 16600 (73700) | 30 | 4E180 | 35 | | (#) |
| | | | 2.05 | III | 17200 (76300) | | | | 2.05 | III | 16600 (73700) | 30 | 4E185 | 35 | | (#) |
| | | | 2.09 | III | 17200 (76300) | | | | 2.30 | III | 16600 (73700) | 30 | 4E190 | 35 | | (-),(#) |
| | | | 2.09 | III | 17200 (76300) | | | | 2.50 | III | 16600 (73700) | 30 | 4E195 | 35 | | (-),(#) |
| | | | 2.05 | III | 30400 (135000) | | | | 2.05 | III | 29300 (130000) | 30 | 4F185 | 35 | | (#) |
| | | | 2.30 | III | 30400 (135000) | | | | 2.30 | III | 29300 (130000) | 30 | 4F190 | 35 | | (-),(#) |
| 2.50 | III | 30400 (135000) | 2.50 | III | 29300 (130000) | 30 | 4F195 | 35 | (-),(#) | | | | | | | |
| 37.7 | 45500 (5140) | | 0.97 | - | 6900 (30700) | 45.5 | 37700 (4260) | | 1.00 | I | 7020 (31200) | 30 | 4C165 | 39 | | |
| | | | 1.10 | I | 12500 (55700) | | | | 1.10 | I | 12300 (54500) | 30 | 4D165 | 39 | | |
| | | | 1.25 | I | 12500 (55700) | | | | 1.25 | I | 12300 (54500) | 30 | 4D170 | 39 | | |
| | | | 1.37 | I | 12500 (55700) | | | | 1.37 | I | 12300 (54500) | 30 | 4D175 | 39 | | |
| | | | 1.67 | II | 12500 (55700) | | | | 1.89 | II | 12300 (54500) | 30 | 4D180 | 39 | | |
| | | | 1.89 | II | 17400 (77500) | | | | 1.89 | II | 16900 (75000) | 30 | 4E180 | 39 | | |
| | | | 1.91 | II | 17400 (77500) | | | | 2.05 | III | 16900 (75000) | 30 | 4E185 | 39 | | |
| | | | 1.91 | II | 17400 (77500) | | | | 2.30 | III | 16900 (75000) | 30 | 4E190 | 39 | | (-) |
| | | | 1.91 | II | 17400 (77500) | | | | 2.31 | III | 16900 (75000) | 30 | 4E195 | 39 | | (-) |
| | | | 1.89 | II | 30200 (134000) | | | | 1.89 | II | 30000 (133000) | 30 | 4F180 | 39 | | |
| | | | 2.05 | III | 30200 (134000) | | | | 2.05 | III | 30000 (133000) | 30 | 4F185 | 39 | | |
| | | | 2.30 | III | 30200 (134000) | | | | 2.30 | III | 30000 (133000) | 30 | 4F190 | 39 | | (-) |
| | | | 2.50 | III | 30200 (134000) | | | | 2.50 | III | 30000 (133000) | 30 | 4F195 | 39 | | (-) |

Standard Mounting Selection Tables

**30 HP
(22 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | |
|--------------------|---------------|-------|----------------|---------------------------|----------------|--------------------|---------------|-----------|----------------|---------------------------|----------------|------------------|--------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 31.9 | 53800 (6080) | | 0.82 | - | 4520 (20100) | 38.5 | 44600 (5040) | | 0.85 | - | 6920 (30800) | 30 | 4C160 | 46 | | |
| | | | 0.82 | - | 4520 (20100) | | | | 0.85 | - | 6920 (30800) | 30 | 4C165 | 46 | | |
| | | | 1.24 | I | 12700 (56400) | | | | 1.24 | I | 12500 (55600) | 30 | 4D170 | 46 | | |
| | | | 1.37 | I | 12700 (56400) | | | | 1.37 | I | 12500 (55600) | 30 | 4D175 | 46 | | |
| | | | 1.43 | II | 12700 (56400) | | | | 1.69 | II | 12500 (55600) | 30 | 4D180 | 46 | | |
| | | | 1.62 | II | 17900 (79600) | | | | 1.89 | II | 17400 (77200) | 30 | 4E180 | 46 | | |
| | | | 1.62 | II | 17900 (79600) | | | | 1.95 | II | 17400 (77200) | 30 | 4E185 | 46 | | |
| | | | 1.62 | II | 17900 (79600) | | | | 1.95 | II | 17400 (77200) | 30 | 4E190 | 46 | | (-) |
| | | | 1.62 | II | 17900 (79600) | | | | 1.95 | II | 17400 (77200) | 30 | 4E195 | 46 | | (-) |
| | | | 1.89 | II | 29800 (133000) | | | | 1.89 | II | 30200 (135000) | 30 | 4F180 | 46 | | |
| | | | 2.05 | III | 29800 (133000) | | | | 2.05 | III | 30200 (135000) | 30 | 4F185 | 46 | | |
| | | | 2.30 | III | 29800 (133000) | | | | 2.30 | III | 30200 (135000) | 30 | 4F190 | 46 | | (-) |
| | | | 2.50 | III | 29800 (133000) | | | | 2.50 | III | 30200 (135000) | 30 | 4F195 | 46 | | (-) |
| 27.6 | 62100 (7010) | | 1.02 | I | 12800 (56800) | 33.3 | 51400 (5810) | | 1.03 | I | 12600 (56200) | 30 | 4D165 | 53 | | |
| | | | 1.16 | I | 12800 (56800) | | | | 1.16 | I | 12600 (56200) | 30 | 4D170 | 53 | | |
| | | | 1.24 | I | 12800 (56800) | | | | 1.24 | I | 12600 (56200) | 30 | 4D175 | 53 | | |
| | | | 1.24 | I | 12800 (56800) | | | | 1.47 | II | 12600 (56200) | 30 | 4D180 | 53 | | |
| | | | 1.37 | I | 18200 (81100) | | | | 1.37 | I | 17800 (79000) | 30 | 4E175 | 53 | | |
| | | | 1.40 | II | 18200 (81100) | | | | 1.47 | II | 17800 (79000) | 30 | 4E180 | 53 | | |
| | | | 1.40 | II | 18200 (81100) | | | | 1.69 | II | 17800 (79000) | 30 | 4E185 | 53 | | |
| | | | 1.40 | II | 18200 (81100) | | | | 1.69 | II | 17800 (79000) | 30 | 4E190 | 53 | | (-) |
| | | | 1.40 | II | 18200 (81100) | | | | 1.69 | II | 17800 (79000) | 30 | 4E195 | 53 | | (-) |
| | | | 1.47 | II | 29500 (131000) | | | | 1.47 | II | 29900 (133000) | 30 | 4F180 | 53 | | |
| | | | 1.77 | II | 29500 (131000) | | | | 1.77 | II | 29900 (133000) | 30 | 4F185 | 53 | | |
| | | | 2.30 | III | 29500 (131000) | | | | 2.30 | III | 29900 (133000) | 30 | 4F190 | 53 | | (-) |
| | | | 2.50 | III | 29500 (131000) | | | | 2.50 | III | 29900 (133000) | 30 | 4F195 | 53 | | (-) |
| 24.4 | 70400 (7950) | | 0.85 | - | 12800 (56800) | 29.4 | 58300 (6590) | | 0.85 | - | 12700 (56700) | 30 | 4D165 | 60 | | |
| | | | 1.10 | I | 12800 (56800) | | | | 1.10 | I | 12700 (56700) | 30 | 4D175 | 60 | | |
| | | | 1.10 | I | 12800 (56800) | | | | 1.32 | I | 12700 (56700) | 30 | 4D180 | 60 | | |
| | | | 1.24 | I | 18500 (82300) | | | | 1.39 | I | 18100 (80500) | 30 | 4E180 | 60 | | |
| | | | 1.24 | I | 18500 (82300) | | | | 1.49 | II | 18100 (80500) | 30 | 4E185 | 60 | | |
| | | | 1.24 | I | 18500 (82300) | | | | 1.49 | II | 18100 (80500) | 30 | 4E190 | 60 | | (-) |
| | | | 1.24 | I | 18500 (82300) | | | | 1.49 | II | 18100 (80500) | 30 | 4E195 | 60 | | (-) |
| | | | 1.39 | I | 29100 (130000) | | | | 1.39 | I | 29600 (132000) | 30 | 4F180 | 60 | | |
| | | | 1.74 | II | 29100 (130000) | | | | 1.77 | II | 29600 (132000) | 30 | 4F185 | 60 | | |
| | | | 2.26 | III | 29100 (130000) | | | | 2.30 | III | 29600 (132000) | 30 | 4F190 | 60 | | (-) |
| | | | 2.26 | III | 29100 (130000) | | | | 2.50 | III | 29600 (132000) | 30 | 4F195 | 60 | | (-) |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

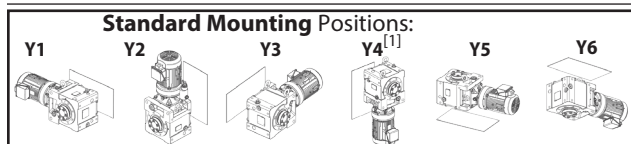
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

**30 HP
(22 kW)**



Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|----------------|----------------|------------|---------------------------|------|--------------------|---------------|-------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 21.6 | 79500 (8980) | | 0.97 | - | 10400 (46200) | 26.0 | 65800 (7440) | 0.97 | - | 12800 (56800) | 30 | 4D175 | 67 | | | | |
| | | | 0.97 | - | 10400 (46200) | | | 1.17 | I | 12800 (56800) | 30 | 4D180 | 67 | | | | |
| | | | 1.07 | I | 18700 (83200) | | | 1.09 | I | 18400 (81700) | 30 | 4E175 | 67 | | | | |
| | | | 1.09 | I | 18700 (83200) | | | 1.32 | I | 18400 (81700) | 30 | 4E180 | 67 | | | | |
| | | | 1.09 | I | 18700 (83200) | | | 1.32 | I | 18400 (81700) | 30 | 4E185 | 67 | | | | |
| | | | 1.09 | I | 18700 (83200) | | | 1.32 | I | 18400 (81700) | 30 | 4E190 | 67 | | | | |
| | | | 1.09 | I | 18700 (83200) | | | 1.32 | I | 18400 (81700) | 30 | 4E195 | 67 | | | | |
| | | | 1.36 | I | 28700 (128000) | | | 1.36 | I | 29300 (130000) | 30 | 4F180 | 67 | | | | |
| | | | 1.73 | II | 28700 (128000) | | | 1.77 | II | 29300 (130000) | 30 | 4F185 | 67 | | | | |
| | | | 1.86 | II | 28700 (128000) | | | 1.86 | II | 29300 (130000) | 30 | 4F190 | 67 | | | | |
| 2.00 | III | 28700 (128000) | 2.19 | III | 29300 (130000) | 30 | 4F195 | 67 | | | | | | | | | |
| 19.7 | 86900 (9820) | | 0.89 | - | 5760 (25600) | 23.8 | 72000 (8140) | 0.89 | - | 12800 (56800) | 30 | 4D175 | 74 | | | | |
| | | | 0.89 | - | 5760 (25600) | | | 1.07 | I | 12800 (56800) | 30 | 4D180 | 74 | | | | |
| | | | 1.00 | I | 18800 (83800) | | | 1.00 | I | 18500 (82500) | 30 | 4E175 | 74 | | | | |
| | | | 1.00 | I | 18800 (83800) | | | 1.21 | I | 18500 (82500) | 30 | 4E180 | 74 | | | | |
| | | | 1.00 | I | 18800 (83800) | | | 1.21 | I | 18500 (82500) | 30 | 4E185 | 74 | | | | |
| | | | 1.00 | I | 18800 (83800) | | | 1.21 | I | 18500 (82500) | 30 | 4E190 | 74 | | | | |
| | | | 1.00 | I | 18800 (83800) | | | 1.21 | I | 18500 (82500) | 30 | 4E195 | 74 | | | | |
| | | | 1.36 | I | 28400 (126000) | | | 1.36 | I | 29100 (129000) | 30 | 4F180 | 74 | | | | |
| | | | 1.73 | II | 28400 (126000) | | | 1.77 | II | 29100 (129000) | 30 | 4F185 | 74 | | | | |
| | | | 1.83 | II | 28400 (126000) | | | 1.86 | II | 29100 (129000) | 30 | 4F190 | 74 | | | | |
| 1.83 | II | 28400 (126000) | 2.19 | III | 29100 (129000) | 30 | 4F195 | 74 | | | | | | | | | |
| 18.1 | 94600 (10700) | | 0.82 | - | - | 21.9 | 78400 (8860) | 0.98 | - | 10900 (48400) | 30 | 4D180 | 80 | | | | |
| | | | 0.89 | - | 18900 (84200) | | | 0.89 | - | 18700 (83100) | 30 | 4E175 | 80 | | | | |
| | | | 0.92 | - | 18900 (84200) | | | 1.10 | I | 18700 (83100) | 30 | 4E180 | 80 | | | | |
| | | | 0.92 | - | 18900 (84200) | | | 1.11 | I | 18700 (83100) | 30 | 4E185 | 80 | | | | |
| | | | 0.92 | - | 18900 (84200) | | | 1.11 | I | 18700 (83100) | 30 | 4E190 | 80 | | | | |
| | | | 0.92 | - | 18900 (84200) | | | 1.11 | I | 18700 (83100) | 30 | 4E195 | 80 | | | | |
| | | | 1.10 | I | 28100 (125000) | | | 1.10 | I | 28800 (128000) | 30 | 4F180 | 80 | | | | |
| | | | 1.37 | I | 28100 (125000) | | | 1.37 | I | 28800 (128000) | 30 | 4F185 | 80 | | | | |
| | | | 1.60 | II | 28100 (125000) | | | 1.60 | II | 28800 (128000) | 30 | 4F190 | 80 | | | | |
| | | | 1.68 | II | 28100 (125000) | | | 1.84 | II | 28800 (128000) | 30 | 4F195 | 80 | | | | |

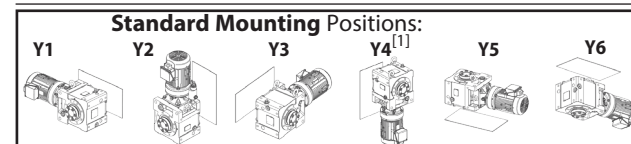
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**30 HP
(22 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|----------------|----------------|----------------|----------------|---------------------------|------|--------------------|----------------|-------|----------------|------------|---------------------------|------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 16.6 | 103000 (11700) | | 0.84 | - | 18200 (81100) | 20.0 | 85700 (9690) | 0.84 | - | 18800 (83700) | 30 | 4E175 | 88 | | | | |
| | | | 0.84 | - | 18200 (81100) | | | 1.01 | I | 18800 (83700) | 30 | 4E180 | 88 | | | | |
| | | | 0.84 | - | 18200 (81100) | | | 1.01 | I | 18800 (83700) | 30 | 4E185 | 88 | | | | |
| | | | 0.84 | - | 18200 (81100) | | | 1.01 | I | 18800 (83700) | 30 | 4E190 | 88 | | | | |
| | | | 0.84 | - | 18200 (81100) | | | 1.01 | I | 18800 (83700) | 30 | 4E195 | 88 | | | | |
| | | | 1.10 | I | 27700 (123000) | | | 1.10 | I | 28500 (127000) | 30 | 4F180 | 88 | | | | |
| | | | 1.37 | I | 27700 (123000) | | | 1.37 | I | 28500 (127000) | 30 | 4F185 | 88 | | | | |
| | | | 1.54 | II | 27700 (123000) | | | 1.60 | II | 28500 (127000) | 30 | 4F190 | 88 | | | | |
| | | | 1.54 | II | 27700 (123000) | | | 1.84 | II | 28500 (127000) | 30 | 4F195 | 88 | | | | |
| | | | 14.3 | 120000 (13600) | | | | 0.89 | - | 27000 (120000) | 17.2 | 99400 (11200) | 0.89 | | | | - |
| 1.10 | I | 27000 (120000) | | | | 1.10 | I | 27900 (124000) | 30 | 4F185 | | | 102 | | | | |
| 1.33 | I | 27000 (120000) | | | | 1.40 | II | 27900 (124000) | 30 | 4F190 | | | 102 | | | | |
| 1.33 | I | 27000 (120000) | | | | 1.60 | II | 27900 (124000) | 30 | 4F195 | | | 102 | | | | |
| 12.9 | 132000 (15000) | | 0.84 | - | 26400 (118000) | 15.6 | 110000 (12400) | 0.85 | - | 27400 (122000) | 30 | 4F180 | 112 | | | | |
| | | | 1.03 | I | 26400 (118000) | | | 1.03 | I | 27400 (122000) | 30 | 4F185 | 112 | | | | |
| | | | 1.10 | I | 26400 (118000) | | | 1.10 | I | 27400 (122000) | 30 | 4F190 | 112 | | | | |
| | | | 1.20 | I | 26400 (118000) | | | 1.37 | I | 27400 (122000) | 30 | 4F195 | 112 | | | | |
| | | | 1.20 | I | 26400 (118000) | | | 1.37 | I | 27400 (122000) | 30 | 4F195 | 112 | | | | |
| 11.8 | 145000 (16400) | | 0.84 | - | 25900 (115000) | 14.3 | 120000 (13600) | 0.85 | - | 27000 (120000) | 30 | 4F180 | 123 | | | | |
| | | | 1.03 | I | 25900 (115000) | | | 1.03 | I | 27000 (120000) | 30 | 4F185 | 123 | | | | |
| | | | 1.10 | I | 25900 (115000) | | | 1.10 | I | 27000 (120000) | 30 | 4F190 | 123 | | | | |
| | | | 1.10 | I | 25900 (115000) | | | 1.33 | I | 27000 (120000) | 30 | 4F195 | 123 | | | | |
| | | | 1.10 | I | 25900 (115000) | | | 1.33 | I | 27000 (120000) | 30 | 4F195 | 123 | | | | |
| 9.63 | 178000 (20100) | | 0.84 | - | 24500 (109000) | 11.6 | 147000 (16700) | 0.85 | - | 25800 (115000) | 30 | 4F185 | 151 | | | | |
| | | | 0.90 | - | 24500 (109000) | | | 0.95 | - | 25800 (115000) | 30 | 4F190 | 151 | | | | |
| | | | 0.90 | - | 24500 (109000) | | | 1.08 | I | 25800 (115000) | 30 | 4F195 | 151 | | | | |

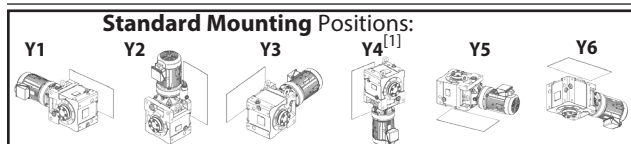
Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Standard Mounting Selection Tables

**40 HP
(30 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|-----|--------------------|---------------|---------------|----------------|--------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 138 | 16900 (1910) | | 1.38 | I | 6010 (26700) | 167 | 14000 (1580) | 1.38 | I | 5870 (26100) | 40 | 4C170 | 11 | (#) | | | |
| | | | 1.50 | II | 6010 (26700) | | 1.50 | II | 5870 (26100) | 40 | 4C175 | 11 | (#) | | | | |
| | | | 1.38 | I | 9660 (43000) | | 1.38 | I | 9290 (41300) | 40 | 4D170 | 11 | (#) | | | | |
| | | | 1.50 | II | 9660 (43000) | | 1.50 | II | 9290 (41300) | 40 | 4D175 | 11 | (#) | | | | |
| | | | 1.78 | II | 9590 (42700) | | 1.78 | II | 9230 (41000) | 40 | 4D180 | 11 | (-),(#) | | | | |
| | | | 2.00 | III | 9590 (42700) | | 2.00 | III | 9230 (41000) | 40 | 4D185 | 11 | (-),(#) | | | | |
| | | | 2.28 | III | 12900 (57400) | | 2.28 | III | 12400 (54900) | 40 | 4E190 | 11 | (-),(#) | | | | |
| | | | 2.50 | III | 12900 (57400) | | 2.50 | III | 12400 (54900) | 40 | 4E195 | 11 | (-),(#) | | | | |
| 113 | 20600 (2330) | | 1.38 | I | 6110 (27200) | 137 | 17100 (1930) | 1.38 | I | 6010 (26700) | 40 | 4C170 | 13 | (#) | | | |
| | | | 1.50 | II | 6110 (27200) | | 1.50 | II | 6010 (26700) | 40 | 4C175 | 13 | (#) | | | | |
| | | | 1.38 | I | 10000 (44500) | | 1.38 | I | 9660 (43000) | 40 | 4D170 | 13 | (#) | | | | |
| | | | 1.50 | II | 10000 (44500) | | 1.50 | II | 9660 (43000) | 40 | 4D175 | 13 | (#) | | | | |
| | | | 1.78 | II | 10000 (44500) | | 1.78 | II | 9660 (43000) | 40 | 4D180 | 13 | (-),(#) | | | | |
| | | | 2.00 | III | 10000 (44500) | | 2.00 | III | 9660 (43000) | 40 | 4D185 | 13 | (-),(#) | | | | |
| | | | 2.28 | III | 13500 (59900) | | 2.28 | III | 12900 (57400) | 40 | 4E190 | 13 | (-),(#) | | | | |
| | | | 2.50 | III | 13500 (59900) | | 2.50 | III | 12900 (57400) | 40 | 4E195 | 13 | (-),(#) | | | | |
| 104 | 22600 (2550) | | 1.38 | I | 6140 (27300) | 125 | 18700 (2110) | 1.38 | I | 6060 (27000) | 40 | 4C170 | 14 | (#) | | | |
| | | | 1.50 | II | 6140 (27300) | | 1.50 | II | 6060 (27000) | 40 | 4C175 | 14 | (#) | | | | |
| | | | 1.38 | I | 10200 (45200) | | 1.38 | I | 9830 (43700) | 40 | 4D170 | 14 | (#) | | | | |
| | | | 1.50 | II | 10200 (45200) | | 1.50 | II | 9830 (43700) | 40 | 4D175 | 14 | (#) | | | | |
| | | | 1.78 | II | 10200 (45200) | | 1.78 | II | 9830 (43700) | 40 | 4D180 | 14 | (-),(#) | | | | |
| | | | 2.00 | III | 10200 (45200) | | 2.00 | III | 9830 (43700) | 40 | 4D185 | 14 | (-),(#) | | | | |
| | | | 2.28 | III | 13700 (61000) | | 2.28 | III | 13200 (58600) | 40 | 4E190 | 14 | (-),(#) | | | | |
| | | | 2.50 | III | 13700 (61000) | | 2.50 | III | 13200 (58600) | 40 | 4E195 | 14 | (-),(#) | | | | |
| 90.6 | 25800 (2910) | | 1.38 | I | 6170 (27400) | 109 | 21400 (2420) | 1.38 | I | 6120 (27200) | 40 | 4C170 | 16 | (#) | | | |
| | | | 1.47 | II | 6170 (27400) | | 1.50 | II | 6120 (27200) | 40 | 4C175 | 16 | (#) | | | | |
| | | | 1.38 | I | 10400 (46100) | | 1.38 | I | 10000 (44700) | 40 | 4D170 | 16 | (#) | | | | |
| | | | 1.50 | II | 10400 (46100) | | 1.50 | II | 10000 (44700) | 40 | 4D175 | 16 | (#) | | | | |
| | | | 1.78 | II | 10300 (45900) | | 1.78 | II | 9990 (44400) | 40 | 4D180 | 16 | (-),(#) | | | | |
| | | | 2.00 | III | 10300 (45900) | | 2.00 | III | 9990 (44400) | 40 | 4D185 | 16 | (-),(#) | | | | |
| | | | 2.28 | III | 14000 (62100) | | 2.28 | III | 13400 (59700) | 40 | 4E190 | 16 | (-),(#) | | | | |
| | | | 2.50 | III | 14000 (62100) | | 2.50 | III | 13400 (59700) | 40 | 4E195 | 16 | (-),(#) | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

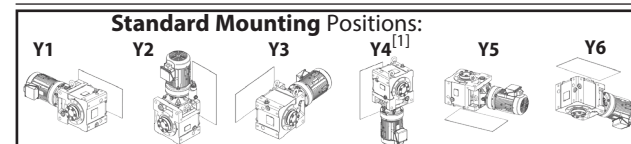
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

**40 HP
(30 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | | |
|--------------------|---------------|---------------|----------------|--------------|---------------------------|-------|--------------------|---------------|---------------|----------------|--------------|---------------------------|---------------|------------------|--------------|-------|--------------------|--|--|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | |
| 82.9 | 28200 (3190) | | 1.38 | I | 6170 (27500) | 100.0 | 23400 (2640) | 1.38 | I | 6150 (27400) | 40 | 4C170 | 18 | (#) | | | | | |
| | | | 1.38 | I | 6170 (27500) | | 1.50 | II | 6150 (27400) | 40 | 4C175 | 18 | (#) | | | | | | |
| | | | 1.38 | I | 10500 (46800) | | 1.38 | I | 10200 (45400) | 40 | 4D170 | 18 | (#) | | | | | | |
| | | | 1.50 | II | 10500 (46800) | | 1.50 | II | 10200 (45400) | 40 | 4D175 | 18 | (#) | | | | | | |
| | | | 1.78 | II | 10500 (46600) | | 1.78 | II | 10100 (45100) | 40 | 4D180 | 18 | (-),(#) | | | | | | |
| | | | 2.00 | III | 10500 (46600) | | 2.00 | III | 10100 (45100) | 40 | 4D185 | 18 | (-),(#) | | | | | | |
| | | | 2.00 | III | 14300 (63400) | | 2.00 | III | 13700 (61000) | 40 | 4E185 | 18 | (-),(#) | | | | | | |
| | | | 2.28 | III | 14200 (63300) | | 2.28 | III | 13700 (60800) | 40 | 4E190 | 18 | (-),(#) | | | | | | |
| 69.0 | 33900 (3830) | | 1.23 | I | 10800 (47900) | 83.3 | 28100 (3170) | 1.23 | I | 10500 (46700) | 40 | 4D175 | 21 | (#) | | | | | |
| | | | 1.38 | I | 10800 (47900) | | 1.38 | I | 10500 (46700) | 40 | 4D180 | 21 | (-),(#) | | | | | | |
| | | | 1.50 | II | 10800 (47900) | | 1.50 | II | 10500 (46700) | 40 | 4D185 | 21 | (-),(#) | | | | | | |
| | | | 1.69 | II | 14800 (66000) | | 1.69 | II | 14300 (63600) | 40 | 4E190 | 21 | (-),(#) | | | | | | |
| | | | 1.83 | II | 14800 (66000) | | 1.83 | II | 14300 (63600) | 40 | 4E195 | 21 | (-),(#) | | | | | | |
| | | | 64.7 | 36100 (4080) | | 1.13 | I | 6100 (27100) | 78.1 | 29900 (3380) | 1.13 | I | 6170 (27400) | 40 | 4C170 | 22 | (#) | | |
| | | | | | | 1.17 | I | 6100 (27100) | | 1.20 | I | 6170 (27400) | 40 | 4C175 | 22 | (#) | | | |
| | | | | | | 1.23 | I | 10800 (48200) | | 1.23 | I | 10600 (47100) | 40 | 4D175 | 22 | (#) | | | |
| 1.38 | I | 10800 (48200) | | | | | 1.38 | I | 10600 (47100) | 40 | 4D180 | 22 | (-),(#) | | | | | | |
| 1.50 | II | 10800 (48200) | | | | | 1.50 | II | 10600 (47100) | 40 | 4D185 | 22 | (-),(#) | | | | | | |
| 1.69 | II | 15000 (66700) | | | | | 1.69 | II | 14500 (64400) | 40 | 4E190 | 22 | (-),(#) | | | | | | |
| 1.83 | II | 15000 (66700) | | | | | 1.83 | II | 14500 (64400) | 40 | 4E195 | 22 | (-),(#) | | | | | | |
| 59.2 | 39500 (4460) | | | | | 1.13 | I | 10900 (48700) | 71.4 | 32700 (3700) | 1.13 | I | 10700 (47700) | 40 | 4D170 | 25 | (#) | | |
| | | | 1.23 | I | 10900 (48700) | | 1.23 | I | 10700 (47700) | 40 | 4D175 | 25 | (#) | | | | | | |
| | | | 1.38 | I | 10900 (48700) | | 1.38 | I | 10700 (47700) | 40 | 4D180 | 25 | (-),(#) | | | | | | |
| | | | 1.50 | II | 10900 (48700) | | 1.50 | II | 10700 (47700) | 40 | 4D185 | 25 | (-),(#) | | | | | | |
| | | | 1.50 | II | 15200 (67800) | | 1.50 | II | 14700 (65600) | 40 | 4E185 | 25 | (-),(#) | | | | | | |
| | | | 1.69 | II | 15200 (67800) | | 1.69 | II | 14700 (65600) | 40 | 4E190 | 25 | (-),(#) | | | | | | |
| | | | 1.83 | II | 15200 (67800) | | 1.83 | II | 14700 (65600) | 40 | 4E195 | 25 | (-),(#) | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

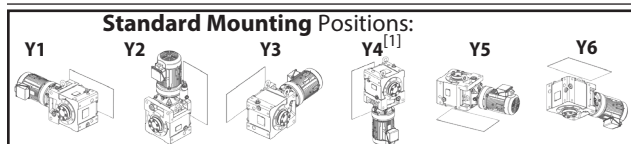
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

**40 HP
(30 kW)**



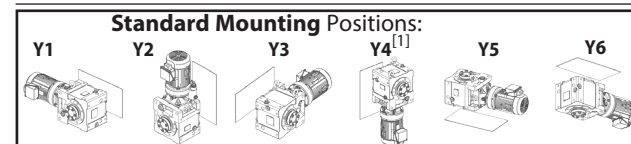
Dimension Pages:
Single Reduction, Y2 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | | | |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|------|--------------------|----------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|--------------|----|---------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | | |
| 51.8 | 45100 (5100) | | 0.98 | - | 5910 (26300) | 62.5 | 37400 (4230) | | 1.01 | I | 6080 (27100) | 40 | 4C170 | 28 | | | | | | |
| | | | 1.13 | I | 11100 (49300) | | | | 1.13 | I | 10900 (48400) | | | | | | 40 | 4D170 | 28 | |
| | | | 1.23 | I | 11100 (49300) | | | | 1.23 | I | 10900 (48400) | | | | | | 40 | 4D175 | 28 | |
| | | | 1.38 | I | 11100 (49300) | | | | 1.38 | I | 10900 (48400) | | | | | | 40 | 4D180 | 28 | (-),(#) |
| | | | 1.50 | II | 11100 (49300) | | | | 1.50 | II | 10900 (48400) | | | | | | 40 | 4D185 | 28 | (-),(#) |
| | | | 1.38 | I | 15600 (69200) | | | | 1.38 | I | 15100 (67100) | | | | | | 40 | 4E180 | 28 | (-),(#) |
| | | | 1.50 | II | 15600 (69200) | | | | 1.50 | II | 15100 (67100) | | | | | | 40 | 4E185 | 28 | (-),(#) |
| | | | 1.69 | II | 15600 (69200) | | | | 1.69 | II | 15100 (67100) | | | | | | 40 | 4E190 | 28 | (-),(#) |
| | | | 1.83 | II | 15600 (69200) | | | | 1.83 | II | 15100 (67100) | | | | | | 40 | 4E195 | 28 | (-),(#) |
| | | | 1.83 | II | 28300 (126000) | | | | 1.83 | II | 27000 (120000) | | | | | | 40 | 4F195 | 28 | (-),(#) |
| 41.2 | 56800 (6410) | | 1.00 | I | 11200 (49700) | 49.7 | 47000 (5310) | | 1.00 | I | 11100 (49400) | 40 | 4D175 | 35 | | | | | | |
| | | | 1.33 | I | 11200 (49700) | | | | 1.38 | I | 11100 (49400) | | | | | | 40 | 4D180 | 35 | (#) |
| | | | 1.38 | I | 16000 (71400) | | | | 1.38 | I | 15700 (69600) | | | | | | 40 | 4E180 | 35 | (#) |
| | | | 1.50 | II | 16000 (71400) | | | | 1.50 | II | 15700 (69600) | | | | | | 40 | 4E185 | 35 | (#) |
| | | | 1.53 | II | 16000 (71400) | | | | 1.69 | II | 15700 (69600) | | | | | | 40 | 4E190 | 35 | (-),(#) |
| | | | 1.53 | II | 16000 (71400) | | | | 1.83 | II | 15700 (69600) | | | | | | 40 | 4E195 | 35 | (-),(#) |
| | | | 1.50 | II | 29700 (132000) | | | | 1.50 | II | 28500 (127000) | | | | | | 40 | 4F185 | 35 | (#) |
| | | | 1.69 | II | 29700 (132000) | | | | 1.69 | II | 28500 (127000) | | | | | | 40 | 4F190 | 35 | (-),(#) |
| | | | 1.83 | II | 29700 (132000) | | | | 1.83 | II | 28500 (127000) | | | | | | 40 | 4F195 | 35 | (-),(#) |
| | | | 37.7 | 62100 (7010) | | | | | 1.00 | I | 11200 (49800) | | | | | | 45.5 | 51400 (5810) | | 1.00 |
| 1.22 | I | 11200 (49800) | | | | 1.38 | I | 11200 (49600) | 40 | 4D180 | 39 | | | | | | | | | |
| 1.38 | I | 16200 (72100) | | | | 1.38 | I | 15900 (70500) | 40 | 4E180 | 39 | | | | | | | | | |
| 1.40 | II | 16200 (72100) | | | | 1.50 | II | 15900 (70500) | 40 | 4E185 | 39 | | | | | | | | | |
| 1.40 | II | 16200 (72100) | | | | 1.69 | II | 15900 (70500) | 40 | 4E190 | 39 | (-) | | | | | | | | |
| 1.40 | II | 16200 (72100) | | | | 1.69 | II | 15900 (70500) | 40 | 4E195 | 39 | (-) | | | | | | | | |
| 1.38 | I | 29500 (131000) | | | | 1.38 | I | 29100 (129000) | 40 | 4F180 | 39 | | | | | | | | | |
| 1.50 | II | 29500 (131000) | | | | 1.50 | II | 29100 (129000) | 40 | 4F185 | 39 | | | | | | | | | |
| 1.69 | II | 29500 (131000) | | | | 1.69 | II | 29100 (129000) | 40 | 4F190 | 39 | (-) | | | | | | | | |
| 1.83 | II | 29500 (131000) | | | | 1.83 | II | 29100 (129000) | 40 | 4F195 | 39 | (-) | | | | | | | | |

Standard Mounting Selection Tables

**40 HP
(30 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | | | |
|--------------------|---------------|----------------|----------------|----------------|---------------------------|------|--------------------|----------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|---------------|----|------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | | |
| 31.9 | 73400 (8290) | | 1.00 | I | 11100 (49400) | 38.5 | 60800 (6870) | | 1.00 | I | 11200 (49800) | 40 | 4D175 | 46 | | | | | | |
| | | | 1.05 | I | 11100 (49400) | | | | 1.24 | I | 11200 (49800) | | | | | | 40 | 4D180 | 46 | |
| | | | 1.19 | I | 16500 (73200) | | | | 1.38 | I | 16200 (72000) | | | | | | 40 | 4E180 | 46 | |
| | | | 1.19 | I | 16500 (73200) | | | | 1.43 | II | 16200 (72000) | | | | | | 40 | 4E185 | 46 | |
| | | | 1.19 | I | 16500 (73200) | | | | 1.43 | II | 16200 (72000) | | | | | | 40 | 4E190 | 46 | (-) |
| | | | 1.19 | I | 16500 (73200) | | | | 1.43 | II | 16200 (72000) | | | | | | 40 | 4E195 | 46 | (-) |
| | | | 1.38 | I | 29000 (129000) | | | | 1.38 | I | 29500 (131000) | | | | | | 40 | 4F180 | 46 | |
| | | | 1.50 | II | 29000 (129000) | | | | 1.50 | II | 29500 (131000) | | | | | | 40 | 4F185 | 46 | |
| | | | 1.69 | II | 29000 (129000) | | | | 1.69 | II | 29500 (131000) | | | | | | 40 | 4F190 | 46 | (-) |
| | | | 1.83 | II | 29000 (129000) | | | | 1.83 | II | 29500 (131000) | | | | | | 40 | 4F195 | 46 | (-) |
| 27.6 | 84700 (9560) | | 0.91 | - | 7520 (33500) | 33.3 | 70100 (7920) | | 0.91 | - | 11100 (49600) | 40 | 4D175 | 53 | | | | | | |
| | | | 0.91 | - | 7520 (33500) | | | | 1.08 | I | 11100 (49600) | | | | | | 40 | 4D180 | 53 | |
| | | | 1.00 | I | 16600 (73800) | | | | 1.00 | I | 16400 (72900) | | | | | | 40 | 4E175 | 53 | |
| | | | 1.03 | I | 16600 (73800) | | | | 1.08 | I | 16400 (72900) | | | | | | 40 | 4E180 | 53 | |
| | | | 1.03 | I | 16600 (73800) | | | | 1.24 | I | 16400 (72900) | | | | | | 40 | 4E185 | 53 | |
| | | | 1.03 | I | 16600 (73800) | | | | 1.24 | I | 16400 (72900) | | | | | | 40 | 4E190 | 53 | (-) |
| | | | 1.03 | I | 16600 (73800) | | | | 1.24 | I | 16400 (72900) | | | | | | 40 | 4E195 | 53 | (-) |
| | | | 1.08 | I | 28500 (127000) | | | | 1.08 | I | 29100 (130000) | | | | | | 40 | 4F180 | 53 | |
| | | | 1.30 | I | 28500 (127000) | | | | 1.30 | I | 29100 (130000) | | | | | | 40 | 4F185 | 53 | |
| | | | 1.69 | II | 28500 (127000) | | | | 1.69 | II | 29100 (130000) | | | | | | 40 | 4F190 | 53 | (-) |
| 1.83 | II | 28500 (127000) | 1.83 | II | 29100 (130000) | 40 | 4F195 | 53 | (-) | | | | | | | | | | | |
| 24.4 | 95900 (10800) | | 0.80 | - | 16600 (74000) | 29.4 | 79500 (8980) | | 0.80 | - | 16500 (73600) | 40 | 4E175 | 60 | | | | | | |
| | | | 0.91 | - | 16600 (74000) | | | | 1.02 | I | 16500 (73600) | | | | | | 40 | 4E180 | 60 | |
| | | | 0.91 | - | 16600 (74000) | | | | 1.09 | I | 16500 (73600) | | | | | | 40 | 4E185 | 60 | |
| | | | 0.91 | - | 16600 (74000) | | | | 1.09 | I | 16500 (73600) | | | | | | 40 | 4E190 | 60 | (-) |
| | | | 0.91 | - | 16600 (74000) | | | | 1.09 | I | 16500 (73600) | | | | | | 40 | 4E195 | 60 | (-) |
| | | | 1.02 | I | 28000 (125000) | | | | 1.02 | I | 28700 (128000) | | | | | | 40 | 4F180 | 60 | |
| | | | 1.27 | I | 28000 (125000) | | | | 1.30 | I | 28700 (128000) | | | | | | 40 | 4F185 | 60 | |
| | | | 1.66 | II | 28000 (125000) | | | | 1.69 | II | 28700 (128000) | | | | | | 40 | 4F190 | 60 | (-) |
| | | | 1.66 | II | 28000 (125000) | | | | 1.83 | II | 28700 (128000) | | | | | | 40 | 4F195 | 60 | (-) |
| | | | 21.6 | 108000 (12200) | | | | | 0.80 | - | 16600 (73800) | | | | | | 26.0 | 89800 (10100) | | 0.97 |
| 0.80 | - | 16600 (73800) | | | | 0.97 | - | 16600 (73900) | 40 | 4E185 | 67 | | | | | | | | | |
| 0.80 | - | 16600 (73800) | | | | 0.97 | - | 16600 (73900) | 40 | 4E190 | 67 | | | | | | | | | |
| 0.80 | - | 16600 (73800) | | | | 0.97 | - | 16600 (73900) | 40 | 4E195 | 67 | | | | | | | | | |
| 1.00 | I | 27500 (122000) | | | | 1.00 | I | 28300 (126000) | 40 | 4F180 | 67 | | | | | | | | | |
| 1.27 | I | 27500 (122000) | | | | 1.30 | I | 28300 (126000) | 40 | 4F185 | 67 | | | | | | | | | |
| 1.37 | I | 27500 (122000) | | | | 1.37 | I | 28300 (126000) | 40 | 4F190 | 67 | | | | | | | | | |
| 1.47 | II | 27500 (122000) | | | | 1.60 | II | 28300 (126000) | 40 | 4F195 | 67 | | | | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

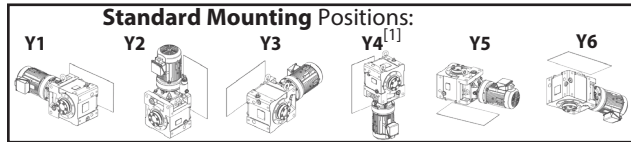
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

**40 HP
(30 kW)**



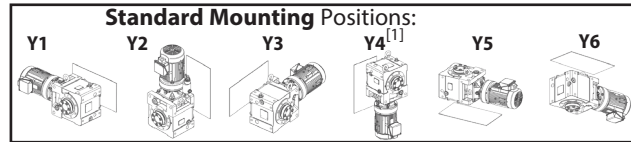
Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | |
|--------------------|----------------|-------|----------------|---------------------------|----------------|--------------------|----------------|-----------|----------------|---------------------------|----------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 19.7 | 119000 (13400) | | 1.00 | I | 27000 (120000) | 23.8 | 98200 (11100) | | 1.00 | I | 27900 (124000) | 40 | 4F180 | 74 | |
| | | | 1.27 | I | 27000 (120000) | | | | 1.30 | I | 27900 (124000) | | | | |
| | | | 1.34 | I | 27000 (120000) | | | | 1.37 | I | 27900 (124000) | | | | |
| | | | 1.34 | I | 27000 (120000) | | | | 1.60 | II | 27900 (124000) | | | | |
| 18.1 | 129000 (14600) | | 0.80 | - | 26600 (118000) | 21.9 | 107000 (12100) | | 0.80 | - | 27500 (123000) | 40 | 4F180 | 80 | |
| | | | 1.00 | I | 26600 (118000) | | | | 1.00 | I | 27500 (123000) | | | | |
| | | | 1.17 | I | 26600 (118000) | | | | 1.17 | I | 27500 (123000) | | | | |
| | | | 1.24 | I | 26600 (118000) | | | | 1.35 | I | 27500 (123000) | | | | |
| 16.6 | 141000 (15900) | | 0.80 | - | 26100 (116000) | 20.0 | 117000 (13200) | | 0.80 | - | 27100 (121000) | 40 | 4F180 | 88 | |
| | | | 1.00 | I | 26100 (116000) | | | | 1.00 | I | 27100 (121000) | | | | |
| | | | 1.13 | I | 26100 (116000) | | | | 1.17 | I | 27100 (121000) | | | | |
| | | | 1.13 | I | 26100 (116000) | | | | 1.35 | I | 27100 (121000) | | | | |
| 14.3 | 164000 (18500) | | 0.80 | - | 25100 (112000) | 17.2 | 136000 (15300) | | 0.80 | - | 26300 (117000) | 40 | 4F185 | 102 | |
| | | | 0.97 | - | 25100 (112000) | | | | 1.02 | I | 26300 (117000) | | | | |
| | | | 0.97 | - | 25100 (112000) | | | | 1.17 | I | 26300 (117000) | | | | |
| 12.9 | 181000 (20400) | | 0.81 | - | 24400 (108000) | 15.6 | 150000 (16900) | | 0.81 | - | 25700 (114000) | 40 | 4F190 | 112 | |
| | | | 0.88 | - | 24400 (108000) | | | | 1.00 | I | 25700 (114000) | | | | |

Standard Mounting Selection Tables

**50 HP
(37 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

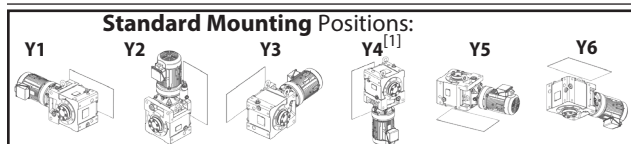
| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|---------------------------|---------------|--------------------|---------------|-----------|----------------|---------------------------|---------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 138 | 20900 (2360) | | 1.44 | II | 9280 (41300) | 167 | 17300 (1950) | | 1.44 | II | 8960 (39900) | 50 | 4D180 | 11 | (-),(#) |
| | | | 1.62 | II | 9280 (41300) | | | | 1.62 | II | 8960 (39900) | | | | |
| | | | 1.85 | II | 12600 (56100) | | | | 1.85 | II | 12100 (53800) | | | | |
| | | | 2.03 | III | 12600 (56100) | | | | 2.03 | III | 12100 (53800) | | | | |
| | | | 1.44 | II | 9610 (42700) | | | | 1.44 | II | 9330 (41500) | | | | |
| 113 | 25500 (2880) | | 1.44 | II | 9610 (42700) | 137 | 21100 (2380) | | 1.44 | II | 9330 (41500) | 50 | 4D180 | 13 | (-),(#) |
| | | | 1.62 | II | 9610 (42700) | | | | 1.62 | II | 9330 (41500) | | | | |
| | | | 1.85 | II | 13100 (58300) | | | | 1.85 | II | 12600 (56100) | | | | |
| | | | 2.03 | III | 13100 (58300) | | | | 2.03 | III | 12600 (56100) | | | | |
| 104 | 27800 (3150) | | 1.44 | II | 9730 (43300) | 125 | 23100 (2610) | | 1.44 | II | 9470 (42100) | 50 | 4D180 | 14 | (-),(#) |
| | | | 1.62 | II | 9730 (43300) | | | | 1.62 | II | 9470 (42100) | | | | |
| | | | 1.85 | II | 13300 (59300) | | | | 1.85 | II | 12800 (57100) | | | | |
| | | | 2.03 | III | 13300 (59300) | | | | 2.03 | III | 12800 (57100) | | | | |
| 90.6 | 31800 (3590) | | 1.44 | II | 9840 (43800) | 109 | 26400 (2980) | | 1.44 | II | 9600 (42700) | 50 | 4D180 | 16 | (-),(#) |
| | | | 1.62 | II | 9840 (43800) | | | | 1.62 | II | 9600 (42700) | | | | |
| | | | 1.85 | II | 13500 (60200) | | | | 1.85 | II | 13100 (58100) | | | | |
| | | | 2.03 | III | 13500 (60200) | | | | 2.03 | III | 13100 (58100) | | | | |
| | | | 1.44 | II | 9950 (44200) | | | | 1.44 | II | 9720 (43200) | | | | |
| 82.9 | 34800 (3930) | | 1.44 | II | 9950 (44200) | 100.0 | 28800 (3260) | | 1.44 | II | 9720 (43200) | 50 | 4D180 | 18 | (-),(#) |
| | | | 1.62 | II | 9950 (44200) | | | | 1.62 | II | 9720 (43200) | | | | |
| | | | 1.62 | II | 13800 (61300) | | | | 1.62 | II | 13300 (59200) | | | | |
| | | | 1.85 | II | 13800 (61200) | | | | 1.85 | II | 13300 (59100) | | | | |
| | | | 2.03 | III | 13800 (61200) | | | | 2.03 | III | 13300 (59100) | | | | |
| 69.0 | 41800 (4720) | | 1.12 | I | 10100 (45100) | 83.3 | 34600 (3910) | | 1.12 | I | 9970 (44300) | 50 | 4D180 | 21 | (-),(#) |
| | | | 1.22 | I | 10100 (45100) | | | | 1.22 | I | 9970 (44300) | | | | |
| | | | 1.37 | I | 14300 (63400) | | | | 1.37 | I | 13800 (61500) | | | | |
| | | | 1.49 | II | 14300 (63400) | | | | 1.49 | II | 13800 (61500) | | | | |
| | | | 1.12 | I | 10200 (45200) | | | | 1.12 | I | 10000 (44600) | | | | |
| 64.7 | 44500 (5030) | | 1.12 | I | 10200 (45200) | 78.1 | 36900 (4170) | | 1.12 | I | 10000 (44600) | 50 | 4D180 | 22 | (-),(#) |
| | | | 1.22 | I | 10200 (45200) | | | | 1.22 | I | 10000 (44600) | | | | |
| | | | 1.37 | I | 14400 (64000) | | | | 1.37 | I | 14000 (62200) | | | | |
| | | | 1.49 | II | 14400 (64000) | | | | 1.49 | II | 14000 (62200) | | | | |
| 59.2 | 48700 (5500) | | 1.12 | I | 10200 (45400) | 71.4 | 40400 (4560) | | 1.12 | I | 10100 (45000) | 50 | 4D180 | 25 | (-),(#) |
| | | | 1.22 | I | 10200 (45400) | | | | 1.22 | I | 10100 (45000) | | | | |
| | | | 1.22 | I | 14600 (64800) | | | | 1.22 | I | 14200 (63100) | | | | |
| | | | 1.37 | I | 14600 (64800) | | | | 1.37 | I | 14200 (63100) | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130..
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.
(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

**50 HP
(37 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|---------|--------------------|---------------|--------------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 51.8 | 55700 (6290) | | 1.12 | I | 10200 (45300) | 62.5 | 46100 (5210) | 1.12 | I | 10200 (45300) | 50 | 4D180 | 28 | (-),(#) | | | |
| | | | 1.22 | I | 10200 (45300) | | | 50 | 4D185 | 28 | (-),(#) | | | | | | |
| | | | 1.12 | I | 14800 (65800) | | | 50 | 4E180 | 28 | (-),(#) | | | | | | |
| | | | 1.22 | I | 14800 (65800) | | | 50 | 4E185 | 28 | (-),(#) | | | | | | |
| | | | 1.37 | I | 14800 (65800) | | | 50 | 4E190 | 28 | (-),(#) | | | | | | |
| | | | 1.49 | II | 14800 (65800) | | | 50 | 4E195 | 28 | (-),(#) | | | | | | |
| | | | 1.49 | II | 27600 (123000) | | | 50 | 4F195 | 28 | (-),(#) | | | | | | |
| 41.2 | 70000 (7910) | | 1.08 | I | 10100 (45000) | 49.7 | 58000 (6550) | 1.12 | I | 10200 (45400) | 50 | 4D180 | 35 | (#) | | | |
| | | | 1.12 | I | 15100 (67100) | | | 50 | 4E180 | 35 | (#) | | | | | | |
| | | | 1.22 | I | 15100 (67100) | | | 50 | 4E185 | 35 | (#) | | | | | | |
| | | | 1.24 | I | 15100 (67100) | | | 50 | 4E190 | 35 | (-),(#) | | | | | | |
| | | | 1.24 | I | 15100 (67100) | | | 50 | 4E195 | 35 | (-),(#) | | | | | | |
| | | | 1.22 | I | 28800 (128000) | | | 50 | 4F185 | 35 | (#) | | | | | | |
| | | | 1.37 | I | 28800 (128000) | | | 50 | 4F190 | 35 | (-),(#) | | | | | | |
| 1.49 | II | 28800 (128000) | 50 | 4F195 | 35 | (-),(#) | | | | | | | | | | | |
| 37.7 | 76600 (8650) | | 0.99 | - | 10000 (44600) | 45.5 | 63400 (7170) | 1.12 | I | 10200 (45300) | 50 | 4D180 | 39 | | | | |
| | | | 1.12 | I | 15200 (67400) | | | 50 | 4E180 | 39 | | | | | | | |
| | | | 1.14 | I | 15200 (67400) | | | 50 | 4E185 | 39 | | | | | | | |
| | | | 1.14 | I | 15200 (67400) | | | 50 | 4E190 | 39 | (-) | | | | | | |
| | | | 1.14 | I | 15200 (67400) | | | 50 | 4E195 | 39 | (-) | | | | | | |
| | | | 1.12 | I | 28900 (128000) | | | 50 | 4F180 | 39 | | | | | | | |
| | | | 1.22 | I | 28900 (128000) | | | 50 | 4F185 | 39 | | | | | | | |
| 1.37 | I | 28900 (128000) | 50 | 4F190 | 39 | (-) | | | | | | | | | | | |
| 1.49 | II | 28900 (128000) | 50 | 4F195 | 39 | (-) | | | | | | | | | | | |
| 31.9 | 90500 (10200) | | 0.96 | - | 15200 (67600) | 38.5 | 75000 (8470) | 1.12 | I | 15100 (67300) | 50 | 4E180 | 46 | | | | |
| | | | 0.96 | - | 15200 (67600) | | | 50 | 4E185 | 46 | | | | | | | |
| | | | 0.96 | - | 15200 (67600) | | | 50 | 4E190 | 46 | (-) | | | | | | |
| | | | 0.96 | - | 15200 (67600) | | | 50 | 4E195 | 46 | (-) | | | | | | |
| | | | 1.12 | I | 28300 (126000) | | | 50 | 4F180 | 46 | | | | | | | |
| | | | 1.22 | I | 28300 (126000) | | | 50 | 4F185 | 46 | | | | | | | |
| | | | 1.37 | I | 28300 (126000) | | | 50 | 4F190 | 46 | (-) | | | | | | |
| 1.49 | II | 28300 (126000) | 50 | 4F195 | 46 | (-) | | | | | | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

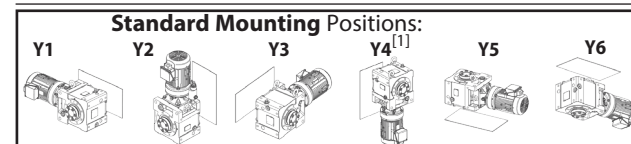
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Standard Mounting Selection Tables

**50 HP
(37 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|----------------|----------------|----------------|--------------|---------------------------|------|--------------------|---------------|--------------|----------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 27.6 | 104000 (11800) | | 0.83 | - | 15100 (67300) | 33.3 | 86500 (9770) | 0.88 | - | 15200 (67600) | 50 | 4E180 | 53 | | | | |
| | | | 0.83 | - | 15100 (67300) | | | 50 | 4E185 | 53 | | | | | | | |
| | | | 0.83 | - | 15100 (67300) | | | 50 | 4E190 | 53 | (-) | | | | | | |
| | | | 0.83 | - | 15100 (67300) | | | 50 | 4E195 | 53 | (-) | | | | | | |
| | | | 0.88 | - | 27700 (123000) | | | 50 | 4F180 | 53 | | | | | | | |
| | | | 1.05 | I | 27700 (123000) | | | 50 | 4F185 | 53 | | | | | | | |
| | | | 1.37 | I | 27700 (123000) | | | 50 | 4F190 | 53 | (-) | | | | | | |
| 1.49 | II | 27700 (123000) | 50 | 4F195 | 53 | (-) | | | | | | | | | | | |
| 24.4 | 118000 (13400) | | 0.83 | - | 27100 (120000) | 29.4 | 98000 (11100) | 0.83 | - | 27900 (124000) | 50 | 4F180 | 60 | | | | |
| | | | 1.03 | I | 27100 (120000) | | | 50 | 4F185 | 60 | | | | | | | |
| | | | 1.35 | I | 27100 (120000) | | | 50 | 4F190 | 60 | (-) | | | | | | |
| | | | 1.35 | I | 27100 (120000) | | | 50 | 4F195 | 60 | (-) | | | | | | |
| 21.6 | 134000 (15100) | | 0.81 | - | 26400 (117000) | 26.0 | 111000 (12500) | 0.81 | - | 27400 (122000) | 50 | 4F180 | 67 | | | | |
| | | | 1.03 | I | 26400 (117000) | | | 50 | 4F185 | 67 | | | | | | | |
| | | | 1.11 | I | 26400 (117000) | | | 50 | 4F190 | 67 | | | | | | | |
| | | | 1.19 | I | 26400 (117000) | | | 50 | 4F195 | 67 | | | | | | | |
| 19.7 | 146000 (16500) | | 0.81 | - | 25900 (115000) | 23.8 | 121000 (13700) | 0.81 | - | 26900 (120000) | 50 | 4F180 | 74 | | | | |
| | | | 1.03 | I | 25900 (115000) | | | 50 | 4F185 | 74 | | | | | | | |
| | | | 1.09 | I | 25900 (115000) | | | 50 | 4F190 | 74 | | | | | | | |
| | | | 1.09 | I | 25900 (115000) | | | 50 | 4F195 | 74 | | | | | | | |
| 18.1 | 159000 (18000) | | 0.81 | - | 25300 (113000) | 21.9 | 132000 (14900) | 0.81 | - | 26500 (118000) | 50 | 4F185 | 80 | | | | |
| | | | 0.95 | - | 25300 (113000) | | | 50 | 4F190 | 80 | | | | | | | |
| | | | 1.00 | I | 25300 (113000) | | | 50 | 4F195 | 80 | | | | | | | |
| 16.6 | 174000 (19700) | | 0.81 | - | 24600 (110000) | 20.0 | 144000 (16300) | 0.81 | - | 25900 (115000) | 50 | 4F185 | 88 | | | | |
| | | | 0.92 | - | 24600 (110000) | | | 50 | 4F190 | 88 | | | | | | | |
| | | | 0.92 | - | 24600 (110000) | | | 50 | 4F195 | 88 | | | | | | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.

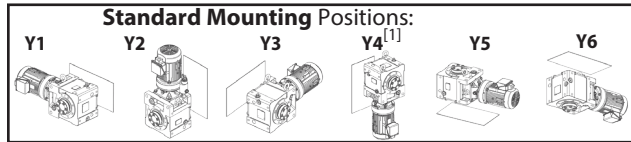
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

(-) = For Inverter Operation, starting condition may require ambient temperature of 5° C or higher.

Standard Mounting Selection Tables

**60 HP
(45 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

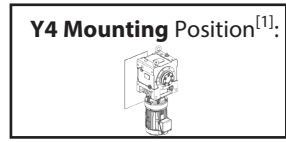
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|----------------|-------|----------------|------------|---------------------------|-------|--------------------|---------------|-------|----------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 138 | 25400 (2870) | | 1.52 | II | 12300 (54600) | 167 | 21000 (2380) | | 1.52 | II | 11800 (52600) | 60 | 4E190 | 11 | # | | |
| | | | 1.67 | II | 12300 (54600) | | | | 1.67 | II | 11800 (52600) | | | | | | |
| 113 | 31000 (3500) | | 1.52 | II | 12700 (56400) | 137 | 25700 (2900) | | 1.52 | II | 12300 (54500) | 60 | 4E190 | 13 | # | | |
| | | | 1.67 | II | 12700 (56400) | | | | 1.67 | II | 12300 (54500) | | | | | | |
| 104 | 33900 (3830) | | 1.52 | II | 12900 (57300) | 125 | 28100 (3170) | | 1.52 | II | 12500 (55500) | 60 | 4E190 | 14 | # | | |
| | | | 1.67 | II | 12900 (57300) | | | | 1.67 | II | 12500 (55500) | | | | | | |
| 90.6 | 38700 (4370) | | 1.52 | II | 13000 (58000) | 109 | 32100 (3620) | | 1.52 | II | 12700 (56300) | 60 | 4E190 | 16 | # | | |
| | | | 1.67 | II | 13000 (58000) | | | | 1.67 | II | 12700 (56300) | | | | | | |
| 82.9 | 42300 (4780) | | 1.52 | II | 13200 (58800) | 100.0 | 35100 (3960) | | 1.52 | II | 12800 (57200) | 60 | 4E190 | 18 | # | | |
| | | | 1.67 | II | 13200 (58800) | | | | 1.67 | II | 12800 (57200) | | | | | | |
| | | | 1.67 | II | 24100 (107000) | | | | 1.67 | II | 23100 (103000) | | | | | | |
| 69.0 | 50800 (5740) | | 1.12 | I | 13600 (60400) | 83.3 | 42100 (4750) | | 1.12 | I | 13300 (59100) | 60 | 4E190 | 21 | # | | |
| | | | 1.22 | I | 13600 (60400) | | | | 1.22 | I | 13300 (59100) | | | | | | |
| 64.7 | 54200 (6120) | | 1.12 | I | 13700 (60800) | 78.1 | 44900 (5070) | | 1.12 | I | 13400 (59600) | 60 | 4E190 | 22 | # | | |
| | | | 1.22 | I | 13700 (60800) | | | | 1.22 | I | 13400 (59600) | | | | | | |
| 59.2 | 59300 (6690) | | 1.12 | I | 13800 (61300) | 71.4 | 49100 (5550) | | 1.12 | I | 13500 (60200) | 60 | 4E190 | 25 | # | | |
| | | | 1.22 | I | 13800 (61300) | | | | 1.22 | I | 13500 (60200) | | | | | | |
| 51.8 | 67700 (7650) | | 1.12 | I | 13900 (61900) | 62.5 | 56100 (6340) | | 1.12 | I | 13700 (61000) | 60 | 4E190 | 28 | # | | |
| | | | 1.22 | I | 13900 (61900) | | | | 1.22 | I | 13700 (61000) | | | | | | |
| | | | 1.22 | I | 26800 (119000) | | | | 1.22 | I | 25800 (115000) | | | | | | |
| 41.2 | 85100 (9620) | | 1.02 | I | 14000 (62100) | 49.7 | 70500 (7970) | | 1.12 | I | 13900 (62000) | 60 | 4E190 | 35 | # | | |
| | | | 1.02 | I | 14000 (62100) | | | | 1.22 | I | 13900 (62000) | | | | | | |
| | | | 1.12 | I | 27800 (124000) | | | | 1.12 | I | 26900 (120000) | | | | | | |
| | | | 1.22 | I | 27800 (124000) | | | | 1.22 | I | 26900 (120000) | | | | | | |
| 37.7 | 93100 (10500) | | 0.93 | - | 13900 (62000) | 45.5 | 77200 (8720) | | 1.12 | I | 14000 (62100) | 60 | 4E190 | 39 | # | | |
| | | | 0.93 | - | 13900 (62000) | | | | 1.13 | I | 14000 (62100) | | | | | | |
| | | | 1.12 | I | 28100 (125000) | | | | 1.12 | I | 27400 (122000) | | | | | | |
| | | | 1.22 | I | 28100 (125000) | | | | 1.22 | I | 27400 (122000) | | | | | | |
| 31.9 | 110000 (12400) | | 1.12 | I | 27400 (122000) | 38.5 | 91200 (10300) | | 1.12 | I | 28200 (125000) | 60 | 4F190 | 46 | # | | |
| | | | 1.22 | I | 27400 (122000) | | | | 1.22 | I | 28200 (125000) | | | | | | |
| 27.6 | 127000 (14300) | | 1.12 | I | 26700 (119000) | 33.3 | 105000 (11900) | | 1.12 | I | 27600 (123000) | 60 | 4F190 | 53 | # | | |
| | | | 1.22 | I | 26700 (119000) | | | | 1.22 | I | 27600 (123000) | | | | | | |
| 24.4 | 144000 (16300) | | 1.11 | I | 25900 (115000) | 29.4 | 119000 (13500) | | 1.12 | I | 27000 (120000) | 60 | 4F190 | 60 | # | | |
| | | | 1.11 | I | 25900 (115000) | | | | 1.22 | I | 27000 (120000) | | | | | | |
| 21.6 | 163000 (18400) | | 0.91 | - | 25100 (112000) | 26.0 | 135000 (15200) | | 0.91 | - | 26300 (117000) | 60 | 4F190 | 67 | # | | |
| | | | 0.98 | - | 25100 (112000) | | | | 1.07 | I | 26300 (117000) | | | | | | |
| 19.7 | 178000 (20100) | | 0.90 | - | 24500 (109000) | 23.8 | 147000 (16600) | | 0.91 | - | 25800 (115000) | 60 | 4F190 | 74 | # | | |
| | | | 0.90 | - | 24500 (109000) | | | | 1.07 | I | 25800 (115000) | | | | | | |
| 18.1 | 193000 (21900) | | 0.82 | - | 21100 (94000) | 21.9 | 160000 (18100) | | 0.90 | - | 25200 (112000) | 60 | 4F195 | 80 | # | | |

Notes: [1] For Y4 Double Reductions (4XXXDX) refer to the above table; for Y4 single reduction refer to tables on pages 2.91-2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):
All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.
(#) = Mounting positions Y2, F2, G2, K2, V2, W2 operation is limited to 75 %ED (duty cycle) for a 10 minute total cycle (7.5 minutes max. on time).

Y4 Mounting Single Reduction Selection Tables

**1/4 HP
(0.2 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|----------------|--------------|---------------------------|-------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 8.12 | 1920 (217) | | 2.80 | III | 6090 (27100) | 9.80 | 1590 (180) | | 2.80 | III | 6110 (27200) | 02 | 4A100 | 179 | (a) | | |
| 7.02 | 2220 (251) | | 2.58 | III | 6070 (27000) | 8.47 | 1840 (208) | | 2.58 | III | 6090 (27100) | 02 | 4A100 | 207 | (a) | | |
| 5.84 | 2670 (302) | | 2.18 | III | 6030 (26800) | 7.04 | 2210 (250) | | 2.18 | III | 6070 (27000) | 02 | 4A100 | 249 | (a) | | |
| | | | 2.53 | III | 6030 (26800) | | | | 2.81 | III | 6070 (27000) | | | | | | |
| 4.76 | 3270 (370) | | 2.17 | III | 5960 (26500) | 5.75 | 2710 (306) | | 2.17 | III | 6020 (26800) | 02 | 4A100 | 305 | (a) | | |
| | | | 2.51 | III | 5960 (26500) | | | | 2.83 | III | 6020 (26800) | | | | | | |
| 3.48 | 4480 (506) | | 1.05 | I | 5790 (25800) | 4.20 | 3710 (419) | | 1.05 | I | 5910 (26300) | 02 | 4A100 | 417 | (a) | | |
| | | | 1.43 | II | 5790 (25800) | | | | 1.43 | II | 5910 (26300) | | | | | | |

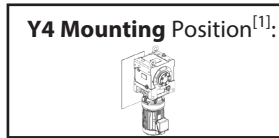
Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Selection Tables

Selection Tables

Y4 Mounting Single Reduction Selection Tables

**1/3 HP
(0.25 kW)**



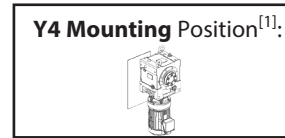
Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 9.63 | 2020 | (228) | 3.12 | III | 6080 | (27000) | 11.6 | 1680 | (189) | 3.12 | III | 6100 | (27100) | 03 | 4A100 | 151 | (a) |
| 8.12 | 2400 | (271) | 2.24 | III | 6050 | (26900) | 9.80 | 1990 | (225) | 2.24 | III | 6080 | (27100) | 03 | 4A100 | 179 | (a) |
| | | | 3.10 | III | 6050 | (26900) | | | | 3.10 | III | 6080 | (27100) | | | | |
| 7.02 | 2770 | (313) | 2.06 | III | 6020 | (26800) | 8.47 | 2300 | (260) | 2.06 | III | 6060 | (27000) | 03 | 4A100 | 207 | (a) |
| | | | 2.72 | III | 6020 | (26800) | | | | 2.83 | III | 6060 | (27000) | | | | |
| 5.84 | 3340 | (377) | 1.74 | II | 5950 | (26500) | 7.04 | 2770 | (313) | 1.74 | II | 6020 | (26800) | 03 | 4A100 | 249 | (a) |
| | | | 2.02 | III | 5950 | (26500) | | | | 2.24 | III | 6020 | (26800) | | | | |
| 4.76 | 4090 | (462) | 1.73 | II | 5850 | (26000) | 5.75 | 3390 | (383) | 1.73 | II | 5950 | (26500) | 03 | 4A100 | 305 | (a) |
| | | | 2.01 | III | 5850 | (26000) | | | | 2.26 | III | 5950 | (26500) | | | | |
| 3.48 | 5600 | (632) | 0.84 | - | 5580 | (24800) | 4.20 | 4640 | (524) | 0.84 | - | 5760 | (25600) | 03 | 4A100 | 417 | (a) |
| | | | 1.15 | I | 5580 | (24800) | | | | 1.15 | I | 5760 | (25600) | | | | |

Y4 Mounting Single Reduction Selection Tables

**1/2 HP
(0.4 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

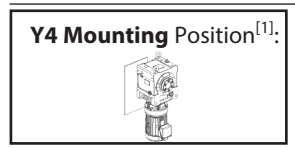
| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 18.1 | 1720 | (194) | 3.17 | III | 6100 | (27100) | 21.9 | 1430 | (161) | 3.17 | III | 6120 | (27200) | 05 | 4A100 | 80 | (a) |
| 16.6 | 1880 | (213) | 3.17 | III | 6090 | (27100) | 20.0 | 1560 | (176) | 3.17 | III | 6110 | (27200) | 05 | 4A100 | 88 | (a) |
| 14.3 | 2180 | (247) | 3.03 | III | 6070 | (27000) | 17.2 | 1810 | (204) | 3.03 | III | 6090 | (27100) | 05 | 4A100 | 102 | (a) |
| 12.9 | 2410 | (272) | 2.44 | III | 6050 | (26900) | 15.6 | 2000 | (225) | 2.44 | III | 6080 | (27100) | 05 | 4A100 | 112 | (a) |
| | | | 3.00 | III | 6050 | (26900) | | | | 3.00 | III | 6080 | (27100) | | | | |
| 11.8 | 2630 | (298) | 2.44 | III | 6030 | (26800) | 14.3 | 2180 | (247) | 2.44 | III | 6070 | (27000) | 05 | 4A100 | 123 | (a) |
| | | | 3.00 | III | 6030 | (26800) | | | | 3.00 | III | 6070 | (27000) | | | | |
| 9.63 | 3240 | (366) | 1.95 | II | 5970 | (26500) | 11.6 | 2680 | (303) | 1.95 | II | 6020 | (26800) | 05 | 4A100 | 151 | (a) |
| | | | 2.71 | III | 5970 | (26500) | | | | 2.71 | III | 6020 | (26800) | | | | |
| 8.12 | 3840 | (434) | 1.40 | II | 5890 | (26200) | 9.80 | 3180 | (359) | 1.40 | II | 5970 | (26600) | 05 | 4A100 | 179 | (a) |
| | | | 1.94 | II | 5890 | (26200) | | | | 1.94 | II | 5970 | (26600) | | | | |
| | | | 2.36 | III | 5890 | (26200) | | | | 2.36 | III | 5970 | (26600) | | | | |
| | | | 2.78 | III | 5890 | (26200) | | | | 2.78 | III | 5970 | (26600) | | | | |
| 7.02 | 4440 | (502) | 1.29 | I | 5800 | (25800) | 8.47 | 3680 | (416) | 1.29 | I | 5910 | (26300) | 05 | 4A100 | 207 | (a) |
| | | | 1.70 | II | 5800 | (25800) | | | | 1.77 | II | 5910 | (26300) | | | | |
| | | | 2.15 | III | 5800 | (25800) | | | | 2.15 | III | 5910 | (26300) | | | | |
| | | | 2.53 | III | 5800 | (25800) | | | | 2.53 | III | 5910 | (26300) | | | | |
| 5.84 | 5340 | (604) | 1.09 | I | 5630 | (25000) | 7.04 | 4430 | (500) | 1.09 | I | 5800 | (25800) | 05 | 4A100 | 249 | (a) |
| | | | 1.26 | I | 5630 | (25000) | | | | 1.40 | II | 5800 | (25800) | | | | |
| | | | 1.67 | II | 5630 | (25000) | | | | 1.67 | II | 5800 | (25800) | | | | |
| | | | 1.89 | II | 5630 | (25000) | | | | 1.89 | II | 5800 | (25800) | | | | |
| | | | 2.14 | III | 5630 | (25000) | | | | 2.14 | III | 5800 | (25800) | | | | |
| | | | 2.39 | III | 9860 | (43900) | | | | 2.39 | III | 9920 | (44100) | | | | |
| 4.76 | 6550 | (740) | 1.08 | I | 5350 | (23800) | 5.75 | 5420 | (613) | 1.08 | I | 5610 | (25000) | 05 | 4A100 | 305 | (a) |
| | | | 1.26 | I | 5350 | (23800) | | | | 1.41 | II | 5610 | (25000) | | | | |
| | | | 1.65 | II | 5350 | (23800) | | | | 1.65 | II | 5610 | (25000) | | | | |
| | | | 1.74 | II | 5350 | (23800) | | | | 1.74 | II | 5610 | (25000) | | | | |
| | | | 2.36 | III | 9760 | (43400) | | | | 2.36 | III | 9850 | (43800) | | | | |
| 2.57 | III | 9760 | (43400) | 2.83 | III | 9850 | (43800) | | | | | | | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

3/4 HP
(0.55 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

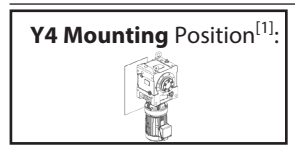
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 18.1 | 2360 | (267) | 2.31 | III | 6050 | (26900) | 21.9 | 1960 | (221) | 2.31 | III | 6080 | (27100) | 08 | 4A100 | 80 | (a) |
| | | | 3.04 | III | 6050 | (26900) | | | | 3.04 | III | 6080 | (27100) | 08 | 4A105 | 80 | (a) |
| 16.6 | 2590 | (292) | 2.31 | III | 6030 | (26800) | 20.0 | 2140 | (242) | 2.31 | III | 6070 | (27000) | 08 | 4A100 | 88 | (a) |
| | | | 3.04 | III | 6030 | (26800) | | | | 3.04 | III | 6070 | (27000) | 08 | 4A105 | 88 | (a) |
| 14.3 | 3000 | (339) | 2.20 | III | 5990 | (26700) | 17.2 | 2490 | (281) | 2.20 | III | 6040 | (26900) | 08 | 4A100 | 102 | (a) |
| | | | 2.89 | III | 5990 | (26700) | | | | 2.89 | III | 6040 | (26900) | 08 | 4A105 | 102 | (a) |
| 12.9 | 3310 | (374) | 1.77 | II | 5960 | (26500) | 15.6 | 2740 | (310) | 1.77 | II | 6020 | (26800) | 08 | 4A100 | 112 | (a) |
| | | | 2.18 | III | 5960 | (26500) | | | | 2.18 | III | 6020 | (26800) | 08 | 4A105 | 112 | (a) |
| | | | 2.73 | III | 5960 | (26500) | | | | 2.73 | III | 6020 | (26800) | 08 | 4A110 | 112 | (a) |
| 11.8 | 3620 | (409) | 1.77 | II | 5920 | (26300) | 14.3 | 3000 | (339) | 1.77 | II | 5990 | (26700) | 08 | 4A100 | 123 | (a) |
| | | | 2.18 | III | 5920 | (26300) | | | | 2.18 | III | 5990 | (26700) | 08 | 4A105 | 123 | (a) |
| | | | 2.73 | III | 5920 | (26300) | | | | 2.73 | III | 5990 | (26700) | 08 | 4A110 | 123 | (a) |
| | | | 3.15 | III | 5920 | (26300) | | | | 3.15 | III | 5990 | (26700) | 08 | 4A115 | 123 | (a) |
| 9.63 | 4450 | (503) | 1.42 | II | 5800 | (25800) | 11.6 | 3690 | (416) | 1.42 | II | 5910 | (26300) | 08 | 4A100 | 151 | (a) |
| | | | 1.97 | II | 5800 | (25800) | | | | 1.97 | II | 5910 | (26300) | 08 | 4A105 | 151 | (a) |
| | | | 2.36 | III | 5800 | (25800) | | | | 2.36 | III | 5910 | (26300) | 08 | 4A110 | 151 | (a) |
| | | | 2.57 | III | 5800 | (25800) | | | | 2.57 | III | 5910 | (26300) | 08 | 4A115 | 151 | (a) |
| 8.12 | 5280 | (596) | 1.02 | I | 5640 | (25100) | 9.80 | 4370 | (494) | 1.02 | I | 5810 | (25800) | 08 | 4A100 | 179 | (a) |
| | | | 1.41 | II | 5640 | (25100) | | | | 1.41 | II | 5810 | (25800) | 08 | 4A105 | 179 | (a) |
| | | | 1.72 | II | 5640 | (25100) | | | | 1.72 | II | 5810 | (25800) | 08 | 4A110 | 179 | (a) |
| | | | 2.02 | III | 5640 | (25100) | | | | 2.02 | III | 5810 | (25800) | 08 | 4A115 | 179 | (a) |
| | | | 2.16 | III | 5640 | (25100) | | | | 2.16 | III | 5810 | (25800) | 08 | 4A120 | 179 | (a) |
| | | | 2.96 | III | 9860 | (43900) | | | | 3.12 | III | 9920 | (44100) | 08 | 4B120 | 179 | (a) |
| 7.02 | 6100 | (690) | 0.94 | - | 5460 | (24300) | 8.47 | 5060 | (571) | 0.94 | - | 5690 | (25300) | 08 | 4A100 | 207 | (a) |
| | | | 1.24 | I | 5460 | (24300) | | | | 1.29 | I | 5690 | (25300) | 08 | 4A105 | 207 | (a) |
| | | | 1.56 | II | 5460 | (24300) | | | | 1.56 | II | 5690 | (25300) | 08 | 4A110 | 207 | (a) |
| | | | 1.84 | II | 5460 | (24300) | | | | 1.84 | II | 5690 | (25300) | 08 | 4A115 | 207 | (a) |
| | | | 1.87 | II | 5460 | (24300) | | | | 1.87 | II | 5690 | (25300) | 08 | 4A120 | 207 | (a) |
| | | | 2.37 | III | 9800 | (43600) | | | | 2.37 | III | 9880 | (43900) | 08 | 4B120 | 207 | (a) |
| | | | 2.95 | III | 9800 | (43600) | | | | 2.95 | III | 9880 | (43900) | 08 | 4B125 | 207 | (a) |
| 5.84 | 7350 | (830) | 0.92 | - | 5120 | (22800) | 7.04 | 6090 | (688) | 1.02 | I | 5470 | (24300) | 08 | 4A105 | 249 | (a) |
| | | | 1.22 | I | 5120 | (22800) | | | | 1.22 | I | 5470 | (24300) | 08 | 4A110 | 249 | (a) |
| | | | 1.38 | I | 5120 | (22800) | | | | 1.38 | I | 5470 | (24300) | 08 | 4A115 | 249 | (a) |
| | | | 1.55 | II | 5120 | (22800) | | | | 1.55 | II | 5470 | (24300) | 08 | 4A120 | 249 | (a) |
| | | | 1.74 | II | 9690 | (43100) | | | | 1.74 | II | 9800 | (43600) | 08 | 4B120 | 249 | (a) |
| | | | 2.07 | III | 9690 | (43100) | | | | 2.18 | III | 9800 | (43600) | 08 | 4B125 | 249 | (a) |
| | | | 2.75 | III | 9690 | (43100) | | | | 2.75 | III | 9800 | (43600) | 08 | 4B140 | 249 | (a) |
| | | | 3.10 | III | 9690 | (43100) | | | | 3.10 | III | 9800 | (43600) | 08 | 4B160 | 249 | (a), (-) |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

3/4 HP
(0.55 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 4.76 | 9000 | (1020) | 0.91 | - | 4520 | (20100) | 5.75 | 7460 | (843) | 1.03 | I | 5090 | (22600) | 08 | 4A105 | 305 | (a) |
| | | | 1.20 | I | 4520 | (20100) | | | | 1.20 | I | 5090 | (22600) | 08 | 4A110 | 305 | (a) |
| | | | 1.27 | I | 4520 | (20100) | | | | 1.27 | I | 5090 | (22600) | 08 | 4A115 | 305 | (a) |
| | | | 1.72 | II | 9500 | (42300) | | | | 1.72 | II | 9680 | (43000) | 08 | 4B120 | 305 | (a) |
| | | | 1.87 | II | 9500 | (42300) | | | | 2.05 | III | 9680 | (43000) | 08 | 4B125 | 305 | (a) |
| | | | 2.53 | III | 9500 | (42300) | | | | 2.53 | III | 9680 | (43000) | 08 | 4B140 | 305 | (a) |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

1 HP
(0.75 kW)



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction,Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

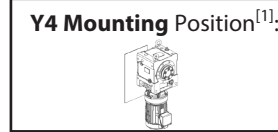
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | VFD ^[1] | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|--------------------|------------------|--------------|--------------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 69.0 | 847 | (96) | 3.13 | III | 4930 | (21900) | 83.3 | 701 | (79) | 3.13 | III | 4670 | (20800) | 1 | 4A100 | 21 | |
| 51.8 | 1130 | (128) | 3.13 | III | 5340 | (23800) | 62.5 | 935 | (106) | 3.13 | III | 5070 | (22500) | 1 | 4A100 | 28 | |
| 41.2 | 1420 | (160) | 3.13 | III | 5690 | (25300) | 49.7 | 1180 | (133) | 3.13 | III | 5400 | (24000) | 1 | 4A100 | 35 | |
| 37.7 | 1550 | (175) | 3.13 | III | 5830 | (26000) | 45.5 | 1290 | (145) | 3.13 | III | 5540 | (24600) | 1 | 4A100 | 39 | |
| 31.9 | 1830 | (207) | 3.13 | III | 6090 | (27100) | 38.5 | 1520 | (172) | 3.13 | III | 5800 | (25800) | 1 | 4A100 | 46 | |
| 27.6 | 2120 | (239) | 3.13 | III | 6070 | (27000) | 33.3 | 1750 | (198) | 3.13 | III | 6030 | (26800) | 1 | 4A100 | 53 | |
| 24.4 | 2400 | (271) | 2.65 | III | 6050 | (26900) | 29.4 | 1990 | (225) | 2.65 | III | 6080 | (27100) | 1 | 4A100 | 60 | |
| 21.6 | 2710 | (306) | 2.54 | III | 6020 | (26800) | 26.0 | 2240 | (254) | 2.57 | III | 6060 | (27000) | 1 | 4A100 | 67 | |
| | | | 3.04 | III | 6020 | (26800) | | | | 3.11 | III | 6060 | (27000) | | 1 | 4A105 | 67 |
| 19.7 | 2960 | (335) | 2.54 | III | 6000 | (26700) | 23.8 | 2450 | (277) | 2.57 | III | 6050 | (26900) | 1 | 4A100 | 74 | |
| | | | 3.04 | III | 6000 | (26700) | | | | 3.11 | III | 6050 | (26900) | | 1 | 4A105 | 74 |
| 18.1 | 3220 | (364) | 1.69 | II | 5970 | (26500) | 21.9 | 2670 | (302) | 1.69 | II | 6030 | (26800) | 1 | 4A100 | 80 | |
| | | | 2.23 | III | 5970 | (26500) | | | | 2.23 | III | 6030 | (26800) | | 1 | 4A105 | 80 |
| | | | 2.55 | III | 5970 | (26500) | | | | 2.55 | III | 6030 | (26800) | | 1 | 4A110 | 80 |
| | | | 2.96 | III | 5970 | (26500) | | | | 2.96 | III | 6030 | (26800) | | 1 | 4A115 | 80 |
| 16.6 | 3530 | (399) | 1.69 | II | 5930 | (26400) | 20.0 | 2920 | (330) | 1.69 | II | 6000 | (26700) | 1 | 4A100 | 88 | |
| | | | 2.23 | III | 5930 | (26400) | | | | 2.23 | III | 6000 | (26700) | | 1 | 4A105 | 88 |
| | | | 2.55 | III | 5930 | (26400) | | | | 2.55 | III | 6000 | (26700) | | 1 | 4A110 | 88 |
| | | | 2.96 | III | 5930 | (26400) | | | | 2.96 | III | 6000 | (26700) | | 1 | 4A115 | 88 |
| 14.3 | 4090 | (462) | 1.61 | II | 5850 | (26000) | 17.2 | 3390 | (383) | 1.61 | II | 5950 | (26500) | 1 | 4A100 | 102 | |
| | | | 2.12 | III | 5850 | (26000) | | | | 2.12 | III | 5950 | (26500) | | 1 | 4A105 | 102 |
| | | | 2.54 | III | 5850 | (26000) | | | | 2.54 | III | 5950 | (26500) | | 1 | 4A110 | 102 |
| | | | 2.79 | III | 5850 | (26000) | | | | 2.79 | III | 5950 | (26500) | | 1 | 4A115 | 102 |
| 12.9 | 4510 | (510) | 1.30 | I | 5780 | (25700) | 15.6 | 3740 | (423) | 1.30 | I | 5900 | (26300) | 1 | 4A100 | 112 | |
| | | | 1.60 | II | 5780 | (25700) | | | | 1.60 | II | 5900 | (26300) | | 1 | 4A105 | 112 |
| | | | 2.00 | III | 5780 | (25700) | | | | 2.00 | III | 5900 | (26300) | | 1 | 4A110 | 112 |
| | | | 2.41 | III | 5780 | (25700) | | | | 2.41 | III | 5900 | (26300) | | 1 | 4A115 | 112 |
| | | | 2.53 | III | 5780 | (25700) | | | | 2.53 | III | 5900 | (26300) | | 1 | 4A120 | 112 |
| | | | 3.17 | III | 9910 | (44100) | | | | 3.33 | III | 9960 | (44300) | | 1 | 4B120 | 112 |
| 11.8 | 4940 | (558) | 1.30 | I | 5710 | (25400) | 14.3 | 4090 | (462) | 1.30 | I | 5850 | (26000) | 1 | 4A100 | 123 | |
| | | | 1.60 | II | 5710 | (25400) | | | | 1.60 | II | 5850 | (26000) | | 1 | 4A105 | 123 |
| | | | 2.00 | III | 5710 | (25400) | | | | 2.00 | III | 5850 | (26000) | | 1 | 4A110 | 123 |
| | | | 2.31 | III | 5710 | (25400) | | | | 2.31 | III | 5850 | (26000) | | 1 | 4A115 | 123 |
| | | | 3.17 | III | 9890 | (44000) | | | | 3.33 | III | 9940 | (44200) | | 1 | 4B120 | 123 |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

1 HP
(0.75 kW)



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction,Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |


| 50Hz | | | | | 60 Hz | | | | | Selection | | | VFD ^[1] | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------------------|------------------|--------------|--------------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 9.63 | 6070 | (685) | 1.04 | I | 5470 | (24300) | 11.6 | 5030 | (568) | 1.04 | I | 5690 | (25300) | 1 | 4A100 | 151 | |
| | | | 1.45 | II | 5470 | (24300) | | | | 1.45 | II | 5690 | (25300) | | 1 | 4A105 | 151 |
| | | | 1.73 | II | 5470 | (24300) | | | | 1.73 | II | 5690 | (25300) | | 1 | 4A110 | 151 |
| | | | 1.88 | II | 5470 | (24300) | | | | 1.88 | II | 5690 | (25300) | | 1 | 4A115 | 151 |
| | | | 2.55 | III | 9800 | (43600) | | | | 2.55 | III | 9880 | (44000) | | 1 | 4B120 | 151 |
| 8.12 | 7200 | (813) | 1.03 | I | 5170 | (23000) | 9.80 | 5960 | (674) | 1.03 | I | 5490 | (24400) | 1 | 4A105 | 179 | |
| | | | 1.26 | I | 5170 | (23000) | | | | 1.26 | I | 5490 | (24400) | | 1 | 4A110 | 179 |
| | | | 1.48 | II | 5170 | (23000) | | | | 1.48 | II | 5490 | (24400) | | 1 | 4A115 | 179 |
| | | | 1.59 | II | 5170 | (23000) | | | | 1.59 | II | 5490 | (24400) | | 1 | 4A120 | 179 |
| | | | 2.17 | III | 9700 | (43200) | | | | 2.17 | III | 9810 | (43600) | | 1 | 4B120 | 179 |
| 7.02 | 8320 | (940) | 0.91 | - | 4790 | (21300) | 8.47 | 6900 | (779) | 0.94 | - | 5250 | (23400) | 1 | 4A105 | 207 | |
| | | | 1.15 | I | 4790 | (21300) | | | | 1.15 | I | 5250 | (23400) | | 1 | 4A110 | 207 |
| | | | 1.35 | I | 4790 | (21300) | | | | 1.35 | I | 5250 | (23400) | | 1 | 4A115 | 207 |
| | | | 1.37 | I | 4790 | (21300) | | | | 1.37 | I | 5250 | (23400) | | 1 | 4A120 | 207 |
| | | | 1.74 | II | 9580 | (42600) | | | | 1.74 | II | 9730 | (43300) | | 1 | 4B120 | 207 |
| 5.84 | 10000 | (1130) | 1.01 | I | 4030 | (17900) | 7.04 | 8300 | (938) | 1.01 | I | 4800 | (21300) | 1 | 4A115 | 249 | |
| | | | 1.14 | I | 4030 | (17900) | | | | 1.14 | I | 4800 | (21300) | | 1 | 4A120 | 249 |
| | | | 1.28 | I | 9370 | (41700) | | | | 1.28 | I | 9590 | (42600) | | 1 | 4B120 | 249 |
| | | | 1.52 | II | 9370 | (41700) | | | | 1.60 | II | 9590 | (42600) | | 1 | 4B125 | 249 |
| | | | 2.02 | III | 9370 | (41700) | | | | 2.02 | III | 9590 | (42600) | | 1 | 4B140 | 249 |
| 4.76 | 12300 | (1390) | 0.93 | - | 2330 | (10300) | 5.75 | 10200 | (1150) | 0.93 | - | 3950 | (17600) | 1 | 4A115 | 305 | |
| | | | 1.26 | I | 9000 | (40100) | | | | 1.26 | I | 9340 | (41600) | | 1 | 4B120 | 305 |
| | | | 1.37 | I | 9000 | (40100) | | | | 1.51 | II | 9340 | (41600) | | 1 | 4B125 | 305 |
| | | | 1.85 | II | 9000 | (40100) | | | | 1.85 | II | 9340 | (41600) | | 1 | 4B140 | 305 |
| | | | 2.02 | III | 15700 | (70100) | | | | 2.02 | III | 15900 | (70600) | | 1 | 4C140 | 305 |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

1.5 HP
(1.1 kW)

Y4 Mounting Position^[1]:



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |


| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N-m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N-m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 69.0 | 1240 | (140) | 2.13 | III | 4870 | (21700) | 83.3 | 1030 | (116) | 2.13 | III | 4620 | (20600) | 1H | 4A100 | 21 | |
| | | | 2.89 | III | 4870 | (21700) | | | | 2.89 | III | 4620 | (20600) | | | | |
| 51.8 | 1660 | (187) | 2.13 | III | 5270 | (23400) | 62.5 | 1370 | (155) | 2.13 | III | 5010 | (22300) | 1H | 4A100 | 28 | |
| | | | 2.89 | III | 5270 | (23400) | | | | 2.89 | III | 5010 | (22300) | | | | |
| 41.2 | 2080 | (235) | 2.13 | III | 5600 | (24900) | 49.7 | 1720 | (195) | 2.13 | III | 5330 | (23700) | 1H | 4A100 | 35 | |
| | | | 2.89 | III | 5600 | (24900) | | | | 2.89 | III | 5330 | (23700) | | | | |
| 37.7 | 2280 | (257) | 2.13 | III | 5740 | (25500) | 45.5 | 1890 | (213) | 2.13 | III | 5460 | (24300) | 1H | 4A100 | 39 | |
| | | | 2.89 | III | 5740 | (25500) | | | | 2.89 | III | 5460 | (24300) | | | | |
| 31.9 | 2690 | (304) | 2.13 | III | 5990 | (26600) | 38.5 | 2230 | (252) | 2.13 | III | 5700 | (25400) | 1H | 4A100 | 46 | |
| | | | 2.89 | III | 5990 | (26600) | | | | 2.89 | III | 5700 | (25400) | | | | |
| 27.6 | 3100 | (351) | 2.13 | III | 5980 | (26600) | 33.3 | 2570 | (291) | 2.13 | III | 5920 | (26300) | 1H | 4A100 | 53 | |
| | | | 2.89 | III | 5980 | (26600) | | | | 2.89 | III | 5920 | (26300) | | | | |
| 24.4 | 3520 | (397) | 1.81 | II | 5930 | (26400) | 29.4 | 2910 | (329) | 1.81 | II | 6000 | (26700) | 1H | 4A100 | 60 | |
| | | | 2.23 | III | 5930 | (26400) | | | | 2.23 | III | 6000 | (26700) | | | | |
| | | | 2.89 | III | 5930 | (26400) | | | | 2.89 | III | 6000 | (26700) | | | | |
| 21.6 | 3970 | (449) | 1.73 | II | 5870 | (26100) | 26.0 | 3290 | (372) | 1.75 | II | 5960 | (26500) | 1H | 4A100 | 67 | |
| | | | 2.08 | III | 5870 | (26100) | | | | 2.12 | III | 5960 | (26500) | | | | |
| | | | 2.48 | III | 5870 | (26100) | | | | 2.48 | III | 5960 | (26500) | | | | |
| | | | 2.83 | III | 5870 | (26100) | | | | 2.83 | III | 5960 | (26500) | | | | |
| | | | 2.87 | III | 5870 | (26100) | | | | 2.87 | III | 5960 | (26500) | | | | |
| | | | 2.87 | III | 5870 | (26100) | | | | 2.87 | III | 5960 | (26500) | | | | |
| 19.7 | 4350 | (491) | 1.73 | II | 5810 | (25900) | 23.8 | 3600 | (407) | 1.75 | II | 5920 | (26300) | 1H | 4A100 | 74 | |
| | | | 2.08 | III | 5810 | (25900) | | | | 2.12 | III | 5920 | (26300) | | | | |
| | | | 2.48 | III | 5810 | (25900) | | | | 2.48 | III | 5920 | (26300) | | | | |
| | | | 2.63 | III | 5810 | (25900) | | | | 2.63 | III | 5920 | (26300) | | | | |
| 18.1 | 4730 | (534) | 1.15 | I | 5750 | (25600) | 21.9 | 3920 | (443) | 1.15 | I | 5880 | (26100) | 1H | 4A100 | 80 | |
| | | | 1.52 | II | 5750 | (25600) | | | | 1.52 | II | 5880 | (26100) | | | | |
| | | | 1.74 | II | 5750 | (25600) | | | | 1.74 | II | 5880 | (26100) | | | | |
| | | | 2.02 | III | 5750 | (25600) | | | | 2.02 | III | 5880 | (26100) | | | | |
| | | | 2.41 | III | 5750 | (25600) | | | | 2.41 | III | 5880 | (26100) | | | | |
| | | | 2.81 | III | 9650 | (42900) | | | | 2.81 | III | 9180 | (40800) | | | | |
| 16.6 | 5170 | (584) | 1.15 | I | 5660 | (25200) | 20.0 | 4290 | (484) | 1.15 | I | 5820 | (25900) | 1H | 4A100 | 88 | |
| | | | 1.52 | II | 5660 | (25200) | | | | 1.52 | II | 5820 | (25900) | | | | |
| | | | 1.74 | II | 5660 | (25200) | | | | 1.74 | II | 5820 | (25900) | | | | |
| | | | 2.02 | III | 5660 | (25200) | | | | 2.02 | III | 5820 | (25900) | | | | |
| | | | 2.21 | III | 5660 | (25200) | | | | 2.21 | III | 5820 | (25900) | | | | |
| | | | 2.81 | III | 9870 | (43900) | | | | 2.81 | III | 9400 | (41800) | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

1.5 HP
(1.1 kW)

Y4 Mounting Position^[1]:



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

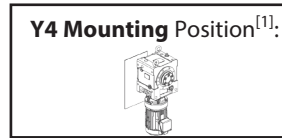
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N-m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N-m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 14.3 | 6000 | (678) | 1.10 | I | 5490 | (24400) | 17.2 | 4970 | (562) | 1.10 | I | 5700 | (25400) | 1H | 4A100 | 102 | |
| | | | 1.45 | II | 5490 | (24400) | | | | 1.45 | II | 5700 | (25400) | | | | |
| | | | 1.73 | II | 5490 | (24400) | | | | 1.73 | II | 5700 | (25400) | | | | |
| | | | 1.90 | II | 5490 | (24400) | | | | 1.90 | II | 5700 | (25400) | | | | |
| | | | 2.61 | III | 9810 | (43600) | | | | 2.72 | III | 9770 | (43500) | | | | |
| 12.9 | 6620 | (748) | 0.89 | - | 5330 | (23700) | 15.6 | 5490 | (620) | 0.89 | - | 5600 | (24900) | 1H | 4A100 | 112 | |
| | | | 1.09 | I | 5330 | (23700) | | | | 1.09 | I | 5600 | (24900) | | | | |
| | | | 1.37 | I | 5330 | (23700) | | | | 1.37 | I | 5600 | (24900) | | | | |
| | | | 1.64 | II | 5330 | (23700) | | | | 1.64 | II | 5600 | (24900) | | | | |
| | | | 1.72 | II | 5330 | (23700) | | | | 1.72 | II | 5600 | (24900) | | | | |
| 11.8 | 7240 | (818) | 0.89 | - | 5150 | (22900) | 14.3 | 6000 | (678) | 0.89 | - | 5490 | (24400) | 1H | 4A100 | 123 | |
| | | | 1.09 | I | 5150 | (22900) | | | | 1.09 | I | 5490 | (24400) | | | | |
| | | | 1.37 | I | 5150 | (22900) | | | | 1.37 | I | 5490 | (24400) | | | | |
| | | | 1.58 | II | 5150 | (22900) | | | | 1.58 | II | 5490 | (24400) | | | | |
| | | | 2.16 | III | 9700 | (43100) | | | | 2.27 | III | 9810 | (43600) | | | | |
| 9.63 | 8900 | (1010) | 0.99 | - | 4560 | (20300) | 11.6 | 7370 | (833) | 0.99 | - | 5110 | (22700) | 1H | 4A105 | 151 | |
| | | | 1.18 | I | 4560 | (20300) | | | | 1.18 | I | 5110 | (22700) | | | | |
| | | | 1.28 | I | 4560 | (20300) | | | | 1.28 | I | 5110 | (22700) | | | | |
| | | | 1.74 | II | 9510 | (42300) | | | | 1.74 | II | 9680 | (43100) | | | | |
| | | | 2.13 | III | 9510 | (42300) | | | | 2.16 | III | 9680 | (43100) | | | | |
| 8.12 | 10600 | (1190) | 0.86 | - | 3720 | (16600) | 9.80 | 8740 | (988) | 0.86 | - | 4620 | (20600) | 1H | 4A110 | 179 | |
| | | | 1.01 | I | 3720 | (16600) | | | | 1.01 | I | 4620 | (20600) | | | | |
| | | | 1.08 | I | 3720 | (16600) | | | | 1.08 | I | 4620 | (20600) | | | | |
| | | | 1.48 | II | 9290 | (41300) | | | | 1.56 | II | 9530 | (42400) | | | | |
| | | | 1.79 | II | 9290 | (41300) | | | | 2.07 | III | 9530 | (42400) | | | | |
| | | | 2.16 | III | 9290 | (41300) | | | | 2.16 | III | 9530 | (42400) | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

1.5 HP
(1.1 kW)



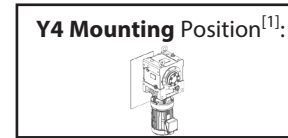
Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 7.02 | 12200 (1380) | | 0.78 | - | 2400 (10700) | 8.47 | 10100 (1140) | 0.78 | - | 3980 (17700) | 1H | 4A110 | 207 | | | | |
| | | | 0.92 | - | 2400 (10700) | | | 0.92 | - | 3980 (17700) | 1H | 4A115 | 207 | | | | |
| | | | 0.94 | - | 2400 (10700) | | | 0.94 | - | 3980 (17700) | 1H | 4A120 | 207 | | | | |
| | | | 1.19 | I | 9020 (40100) | | | 1.19 | I | 9350 (41600) | 1H | 4B120 | 207 | | | | |
| | | | 1.47 | II | 9020 (40100) | | | 1.47 | II | 9350 (41600) | 1H | 4B125 | 207 | | | | |
| | | | 1.86 | II | 9020 (40100) | | | 1.86 | II | 9350 (41600) | 1H | 4B140 | 207 | | | | |
| | | | 2.02 | III | 15800 (70100) | | | 2.02 | III | 15900 (70600) | 1H | 4C140 | 207 | | | | |
| 5.84 | 14700 (1660) | | 1.03 | I | 8510 (37900) | 7.04 | 12200 (1380) | 1.09 | I | 9020 (40100) | 1H | 4B125 | 249 | | | | |
| | | | 1.38 | I | 8510 (37900) | | | 1.38 | I | 9020 (40100) | 1H | 4B140 | 249 | | | | |
| | | | 1.55 | II | 8510 (37900) | | | 1.55 | II | 9020 (40100) | 1H | 4B160 | 249 | | | | |
| | | | 2.02 | III | 15600 (69300) | | | 2.02 | III | 15800 (70100) | 1H | 4C160 | 249 | | | | |
| | | | 2.02 | III | 21800 (97000) | | | 2.02 | III | 21900 (97500) | 1H | 4D160 | 249 | | | | |
| 4.76 | 18000 (2030) | | 0.93 | - | 7630 (33900) | 5.75 | 14900 (1690) | 1.03 | I | 8460 (37600) | 1H | 4B125 | 305 | | | | |
| | | | 1.26 | I | 7630 (33900) | | | 1.26 | I | 8460 (37600) | 1H | 4B140 | 305 | | | | |
| | | | 1.38 | I | 15300 (68000) | | | 1.38 | I | 15600 (69200) | 1H | 4C140 | 305 | | | | |
| | | | 2.02 | III | 15300 (68000) | | | 2.02 | III | 15600 (69200) | 1H | 4C160 | 305 | | | | |
| | | | 2.02 | III | 21700 (96400) | | | 2.02 | III | 21800 (97000) | 1H | 4D160 | 305 | | | | |

Y4 Mounting Single Reduction Selection Tables

2 HP
(1.5 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------------|----------------|------------|---------------------------|------|--------------------|---------------|--------------|-------------------------------|------------|---------------------------|-----|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 69.0 | 1690 (191) | | 1.56 | II | 4810 (21400) | 83.3 | 1400 (158) | 1.56 | II | 4570 (20300) | 2 | 4A100 | 21 | | | | |
| | | | 2.12 | III | 4810 (21400) | | | 2.12 | III | 4570 (20300) | 2 | 4A105 | 21 | | | | |
| | | | 2.37 | III | 4810 (21400) | | | 2.37 | III | 4570 (20300) | 2 | 4A110 | 21 | | | | |
| | | | 2.61 | III | 4810 (21400) | | | 2.61 | III | 4570 (20300) | 2 | 4A115 | 21 | | | | |
| | | | 51.8 | 2260 (255) | 1.56 | | | II | 5190 (23100) | 62.5 | 1870 (211) | 1.56 | II | | 4940 (22000) | 2 | 4A100 |
| 2.12 | III | 5190 (23100) | 2.12 | III | 4940 (22000) | 2 | 4A105 | 28 | | | | | | | | | |
| 2.37 | III | 5190 (23100) | 2.37 | III | 4940 (22000) | 2 | 4A110 | 28 | | | | | | | | | |
| 41.2 | 2840 (321) | | 1.56 | II | 5500 (24500) | 49.7 | 2350 (266) | 1.56 | II | 5240 (23300) | 2 | 4A100 | 35 | | | | |
| | | | 2.12 | III | 5500 (24500) | | | 2.12 | III | 5240 (23300) | 2 | 4A105 | 35 | | | | |
| | | | 2.37 | III | 5500 (24500) | | | 2.37 | III | 5240 (23300) | 2 | 4A110 | 35 | | | | |
| | | | 2.61 | III | 5500 (24500) | | | 2.61 | III | 5240 (23300) | 2 | 4A115 | 35 | | | | |
| 37.7 | 3100 (351) | | 1.56 | II | 5620 (25000) | 45.5 | 2570 (291) | 1.56 | II | 5360 (23900) | 2 | 4A100 | 39 | | | | |
| | | | 2.12 | III | 5620 (25000) | | | 2.12 | III | 5360 (23900) | 2 | 4A105 | 39 | | | | |
| | | | 2.37 | III | 5620 (25000) | | | 2.37 | III | 5360 (23900) | 2 | 4A110 | 39 | | | | |
| | | | 2.61 | III | 5620 (25000) | | | 2.61 | III | 5360 (23900) | 2 | 4A115 | 39 | | | | |
| 31.9 | 3670 (414) | | 1.56 | II | 5860 (26000) | 38.5 | 3040 (343) | 1.56 | II | 5590 (24900) | 2 | 4A100 | 46 | | | | |
| | | | 2.12 | III | 5860 (26000) | | | 2.12 | III | 5590 (24900) | 2 | 4A105 | 46 | | | | |
| | | | 2.37 | III | 5860 (26000) | | | 2.37 | III | 5590 (24900) | 2 | 4A110 | 46 | | | | |
| | | | 2.60 | III | 5860 (26000) | | | 2.60 | III | 5590 (24900) | 2 | 4A115 | 46 | | | | |
| | | | 3.11 | III | 5860 (26000) | | | 3.11 | III | 5590 (24900) | 2 | 4A120 | 46 | | | | |
| 27.6 | 4230 (478) | | 1.56 | II | 5830 (25900) | 33.3 | 3510 (396) | 1.56 | II | 5790 (25800) | 2 | 4A100 | 53 | | | | |
| | | | 2.12 | III | 5830 (25900) | | | 2.12 | III | 5790 (25800) | 2 | 4A105 | 53 | | | | |
| | | | 2.37 | III | 5830 (25900) | | | 2.37 | III | 5790 (25800) | 2 | 4A110 | 53 | | | | |
| | | | 2.60 | III | 5830 (25900) | | | 2.60 | III | 5790 (25800) | 2 | 4A115 | 53 | | | | |
| | | | 2.70 | III | 5830 (25900) | | | 2.70 | III | 5790 (25800) | 2 | 4A120 | 53 | | | | |
| 24.4 | 4800 (542) | | 1.32 | I | 5740 (25500) | 29.4 | 3970 (449) | 1.32 | I | 5870 (26100) | 2 | 4A100 | 60 | | | | |
| | | | 1.64 | II | 5740 (25500) | | | 1.64 | II | 5870 (26100) | 2 | 4A105 | 60 | | | | |
| | | | 2.12 | III | 5740 (25500) | | | 2.12 | III | 5870 (26100) | 2 | 4A110 | 60 | | | | |
| | | | 2.38 | III | 5740 (25500) | | | 2.38 | III | 5870 (26100) | 2 | 4A115 | 60 | | | | |
| 21.6 | 5420 (612) | | 1.27 | I | 5610 (25000) | 26.0 | 4490 (507) | 1.28 | I | 5790 (25700) | 2 | 4A100 | 67 | | | | |
| | | | 1.52 | II | 5610 (25000) | | | 1.56 | II | 5790 (25700) | 2 | 4A105 | 67 | | | | |
| | | | 1.82 | II | 5610 (25000) | | | 1.82 | II | 5790 (25700) | 2 | 4A110 | 67 | | | | |
| | | | 2.07 | III | 5610 (25000) | | | 2.07 | III | 5790 (25700) | 2 | 4A115 | 67 | | | | |
| | | | 2.11 | III | 5610 (25000) | | | 2.11 | III | 5790 (25700) | 2 | 4A120 | 67 | | | | |
| | | | 2.64 | III | 9050 (40300) | | | 2.64 | III | 8630 (38400) | 2 | 4B120 | 67 | | | | |
| | | | 3.20 | III | 9050 (40300) | | | 3.26 | III | 8630 (38400) | 2 | 4B125 | 67 | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**2 HP
(1.5 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

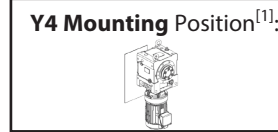
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 19.7 | 5930 | (669) | 1.27 | I | 5500 | (24500) | 23.8 | 4910 | (555) | 1.28 | I | 5710 | (25400) | 2 | 4A100 | 74 | |
| | | | 1.52 | II | 5500 | (24500) | | | | 1.56 | II | 5710 | (25400) | | | | |
| | | | 1.82 | II | 5500 | (24500) | | | | 1.82 | II | 5710 | (25400) | | | | |
| | | | 1.93 | II | 5500 | (24500) | | | | 1.93 | II | 5710 | (25400) | | | | |
| | | | 2.64 | III | 9260 | (41200) | | | | 2.64 | III | 8830 | (39300) | | | | |
| | | | 3.20 | III | 9260 | (41200) | | | | 3.26 | III | 8830 | (39300) | | | | |
| 18.1 | 6450 | (729) | 0.85 | - | 5370 | (23900) | 21.9 | 5340 | (604) | 0.85 | - | 5630 | (25000) | 2 | 4A100 | 80 | |
| | | | 1.12 | I | 5370 | (23900) | | | | 1.12 | I | 5630 | (25000) | | | | |
| | | | 1.28 | I | 5370 | (23900) | | | | 1.28 | I | 5630 | (25000) | | | | |
| | | | 1.48 | II | 5370 | (23900) | | | | 1.48 | II | 5630 | (25000) | | | | |
| | | | 1.77 | II | 5370 | (23900) | | | | 1.77 | II | 5630 | (25000) | | | | |
| | | | 2.06 | III | 9460 | (42100) | | | | 2.06 | III | 9020 | (40100) | | | | |
| 16.6 | 7050 | (797) | 0.85 | - | 5210 | (23200) | 20.0 | 5840 | (660) | 0.85 | - | 5520 | (24600) | 2 | 4A100 | 88 | |
| | | | 1.12 | I | 5210 | (23200) | | | | 1.12 | I | 5520 | (24600) | | | | |
| | | | 1.28 | I | 5210 | (23200) | | | | 1.28 | I | 5520 | (24600) | | | | |
| | | | 1.48 | II | 5210 | (23200) | | | | 1.48 | II | 5520 | (24600) | | | | |
| | | | 1.62 | II | 5210 | (23200) | | | | 1.62 | II | 5520 | (24600) | | | | |
| | | | 2.06 | III | 9670 | (43000) | | | | 2.06 | III | 9230 | (41100) | | | | |
| 14.3 | 8180 | (925) | 0.81 | - | 4840 | (21500) | 17.2 | 6780 | (766) | 0.81 | - | 5290 | (23500) | 2 | 4A100 | 102 | |
| | | | 1.06 | I | 4840 | (21500) | | | | 1.06 | I | 5290 | (23500) | | | | |
| | | | 1.27 | I | 4840 | (21500) | | | | 1.27 | I | 5290 | (23500) | | | | |
| | | | 1.40 | II | 4840 | (21500) | | | | 1.40 | II | 5290 | (23500) | | | | |
| | | | 1.91 | II | 9600 | (42700) | | | | 2.00 | III | 9580 | (42600) | | | | |
| | | | 2.31 | III | 9600 | (42700) | | | | 2.51 | III | 9580 | (42600) | | | | |
| 12.9 | 9030 | (1020) | 0.80 | - | 4500 | (20000) | 15.6 | 7480 | (845) | 0.80 | - | 5080 | (22600) | 2 | 4A105 | 112 | |
| | | | 1.00 | I | 4500 | (20000) | | | | 1.00 | I | 5080 | (22600) | | | | |
| | | | 1.21 | I | 4500 | (20000) | | | | 1.21 | I | 5080 | (22600) | | | | |
| | | | 1.26 | I | 4500 | (20000) | | | | 1.26 | I | 5080 | (22600) | | | | |
| | | | 1.58 | II | 9500 | (42200) | | | | 1.66 | II | 9670 | (43000) | | | | |
| | | | 1.92 | II | 9500 | (42200) | | | | 2.12 | III | 9670 | (43000) | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**2 HP
(1.5 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 11.8 | 9880 | (1120) | 0.80 | - | 4100 | (18300) | 14.3 | 8180 | (925) | 0.80 | - | 4840 | (21500) | 2 | 4A105 | 123 | |
| | | | 1.00 | I | 4100 | (18300) | | | | 1.00 | I | 4840 | (21500) | | | | |
| | | | 1.16 | I | 4100 | (18300) | | | | 1.16 | I | 4840 | (21500) | | | | |
| | | | 1.58 | II | 9390 | (41800) | | | | 1.66 | II | 9600 | (42700) | | | | |
| | | | 1.92 | II | 9390 | (41800) | | | | 2.12 | III | 9600 | (42700) | | | | |
| | | | 2.30 | III | 9390 | (41800) | | | | 2.30 | III | 9600 | (42700) | | | | |
| 9.63 | 12100 | (1370) | 0.87 | - | 2480 | (11000) | 11.6 | 10100 | (1140) | 0.87 | - | 4010 | (17800) | 2 | 4A110 | 151 | |
| | | | 0.94 | - | 2480 | (11000) | | | | 0.94 | - | 4010 | (17800) | | | | |
| | | | 1.28 | I | 9030 | (40200) | | | | 1.28 | I | 9360 | (41600) | | | | |
| | | | 1.56 | II | 9030 | (40200) | | | | 1.59 | II | 9360 | (41600) | | | | |
| | | | 1.87 | II | 9030 | (40200) | | | | 1.87 | II | 9360 | (41600) | | | | |
| | | | 2.49 | III | 15700 | (69900) | | | | 2.49 | III | 15000 | (66700) | | | | |
| 8.12 | 14400 | (1630) | 1.09 | I | 8580 | (38200) | 9.80 | 11900 | (1350) | 1.14 | I | 9070 | (40300) | 2 | 4B120 | 179 | |
| | | | 1.32 | I | 8580 | (38200) | | | | 1.52 | II | 9070 | (40300) | | | | |
| | | | 1.58 | II | 8580 | (38200) | | | | 1.58 | II | 9070 | (40300) | | | | |
| | | | 2.49 | III | 15600 | (69400) | | | | 2.49 | III | 15700 | (69600) | | | | |
| | | | 2.49 | III | 21800 | (97100) | | | | 2.49 | III | 21900 | (97500) | | | | |
| | | | 2.49 | III | 21900 | (97500) | | | | 2.49 | III | 22000 | (97800) | | | | |
| 7.02 | 16600 | (1880) | 0.87 | - | 8030 | (35700) | 8.47 | 13800 | (1560) | 0.87 | - | 8710 | (38700) | 2 | 4B120 | 207 | |
| | | | 1.08 | I | 8030 | (35700) | | | | 1.08 | I | 8710 | (38700) | | | | |
| | | | 1.37 | I | 8030 | (35700) | | | | 1.37 | I | 8710 | (38700) | | | | |
| | | | 1.48 | II | 15400 | (68600) | | | | 1.48 | II | 15600 | (69600) | | | | |
| | | | 2.49 | III | 15400 | (68600) | | | | 2.49 | III | 15600 | (69600) | | | | |
| | | | 2.49 | III | 21700 | (96700) | | | | 2.49 | III | 21900 | (97200) | | | | |
| 5.84 | 20000 | (2260) | 1.01 | I | 6930 | (30800) | 7.04 | 16600 | (1880) | 1.01 | I | 8040 | (35800) | 2 | 4B140 | 249 | |
| | | | 1.14 | I | 6930 | (30800) | | | | 1.14 | I | 8040 | (35800) | | | | |
| | | | 1.48 | II | 15100 | (67100) | | | | 1.48 | II | 15400 | (68600) | | | | |
| | | | 1.48 | II | 21600 | (95900) | | | | 1.48 | II | 21700 | (96700) | | | | |
| 4.76 | 24500 | (2770) | 0.93 | - | 4640 | (20600) | 5.75 | 20300 | (2300) | 0.93 | - | 6810 | (30300) | 2 | 4B140 | 305 | |
| | | | 1.01 | I | 14500 | (64500) | | | | 1.01 | I | 15000 | (66900) | | | | |
| | | | 1.48 | II | 14500 | (64500) | | | | 1.48 | II | 15000 | (66900) | | | | |
| | | | 1.48 | II | 21300 | (94600) | | | | 1.48 | II | 21500 | (95800) | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**3 HP
(2.2 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|---------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 18.1 | 9460 | (1070) | 0.76 | - | 4310 | (19200) | 21.9 | 7840 | (886) | 0.76 | - | 4960 | (22100) | 3 | 4A105 | 80 | |
| | | | 0.87 | - | 4310 | (19200) | | | | 0.87 | - | 4960 | (22100) | 3 | 4A110 | 80 | |
| | | | 1.01 | I | 4310 | (19200) | | | | 1.01 | I | 4960 | (22100) | 3 | 4A115 | 80 | |
| | | | 1.21 | I | 4310 | (19200) | | | | 1.21 | I | 4960 | (22100) | 3 | 4A120 | 80 | |
| | | | 1.40 | II | 9140 | (40600) | | | | 1.40 | II | 8750 | (38900) | 3 | 4B120 | 80 | |
| | | | 1.80 | II | 9140 | (40600) | | | | 1.80 | II | 8750 | (38900) | 3 | 4B125 | 80 | |
| | | | 2.40 | III | 9140 | (40600) | | | | 2.40 | III | 8750 | (38900) | 3 | 4B140 | 80 | |
| | | | 2.53 | III | 13100 | (58100) | | | | 2.53 | III | 12500 | (55400) | 3 | 4C140 | 80 | |
| 16.6 | 10300 | (1170) | 0.76 | - | 3850 | (17100) | 20.0 | 8570 | (969) | 0.76 | - | 4690 | (20900) | 3 | 4A105 | 88 | |
| | | | 0.87 | - | 3850 | (17100) | | | | 0.87 | - | 4690 | (20900) | 3 | 4A110 | 88 | |
| | | | 1.01 | I | 3850 | (17100) | | | | 1.01 | I | 4690 | (20900) | 3 | 4A115 | 88 | |
| | | | 1.10 | I | 3850 | (17100) | | | | 1.10 | I | 4690 | (20900) | 3 | 4A120 | 88 | |
| | | | 1.40 | II | 9320 | (41400) | | | | 1.40 | II | 8940 | (39800) | 3 | 4B120 | 88 | |
| | | | 1.80 | II | 9320 | (41400) | | | | 1.80 | II | 8940 | (39800) | 3 | 4B125 | 88 | |
| | | | 2.20 | III | 9320 | (41400) | | | | 2.20 | III | 8940 | (39800) | 3 | 4B140 | 88 | |
| | | | 2.53 | III | 13400 | (59400) | | | | 2.53 | III | 12700 | (56700) | 3 | 4C140 | 88 | |
| 14.3 | 12000 | (1360) | 0.87 | - | 2610 | (11600) | 17.2 | 9940 | (1120) | 0.87 | - | 4070 | (18100) | 3 | 4A110 | 102 | |
| | | | 0.95 | - | 2610 | (11600) | | | | 0.95 | - | 4070 | (18100) | 3 | 4A115 | 102 | |
| | | | 1.30 | I | 9050 | (40300) | | | | 1.36 | I | 9240 | (41100) | 3 | 4B120 | 102 | |
| | | | 1.58 | II | 9050 | (40300) | | | | 1.71 | II | 9240 | (41100) | 3 | 4B125 | 102 | |
| | | | 1.90 | II | 9050 | (40300) | | | | 1.90 | II | 9240 | (41100) | 3 | 4B160 | 102 | |
| 12.9 | 13200 | (1500) | 0.82 | - | 290 | (1290) | 15.6 | 11000 | (1240) | 0.82 | - | 3450 | (15400) | 3 | 4A115 | 112 | |
| | | | 0.86 | - | 290 | (1290) | | | | 0.86 | - | 3450 | (15400) | 3 | 4A120 | 112 | |
| | | | 1.08 | I | 8820 | (39200) | | | | 1.13 | I | 9220 | (41000) | 3 | 4B120 | 112 | |
| | | | 1.31 | I | 8820 | (39200) | | | | 1.45 | II | 9220 | (41000) | 3 | 4B125 | 112 | |
| | | | 1.70 | II | 8820 | (39200) | | | | 1.70 | II | 9220 | (41000) | 3 | 4B140 | 112 | |
| | | | 1.72 | II | 8820 | (39200) | | | | 1.72 | II | 9220 | (41000) | 3 | 4B160 | 112 | |
| 11.8 | 14500 | (1640) | 1.08 | I | 8560 | (38100) | 14.3 | 12000 | (1360) | 1.13 | I | 9050 | (40300) | 3 | 4B120 | 123 | |
| | | | 1.31 | I | 8560 | (38100) | | | | 1.45 | II | 9050 | (40300) | 3 | 4B125 | 123 | |
| | | | 1.57 | II | 8560 | (38100) | | | | 1.57 | II | 9050 | (40300) | 3 | 4B140 | 123 | |
| | | | 1.70 | II | 14500 | (64500) | | | | 1.70 | II | 13900 | (61600) | 3 | 4C140 | 123 | |
| | | | 3.14 | III | 14500 | (64500) | | | | 3.14 | III | 13900 | (61600) | 3 | 4C160 | 123 | |
| 9.63 | 17800 | (2010) | 0.87 | - | 7690 | (34200) | 11.6 | 14700 | (1670) | 0.87 | - | 8500 | (37800) | 3 | 4B120 | 151 | |
| | | | 1.06 | I | 7690 | (34200) | | | | 1.08 | I | 8500 | (37800) | 3 | 4B125 | 151 | |
| | | | 1.28 | I | 7690 | (34200) | | | | 1.28 | I | 8500 | (37800) | 3 | 4B160 | 151 | |
| | | | 1.70 | II | 15200 | (67600) | | | | 1.70 | II | 14600 | (64700) | 3 | 4C160 | 151 | |
| | | | 2.56 | III | 15200 | (67600) | | | | 2.56 | III | 14600 | (64700) | 3 | 4C170 | 151 | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**3 HP
(2.2 kW)**



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction, Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

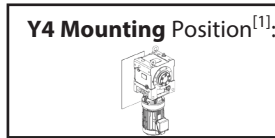
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|---------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|----------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 8.12 | 21100 | (2380) | 0.74 | - | 6500 | (28900) | 9.80 | 17500 | (1980) | 0.78 | - | 7790 | (34600) | 3 | 4B120 | 179 | |
| | | | 0.90 | - | 6500 | (28900) | | | | 1.04 | I | 7790 | (34600) | 3 | 4B125 | 179 | |
| | | | 1.08 | I | 6500 | (28900) | | | | 1.08 | I | 7790 | (34600) | 3 | 4B160 | 179 | |
| | | | 1.70 | II | 15000 | (66500) | | | | 1.70 | II | 15100 | (67300) | 3 | 4C160 | 179 | |
| | | | 2.16 | III | 15000 | (66500) | | | | 2.16 | III | 15100 | (67300) | 3 | 4C170 | 179 | |
| | | | 7.02 | 24400 | (2760) | 0.93 | | | | - | 4730 | (21000) | 8.47 | 20200 | (2290) | 0.93 | |
| | | | 1.01 | I | 14500 | (64600) | | | | 1.01 | I | 15100 | (67000) | 3 | 4C140 | 207 | |
| | | | 1.70 | II | 14500 | (64600) | | | | 1.70 | II | 15100 | (67000) | 3 | 4C160 | 207 | |
| | | | 1.86 | II | 14500 | (64600) | | | | 1.86 | II | 15100 | (67000) | 3 | 4C170 | 207 | |
| 5.84 | 29400 | (3320) | 1.01 | I | 13700 | (61100) | 7.04 | 24300 | (2750) | 1.01 | I | 14500 | (64700) | 3 | 4C160 | 249 | |
| | | | 1.55 | II | 13700 | (61100) | | | | 1.55 | II | 14500 | (64700) | 3 | 4C170 | 249 | |
| | | | 1.70 | II | 20900 | (93000) | | | | 1.70 | II | 21300 | (94700) | 3 | 4D170 | 249 | |
| | | | 2.53 | III | 20900 | (93000) | | | | 2.53 | III | 21300 | (94700) | 3 | 4D180 | 249 | |
| | | | 2.53 | III | 22300 | (99300) | | | | 2.53 | III | 22600 | (100000) | 3 | 4E180 | 249 | |
| 4.76 | 36000 | (4070) | 1.01 | I | 12400 | (55000) | 5.75 | 29800 | (3370) | 1.01 | I | 13700 | (60800) | 3 | 4C160 | 305 | |
| | | | 1.26 | I | 12400 | (55000) | | | | 1.26 | I | 13700 | (60800) | 3 | 4C170 | 305 | |
| | | | 1.70 | II | 20300 | (90200) | | | | 1.70 | II | 20900 | (92800) | 3 | 4D170 | 305 | |
| | | | 2.14 | III | 20300 | (90200) | | | | 2.53 | III | 20900 | (92800) | 3 | 4D180 | 305 | |
| | | | 2.53 | III | 22000 | (97800) | | | | 2.53 | III | 22300 | (99200) | 3 | 4E180 | 305 | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**5 HP
(3.7 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

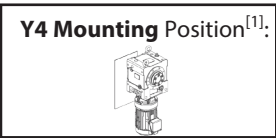
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | | 60 Hz | | | | | | Selection | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|---------|--------------------|---------------|---------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 69.0 | 4180 | (472) | 1.06 | I | 4470 | (19900) | 83.3 | 3460 | (391) | 1.06 | I | 4290 | (19100) | 5 | 4A115 | 21 | |
| | | | 1.37 | I | 4470 | (19900) | | | | 1.37 | I | 4290 | (19100) | 5 | 4A120 | 21 | |
| | | | 1.88 | II | 4470 | (19900) | | | | 1.57 | II | 4290 | (19100) | 5 | 4A125 | 21 | |
| | | | 2.73 | III | 4470 | (19900) | | | | 2.73 | III | 4290 | (19100) | 5 | 4A140 | 21 | |
| | | | 1.88 | II | 6350 | (28200) | | | | 1.57 | II | 6050 | (26900) | 5 | 4B125 | 21 | |
| | | | 3.00 | III | 6350 | (28200) | | | | 3.00 | III | 6050 | (26900) | 5 | 4B140 | 21 | |
| | | | 3.00 | III | 8950 | (39800) | | | | 3.00 | III | 8510 | (37800) | 5 | 4C140 | 21 | |
| 64.7 | 4450 | (503) | 1.37 | I | 4530 | (20100) | 78.1 | 3690 | (417) | 1.37 | I | 4350 | (19400) | 5 | 4A120 | 22 | |
| | | | 1.88 | II | 4530 | (20100) | | | | 1.88 | II | 4350 | (19400) | 5 | 4A125 | 22 | |
| | | | 2.56 | III | 4530 | (20100) | | | | 2.56 | III | 4350 | (19400) | 5 | 4A140 | 22 | |
| | | | 1.88 | II | 6450 | (28700) | | | | 1.88 | II | 6150 | (27400) | 5 | 4B125 | 22 | |
| | | | 3.00 | III | 6450 | (28700) | | | | 3.00 | III | 6150 | (27400) | 5 | 4B140 | 22 | |
| | | | 3.00 | III | 9110 | (40500) | | | | 3.00 | III | 8660 | (38500) | 5 | 4C140 | 22 | |
| | | | 59.2 | 4870 | (550) | 1.37 | | | | I | 4610 | (20500) | 71.4 | 4040 | (456) | 1.37 | |
| 1.88 | II | 4610 | | | | (20500) | 1.88 | II | 4440 | (19700) | 5 | 4A125 | | | | 25 | |
| 2.34 | III | 4610 | | | | (20500) | 2.34 | III | 4440 | (19700) | 5 | 4A140 | | | | 25 | |
| 1.88 | II | 6600 | | | | (29300) | 1.88 | II | 6300 | (28000) | 5 | 4B125 | | | | 25 | |
| 3.00 | III | 6600 | | | | (29300) | 3.00 | III | 6300 | (28000) | 5 | 4B140 | | | | 25 | |
| 3.00 | III | 9330 | | | | (41500) | 3.00 | III | 8870 | (39500) | 5 | 4C140 | | | | 25 | |
| 51.8 | 5570 | (629) | | | | 1.06 | I | 4730 | (21100) | 62.5 | 4610 | (521) | | | | 1.06 | I |
| | | | 1.37 | I | 4730 | (21100) | 1.37 | I | 4560 | | | | (20300) | 5 | 4A120 | 28 | |
| | | | 1.88 | II | 4730 | (21100) | 1.88 | II | 4560 | | | | (20300) | 5 | 4A125 | 28 | |
| | | | 2.05 | III | 4730 | (21100) | 2.05 | III | 4560 | | | | (20300) | 5 | 4A140 | 28 | |
| | | | 1.88 | II | 6810 | (30300) | 1.88 | II | 6510 | | | | (28900) | 5 | 4B125 | 28 | |
| | | | 3.00 | III | 6810 | (30300) | 3.00 | III | 6510 | | | | (28900) | 5 | 4B140 | 28 | |
| | | | 3.00 | III | 9660 | (43000) | 3.00 | III | 9190 | | | | (40900) | 5 | 4C140 | 28 | |
| 41.2 | 7000 | (791) | 1.06 | I | 4930 | (21900) | 49.7 | 5800 | (655) | 1.06 | I | 4770 | (21200) | 5 | 4A115 | 35 | |
| | | | 1.37 | I | 4930 | (21900) | | | | 1.37 | I | 4770 | (21200) | 5 | 4A120 | 35 | |
| | | | 1.60 | II | 4930 | (21900) | | | | 1.60 | II | 4770 | (21200) | 5 | 4A125 | 35 | |
| | | | 1.63 | II | 4930 | (21900) | | | | 1.63 | II | 4770 | (21200) | 5 | 4A140 | 35 | |
| | | | 1.60 | II | 7180 | (32000) | | | | 1.60 | II | 6880 | (30600) | 5 | 4B125 | 35 | |
| | | | 3.00 | III | 7180 | (32000) | | | | 3.00 | III | 6880 | (30600) | 5 | 4B140 | 35 | |
| | | | 3.00 | III | 10200 | (45600) | | | | 3.00 | III | 9760 | (43400) | 5 | 4C140 | 35 | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**5 HP
(3.7 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | | 60 Hz | | | | | | Selection | | | | | |
|--------------------|---------------|--------|----------------|------------|---------------------------|----------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|---------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 37.7 | 7660 | (865) | 1.06 | I | 5000 | (22200) | 45.5 | 6340 | (717) | 1.06 | I | 4850 | (21600) | 5 | 4A115 | 39 | |
| | | | 1.37 | I | 5000 | (22200) | | | | 1.37 | I | 4850 | (21600) | 5 | 4A120 | 39 | |
| | | | 1.49 | II | 5000 | (22200) | | | | 1.49 | II | 4850 | (21600) | 5 | 4A125 | 39 | |
| | | | 1.60 | II | 7330 | (32600) | | | | 1.60 | II | 7020 | (31200) | 5 | 4B125 | 39 | |
| | | | 2.97 | III | 7330 | (32600) | | | | 2.97 | III | 7020 | (31200) | 5 | 4B140 | 39 | |
| | | | 3.00 | III | 10500 | (46600) | | | | 3.00 | III | 9990 | (44500) | 5 | 4C140 | 39 | |
| | | | 31.9 | 9050 | (1020) | 1.05 | | | | I | 4500 | (20000) | 38.5 | 7500 | (847) | 1.05 | |
| 1.26 | I | 4500 | | | | (20000) | 1.26 | I | 4980 | (22200) | 5 | 4A120 | | | | 46 | |
| 1.37 | I | 7600 | | | | (33800) | 1.37 | I | 7300 | (32500) | 5 | 4B120 | | | | 46 | |
| 1.60 | II | 7600 | | | | (33800) | 1.60 | II | 7300 | (32500) | 5 | 4B125 | | | | 46 | |
| 2.05 | III | 7600 | | | | (33800) | 2.05 | III | 7300 | (32500) | 5 | 4B140 | | | | 46 | |
| 2.51 | III | 7600 | | | | (33800) | 2.51 | III | 7300 | (32500) | 5 | 4B160 | | | | 46 | |
| 3.00 | III | 10900 | | | | (48600) | 3.00 | III | 10400 | (46400) | 5 | 4C160 | | | | 46 | |
| 27.6 | 10400 | (1180) | 1.05 | I | 3790 | (16900) | 33.3 | 8650 | (977) | 1.05 | I | 4660 | (20700) | 5 | 4A115 | 53 | |
| | | | 1.09 | I | 3790 | (16900) | | | | 1.09 | I | 4660 | (20700) | 5 | 4A120 | 53 | |
| | | | 1.37 | I | 7820 | (34800) | | | | 1.37 | I | 7530 | (33500) | 5 | 4B120 | 53 | |
| | | | 1.60 | II | 7820 | (34800) | | | | 1.60 | II | 7530 | (33500) | 5 | 4B125 | 53 | |
| | | | 2.05 | III | 7820 | (34800) | | | | 2.05 | III | 7530 | (33500) | 5 | 4B140 | 53 | |
| | | | 2.18 | III | 7820 | (34800) | | | | 2.18 | III | 7530 | (33500) | 5 | 4B160 | 53 | |
| | | | 3.00 | III | 11300 | (50300) | | | | 3.00 | III | 10800 | (48100) | 5 | 4C160 | 53 | |
| 24.4 | 11800 | (1340) | 0.96 | - | 2780 | (12300) | 29.4 | 9800 | (1110) | 0.96 | - | 4140 | (18400) | 5 | 4A115 | 60 | |
| | | | 1.32 | I | 8020 | (35700) | | | | 1.32 | I | 7730 | (34400) | 5 | 4B120 | 60 | |
| | | | 1.53 | II | 8020 | (35700) | | | | 1.53 | II | 7730 | (34400) | 5 | 4B125 | 60 | |
| | | | 1.92 | II | 8020 | (35700) | | | | 1.92 | II | 7730 | (34400) | 5 | 4B160 | 60 | |
| | | | 3.00 | III | 11700 | (51800) | | | | 3.00 | III | 11100 | (49600) | 5 | 4C160 | 60 | |
| | | | 3.00 | III | 17500 | (77800) | | | | 3.00 | III | 16600 | (74000) | 5 | 4D160 | 60 | |
| | | | 2.62 | III | 22800 | (101000) | | | | 2.62 | III | 21600 | (96300) | 5 | 4E170 | 60 | |
| 21.6 | 13400 | (1510) | 1.07 | I | 8200 | (36500) | 26.0 | 11100 | (1250) | 1.07 | I | 7910 | (35200) | 5 | 4B120 | 67 | |
| | | | 1.30 | I | 8200 | (36500) | | | | 1.32 | I | 7910 | (35200) | 5 | 4B125 | 67 | |
| | | | 1.50 | II | 8200 | (36500) | | | | 1.50 | II | 7910 | (35200) | 5 | 4B140 | 67 | |
| | | | 1.70 | II | 8200 | (36500) | | | | 1.70 | II | 7910 | (35200) | 5 | 4B160 | 67 | |
| | | | 2.05 | III | 12000 | (53300) | | | | 2.05 | III | 11500 | (51000) | 5 | 4C160 | 67 | |
| | | | 2.62 | III | 12000 | (53300) | | | | 2.62 | III | 11500 | (51000) | 5 | 4C170 | 67 | |
| | | | 2.62 | III | 18000 | (80300) | | | | 2.62 | III | 17200 | (76400) | 5 | 4D170 | 67 | |
| 2.62 | III | 23100 | (103000) | 2.62 | III | 22400 | (99600) | 5 | 4E170 | 67 | | | | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**5 HP
(3.7 kW)**



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | | | |
|--------------------|---------------|-------|----------------|---------------------------|----------------|--------------------|---------------|-----------|-------------------------------|---------------------------|----------------|------------------|------------|-------|--------------------|-------|-----|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | Solid Shaft Overhung Load | | Base | | | VFD ^[1] | | | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | | |
| 4.76 | 60600 (6840) | | 1.01 | I | 16400 (72800) | 5.75 | 50200 (5670) | | 1.01 | I | 18400 (81700) | 5 | 4D170 | 305 | | | | |
| | | | 1.27 | I | 16400 (72800) | | | | 1.50 | II | 18400 (81700) | | | | | 4D180 | 305 | (-) |
| | | | 1.50 | II | 20700 (92200) | | | | 1.50 | II | 21300 (94600) | | | | | | | |
| | | | 1.50 | II | 29600 (131000) | | | | 1.50 | II | 30000 (133000) | | | | | 4F180 | 305 | (-) |

Y4 Mounting Single Reduction Selection Tables

**7.5 HP
(5.5 kW)**



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | | | |
|--------------------|---------------|---------------|----------------|---------------------------|---------------|--------------------|---------------|---------------|-------------------------------|---------------------------|---------------|------------------|--------------|-------|--------------------|-------|----|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | Solid Shaft Overhung Load | | Base | | | VFD ^[1] | | |
| | in-lbs | (N·m) | | lbs | (N) | | in-lbs | (N·m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | |
| 69.0 | 6210 (701) | | 0.92 | - | 4190 (18600) | 83.3 | 5140 (581) | | 0.92 | - | 4060 (18100) | 8 | 4A120 | 21 | | | |
| | | | 1.27 | I | 4190 (18600) | | | | 1.06 | I | 4060 (18100) | | | | | 4A125 | 21 |
| | | | 1.84 | II | 4190 (18600) | | | | 1.84 | II | 4060 (18100) | | | | | | |
| | | | 1.27 | I | 6130 (27300) | | | | 1.06 | I | 5870 (26100) | | | | | 4B125 | 21 |
| | | | 2.02 | III | 6130 (27300) | | | | 2.02 | III | 5870 (26100) | | | | | | |
| | | | 2.02 | III | 8760 (39000) | | | | 2.02 | III | 8350 (37100) | | | | | 4C140 | 21 |
| | | | 64.7 | 6620 (748) | | | | | 0.92 | - | 4230 (18800) | | | | | | |
| 1.27 | I | 4230 (18800) | | | | 1.27 | I | 4110 (18300) | 4A125 | 22 | | | | | | | |
| 1.72 | II | 4230 (18800) | | | | 1.72 | II | 4110 (18300) | | | 4A140 | 22 | | | | | |
| 1.27 | I | 6220 (27700) | | | | 1.27 | I | 5960 (26500) | 4B125 | 22 | | | | | | | |
| 2.02 | III | 6220 (27700) | | | | 2.02 | III | 5960 (26500) | | | 4B140 | 22 | | | | | |
| 2.75 | III | 6220 (27700) | | | | 2.75 | III | 5960 (26500) | 4B160 | 22 | | | | | | | |
| 2.75 | III | 8900 (39600) | | | | 2.75 | III | 8490 (37700) | | | 4C160 | 22 | | | | | |
| 2.75 | III | 13200 (58800) | | | | 2.75 | III | 12600 (55900) | 4D160 | 22 | | | | | | | |
| 59.2 | 7240 (818) | | 0.92 | - | 4290 (19100) | 71.4 | 6000 (678) | | | | 0.92 | - | 4170 (18500) | 8 | 4A120 | 25 | |
| | | | 1.27 | I | 4290 (19100) | | | | 1.27 | I | 4170 (18500) | 4A125 | 25 | | | | |
| | | | 1.58 | II | 4290 (19100) | | | | 1.58 | II | 4170 (18500) | | | | | | |
| | | | 1.27 | I | 6340 (28200) | | | | 1.27 | I | 6080 (27100) | 4B125 | 25 | | | | |
| | | | 2.02 | III | 6340 (28200) | | | | 2.02 | III | 6080 (27100) | | | | | | |
| | | | 2.75 | III | 6340 (28200) | | | | 2.75 | III | 6080 (27100) | 4B160 | 25 | | | | |
| | | | 2.75 | III | 9100 (40500) | | | | 2.75 | III | 8680 (38600) | | | | | | |
| | | | 2.75 | III | 13500 (60300) | | | | 2.75 | III | 12900 (57200) | 4D160 | 25 | | | | |
| 51.8 | 8280 (935) | | 0.92 | - | 4360 (19400) | 62.5 | 6860 (775) | | 0.92 | - | 4250 (18900) | | | 8 | 4A120 | 28 | |
| | | | 1.26 | I | 4360 (19400) | | | | 1.26 | I | 4250 (18900) | 4A125 | 28 | | | | |
| | | | 1.38 | I | 4360 (19400) | | | | 1.38 | I | 4250 (18900) | | | | | | |
| | | | 1.26 | I | 6520 (29000) | | | | 1.26 | I | 6270 (27900) | 4B125 | 28 | | | | |
| | | | 2.02 | III | 6520 (29000) | | | | 2.02 | III | 6270 (27900) | | | | | | |
| | | | 2.75 | III | 6520 (29000) | | | | 2.75 | III | 6270 (27900) | 4B160 | 28 | | | | |
| | | | 2.75 | III | 9400 (41800) | | | | 2.75 | III | 8980 (39900) | | | | | | |
| | | | 2.75 | III | 14000 (62400) | | | | 2.75 | III | 13300 (59400) | 4D160 | 28 | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(-) = For inverter operation, starting conditions may require ambient temperature of 5° C or higher.

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**7.5 HP
(5.5 kW)**

Y4 Mounting Position^[1]:



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | |
|--------------------|---------------|--------|----------------|---------------------------|-------|--------------------|---------------|-----------|-------------------------------|---------------------------|-------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N-m) | | lbs | (N) | | in-lbs | (N-m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 41.2 | 10400 | (1180) | 0.92 | - | 3810 | 49.7 | 8620 | (974) | 0.92 | - | 4380 | 8 | 4A120 | 35 | |
| | | | | I | 3810 | | | | | I | 4380 | | 4A125 | 35 | |
| | | | | I | 3810 | | | | | I | 4380 | | 4A140 | 35 | |
| | | | | I | 6820 | | | | | I | 6570 | | 4B125 | 35 | |
| | | | | III | 6820 | | | | | III | 6570 | | 4B140 | 35 | |
| | | | | III | 6820 | | | | | III | 6570 | | 4B160 | 35 | |
| | | | | III | 9930 | | | | | III | 9500 | | 4C160 | 35 | |
| | | | | III | 14900 | | | | | III | 14200 | | 4D160 | 35 | |
| | | | | III | 19400 | | | | | III | 18500 | | 4E170 | 35 | |
| 37.7 | 11400 | (1290) | 0.92 | - | 3160 | 45.5 | 9430 | (1070) | 0.92 | - | 4320 | 8 | 4A120 | 39 | |
| | | | | I | 3160 | | | | | I | 4320 | | 4A125 | 39 | |
| | | | | I | 6930 | | | | | I | 6690 | | 4B125 | 39 | |
| | | | | III | 6930 | | | | | III | 6690 | | 4B140 | 39 | |
| | | | | III | 10100 | | | | | III | 9700 | | 4C140 | 39 | |
| | | | | III | 10100 | | | | | III | 9700 | | 4C160 | 39 | |
| | | | | III | 15300 | | | | | III | 14500 | | 4D160 | 39 | |
| | | | | III | 19900 | | | | | III | 18900 | | 4E170 | 39 | |
| | | | | III | 19900 | | | | | III | 18900 | | 4E170 | 39 | |
| 31.9 | 13400 | (1520) | 0.92 | - | 7120 | 38.5 | 11100 | (1260) | 0.92 | - | 6900 | 8 | 4B120 | 46 | |
| | | | | I | 7120 | | | | | I | 6900 | | 4B125 | 46 | |
| | | | | I | 7120 | | | | | I | 6900 | | 4B140 | 46 | |
| | | | | II | 7120 | | | | | II | 6900 | | 4B160 | 46 | |
| | | | | III | 10500 | | | | | III | 10100 | | 4C160 | 46 | |
| | | | | III | 10500 | | | | | III | 10100 | | 4C170 | 46 | |
| | | | | III | 15900 | | | | | III | 15200 | | 4D170 | 46 | |
| | | | | III | 20800 | | | | | III | 19800 | | 4E170 | 46 | |
| | | | | III | 20800 | | | | | III | 19800 | | 4E170 | 46 | |
| 27.6 | 15500 | (1750) | 0.92 | - | 7280 | 33.3 | 12900 | (1450) | 0.92 | - | 7070 | 8 | 4B120 | 53 | |
| | | | | I | 7280 | | | | | I | 7070 | | 4B125 | 53 | |
| | | | | I | 7280 | | | | | I | 7070 | | 4B140 | 53 | |
| | | | | II | 7280 | | | | | II | 7070 | | 4B160 | 53 | |
| | | | | III | 10800 | | | | | III | 10400 | | 4C160 | 53 | |
| | | | | III | 10800 | | | | | III | 10400 | | 4C170 | 53 | |
| | | | | III | 16500 | | | | | III | 15700 | | 4D170 | 53 | |
| | | | | III | 16500 | | | | | III | 15700 | | 4D180 | 53 | |
| | | | | III | 21700 | | | | | III | 20600 | | 4E180 | 53 | |
| | | | | III | 31500 | | | | | III | 31600 | | 4F180 | 53 | |
| | | | | III | 31500 | | | | | III | 31600 | | 4F180 | 53 | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**7.5 HP
(5.5 kW)**

Y4 Mounting Position^[1]:



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

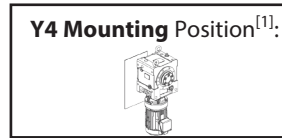
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | 60 Hz | | | | Selection | | | | | | | |
|--------------------|---------------|--------|----------------|---------------------------|-------|--------------------|---------------|-----------|-------------------------------|---------------------------|-------|------------------|--------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N-m) | | lbs | (N) | | in-lbs | (N-m) | | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 24.4 | 17600 | (1990) | 0.89 | - | 7400 | 29.4 | 14600 | (1650) | 0.92 | - | 7210 | 8 | 4B120 | 60 | |
| | | | | I | 7400 | | | | | I | 7210 | | 4B125 | 60 | |
| | | | | I | 7400 | | | | | I | 7210 | | 4B160 | 60 | |
| | | | | III | 11100 | | | | | III | 10700 | | 4C160 | 60 | |
| | | | | III | 17000 | | | | | III | 16300 | | 4D160 | 60 | |
| | | | | III | 17000 | | | | | III | 16300 | | 4D180 | 60 | |
| | | | | III | 22400 | | | | | III | 21300 | | 4E180 | 60 | |
| | | | | III | 31400 | | | | | III | 31500 | | 4F180 | 60 | |
| | | | | III | 31400 | | | | | III | 31500 | | 4F180 | 60 | |
| 21.6 | 19900 | (2240) | 0.87 | - | 6990 | 26.0 | 16500 | (1860) | 0.89 | - | 7330 | 8 | 4B125 | 67 | |
| | | | | I | 6990 | | | | | I | 7330 | | 4B140 | 67 | |
| | | | | I | 6990 | | | | | I | 7330 | | 4B160 | 67 | |
| | | | | I | 11400 | | | | | I | 11000 | | 4C160 | 67 | |
| | | | | II | 11400 | | | | | II | 11000 | | 4C170 | 67 | |
| | | | | II | 17500 | | | | | II | 16700 | | 4D170 | 67 | |
| | | | | III | 17500 | | | | | III | 16700 | | 4D180 | 67 | |
| | | | | III | 22800 | | | | | III | 22000 | | 4E180 | 67 | |
| | | | | III | 31300 | | | | | III | 31500 | | 4F180 | 67 | |
| III | 31300 | III | 31500 | 4F180 | 67 | | | | | | | | | | |
| 19.7 | 21700 | (2450) | 0.87 | - | 6220 | 23.8 | 18000 | (2030) | 0.89 | - | 7420 | 8 | 4B125 | 74 | |
| | | | | I | 6220 | | | | | I | 7420 | | 4B140 | 74 | |
| | | | | I | 6220 | | | | | I | 7420 | | 4B160 | 74 | |
| | | | | I | 11600 | | | | | I | 11200 | | 4C160 | 74 | |
| | | | | II | 11600 | | | | | II | 11200 | | 4C170 | 74 | |
| | | | | II | 17900 | | | | | II | 17100 | | 4D170 | 74 | |
| | | | | III | 17900 | | | | | III | 17100 | | 4D180 | 74 | |
| | | | | III | 22700 | | | | | III | 22500 | | 4E180 | 74 | |
| | | | | III | 31200 | | | | | III | 31400 | | 4F180 | 74 | |
| III | 31200 | III | 31400 | 4F180 | 74 | | | | | | | | | | |
| 18.1 | 23600 | (2670) | 0.96 | - | 5220 | 21.9 | 19600 | (2210) | 0.96 | - | 7090 | 8 | 4B140 | 80 | |
| | | | | I | 11700 | | | | | I | 11300 | | 4C140 | 80 | |
| | | | | I | 11700 | | | | | I | 11300 | | 4C160 | 80 | |
| | | | | II | 11700 | | | | | II | 11300 | | 4C170 | 80 | |
| | | | | III | 18200 | | | | | III | 17500 | | 4D170 | 80 | |
| | | | | III | 18200 | | | | | III | 17500 | | 4D180 | 80 | |
| | | | | III | 22600 | | | | | III | 22800 | | 4E180 | 80 | |
| | | | | III | 22600 | | | | | III | 22800 | | 4E190 | 80 | |
| | | | | III | 31100 | | | | | III | 31300 | | 4F190 | 80 | |
| | | | | III | 31100 | | | | | III | 31300 | | 4F190 | 80 | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

7.5 HP
(5.5 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction,Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

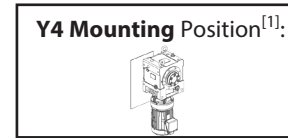
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 16.6 | 25900 (2920) | | 0.88 | - | 3570 (15900) | 20.0 | 21400 (2420) | 0.88 | - | 6350 (28300) | 8 | 4B140 | 88 | | | | |
| | | | 1.01 | I | 11900 (52900) | | | 1.01 | I | 11500 (51300) | 8 | 4C140 | 88 | | | | |
| | | | 1.38 | I | 11900 (52900) | | | 1.38 | I | 11500 (51300) | 8 | 4C160 | 88 | | | | |
| | | | 1.76 | II | 11900 (52900) | | | 1.76 | II | 11500 (51300) | 8 | 4C170 | 88 | | | | |
| | | | 2.02 | III | 18600 (82800) | | | 2.02 | III | 17800 (79300) | 8 | 4D170 | 88 | | | | |
| | | | 2.18 | III | 18600 (82800) | | | 2.18 | III | 17800 (79300) | 8 | 4D180 | 88 | | | | |
| | | | 2.18 | III | 22500 (100000) | | | 2.18 | III | 22700 (101000) | 8 | 4E180 | 88 | | | | |
| | | | 2.59 | III | 22500 (100000) | | | 2.59 | III | 22700 (101000) | 8 | 4E190 | 88 | | | | |
| | | | 2.59 | III | 31000 (138000) | | | 2.59 | III | 31200 (139000) | 8 | 4F190 | 88 | | | | |
| 14.3 | 30000 (3390) | | 1.38 | I | 12200 (54000) | 17.2 | 24900 (2810) | 1.38 | I | 11800 (52600) | 8 | 4C160 | 102 | | | | |
| | | | 1.52 | II | 12200 (54000) | | | 1.52 | II | 11800 (52600) | 8 | 4C170 | 102 | | | | |
| | | | 2.02 | III | 19200 (85500) | | | 2.02 | III | 18500 (82100) | 8 | 4D170 | 102 | | | | |
| | | | 2.02 | III | 22300 (99100) | | | 2.02 | III | 22500 (100000) | 8 | 4E170 | 102 | | | | |
| | | | 2.59 | III | 22300 (99100) | | | 2.59 | III | 22500 (100000) | 8 | 4E190 | 102 | | | | |
| | | | 2.59 | III | 30900 (137000) | | | 2.59 | III | 31100 (138000) | 8 | 4F190 | 102 | | | | |
| 12.9 | 33100 (3740) | | 1.37 | I | 12300 (54700) | 15.6 | 27400 (3100) | 1.37 | I | 12000 (53300) | 8 | 4C160 | 112 | | | | |
| | | | 1.38 | I | 19600 (87300) | | | 1.38 | I | 18900 (83900) | 8 | 4D160 | 112 | | | | |
| | | | 1.77 | II | 19600 (87300) | | | 1.77 | II | 18900 (83900) | 8 | 4D180 | 112 | | (-) | | |
| | | | 1.77 | II | 22100 (98400) | | | 1.77 | II | 22400 (99700) | 8 | 4E180 | 112 | | (-) | | |
| | | | 2.18 | III | 22100 (98400) | | | 2.18 | III | 22400 (99700) | 8 | 4E190 | 112 | | | | |
| | | | 2.18 | III | 30700 (137000) | | | 2.18 | III | 31000 (138000) | 8 | 4F190 | 112 | | | | |
| 11.8 | 36200 (4090) | | 1.26 | I | 12300 (54800) | 14.3 | 30000 (3390) | 1.26 | I | 12200 (54000) | 8 | 4C160 | 123 | | | | |
| | | | 1.38 | I | 20000 (88900) | | | 1.38 | I | 19200 (85500) | 8 | 4D160 | 123 | | | | |
| | | | 1.77 | II | 20000 (88900) | | | 1.77 | II | 19200 (85500) | 8 | 4D180 | 123 | | (-) | | |
| | | | 1.77 | II | 22000 (97700) | | | 1.77 | II | 22300 (99100) | 8 | 4E180 | 123 | | (-) | | |
| | | | 2.18 | III | 22000 (97700) | | | 2.18 | III | 22300 (99100) | 8 | 4E190 | 123 | | | | |
| | | | 2.18 | III | 30600 (136000) | | | 2.18 | III | 30900 (137000) | 8 | 4F190 | 123 | | | | |
| 9.63 | 44500 (5030) | | 1.02 | I | 9820 (43700) | 11.6 | 36900 (4160) | 1.02 | I | 12200 (54100) | 8 | 4C170 | 151 | | | | |
| | | | 1.38 | I | 19200 (85500) | | | 1.38 | I | 20100 (89200) | 8 | 4D170 | 151 | | | | |
| | | | 1.38 | I | 21600 (95900) | | | 1.38 | I | 21900 (97600) | 8 | 4E170 | 151 | | | | |
| | | | 1.77 | II | 21600 (95900) | | | 1.77 | II | 21900 (97600) | 8 | 4E190 | 151 | | | | |
| | | | 1.77 | II | 30200 (135000) | | | 1.77 | II | 30600 (136000) | 8 | 4F190 | 151 | | | | |
| 8.12 | 52800 (5960) | | 0.86 | - | 5440 (24200) | 9.80 | 43700 (4940) | 0.86 | - | 10100 (44900) | 8 | 4C170 | 179 | | | | |
| | | | 1.01 | I | 17900 (79700) | | | 1.01 | I | 19300 (86000) | 8 | 4D170 | 179 | | | | |
| | | | 1.01 | I | 21100 (94000) | | | 1.01 | I | 21600 (96000) | 8 | 4E170 | 179 | | | | |
| | | | 1.29 | I | 21100 (94000) | | | 1.29 | I | 21600 (96000) | 8 | 4E190 | 179 | | | | |
| | | | 1.29 | I | 29900 (133000) | | | 1.29 | I | 30300 (135000) | 8 | 4F190 | 179 | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

7.5 HP
(5.5 kW)



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction,Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

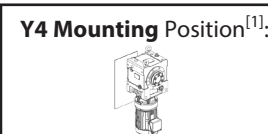
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|------------|---------------------------|-----|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 7.02 | 61000 (6900) | | 1.01 | I | 16300 (72300) | 8.47 | 50600 (5710) | 1.01 | I | 18300 (81400) | 8 | 4D170 | 207 | | | | |
| | | | 1.26 | I | 16300 (72300) | | | 1.38 | I | 18300 (81400) | 8 | 4D180 | 207 | | | | |
| | | | 1.38 | I | 20700 (92100) | | | 1.38 | I | 21200 (94500) | 8 | 4E180 | 207 | | | | |
| | | | 1.38 | I | 29500 (131000) | | | 1.38 | I | 30000 (133000) | 8 | 4F180 | 207 | | | | |
| 5.84 | 73500 (8300) | | 1.01 | I | 12800 (56900) | 7.04 | 60900 (6880) | 1.01 | I | 16300 (72500) | 8 | 4D180 | 249 | | | | |
| | | | 1.01 | I | 20100 (89300) | | | 1.01 | I | 20700 (92200) | 8 | 4E180 | 249 | | | | |
| | | | 1.01 | I | 29000 (129000) | | | 1.01 | I | 29500 (131000) | 8 | 4F180 | 249 | | | | |
| 4.76 | 90000 (10200) | | 0.86 | - | 272 (1210) | 5.75 | 74600 (8430) | 1.01 | I | 12400 (55100) | 8 | 4D180 | 305 | | | | |
| | | | 1.01 | I | 19200 (85600) | | | 1.01 | I | 20000 (89100) | 8 | 4E180 | 305 | | | | |
| | | | 1.01 | I | 28300 (126000) | | | 1.01 | I | 28900 (129000) | 8 | 4F180 | 305 | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**10 HP
(7.5 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

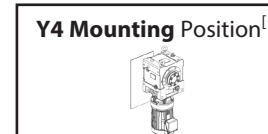
| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|----------------|----------------|--------------|---------------------------|------|--------------------|----------------|-------|-------------------------------|------------|---------------------------|------|------------------|---------------|---------------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 18.1 | 32200 (3640) | | 1.01 | I | 10900 (48500) | 21.9 | 26700 (3020) | 1.01 | I | 10700 (47400) | 10 | 4C160 | 80 | | | | |
| | | | 1.41 | II | 10900 (48500) | | | 1.41 | II | 10700 (47400) | 10 | 4C170 | 80 | | | | |
| | | | 1.48 | II | 17600 (78100) | | | 1.48 | II | 16900 (75100) | 10 | 4D170 | 80 | | | | |
| | | | 1.60 | II | 17600 (78100) | | | 1.60 | II | 16900 (75100) | 10 | 4D180 | 80 | | (-) | | |
| | | | 1.60 | II | 22200 (98600) | | | 1.60 | II | 22500 (99900) | 10 | 4E180 | 80 | | (-) | | |
| | | | 1.90 | II | 22200 (98600) | | | 1.90 | II | 22500 (99900) | 10 | 4E190 | 80 | | | | |
| | | | 1.90 | II | 30800 (137000) | | | 1.90 | II | 31000 (138000) | 10 | 4F190 | 80 | | | | |
| 16.6 | 35300 (3990) | | 1.01 | I | 11000 (48900) | 20.0 | 29200 (3300) | 1.01 | I | 10800 (48000) | 10 | 4C160 | 88 | | | | |
| | | | 1.29 | I | 11000 (48900) | | | 1.29 | I | 10800 (48000) | 10 | 4C170 | 88 | | | | |
| | | | 1.48 | II | 17900 (79400) | | | 1.48 | II | 17200 (76600) | 10 | 4D170 | 88 | | | | |
| | | | 1.60 | II | 17900 (79400) | | | 1.60 | II | 17200 (76600) | 10 | 4D180 | 88 | | (-) | | |
| | | | 1.60 | II | 22000 (97900) | | | 1.60 | II | 22300 (99300) | 10 | 4E180 | 88 | | (-) | | |
| | | | 1.90 | II | 22000 (97900) | | | 1.90 | II | 22300 (99300) | 10 | 4E190 | 88 | | | | |
| | | | 1.90 | II | 30600 (136000) | | | 1.90 | II | 30900 (137000) | 10 | 4F190 | 88 | | | | |
| 14.3 | 40900 (4620) | | 1.01 | I | 11000 (49100) | 17.2 | 33900 (3830) | 1.01 | I | 11000 (48700) | 10 | 4C160 | 102 | | | | |
| | | | 1.11 | I | 11000 (49100) | | | 1.11 | I | 11000 (48700) | 10 | 4C170 | 102 | | | | |
| | | | 1.48 | II | 18300 (81600) | | | 1.48 | II | 17700 (78800) | 10 | 4D170 | 102 | | | | |
| | | | 1.48 | II | 21700 (96700) | | | 1.48 | II | 22100 (98300) | 10 | 4E170 | 102 | | | | |
| | | | 1.90 | II | 21700 (96700) | | | 1.90 | II | 22100 (98300) | 10 | 4E190 | 102 | | | | |
| | | | 1.90 | II | 30400 (135000) | | | 1.90 | II | 30700 (137000) | 10 | 4F190 | 102 | | | | |
| | | | 12.9 | 45100 (5100) | | | | 1.01 | I | 9560 (42500) | 15.6 | 37400 (4230) | 1.01 | | I | 11000 (49100) | 10 |
| 1.01 | I | 18700 (83000) | | | | 1.01 | I | 18100 (80300) | 10 | 4D160 | | | 112 | | | | |
| 1.29 | I | 18700 (83000) | | | | 1.29 | I | 18100 (80300) | 10 | 4D180 | | | 112 | (-) | | | |
| 1.29 | I | 21500 (95700) | | | | 1.29 | I | 21900 (97500) | 10 | 4E180 | | | 112 | (-) | | | |
| 1.60 | II | 21500 (95700) | | | | 1.60 | II | 21900 (97500) | 10 | 4E190 | | | 112 | | | | |
| 1.60 | II | 30200 (134000) | | | | 1.60 | II | 30600 (136000) | 10 | 4F190 | | | 112 | | | | |
| 11.8 | 49400 (5580) | | | | | 0.92 | - | 7640 (34000) | 14.3 | 40900 (4620) | | | 0.92 | - | 11000 (49100) | 10 | 4C160 |
| | | | 1.01 | I | 18500 (82200) | 1.01 | I | 18300 (81600) | | | 10 | 4D160 | 123 | | | | |
| | | | 1.29 | I | 18500 (82200) | 1.29 | I | 18300 (81600) | | | 10 | 4D180 | 123 | (-) | | | |
| | | | 1.29 | I | 21300 (94800) | 1.29 | I | 21700 (96700) | | | 10 | 4E180 | 123 | (-) | | | |
| | | | 1.60 | II | 21300 (94800) | 1.60 | II | 21700 (96700) | | | 10 | 4E190 | 123 | | | | |
| | | | 1.60 | II | 30000 (134000) | 1.60 | II | 30400 (135000) | | | 10 | 4F190 | 123 | | | | |
| | | | 9.63 | 60700 (6850) | | 1.01 | I | 16300 (72700) | | | 11.6 | 50300 (5680) | 1.01 | I | 18300 (81600) | 10 | 4D170 |
| 1.01 | I | 20700 (92200) | | | | 1.01 | I | 21300 (94600) | 10 | 4E170 | | | 151 | | | | |
| 1.29 | I | 20700 (92200) | | | | 1.29 | I | 21300 (94600) | 10 | 4E190 | | | 151 | (-) | | | |
| 1.29 | I | 29500 (131000) | | | | 1.29 | I | 30000 (133000) | 10 | 4F190 | | | 151 | (-) | | | |
| 8.12 | 72000 (8130) | | 0.95 | - | 20200 (89700) | 9.80 | 59600 (6740) | 0.95 | - | 20800 (92500) | 10 | 4E190 | 179 | (-) | | | |
| | | | 0.95 | - | 29100 (129000) | | | 0.95 | - | 29600 (132000) | 10 | 4F190 | 179 | (-) | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

(-) = For inverter operation, starting conditions may require ambient temperature of 5° C or higher.

Y4 Mounting Single Reduction Selection Tables

**10 HP
(7.5 kW)**



Dimension Pages:
 Single Reduction 2.132-2.143
 Single Reduction, Y2 2.144
 Double Reduction 2.146-2.161
 Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|-----|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 7.02 | 83200 (9400) | | 0.93 | - | 8420 (37500) | | 8.47 | 69000 (7790) | 1.01 | I | 14200 (63200) | 10 | 4D180 | 207 | | | |
| | | | 1.01 | I | 19600 (87100) | | | | 1.01 | I | 20300 (90300) | 10 | 4E180 | 207 | | | |
| | | | 1.01 | I | 28600 (127000) | | | | 1.01 | I | 29200 (130000) | 10 | 4F180 | 207 | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
 [2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**15 HP
(11 kW)**

Y4 Mounting Position^[1]:



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction,Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|-------|----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | |
| 69.0 | 12400 (1400) | | 0.92 | - | 2160 (9600) | 83.3 | 10300 (1160) | | 0.92 | - | 3350 (14900) | 15 | 4A140 | 21 | | | | | |
| | | | 1.01 | I | 5460 (24300) | | | | 1.01 | I | 5320 (23700) | | | | | | 15 | 4B140 | 21 |
| | | | 1.01 | I | 8170 (36300) | | | | 1.01 | I | 7860 (35000) | | | | | | 15 | 4C140 | 21 |
| 64.7 | 13200 (1500) | | 0.86 | - | 290 (1290) | 78.1 | 11000 (1240) | | 0.86 | - | 3350 (14900) | 15 | 4A140 | 22 | | | | | |
| | | | 1.01 | I | 5500 (24500) | | | | 1.01 | I | 5370 (23900) | | | | | | 15 | 4B140 | 22 |
| | | | 1.38 | I | 5500 (24500) | | | | 1.38 | I | 5370 (23900) | | | | | | 15 | 4B160 | 22 |
| | | | 1.38 | I | 8270 (36800) | | | | 1.38 | I | 7970 (35400) | | | | | | 15 | 4C160 | 22 |
| | | | 1.38 | I | 12700 (56400) | | | | 1.38 | I | 12100 (53900) | | | | | | 15 | 4D160 | 22 |
| 59.2 | 14500 (1640) | | 1.01 | I | 5560 (24700) | 71.4 | 12000 (1360) | | 1.01 | I | 5440 (24200) | 15 | 4B140 | 25 | | | | | |
| | | | 1.38 | I | 5560 (24700) | | | | 1.38 | I | 5440 (24200) | | | | | | 15 | 4B160 | 25 |
| | | | 1.38 | I | 8420 (37400) | | | | 1.38 | I | 8110 (36100) | | | | | | 15 | 4C160 | 25 |
| | | | 1.38 | I | 13000 (57700) | | | | 1.38 | I | 12400 (55100) | | | | | | 15 | 4D160 | 25 |
| 51.8 | 16600 (1870) | | 1.01 | I | 5630 (25000) | 62.5 | 13700 (1550) | | 1.01 | I | 5530 (24600) | 15 | 4B140 | 28 | | | | | |
| | | | 1.37 | I | 5630 (25000) | | | | 1.37 | I | 5530 (24600) | | | | | | 15 | 4B160 | 28 |
| | | | 1.38 | I | 8620 (38300) | | | | 1.38 | I | 8330 (37100) | | | | | | 15 | 4C160 | 28 |
| | | | 1.38 | I | 13400 (59500) | | | | 1.38 | I | 12800 (56900) | | | | | | 15 | 4D160 | 28 |
| | | | | | | | | | | | | | | | | | | | |
| 41.2 | 20800 (2350) | | 1.01 | I | 5690 (25300) | 49.7 | 17200 (1950) | | 1.01 | I | 5640 (25100) | 15 | 4B140 | 35 | | | | | |
| | | | 1.09 | I | 5690 (25300) | | | | 1.09 | I | 5640 (25100) | | | | | | 15 | 4B160 | 35 |
| | | | 1.38 | I | 8940 (39800) | | | | 1.38 | I | 8680 (38600) | | | | | | 15 | 4C160 | 35 |
| | | | 1.38 | I | 14100 (62600) | | | | 1.38 | I | 13500 (60000) | | | | | | 15 | 4D160 | 35 |
| | | | 1.77 | II | 14100 (62600) | | | | 1.77 | II | 13500 (60000) | | | | | | 15 | 4D180 | 35 |
| | | | 1.77 | II | 18700 (83100) | | | | 1.77 | II | 17800 (79400) | | | | | | 15 | 4E180 | 35 |
| | | | 2.18 | III | 18700 (83100) | | | | 2.18 | III | 17800 (79400) | | | | | | 15 | 4E190 | 35 |
| | | | 2.18 | III | 31300 (139000) | | | | 2.18 | III | 30500 (135000) | | | | | | 15 | 4F190 | 35 |
| 37.7 | 22800 (2570) | | 1.00 | I | 5700 (25400) | 45.5 | 18900 (2130) | | 1.00 | I | 5670 (25200) | 15 | 4B140 | 39 | | | | | |
| | | | 1.01 | I | 9050 (40300) | | | | 1.01 | I | 8810 (39200) | | | | | | 15 | 4C140 | 39 |
| | | | 1.38 | I | 9050 (40300) | | | | 1.38 | I | 8810 (39200) | | | | | | 15 | 4C160 | 39 |
| | | | 1.38 | I | 14300 (63800) | | | | 1.38 | I | 13800 (61300) | | | | | | 15 | 4D160 | 39 |
| | | | 1.77 | II | 14300 (63800) | | | | 1.77 | II | 13800 (61300) | | | | | | 15 | 4D180 | 39 |
| | | | 1.77 | II | 19100 (84900) | | | | 1.77 | II | 18200 (81100) | | | | | | 15 | 4E180 | 39 |
| | | | 2.18 | III | 19100 (84900) | | | | 2.18 | III | 18200 (81100) | | | | | | 15 | 4E190 | 39 |
| | | | 2.18 | III | 31200 (139000) | | | | 2.18 | III | 31200 (139000) | | | | | | 15 | 4F190 | 39 |
| | | | | | | | | | | | | | | | | | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**15 HP
(11 kW)**

Y4 Mounting Position^[1]:



Dimension Pages:
Single Reduction 2.132-2.143
Single Reduction,Y2 2.144
Double Reduction 2.146-2.161
Double Reduction, Y2 2.162

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|-------|----|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] | | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | | |
| 31.9 | 26900 (3040) | | 0.85 | - | 2350 (10500) | 38.5 | 22300 (2520) | | 0.85 | - | 5700 (25400) | 15 | 4B160 | 46 | | | | | | |
| | | | 1.01 | I | 9240 (41100) | | | | 1.01 | I | 9030 (40200) | | | | | | 15 | 4C160 | 46 | |
| | | | 1.29 | I | 9240 (41100) | | | | 1.29 | I | 9030 (40200) | | | | | | 15 | 4C170 | 46 | (-) |
| | | | 1.29 | I | 14800 (66000) | | | | 1.29 | I | 14300 (63500) | | | | | | 15 | 4D170 | 46 | (-) |
| | | | 1.77 | II | 14800 (66000) | | | | 1.77 | II | 14300 (63500) | | | | | | 15 | 4D180 | 46 | |
| 27.6 | 31000 (3510) | | 1.01 | I | 9360 (41600) | 33.3 | 25700 (2910) | | 1.01 | I | 9190 (40900) | 15 | 4C160 | 53 | | | | | | |
| | | | 1.09 | I | 9360 (41600) | | | | 1.09 | I | 9190 (40900) | | | | | | 15 | 4C170 | 53 | |
| | | | 1.09 | I | 15300 (67900) | | | | 1.09 | I | 14700 (65500) | | | | | | 15 | 4D170 | 53 | |
| | | | 1.29 | I | 15300 (67900) | | | | 1.29 | I | 14700 (65500) | | | | | | 15 | 4D180 | 53 | |
| | | | 1.29 | I | 20500 (91200) | | | | 1.29 | I | 19700 (87400) | | | | | | 15 | 4E180 | 53 | |
| | | | 2.18 | III | 20500 (91200) | | | | 2.18 | III | 19700 (87400) | | | | | | 15 | 4E190 | 53 | |
| | | | 2.18 | III | 30800 (137000) | | | | 2.18 | III | 31100 (138000) | | | | | | 15 | 4F190 | 53 | |
| 24.4 | 35200 (3970) | | 1.01 | I | 9440 (42000) | 29.4 | 29100 (3290) | | 1.01 | I | 9310 (41400) | 15 | 4C160 | 60 | | | | | | |
| | | | 1.01 | I | 15600 (69400) | | | | 1.01 | I | 15100 (67100) | | | | | | 15 | 4D160 | 60 | |
| | | | 1.29 | I | 15600 (69400) | | | | 1.29 | I | 15100 (67100) | | | | | | 15 | 4D180 | 60 | (-) |
| | | | 1.29 | I | 21100 (93800) | | | | 1.29 | I | 20200 (90000) | | | | | | 15 | 4E180 | 60 | (-) |
| | | | 2.18 | III | 21100 (93800) | | | | 2.18 | III | 20200 (90000) | | | | | | 15 | 4E190 | 60 | |
| | | | 2.18 | III | 30600 (136000) | | | | 2.18 | III | 30900 (137000) | | | | | | 15 | 4F190 | 60 | |
| 21.6 | 39700 (4490) | | 0.88 | - | 9480 (42200) | 26.0 | 32900 (3720) | | 0.88 | - | 9400 (41800) | 15 | 4C170 | 67 | | | | | | |
| | | | 0.88 | - | 15900 (70800) | | | | 0.88 | - | 15400 (68600) | | | | | | 15 | 4D170 | 67 | |
| | | | 1.29 | I | 15900 (70800) | | | | 1.29 | I | 15400 (68600) | | | | | | 15 | 4D180 | 67 | (-) |
| | | | 1.29 | I | 21600 (96200) | | | | 1.29 | I | 20800 (92400) | | | | | | 15 | 4E180 | 67 | (-) |
| | | | 1.29 | I | 30500 (135000) | | | | 1.29 | I | 30700 (137000) | | | | | | 15 | 4F180 | 67 | (-) |
| 19.7 | 43500 (4910) | | 0.88 | - | 9490 (42200) | 23.8 | 36000 (4070) | | 0.88 | - | 9450 (42000) | 15 | 4C170 | 74 | | | | | | |
| | | | 0.88 | - | 16100 (71800) | | | | 0.88 | - | 15700 (69700) | | | | | | 15 | 4D170 | 74 | |
| | | | 1.29 | I | 16100 (71800) | | | | 1.29 | I | 15700 (69700) | | | | | | 15 | 4D180 | 74 | (-) |
| | | | 1.29 | I | 21600 (96100) | | | | 1.29 | I | 21200 (94200) | | | | | | 15 | 4E180 | 74 | (-) |
| | | | 1.29 | I | 30300 (135000) | | | | 1.29 | I | 30600 (136000) | | | | | | 15 | 4F180 | 74 | (-) |
| 18.1 | 47300 (5340) | | 0.96 | - | 8660 (38500) | 21.9 | 39200 (4430) | | 0.96 | - | 9480 (42200) | 15 | 4C170 | 80 | | | | | | |
| | | | 1.01 | I | 16300 (72700) | | | | 1.01 | I | 15900 (70700) | | | | | | 15 | 4D170 | 80 | |
| | | | 1.09 | I | 16300 (72700) | | | | 1.09 | I | 15900 (70700) | | | | | | 15 | 4D180 | 80 | |
| | | | 1.09 | I | 21400 (95200) | | | | 1.09 | I | 21600 (95900) | | | | | | 15 | 4E180 | 80 | |
| | | | 1.29 | I | 21400 (95200) | | | | 1.29 | I | 21600 (95900) | | | | | | 15 | 4E190 | 80 | |
| | | | 1.29 | I | 30100 (134000) | | | | 1.29 | I | 30500 (136000) | | | | | | 15 | 4F190 | 80 | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

15 HP
(11 kW)



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 16.6 | 51700 (5840) | | 0.88 | - | 6210 (27600) | 20.0 | 42900 (4840) | | 0.88 | - | 9490 (42200) | 15 | 4C170 | 88 | | | |
| | | | 1.01 | I | 16500 (73600) | | | | 1.01 | I | 16100 (71700) | 15 | 4D170 | 88 | | | |
| | | | 1.09 | I | 16500 (73600) | | | | 1.09 | I | 16100 (71700) | 15 | 4D180 | 88 | | | |
| | | | 1.09 | I | 21200 (94200) | | | | 1.09 | I | 21600 (96200) | 15 | 4E180 | 88 | | | |
| | | | 1.29 | I | 21200 (94200) | | | | 1.29 | I | 21600 (96200) | 15 | 4E190 | 88 | | | |
| | | | 1.29 | I | 29900 (133000) | | | | 1.29 | I | 30300 (135000) | 15 | 4F190 | 88 | | | |
| 14.3 | 60000 (6780) | | 1.01 | I | 16500 (73300) | 17.2 | 49700 (5620) | | 1.01 | I | 16500 (73200) | 15 | 4D170 | 102 | | | |
| | | | 1.01 | I | 20800 (92400) | | | | 1.01 | I | 21300 (94700) | 15 | 4E170 | 102 | | | |
| | | | 1.29 | I | 20800 (92400) | | | | 1.29 | I | 21300 (94700) | 15 | 4E190 | 102 | (-) | | |
| | | | 1.29 | I | 29600 (132000) | | | | 1.29 | I | 30000 (134000) | 15 | 4F190 | 102 | (-) | | |
| 12.9 | 66200 (7480) | | 0.88 | - | 15000 (66600) | 15.6 | 54900 (6200) | | 0.88 | - | 16600 (74100) | 15 | 4D180 | 112 | | | |
| | | | 0.88 | - | 20400 (91000) | | | | 0.88 | - | 21000 (93500) | 15 | 4E180 | 112 | | | |
| | | | 1.09 | I | 20400 (91000) | | | | 1.09 | I | 21000 (93500) | 15 | 4E190 | 112 | (-) | | |
| | | | 1.09 | I | 29300 (130000) | | | | 1.09 | I | 29800 (133000) | 15 | 4F190 | 112 | (-) | | |
| | | | | | | | | | | | | | | | | | |
| 11.8 | 72400 (8180) | | 0.88 | - | 13100 (58400) | 14.3 | 60000 (6780) | | 0.88 | - | 16500 (73300) | 15 | 4D180 | 123 | | | |
| | | | 0.88 | - | 20100 (89600) | | | | 0.88 | - | 20800 (92400) | 15 | 4E180 | 123 | | | |
| | | | 1.09 | I | 20100 (89600) | | | | 1.09 | I | 20800 (92400) | 15 | 4E190 | 123 | (-) | | |
| | | | 1.09 | I | 29000 (129000) | | | | 1.09 | I | 29600 (132000) | 15 | 4F190 | 123 | (-) | | |
| 9.63 | 89000 (10100) | | 0.88 | - | 19300 (85800) | 11.6 | 73700 (8330) | | 0.88 | - | 20100 (89300) | 15 | 4E190 | 151 | | | |
| | | | 0.88 | - | 28300 (126000) | | | | 0.88 | - | 29000 (129000) | 15 | 4F190 | 151 | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

20 HP
(15 kW)



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

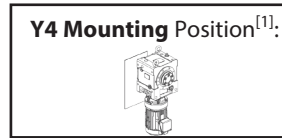
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 64.7 | 18100 (2040) | | 1.01 | I | 4980 (22200) | 78.1 | 15000 (1690) | | 1.01 | I | 4940 (22000) | 20 | 4B160 | 22 | | | |
| | | | 1.01 | I | 7820 (34800) | | | | 1.01 | I | 7590 (33700) | 20 | 4C160 | 22 | | | |
| | | | 1.01 | I | 12300 (54700) | | | | 1.01 | I | 11800 (52500) | 20 | 4D160 | 22 | | | |
| 59.2 | 19800 (2230) | | 1.01 | I | 4990 (22200) | 71.4 | 16400 (1850) | | 1.01 | I | 4970 (22100) | 20 | 4B160 | 25 | | | |
| | | | 1.01 | I | 7920 (35200) | | | | 1.01 | I | 7700 (34300) | 20 | 4C160 | 25 | | | |
| | | | 1.01 | I | 12500 (55800) | | | | 1.01 | I | 12000 (53500) | 20 | 4D160 | 25 | | | |
| 51.8 | 22600 (2550) | | 1.01 | I | 4980 (22100) | 62.5 | 18700 (2110) | | 1.01 | I | 4990 (22200) | 20 | 4B160 | 28 | | | |
| | | | 1.01 | I | 8050 (35800) | | | | 1.01 | I | 7860 (35000) | 20 | 4C160 | 28 | | | |
| | | | 1.01 | I | 12900 (57300) | | | | 1.01 | I | 12400 (55100) | 20 | 4D160 | 28 | | | |
| 41.2 | 28400 (3210) | | 1.01 | I | 8220 (36600) | 49.7 | 23500 (2660) | | 1.01 | I | 8080 (36000) | 20 | 4C160 | 35 | | | |
| | | | 1.01 | I | 13500 (59900) | | | | 1.01 | I | 13000 (57800) | 20 | 4D160 | 35 | | | |
| | | | 1.29 | I | 13500 (59900) | | | | 1.29 | I | 13000 (57800) | 20 | 4D180 | 35 | (-) | | |
| | | | 1.29 | I | 18100 (80700) | | | | 1.29 | I | 17400 (77300) | 20 | 4E180 | 35 | (-) | | |
| | | | 1.60 | II | 18100 (80700) | | | | 1.60 | II | 17400 (77300) | 20 | 4E190 | 35 | | | |
| | | | 1.60 | II | 30900 (138000) | | | | 1.60 | II | 30000 (134000) | 20 | 4F190 | 35 | | | |
| 37.7 | 31000 (3510) | | 1.01 | I | 8270 (36800) | 45.5 | 25700 (2910) | | 1.01 | I | 8160 (36300) | 20 | 4C160 | 39 | | | |
| | | | 1.01 | I | 13700 (60900) | | | | 1.01 | I | 13200 (58800) | 20 | 4D160 | 39 | | | |
| | | | 1.29 | I | 13700 (60900) | | | | 1.29 | I | 13200 (58800) | 20 | 4D180 | 39 | (-) | | |
| | | | 1.29 | I | 18500 (82200) | | | | 1.29 | I | 17700 (78900) | 20 | 4E180 | 39 | (-) | | |
| | | | 1.60 | II | 18500 (82200) | | | | 1.60 | II | 17700 (78900) | 20 | 4E190 | 39 | | | |
| | | | 1.60 | II | 30800 (137000) | | | | 1.60 | II | 30800 (137000) | 20 | 4F190 | 39 | | | |
| 31.9 | 36700 (4140) | | 0.95 | - | 8310 (37000) | 38.5 | 30400 (3430) | | 0.95 | - | 8260 (36700) | 20 | 4C170 | 46 | | | |
| | | | 0.95 | - | 14100 (62500) | | | | 0.95 | - | 13600 (60600) | 20 | 4D170 | 46 | | | |
| | | | 1.29 | I | 14100 (62500) | | | | 1.29 | I | 13600 (60600) | 20 | 4D180 | 46 | (-) | | |
| | | | 1.29 | I | 19100 (85200) | | | | 1.29 | I | 18400 (81900) | 20 | 4E180 | 46 | (-) | | |
| | | | 1.60 | II | 19100 (85200) | | | | 1.60 | II | 18400 (81900) | 20 | 4E190 | 46 | | | |
| | | | 1.60 | II | 30600 (136000) | | | | 1.60 | II | 30900 (137000) | 20 | 4F190 | 46 | | | |
| 27.6 | 42300 (4780) | | 0.80 | - | 8290 (36900) | 33.3 | 35100 (3960) | | 0.80 | - | 8300 (36900) | 20 | 4C170 | 53 | | | |
| | | | 0.80 | - | 14400 (63800) | | | | 0.80 | - | 14000 (62100) | 20 | 4D170 | 53 | | | |
| | | | 0.95 | - | 14400 (63800) | | | | 0.95 | - | 14000 (62100) | 20 | 4D180 | 53 | (-) | | |
| | | | 0.95 | - | 19700 (87600) | | | | 0.95 | - | 19000 (84400) | 20 | 4E180 | 53 | (-) | | |
| | | | 1.60 | II | 19700 (87600) | | | | 1.60 | II | 19000 (84400) | 20 | 4E190 | 53 | | | |
| | | | 1.60 | II | 30300 (135000) | | | | 1.60 | II | 30700 (136000) | 20 | 4F190 | 53 | | | |
| 24.4 | 48000 (5420) | | 0.95 | - | 14600 (64800) | 29.4 | 39700 (4490) | | 0.95 | - | 14200 (63300) | 20 | 4D180 | 60 | | | |
| | | | 0.95 | - | 20100 (89600) | | | | 0.95 | - | 19400 (86500) | 20 | 4E180 | 60 | | | |
| | | | 1.60 | II | 20100 (89600) | | | | 1.60 | II | 19400 (86500) | 20 | 4E190 | 60 | | | |
| | | | 1.60 | II | 30100 (134000) | | | | 1.60 | II | 30400 (135000) | 20 | 4F190 | 60 | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**20 HP
(15 kW)**



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

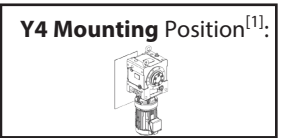
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 21.6 | 54200 (6120) | | 0.95 | - | 14800 (65700) | 26.0 | 44900 (5070) | | 0.95 | - | 14500 (64300) | 20 | 4D180 | 67 | | | |
| | | | 0.95 | - | 20600 (91500) | | | | 0.95 | - | 19900 (88500) | 20 | 4E180 | 67 | | | |
| | | | 0.95 | - | 29800 (133000) | | | | 0.95 | - | 30200 (134000) | 20 | 4F180 | 67 | | | |
| 19.7 | 59300 (6690) | | 0.95 | - | 14900 (66200) | 23.8 | 49100 (5550) | | 0.95 | - | 14600 (65000) | 20 | 4D180 | 74 | | | |
| | | | 0.95 | - | 20800 (92500) | | | | 0.95 | - | 20200 (90000) | 20 | 4E180 | 74 | | | |
| | | | 0.95 | - | 29600 (132000) | | | | 0.95 | - | 30000 (134000) | 20 | 4F180 | 74 | | | |
| 18.1 | 64500 (7290) | | 0.80 | - | 15000 (66500) | 21.9 | 53400 (6040) | | 0.80 | - | 14700 (65600) | 20 | 4D180 | 80 | | | |
| | | | 0.80 | - | 20500 (91400) | | | | 0.80 | - | 20500 (91300) | 20 | 4E180 | 80 | | | |
| | | | 0.95 | - | 20500 (91400) | | | | 0.95 | - | 20500 (91300) | 20 | 4E190 | 80 | (-) | | |
| | | | 0.95 | - | 29400 (131000) | | | | 0.95 | - | 29900 (133000) | 20 | 4F190 | 80 | (-) | | |
| 16.6 | 70500 (7970) | | 0.80 | - | 13700 (61100) | 20.0 | 58400 (6600) | | 0.80 | - | 14900 (66100) | 20 | 4D180 | 88 | | | |
| | | | 0.80 | - | 20200 (90000) | | | | 0.80 | - | 20800 (92600) | 20 | 4E180 | 88 | | | |
| | | | 0.95 | - | 20200 (90000) | | | | 0.95 | - | 20800 (92600) | 20 | 4E190 | 88 | (-) | | |
| | | | 0.95 | - | 29100 (130000) | | | | 0.95 | - | 29600 (132000) | 20 | 4F190 | 88 | (-) | | |
| | | | | | | | | | | | | | | | | | |
| 14.3 | 81800 (9250) | | 0.95 | - | 19700 (87400) | 17.2 | 67800 (7660) | | 0.95 | - | 20400 (90600) | 20 | 4E190 | 102 | | | |
| | | | 0.95 | - | 28600 (127000) | | | | 0.95 | - | 29200 (130000) | 20 | 4F190 | 102 | | | |
| 12.9 | 90300 (10200) | | 0.80 | - | 19200 (85500) | 15.6 | 74800 (8450) | | 0.80 | - | 20000 (89000) | 20 | 4E190 | 112 | | | |
| | | | 0.80 | - | 28300 (126000) | | | | 0.80 | - | 28900 (129000) | 20 | 4F190 | 112 | | | |
| 11.8 | 98800 (11200) | | 0.80 | - | 18800 (83600) | 14.3 | 81800 (9250) | | 0.80 | - | 19700 (87400) | 20 | 4E190 | 123 | | | |
| | | | 0.80 | - | 27900 (124000) | | | | 0.80 | - | 28600 (127000) | 20 | 4F190 | 123 | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**25 HP
(18.5 kW)**



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

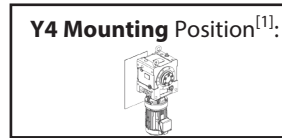
| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|--------------|------------------|------------|-------|--------------------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 64.7 | 22300 (2520) | | 0.82 | - | 4530 (20100) | 78.1 | 18500 (2090) | | 0.82 | - | 4560 (20300) | 25 | 4B160 | 22 | | | |
| | | | 0.82 | - | 7420 (33000) | | | | 0.82 | - | 7260 (32300) | 25 | 4C160 | 22 | | | |
| | | | 0.82 | - | 12000 (53200) | | | | 0.82 | - | 11500 (51200) | 25 | 4D160 | 22 | | | |
| 59.2 | 24400 (2750) | | 0.82 | - | 4490 (20000) | 71.4 | 20200 (2280) | | 0.82 | - | 4550 (20300) | 25 | 4B160 | 25 | | | |
| | | | 0.82 | - | 7480 (33300) | | | | 0.82 | - | 7340 (32600) | 25 | 4C160 | 25 | | | |
| | | | 0.82 | - | 12200 (54100) | | | | 0.82 | - | 11700 (52200) | 25 | 4D160 | 25 | | | |
| 51.8 | 27800 (3150) | | 0.82 | - | 7550 (33600) | 62.5 | 23100 (2610) | | 0.82 | - | 7440 (33100) | 25 | 4C160 | 28 | | | |
| | | | 0.82 | - | 12500 (55400) | | | | 0.82 | - | 12000 (53600) | 25 | 4D160 | 28 | | | |
| 41.2 | 35000 (3950) | | 0.82 | - | 7590 (33800) | 49.7 | 29000 (3280) | | 0.82 | - | 7560 (33600) | 25 | 4C160 | 35 | | | |
| | | | 0.82 | - | 12900 (57500) | | | | 0.82 | - | 12600 (55800) | 25 | 4D160 | 35 | | | |
| | | | 1.05 | I | 12900 (57500) | | | | 1.05 | I | 12600 (55800) | 25 | 4D180 | 35 | | | |
| | | | 1.05 | I | 17600 (78500) | | | | 1.05 | I | 17000 (75500) | 25 | 4E180 | 35 | | | |
| | | | 1.29 | I | 17600 (78500) | | | | 1.29 | I | 17000 (75500) | 25 | 4E190 | 35 | (-) | | |
| 37.7 | 38300 (4330) | | 0.82 | - | 7580 (33700) | 45.5 | 31700 (3580) | | 0.82 | - | 7590 (33800) | 25 | 4C160 | 39 | | | |
| | | | 0.82 | - | 13100 (58300) | | | | 0.82 | - | 12700 (56700) | 25 | 4D160 | 39 | | | |
| | | | 1.05 | I | 13100 (58300) | | | | 1.05 | I | 12700 (56700) | 25 | 4D180 | 39 | | | |
| | | | 1.05 | I | 18000 (79900) | | | | 1.05 | I | 17300 (77000) | 25 | 4E180 | 39 | | | |
| | | | 1.29 | I | 18000 (79900) | | | | 1.29 | I | 17300 (77000) | 25 | 4E190 | 39 | (-) | | |
| 31.9 | 45200 (5110) | | 0.77 | - | 7500 (33400) | 38.5 | 37500 (4240) | | 0.77 | - | 7590 (33800) | 25 | 4C170 | 46 | | | |
| | | | 0.77 | - | 13400 (59500) | | | | 0.77 | - | 13100 (58100) | 25 | 4D170 | 46 | | | |
| | | | 1.05 | I | 13400 (59500) | | | | 1.05 | I | 13100 (58100) | 25 | 4D180 | 46 | | | |
| | | | 1.05 | I | 18500 (82400) | | | | 1.05 | I | 17900 (79600) | 25 | 4E180 | 46 | | | |
| | | | 1.29 | I | 18500 (82400) | | | | 1.29 | I | 17900 (79600) | 25 | 4E190 | 46 | (-) | | |
| 27.6 | 52200 (5900) | | 0.77 | - | 13600 (60300) | 33.3 | 43300 (4890) | | 0.77 | - | 13300 (59200) | 25 | 4D180 | 53 | | | |
| | | | 0.77 | - | 19000 (84400) | | | | 0.77 | - | 18400 (81700) | 25 | 4E180 | 53 | | | |
| | | | 1.29 | I | 19000 (84400) | | | | 1.29 | I | 18400 (81700) | 25 | 4E190 | 53 | (-) | | |
| | | | 1.29 | I | 29900 (133000) | | | | 1.29 | I | 30300 (135000) | 25 | 4F190 | 53 | (-) | | |
| | | | | | | | | | | | | | | | | | |
| 24.4 | 59200 (6680) | | 0.77 | - | 13700 (60800) | 29.4 | 49000 (5540) | | 0.77 | - | 13500 (60000) | 25 | 4D180 | 60 | | | |
| | | | 0.77 | - | 19300 (86000) | | | | 0.77 | - | 18800 (83500) | 25 | 4E180 | 60 | | | |
| | | | 1.29 | I | 19300 (86000) | | | | 1.29 | I | 18800 (83500) | 25 | 4E190 | 60 | (-) | | |
| | | | 1.29 | I | 29600 (132000) | | | | 1.29 | I | 30000 (134000) | 25 | 4F190 | 60 | (-) | | |
| 21.6 | 66800 (7550) | | 0.77 | - | 13700 (61100) | 26.0 | 55400 (6260) | | 0.77 | - | 13600 (60600) | 25 | 4D180 | 67 | | | |
| | | | 0.77 | - | 19600 (87400) | | | | 0.77 | - | 19100 (85100) | 25 | 4E180 | 67 | | | |
| | | | 0.77 | - | 29300 (130000) | | | | 0.77 | - | 29800 (132000) | 25 | 4F180 | 67 | | | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**25 HP
(18.5 kW)**



Dimension Pages:

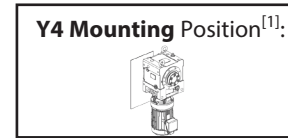
| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | |
|--------------------|----------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 19.7 | 73100 (8260) | | 0.77 | - | 12900 (57400) | 23.8 | 60600 (6840) | | 0.77 | - | 13700 (60900) | 25 | 4D180 | 74 | | | | |
| | | | 0.77 | - | 19900 (88300) | | | | 0.77 | - | 19400 (86200) | | | | | 25 | 4E180 | 74 |
| | | | 0.77 | - | 29000 (129000) | | | | 0.77 | - | 29600 (131000) | | | | | 25 | 4F180 | 74 |
| 18.1 | 79500 (8990) | | 0.77 | - | 19800 (88000) | 21.9 | 65900 (7450) | | 0.77 | - | 19600 (87200) | 25 | 4E190 | 80 | | | | |
| | | | 0.77 | - | 28700 (128000) | | | | 0.77 | - | 29300 (130000) | | | | | 25 | 4F190 | 80 |
| 16.6 | 87000 (9830) | | 0.77 | - | 19400 (86300) | 20.0 | 72100 (8140) | | 0.77 | - | 19800 (88200) | 25 | 4E190 | 88 | | | | |
| | | | 0.77 | - | 28400 (126000) | | | | 0.77 | - | 29100 (129000) | | | | | 25 | 4F190 | 88 |
| 14.3 | 101000 (11400) | | 0.77 | - | 18700 (83100) | 17.2 | 83600 (9450) | | 0.77 | - | 19600 (87000) | 25 | 4E190 | 102 | | | | |
| | | | 0.77 | - | 27800 (124000) | | | | 0.77 | - | 28600 (127000) | | | | | 25 | 4F190 | 102 |

Y4 Mounting Single Reduction Selection Tables

**30 HP
(22 kW)**



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

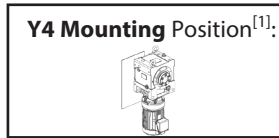
| 50Hz | | | | | 60 Hz | | | | | Selection | | | | | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|----------------|---------------------------|-------|------------------|------------|-------|--------------------|----|-----|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[1] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | | |
| 41.2 | 41600 (4700) | | 0.88 | - | 12400 (55200) | 49.7 | 34500 (3900) | | 0.88 | - | 12100 (53900) | 30 | 4D180 | 35 | | | | | |
| | | | 0.88 | - | 17200 (76300) | | | | 0.88 | - | 16600 (73700) | | | | | 30 | 4E180 | 35 | |
| | | | 1.09 | I | 17200 (76300) | | | | 1.09 | I | 16600 (73700) | | | | | 30 | 4E190 | 35 | (-) |
| | | | 1.09 | I | 30400 (135000) | | | | 1.09 | I | 29300 (130000) | | | | | 30 | 4F190 | 35 | (-) |
| 37.7 | 45500 (5140) | | 0.88 | - | 12500 (55700) | 45.5 | 37700 (4260) | | 0.88 | - | 12300 (54500) | 30 | 4D180 | 39 | | | | | |
| | | | 0.88 | - | 17400 (77500) | | | | 0.88 | - | 16900 (75000) | | | | | 30 | 4E180 | 39 | |
| | | | 1.09 | I | 17400 (77500) | | | | 1.09 | I | 16900 (75000) | | | | | 30 | 4E190 | 39 | (-) |
| | | | 1.09 | I | 30200 (134000) | | | | 1.09 | I | 30000 (133000) | | | | | 30 | 4F190 | 39 | (-) |
| 31.9 | 53800 (6080) | | 0.88 | - | 12700 (56400) | 38.5 | 44600 (5040) | | 0.88 | - | 12500 (55600) | 30 | 4D180 | 46 | | | | | |
| | | | 0.88 | - | 17900 (79600) | | | | 0.88 | - | 17400 (77200) | | | | | 30 | 4E180 | 46 | |
| | | | 1.09 | I | 17900 (79600) | | | | 1.09 | I | 17400 (77200) | | | | | 30 | 4E190 | 46 | (-) |
| | | | 1.09 | I | 29800 (133000) | | | | 1.09 | I | 30200 (135000) | | | | | 30 | 4F190 | 46 | (-) |
| 27.6 | 62100 (7010) | | 1.09 | I | 18200 (81100) | 33.3 | 51400 (5810) | | 1.09 | I | 17800 (79000) | 30 | 4E190 | 53 | (-) | | | | |
| | | | 1.09 | I | 29500 (131000) | | | | 1.09 | I | 29900 (133000) | | | | | 30 | 4F190 | 53 | |
| 24.4 | 70400 (7950) | | 1.09 | I | 18500 (82300) | 29.4 | 58300 (6590) | | 1.09 | I | 18100 (80500) | 30 | 4E190 | 60 | (-) | | | | |
| | | | 1.09 | I | 29100 (130000) | | | | 1.09 | I | 29600 (132000) | | | | | 30 | 4F190 | 60 | |

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.
[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Y4 Mounting Single Reduction Selection Tables

**40 HP
(30 kW)**



Dimension Pages:

| | |
|----------------------|-------------|
| Single Reduction | 2.132-2.143 |
| Single Reduction, Y2 | 2.144 |
| Double Reduction | 2.146-2.161 |
| Double Reduction, Y2 | 2.162 |

| | | |
|-----------------|----------|----------|
| Frequency | 50 Hz | 60 Hz |
| Input Speed | 1450 RPM | 1750 RPM |
| Number of Poles | 4 | |

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| 50Hz | | | | 60 Hz | | | | Selection | | | VFD ^[1] | | | | | |
|--------------------|---------------|-------|----------------|------------|---------------------------|------|--------------------|---------------|-------|-------------------------------|--------------------|---------------------------|-------|------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio |
| 41.2 | 56800 (6410) | | 0.80 | - | 16000 (71400) | 49.7 | 47000 (5310) | | 0.80 | - | 15700 (69600) | 40 | 4E190 | 35 | (-) | |
| | | | 0.80 | - | 29700 (132000) | | | | 0.80 | - | 28500 (127000) | | | | | |
| 37.7 | 62100 (7010) | | 0.80 | - | 16200 (72100) | 45.5 | 51400 (5810) | | 0.80 | - | 15900 (70500) | 40 | 4E190 | 39 | (-) | |
| | | | 0.80 | - | 29500 (131000) | | | | 0.80 | - | 29100 (129000) | | | | | |
| 31.9 | 73400 (8290) | | 0.80 | - | 16500 (73200) | 38.5 | 60800 (6870) | | 0.80 | - | 16200 (72000) | 40 | 4E190 | 46 | | |
| | | | 0.80 | - | 29000 (129000) | | | | 0.80 | - | 29500 (131000) | | | | | |
| 27.6 | 84700 (9560) | | 0.80 | - | 16600 (73800) | 33.3 | 70100 (7920) | | 0.80 | - | 16400 (72900) | 40 | 4E190 | 53 | | |
| | | | 0.80 | - | 28500 (127000) | | | | 0.80 | - | 29100 (130000) | | | | | |
| 24.4 | 95900 (10800) | | 0.80 | - | 16600 (74000) | 29.4 | 79500 (8980) | | 0.80 | - | 16500 (73600) | 40 | 4E190 | 60 | | |
| | | | 0.80 | - | 28000 (125000) | | | | 0.80 | - | 28700 (128000) | | | | | |

Cyclo® BBB4

Selection Tables

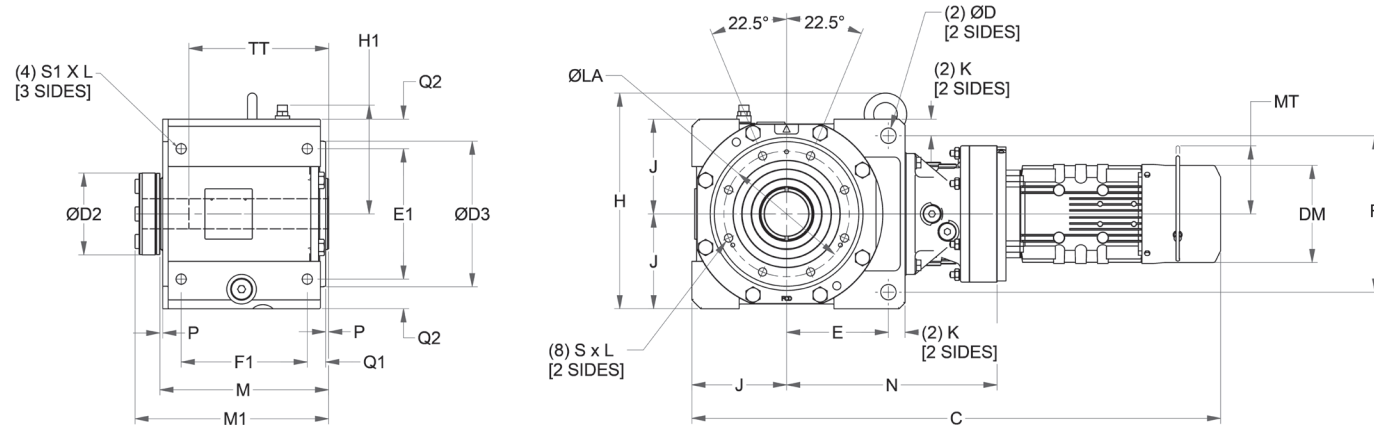
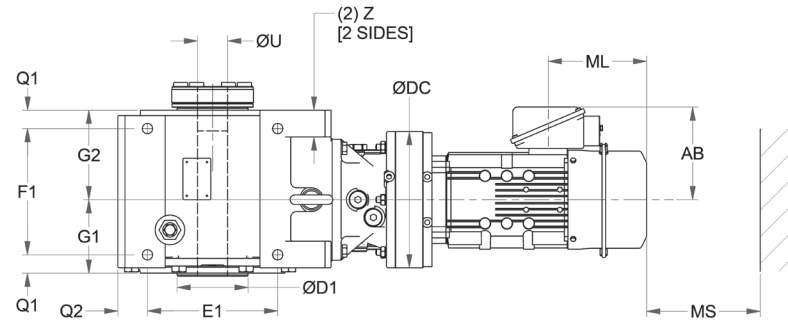
Notes: [1] For double reduction and 1/8 HP single reduction Y4 ratings, refer to selection tables on pages 2.91 thru 2.130.

[2] Variable Frequency Drive (VFD) notes (see page 2.8 for Constant Torque Speed Ranges):

Dimensions

Single Reduction Cyclo® LHYM-4A100Y~4A125Y

| Minimum Engagement | | |
|--------------------|------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4A | 8.19 | (208) |



All dimensions are in inches (mm).
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L |
|--------------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|
| 4A100, 4A105 | 9.33 (237) | 5.91 (150) | 4.33 (110) | 4.49 (114) | 7.24 (184) | 0.71 (18) | 1.38 (35) | 0.71 (18) | 5.91 (150) | 6.30 (160) | 0.91 (23) | 1.38 (35) | M12 x 0.79 (M12 x 20) |
| 4A110, 4A115 | 9.76 (248) | 6.38 (162) | | | | | | | | | | | |
| 4A120, 4A125 | 9.57 (243) | 8.03 (204) | | | | | | | | | | | |

| Model | M | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|--|---------------|------------|--------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|-------------|---------------|-------------------|--------------------|
| | | | | | | | | | | | | | Std & Max | Min |
| 4A100, 4A105 4A110, 4A115 4A120, 4A125 | 8.50 (216) | 0.2 (5) | 3.78 (96) | 4.33 (110) | 10.9 (276) | 5.16 (131) | 6.10 (155) | 6.89 (175) | M10 x 0.67 (M10 x 17) | 9.84 (250) | 3.4 (85) | 4.09 (104) | 2-3/16 (55.56) | 1-11/16 (42.86) |

LHYM01-4A105Y-AV ▶ LHYM2-4A125Y-EP

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|------------------|-----------------------|----------------|-------------------|---------------|---------------|----------------|----------------|-------------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM01-4A105Y-AV | 1/8 x 4 (0.1 x 4) | 20.58 (523) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 117 (53) | 21.84 (555) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 120 (55) |
| LHYM02-4A105Y | 1/4 x 4 (0.2 x 4) | 20.58 (523) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 117 (53) | 21.84 (555) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 120 (55) |
| LHYM02-4A105Y-AV | 1/4 x 4 (0.2 x 4) | 21.37 (543) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 120 (55) | 22.63 (575) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 123 (56) |
| LHYM03-4A105Y | 1/3 x 4 (0.25 x 4) | 20.58 (523) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 117 (53) | 21.84 (555) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 120 (55) |
| LHYM03-4A105Y-AV | 1/3 x 4 (0.25 x 4) | 21.37 (543) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 120 (55) | 22.63 (575) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 123 (56) |
| LHYM05-4A105Y | 1/2 x 4 (0.4 x 4) | 21.37 (543) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 120 (55) | 22.63 (575) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 123 (56) |
| LHYM05-4A105Y-AV | 1/2 x 4 (0.4 x 4) | 22.98 (584) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 127 (58) | 24.68 (627) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 133 (61) |
| LHYM08-4A105Y | 3/4 x 4 (0.55 x 4) | 22.98 (584) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 124 (57) | 24.68 (627) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 130 (59) |
| LHYM08-4A105Y-AV | 3/4 x 4 (0.55 x 4) | 24.28 (617) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 135 (62) | 26.72 (679) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 146 (66) |
| LHYM1-4A105Y-EP | 1 x 4 (0.75 x 4) | 24.72 (628) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 140 (64) | 27.22 (691) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 150 (68) |
| LHYM1H-4A105Y-EP | 1.5 x 4 (1.1 x 4) | 25.78 (655) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 148 (67) | 28.52 (724) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 159 (72) |
| LHYM2-4A105Y-EP | 2 x 4 (1.5 x 4) | 25.78 (655) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 150 (69) | 28.52 (724) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 162 (74) |
| LHYM3-4A105Y-EP | 3 x 4 (2.2 x 4) | 26.61 (676) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 167 (76) | 29.68 (754) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 183 (83) |
| LHYM03-4A115Y-AV | 1/3 x 4 (0.25 x 4) | 21.66 (550) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 135 (62) | 22.92 (582) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 138 (63) |
| LHYM05-4A115Y | 1/2 x 4 (0.4 x 4) | 21.66 (550) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 135 (62) | 22.92 (582) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 138 (63) |
| LHYM05-4A115Y-AV | 1/2 x 4 (0.4 x 4) | 23.27 (591) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 142 (65) | 24.96 (634) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 148 (67) |
| LHYM08-4A115Y | 3/4 x 4 (0.55 x 4) | 23.27 (591) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 139 (63) | 24.96 (634) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 145 (66) |
| LHYM08-4A115Y-AV | 3/4 x 4 (0.55 x 4) | 24.57 (624) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 148 (68) | 27.01 (686) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 159 (72) |
| LHYM1-4A115Y-EP | 1 x 4 (0.75 x 4) | 25.00 (635) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 153 (70) | 27.50 (699) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 163 (74) |
| LHYM1H-4A115Y-EP | 1.5 x 4 (1.1 x 4) | 26.07 (662) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 160 (73) | 28.80 (732) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 172 (78) |
| LHYM2-4A115Y-EP | 2 x 4 (1.5 x 4) | 26.07 (662) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 163 (74) | 28.80 (732) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 175 (80) |
| LHYM3-4A115Y-EP | 3 x 4 (2.2 x 4) | 25.95 (659) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 175 (80) | 29.02 (737) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 192 (87) |
| LHYM5-4A115Y-EP | 5 x 4 (3.7 x 4) | 27.01 (686) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 201 (91) | 30.57 (777) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 225 (102) |
| LHYM1-4A125Y-EP | 1 x 4 (0.75 x 4) | 24.96 (634) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 157 (71) | 27.46 (698) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 167 (76) |
| LHYM1H-4A125Y-EP | 1.5 x 4 (1.1 x 4) | 26.03 (661) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 164 (75) | 28.76 (731) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 175 (80) |
| LHYM2-4A125Y-EP | 2 x 4 (1.5 x 4) | 26.03 (661) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 167 (76) | 28.76 (731) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 178 (81) |

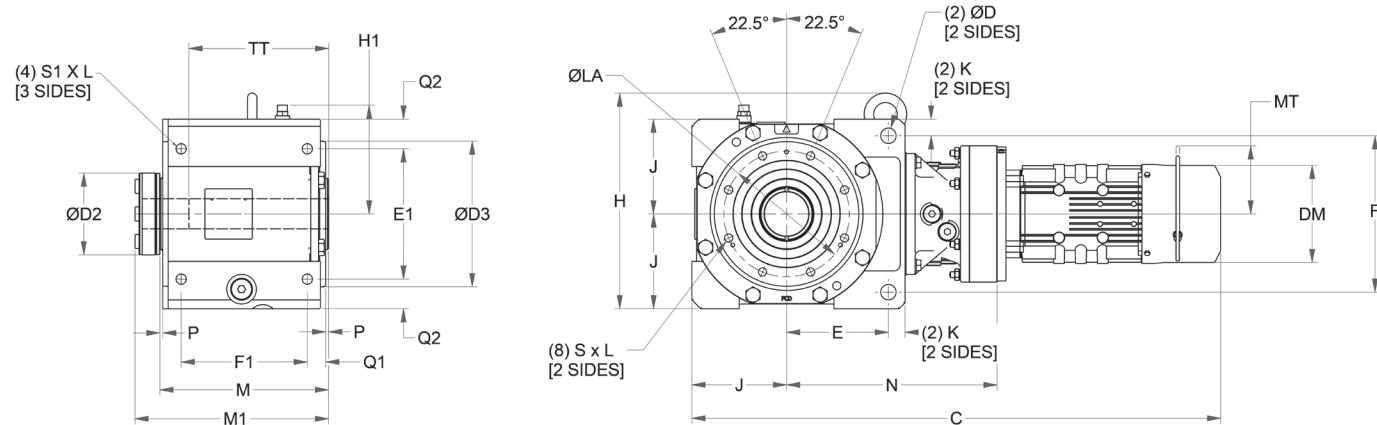
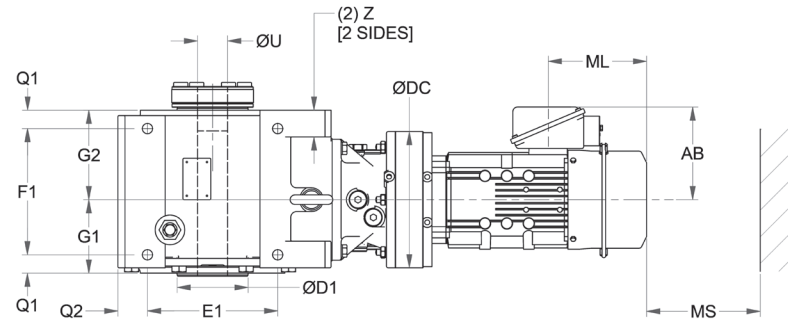
Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

Single Reduction Cyclo® LHYM-4A120Y~4B145Y

| Minimum Engagement | | |
|--------------------|------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4A | 8.19 | (208) |
| 4B | 9.53 | (242) |



All dimensions are in inches (mm).
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L |
|--------------|----------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|
| 4A120, 4A125 | 9.57 (243) | 8.03 (204) | 4.33 (110) | 4.49 (114) | 7.24 (184) | 0.71 (18) | 1.38 (25) | 0.71 (18) | 5.91 (150) | 6.30 (160) | 0.91 (23) | 1.38 (35) | M12 x 0.79 (M12 x 20) |
| 4A140, 4A145 | 10.2 (265) | 9.06 (230) | | | | | | | | | | | |
| 4B120, 4B125 | 11.02 (280) | 8.03 (204) | 5.12 (130) | 5.59 (142) | 8.43 (214) | 0.91 (23) | 1.58 (40) | 0.87 (22) | 7.48 (190) | 7.68 (195) | 1.06 (27) | 1.38 (35) | M16 x 1.02 (M16 x 26) |
| 4B140, 4B145 | 11.69 (297) | 9.06 (230) | | | | | | | | | | | |

| Model | M | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|------------------------------|----------------|-------------|---------------|---------------|----------------|---------------|---------------|---------------|--------------------------|----------------|---------------|---------------|-------------------|--------------------|
| | | | | | | | | | | | | | Std & Max | Min |
| 4B120, 4B125 4B140, 4B145 | 10.20 (259) | 0.20 (5) | 4.80 (122) | 5.00 (127) | 12.13 (308) | 5.94 (151) | 6.89 (175) | 7.83 (199) | M12 x 0.79 (M12 x 20) | 11.54 (293) | 3.94 (100) | 4.49 (114) | 2-7/16 (61.91) | 1-15/16 (49.21) |
| 4B120, 4B125 4B140, 4B145 | 10.20 (259) | 0.20 (5) | 4.80 (122) | 5.00 (127) | 12.13 (308) | 5.94 (151) | 6.89 (175) | 7.83 (199) | M12 x 0.79 (M12 x 20) | 11.54 (293) | 3.94 (100) | 4.49 (114) | 2-7/16 (61.91) | 1-15/16 (49.21) |

LHYM3-4A125Y-EP ▶ LHYM10-4B145Y-EP

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|------------------|-----------------------|----------------|-------------------|----------------|---------------|----------------|-----------------|-------------------|----------------|----------------|---------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM3-4A125Y-EP | 3 x 4 (2.2 x 4) | 25.44 (646) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 180 (82) | 28.51 (724) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 197 (89) |
| LHYM5-4A125Y-EP | 5 x 4 (3.7 x 4) | 26.89 (683) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 205 (93) | 30.46 (774) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 229 (104) |
| LHYM8-4A125Y-EP | 7.5 x 4 (5.5 x 4) | 28.59 (726) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 239 (109) | 32.15 (817) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 263 (120) |
| LHYM3-4A145Y-EP | 3 x 4 (2.2 x 4) | 26.29 (668) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 195 (89) | 29.36 (746) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 212 (96) |
| LHYM5-4A145Y-EP | 5 x 4 (3.7 x 4) | 27.55 (700) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 219 (100) | 31.11 (790) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 243 (111) |
| LHYM8-4A145Y-EP | 7.5 x 4 (5.5 x 4) | 29.24 (743) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 253 (115) | 32.80 (833) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 277 (126) |
| LHYM10-4A145Y-EP | 10 x 4 (7.5 x 4) | 30.74 (781) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 280 (127) | 34.87 (886) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 324 (147) |
| LHYM15-4A145Y-EP | 15 x 4 (11 x 4) | 33.18 (843) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 293 (133) | 37.31 (948) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 337 (153) |
| LHYM20-4A145Y-EP | 20 x 4 (15 x 4) | 35.62 (905) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 373 (170) | 40.91 (1039) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 459 (209) |
| LHYM05-4B125Y | 1/2 x 4 (0.4 x 4) | 24.05 (611) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 204 (93) | 25.31 (643) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 207 (94) |
| LHYM05-4B125Y-AV | 1/2 x 4 (0.4 x 4) | 25.46 (647) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 211 (96) | 27.16 (690) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 217 (99) |
| LHYM08-4B125Y | 3/4 x 4 (0.55 x 4) | 25.46 (647) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 208 (95) | 27.16 (690) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 214 (97) |
| LHYM08-4B125Y-AV | 3/4 x 4 (0.55 x 4) | 26.76 (680) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 217 (99) | 29.20 (742) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 227 (103) |
| LHYM1-4B125Y-EP | 1 x 4 (0.75 x 4) | 27.20 (691) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 222 (101) | 29.70 (754) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 231 (105) |
| LHYM1H-4B125Y-EP | 1.5 x 4 (1.1 x 4) | 28.26 (718) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 228 (104) | 31.00 (787) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 240 (109) |
| LHYM2-4B125Y-EP | 2 x 4 (1.5 x 4) | 28.26 (718) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 231 (105) | 31.00 (787) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 243 (111) |
| LHYM3-4B125Y-EP | 3 x 4 (2.2 x 4) | 27.67 (703) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 245 (111) | 30.74 (781) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 261 (119) |
| LHYM5-4B125Y-EP | 5 x 4 (3.7 x 4) | 29.13 (740) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 270 (123) | 32.69 (830) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 294 (134) |
| LHYM8-4B125Y-EP | 7.5 x 4 (5.5 x 4) | 30.82 (783) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 304 (138) | 34.38 (873) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 328 (149) |
| LHYM1-4B145Y-EP | 1 x 4 (0.75 x 4) | 27.89 (708) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 241 (109) | 30.39 (772) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 250 (114) |
| LHYM1H-4B145Y-EP | 1.5 x 4 (1.1 x 4) | 28.95 (735) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 247 (112) | 31.69 (805) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 259 (118) |
| LHYM2-4B145Y-EP | 2 x 4 (1.5 x 4) | 28.95 (735) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 250 (114) | 31.69 (805) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 262 (119) |
| LHYM3-4B145Y-EP | 3 x 4 (2.2 x 4) | 28.36 (720) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 262 (119) | 31.43 (798) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 279 (127) |
| LHYM5-4B145Y-EP | 5 x 4 (3.7 x 4) | 29.62 (752) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 286 (130) | 33.18 (843) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 310 (141) |
| LHYM8-4B145Y-EP | 7.5 x 4 (5.5 x 4) | 31.31 (795) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 320 (146) | 34.88 (886) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 344 (156) |
| LHYM10-4B145Y-EP | 10 x 4 (7.5 x 4) | 32.81 (833) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 347 (158) | 36.94 (938) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 391 (178) |
| LHYM15-4B145Y-EP | 15 x 4 (11 x 4) | 35.25 (895) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 360 (163) | 39.38 (1000) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 404 (184) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

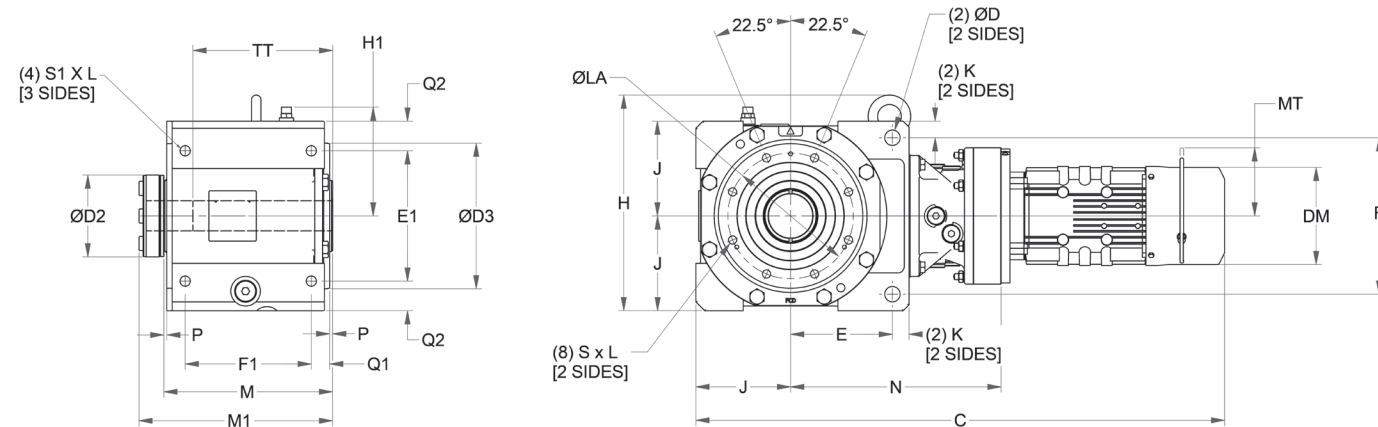
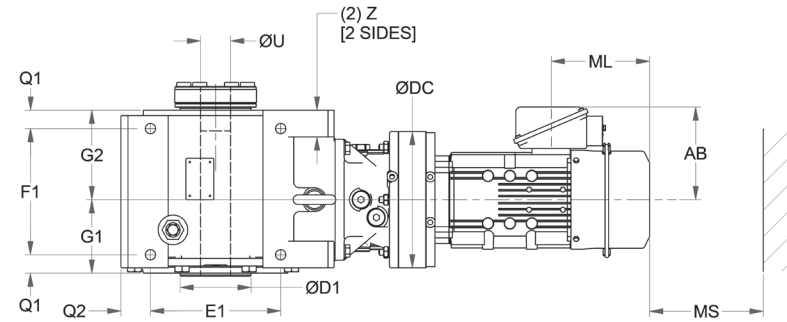
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM15-4B145Y-EP ▶ LHYM30-4C165Y-EP

Single Reduction Cyclo® LHYM-4B140Y~4C165Y

| Minimum Engagement | | |
|--------------------|-------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4B | 9.53 | (242) |
| 4C | 10.98 | (279) |



All dimensions are in inches (mm).
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L |
|--------------|----------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|
| 4B140, 4B145 | 11.69 (297) | 9.06 (230) | 5.12 (130) | 5.59 (142) | 8.43 (214) | 0.91 (23) | 1.58 (40) | 0.87 (22) | 7.48 (190) | 7.68 (195) | 1.06 (27) | 1.38 (35) | M16 x 1.02 (M16 x 26) |
| 4B160, 4B165 | 12.83 (326) | 11.8 (300) | | | | | | | | | | | |
| 4C140, 4C145 | 14.0 (356) | 9.06 (230) | 6.30 (160) | 6.77 (172) | 10.4 (264) | 1.1 (28) | 1.8 (45) | 1.0 (26) | 8.66 (220) | 8.39 (213) | 1.2 (31) | 2.0 (50) | M20 x 1.30 (M20 x 33) |
| 4C160, 4C165 | 14.8 (377) | 11.8 (300) | | | | | | | | | | | |

| Model | M | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|--------------|----------------|-------------|---------------|---------------|----------------|---------------|---------------|---------------|--------------------------|----------------|---------------|---------------|--------------------|--------------------|
| | | | | | | | | | | | | | Std & Max | Min |
| 4B140, 4B145 | 10.20 (259) | 0.20 (5) | 4.80 (122) | 5.00 (127) | 12.13 (308) | 5.94 (151) | 6.89 (175) | 7.83 (199) | M12 x 0.79 (M12 x 20) | 11.54 (293) | 3.94 (100) | 4.49 (114) | 2-7/16 (61.91) | 1-15/16 (49.21) |
| 4C140, 4C145 | 11.2 (285) | 0.2 (5) | 4.88 (124) | 5.94 (151) | 14.33 (364) | 7.20 (183) | 8.35 (212) | 9.61 (244) | M16 x 1.02 (M16 x 26) | 12.83 (326) | 4.72 (120) | 5.43 (138) | 2-15/16 (74.61) | 2-3/16 (55.56) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|------------------|----------------------|-----------------|-------------------|----------------|---------------|----------------|-----------------|-------------------|----------------|----------------|----------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM20-4B145Y-EP | 20 x 4 (15 x 4) | 37.69 (957) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 440 (200) | 42.99 (1092) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 526 (239) |
| LHYM10-4B165Y-EP | 10 x 4 (7.5 x 4) | 34.10 (866) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 394 (179) | 38.24 (971) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 438 (199) |
| LHYM15-4B165Y-EP | 15 x 4 (11 x 4) | 36.54 (928) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 407 (185) | 40.68 (1033) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 451 (205) |
| LHYM20-4B165Y-EP | 20 x 4 (15 x 4) | 38.83 (986) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 490 (222) | 44.12 (1121) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 576 (261) |
| LHYM25-4B165Y-EP | 25 x 4 (18.5 x 4) | 43.00 (1092) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 768 (348) | 49.85 (1266) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 865 (392) |
| LHYM30-4B165Y-EP | 30 x 4 (22 x 4) | 43.00 (1092) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 768 (348) | 49.85 (1266) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 865 (392) |
| LHYM1-4C145Y-EP | 1 x 4 (0.75 x 4) | 31.36 (797) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 347 (158) | 33.86 (860) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 357 (162) |
| LHYM1H-4C145Y-EP | 1.5 x 4 (1.1 x 4) | 32.42 (824) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 354 (161) | 35.16 (893) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 366 (166) |
| LHYM2-4C145Y-EP | 2 x 4 (1.5 x 4) | 32.42 (824) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 357 (162) | 35.16 (893) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 369 (168) |
| LHYM3-4C145Y-EP | 3 x 4 (2.2 x 4) | 31.83 (809) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 369 (168) | 34.90 (887) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 386 (175) |
| LHYM5-4C145Y-EP | 5 x 4 (3.7 x 4) | 33.09 (841) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 393 (179) | 36.66 (931) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 417 (189) |
| LHYM8-4C145Y-EP | 7.5 x 4 (5.5 x 4) | 34.79 (884) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 427 (194) | 38.35 (974) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 451 (205) |
| LHYM10-4C145Y-EP | 10 x 4 (7.5 x 4) | 36.28 (922) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 454 (206) | 40.42 (1027) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 498 (226) |
| LHYM15-4C145Y-EP | 15 x 4 (11 x 4) | 38.72 (984) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 467 (212) | 42.86 (1089) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 511 (232) |
| LHYM20-4C145Y-EP | 20 x 4 (15 x 4) | 41.16 (1046) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 547 (248) | 46.46 (1180) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 633 (287) |
| LHYM1H-4C165Y-EP | 1.5 x 4 (1.1 x 4) | 33.26 (845) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 399 (181) | 36.00 (914) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 411 (187) |
| LHYM2-4C165Y-EP | 2 x 4 (1.5 x 4) | 33.26 (845) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 402 (183) | 36.00 (914) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 414 (188) |
| LHYM3-4C165Y-EP | 3 x 4 (2.2 x 4) | 32.67 (830) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 412 (187) | 35.74 (908) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 429 (195) |
| LHYM5-4C165Y-EP | 5 x 4 (3.7 x 4) | 34.13 (867) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 437 (198) | 37.69 (957) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 461 (209) |
| LHYM8-4C165Y-EP | 7.5 x 4 (5.5 x 4) | 35.82 (910) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 471 (214) | 39.39 (1000) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 495 (225) |
| LHYM10-4C165Y-EP | 10 x 4 (7.5 x 4) | 37.28 (947) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 499 (227) | 41.41 (1052) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 543 (247) |
| LHYM15-4C165Y-EP | 15 x 4 (11 x 4) | 39.72 (1009) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 511 (232) | 43.85 (1114) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 555 (252) |
| LHYM20-4C165Y-EP | 20 x 4 (15 x 4) | 42.00 (1067) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 595 (270) | 47.30 (1201) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 681 (309) |
| LHYM25-4C165Y-EP | 25 x 4 (18.5 x 4) | 46.18 (1173) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 872 (396) | 53.03 (1347) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 969 (440) |
| LHYM30-4C165Y-EP | 30 x 4 (22 x 4) | 46.18 (1173) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 872 (396) | 53.03 (1347) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 969 (440) |
| LHYM15-4C175Y-EP | 15 x 4 (11 x 4) | 39.93 (1014) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 567 (257) | 44.06 (1119) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 611 (277) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

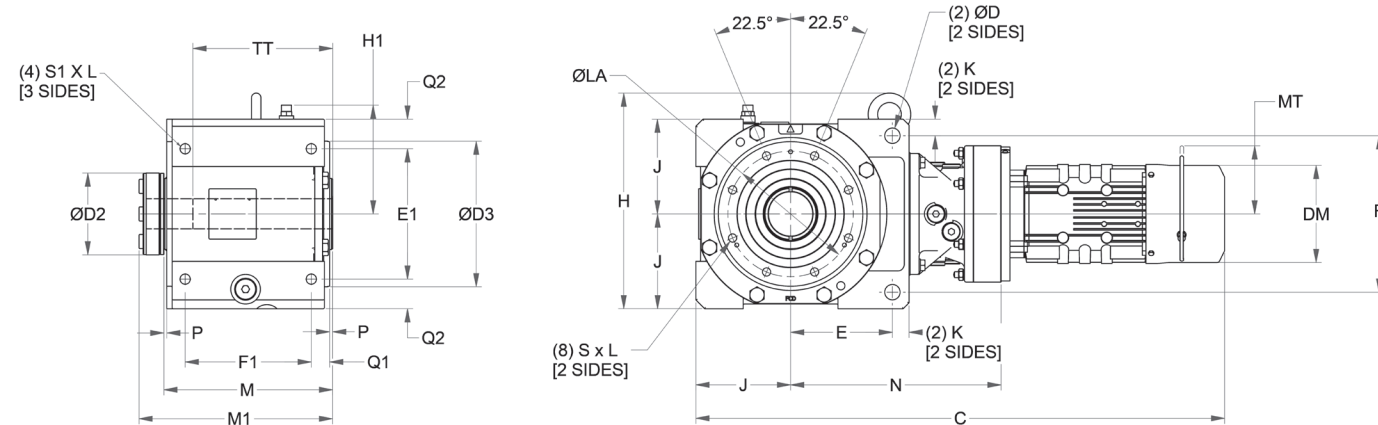
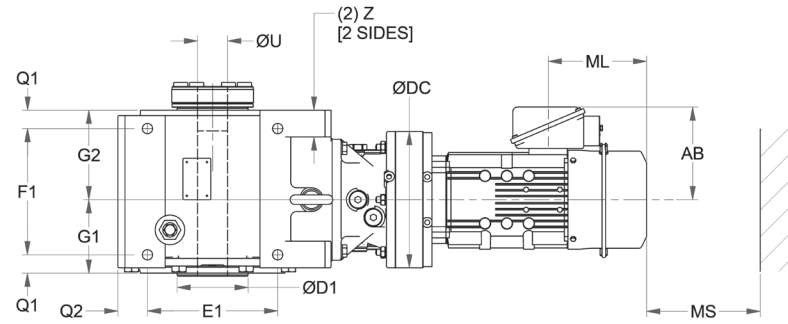
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM15-4C175Y-EP ▶ LHYM15-4D185Y-EP

Single Reduction Cyclo® LHYM-4C170Y~4D185Y

| Minimum Engagement | | |
|--------------------|-------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4C | 10.98 | (279) |
| 4D | 12.83 | (326) |



All dimensions are in inches (mm).
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L |
|--------------|---------------|---------------|---------------|---------------|---------------|-------------|-------------|-------------|---------------|---------------|-------------|-------------|--------------------------|
| 4C170, 4C175 | 15.5 (393) | 13.4 (340) | 6.30 (160) | 6.77 (172) | 10.4 (264) | 1.1 (28) | 1.8 (45) | 1.0 (26) | 8.66 (220) | 8.39 (213) | 1.2 (31) | 2.0 (50) | M20 x 1.30 (M20 x 33) |
| 4D170, 4D175 | 17.4 (443) | 13.4 (340) | 7.48 (190) | 7.60 (193) | 12.2 (310) | 1.4 (35) | 2.2 (55) | 1.3 (33) | 9.84 (250) | 10.0 (254) | 1.4 (36) | 2.6 (65) | M24 x 1.57 (M24 x 40) |
| 4D180, 4D185 | 17.6 (446) | 14.6 (370) | | | | | | | | | | | |

| Model | M | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|------------------------------|---------------|------------|---------------|---------------|----------------|---------------|---------------|---------------|--------------------------|----------------|---------------|---------------|--------------------|-------------------|
| | | | | | | | | | | | | | Std & Max | Min |
| 4C170, 4C175 | 11.2 (285) | 0.2 (5) | 4.88 (124) | 5.94 (151) | 14.33 (364) | 7.20 (183) | 8.35 (212) | 9.61 (244) | M16 x 1.02 (M16 x 26) | 12.83 (326) | 4.72 (120) | 5.43 (138) | 2-15/16 (74.61) | 2-3/16 (55.56) |
| 4D170, 4D175 4D180, 4D185 | 13.4 (340) | 0.3 (7) | 5.83 (148) | 7.01 (178) | 16.7 (424) | 8.39 (213) | 10.0 (255) | 11.6 (295) | M20 x 1.30 (M20 x 33) | 15.0 (381) | 5.51 (140) | 5.98 (152) | 3-7/16 (87.31) | 2-7/16 (61.91) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|------------------|----------------------|-----------------|-------------------|----------------|---------------|----------------|-----------------|-------------------|----------------|----------------|----------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM20-4C175Y-EP | 20 x 4 (15 x 4) | 42.65 (1083) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 647 (294) | 47.94 (1218) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 733 (333) |
| LHYM25-4C175Y-EP | 25 x 4 (18.5 x 4) | 46.82 (1189) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 927 (421) | 53.67 (1363) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1024 (465) |
| LHYM30-4C175Y-EP | 30 x 4 (22 x 4) | 46.82 (1189) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 927 (421) | 53.67 (1363) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1024 (465) |
| LHYM40-4C175Y-EP | 40 x 4 (30 x 4) | 51.70 (1313) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1040 (472) | 58.55 (1487) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1137 (516) |
| LHYM2-4D165Y-EP | 2 x 4 (1.5 x 4) | 35.77 (909) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 487 (221) | 38.51 (978) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 499 (226) |
| LHYM3-4D165Y-EP | 3 x 4 (2.2 x 4) | 35.52 (902) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 487 (221) | 38.59 (980) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 504 (229) |
| LHYM5-4D165Y-EP | 5 x 4 (3.7 x 4) | 36.38 (924) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 487 (221) | 39.95 (1015) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 511 (232) |
| LHYM8-4D165Y-EP | 7.5 x 4 (5.5 x 4) | 38.08 (967) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 487 (221) | 41.64 (1058) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 511 (232) |
| LHYM10-4D165Y-EP | 10 x 4 (7.5 x 4) | 38.43 (976) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 490 (222) | 42.56 (1081) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 534 (243) |
| LHYM15-4D165Y-EP | 15 x 4 (11 x 4) | 40.87 (1038) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 490 (222) | 45.01 (1143) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 534 (242) |
| LHYM20-4D165Y-EP | 20 x 4 (15 x 4) | 42.49 (1079) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 490 (222) | 47.78 (1214) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 576 (261) |
| LHYM25-4D165Y-EP | 25 x 4 (18.5 x 4) | 45.28 (1150) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 506 (230) | 52.13 (1324) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 603 (274) |
| LHYM30-4D165Y-EP | 30 x 4 (22 x 4) | 45.28 (1150) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 506 (230) | 52.13 (1324) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 603 (274) |
| LHYM5-4D175Y-EP | 5 x 4 (3.7 x 4) | 36.14 (918) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 524 (238) | 39.70 (1008) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 547 (249) |
| LHYM8-4D175Y-EP | 7.5 x 4 (5.5 x 4) | 37.83 (961) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 524 (238) | 41.39 (1051) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 547 (249) |
| LHYM10-4D175Y-EP | 10 x 4 (7.5 x 4) | 38.18 (970) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 526 (239) | 42.32 (1075) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 571 (259) |
| LHYM15-4D175Y-EP | 15 x 4 (11 x 4) | 40.62 (1032) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 526 (239) | 44.76 (1137) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 570 (259) |
| LHYM20-4D175Y-EP | 20 x 4 (15 x 4) | 42.24 (1073) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 526 (239) | 47.53 (1207) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 612 (278) |
| LHYM25-4D175Y-EP | 25 x 4 (18.5 x 4) | 45.03 (1144) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 542 (246) | 51.88 (1318) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 639 (290) |
| LHYM30-4D175Y-EP | 30 x 4 (22 x 4) | 45.03 (1144) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 542 (246) | 51.88 (1318) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 639 (290) |
| LHYM40-4D175Y-EP | 40 x 4 (30 x 4) | 49.92 (1268) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 542 (246) | 56.77 (1442) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 639 (290) |
| LHYM5-4D185Y-EP | 5 x 4 (3.7 x 4) | 36.26 (921) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 537 (244) | 39.82 (1012) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 561 (255) |
| LHYM8-4D185Y-EP | 7.5 x 4 (5.5 x 4) | 37.95 (964) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 537 (244) | 41.52 (1055) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 561 (255) |
| LHYM10-4D185Y-EP | 10 x 4 (7.5 x 4) | 38.31 (973) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 540 (245) | 42.44 (1078) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 584 (265) |
| LHYM15-4D185Y-EP | 15 x 4 (11 x 4) | 40.75 (1035) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 540 (245) | 44.88 (1140) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 584 (265) |
| LHYM20-4D185Y-EP | 20 x 4 (15 x 4) | 42.36 (1076) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 540 (245) | 47.66 (1211) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 626 (284) |
| LHYM25-4D185Y-EP | 25 x 4 (18.5 x 4) | 45.16 (1147) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 556 (252) | 52.01 (1321) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 653 (296) |

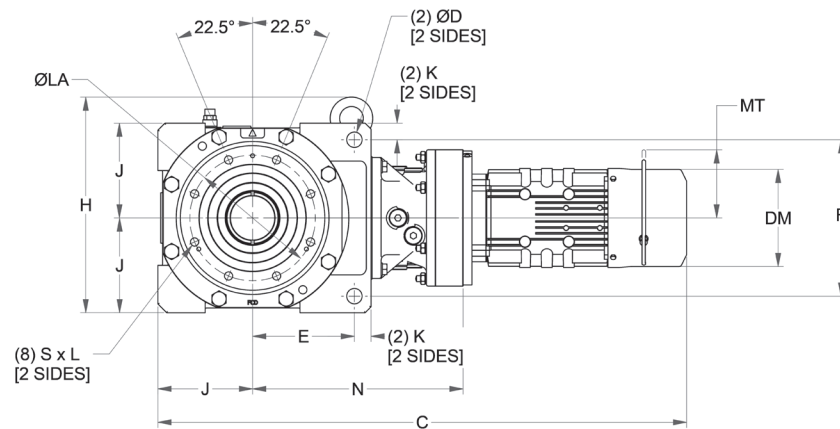
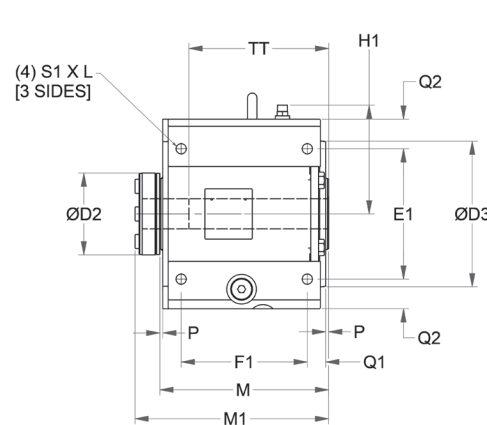
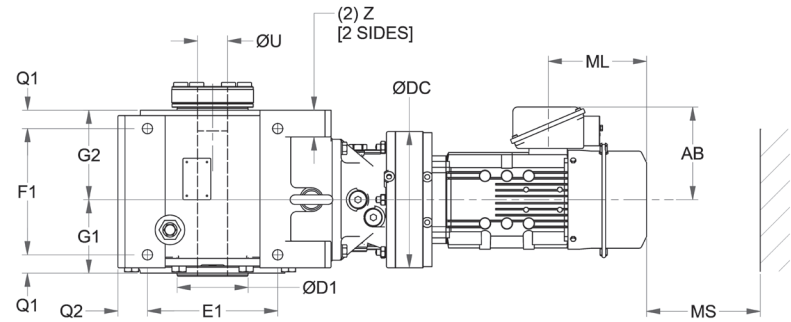
Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

Single Reduction Cyclo® LHYM-4D180Y~4E195Y

| Minimum Engagement | | |
|--------------------|-------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4D | 12.83 | (326) |
| 4E | 14.13 | (359) |



All dimensions are in inches (mm).

For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L |
|--------------|---------------|---------------|---------------|---------------|---------------|-------------|-------------|-------------|---------------|---------------|-------------|-------------|--------------------------|
| 4D180, 4D185 | 17.6 (446) | 14.6 (370) | 7.48 (190) | 7.60 (193) | 12.2 (310) | 1.4 (35) | 2.2 (55) | 1.3 (33) | 9.84 (250) | 10.0 (254) | 1.4 (36) | 2.6 (65) | M24 x 1.57 (M24 x 40) |
| 4E170, 4E175 | 17.6 (446) | 14.6 (370) | 8.46 (215) | 9.06 (230) | 14.2 (360) | 1.4 (35) | 2.2 (55) | 1.3 (33) | 11.8 (300) | 11.1 (283) | 1.5 (38) | 2.6 (65) | M24 x 1.57 (M24 x 40) |
| 4E180, 4E185 | 18.5 (471) | 14.6 (370) | | | | | | | | | | | |
| 4E190, 4E195 | 19.3 (490) | 16.9 (430) | | | | | | | | | | | |

| Model | M | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|--|---------------|------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|-------------------|--------------------|
| | | | | | | | | | | | | | Std & Max | Min |
| 4D180, 4D185 | 13.4 (340) | 0.3 (7) | 5.83 (148) | 7.01 (178) | 16.7 (424) | 8.39 (213) | 10.0 (255) | 11.6 (295) | M20 x 1.30 (M20 x 33) | 15.0 (381) | 5.51 (140) | 5.98 (152) | 3-7/16 (87.31) | 2-7/16 (61.91) |
| 4E170, 4E175 4E180, 4E185 4E190, 4E195 | 14.7 (373) | 0.3 (7) | 6.14 (156) | 7.99 (203) | 19.6 (498) | 9.37 (238) | 11.0 (280) | 12.6 (320) | M20 x 1.38 (M20 x 35) | 16.3 (414) | 6.30 (160) | 6.69 (170) | 3-15/16 (100) | 2-15/16 (74.61) |

LHYM20-4D185Y-EP ▶ LHYM25-4E195Y-EP

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|------------------|----------------------|-----------------|-------------------|----------------|---------------|----------------|-----------------|-------------------|----------------|----------------|----------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM30-4D185Y-EP | 30 x 4 (22 x 4) | 45.16 (1147) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 556 (252) | 52.01 (1321) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 653 (296) |
| LHYM40-4D185Y-EP | 40 x 4 (30 x 4) | 50.04 (1271) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 556 (252) | 56.89 (1445) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 653 (296) |
| LHYM50-4D185Y-EP | 50 x 4 (37 x 4) | 50.04 (1271) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 556 (252) | - | - | - | - | - | - | - |
| LHYM5-4E175Y-EP | 5 x 4 (3.7 x 4) | 40.07 (1018) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 796 (361) | 43.64 (1108) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 820 (372) |
| LHYM8-4E175Y-EP | 7.5 x 4 (5.5 x 4) | 41.77 (1061) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 830 (377) | 45.33 (1151) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 854 (387) |
| LHYM10-4E175Y-EP | 10 x 4 (7.5 x 4) | 42.59 (1082) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 859 (390) | 46.73 (1187) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 903 (410) |
| LHYM15-4E175Y-EP | 15 x 4 (11 x 4) | 45.03 (1144) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 871 (395) | 49.17 (1249) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 916 (416) |
| LHYM20-4E175Y-EP | 20 x 4 (15 x 4) | 47.75 (1213) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 952 (432) | 53.05 (1347) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 1038 (471) |
| LHYM25-4E175Y-EP | 25 x 4 (18.5 x 4) | 51.92 (1319) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1231 (559) | 58.77 (1493) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1328 (603) |
| LHYM30-4E175Y-EP | 30 x 4 (22 x 4) | 51.92 (1319) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1231 (559) | 58.77 (1493) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1328 (603) |
| LHYM40-4E175Y-EP | 40 x 4 (30 x 4) | 56.81 (1443) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1344 (610) | 63.66 (1617) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1441 (654) |
| LHYM5-4E185Y-EP | 5 x 4 (3.7 x 4) | 40.20 (1021) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 839 (381) | 43.76 (1112) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 863 (392) |
| LHYM8-4E185Y-EP | 7.5 x 4 (5.5 x 4) | 41.89 (1064) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 873 (396) | 45.45 (1155) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 897 (407) |
| LHYM10-4E185Y-EP | 10 x 4 (7.5 x 4) | 42.83 (1088) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 903 (410) | 46.97 (1193) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 948 (430) |
| LHYM15-4E185Y-EP | 15 x 4 (11 x 4) | 45.28 (1150) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 916 (416) | 49.41 (1255) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 960 (436) |
| LHYM20-4E185Y-EP | 20 x 4 (15 x 4) | 47.87 (1216) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 996 (452) | 53.17 (1351) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 1082 (491) |
| LHYM25-4E185Y-EP | 25 x 4 (18.5 x 4) | 52.05 (1322) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1273 (578) | 58.90 (1496) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1370 (622) |
| LHYM30-4E185Y-EP | 30 x 4 (22 x 4) | 52.05 (1322) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1273 (578) | 58.90 (1496) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1370 (622) |
| LHYM40-4E185Y-EP | 40 x 4 (30 x 4) | 56.93 (1446) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1386 (629) | 63.78 (1620) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1483 (673) |
| LHYM50-4E185Y-EP | 50 x 4 (37 x 4) | 56.93 (1446) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1454 (660) | - | - | - | - | - | - | - |
| LHYM10-4E195Y-EP | 10 x 4 (7.5 x 4) | 43.46 (1104) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 974 (442) | 47.60 (1209) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 1018 (462) |
| LHYM15-4E195Y-EP | 15 x 4 (11 x 4) | 45.91 (1166) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 986 (448) | 50.04 (1271) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 1031 (468) |
| LHYM20-4E195Y-EP | 20 x 4 (15 x 4) | 48.62 (1235) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 1065 (483) | 53.92 (1370) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 1151 (522) |
| LHYM25-4E195Y-EP | 25 x 4 (18.5 x 4) | 52.80 (1341) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1343 (609) | 59.65 (1515) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1440 (653) |
| LHYM30-4E195Y-EP | 30 x 4 (22 x 4) | 52.80 (1341) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1343 (609) | 59.65 (1515) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1440 (653) |
| LHYM40-4E195Y-EP | 40 x 4 (30 x 4) | 57.68 (1465) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1456 (661) | 64.53 (1639) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1553 (705) |
| LHYM50-4E195Y-EP | 50 x 4 (37 x 4) | 57.68 (1465) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1524 (692) | - | - | - | - | - | - | - |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

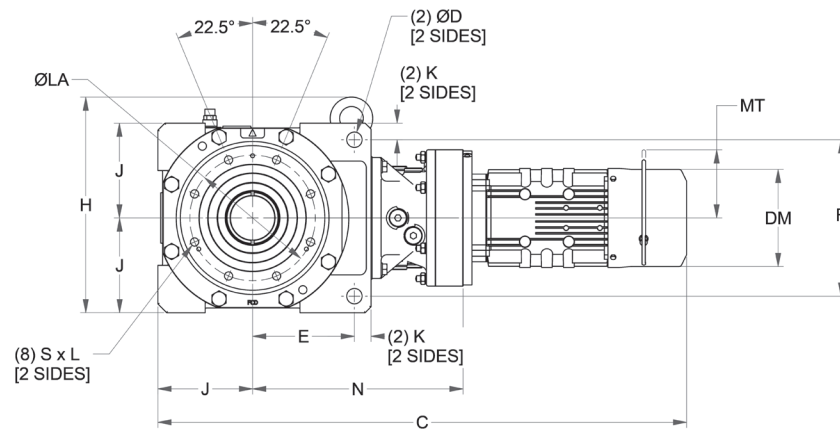
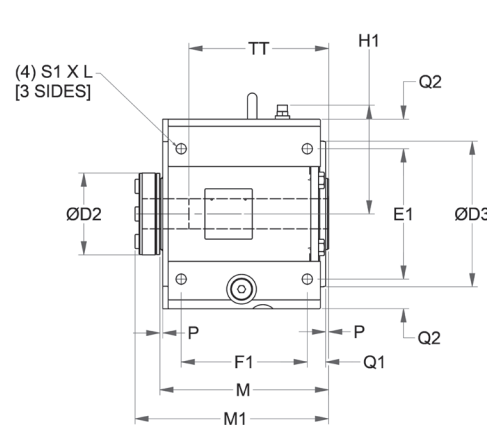
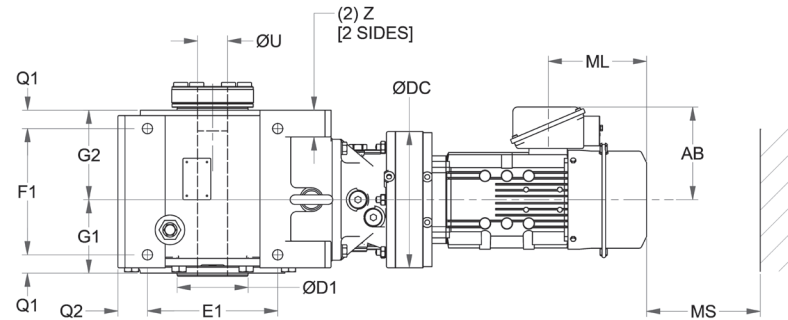
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM30-4E195Y-EP ▶ LHYM60-4F195Y-EP

Single Reduction Cyclo® LHYM-4E190Y~4F195Y

| Minimum Engagement | | |
|--------------------|-------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4E | 14.13 | (359) |
| 4F | 16.22 | (412) |



All dimensions are in inches (mm).
For units ordered in the Y2 mounting configuration, please refer to page 2.115 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L |
|--------------|---------------|---------------|---------------|---------------|---------------|----------------|-------------|-------------|---------------|---------------|----------------|-------------|--------------------------|
| 4E190, 4E195 | 19.3 (490) | 16.9 (430) | 8.46 (215) | 9.06 (230) | 14.2 (360) | 1.4 (35) | 2.2 (55) | 1.3 (33) | 11.8 (300) | 11.1 (283) | 1.5 (38) | 2.6 (65) | M24 x 1.57 (M24 x 40) |
| 4F180, 4F185 | 21.1 (535) | 14.6 (370) | 9.45 (240) | 9.92 (252) | 15.8 (400) | 1.8 (45) | 2.8 (70) | 1.5 (39) | 13.4 (340) | 12.6 (320) | 1.99 (50.5) | 2.8 (70) | M30 x 1.97 (M30 x 50) |
| 4F190, 4F195 | 21.7 (552) | 16.9 (430) | | 13.4 (340) | 12.6 (320) | 1.99 (50.5) | 2.8 (70) | | | | | | |

| Model | M | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|------------------------------|---------------|------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|----------------------|----------------------|
| | | | | | | | | | | | | | Std & Max | Min |
| 4E190, 4E195 | 14.7 (373) | 0.3 (7) | 6.14 (156) | 7.99 (203) | 19.6 (498) | 9.37 (238) | 11.0 (280) | 12.6 (320) | M20 x 1.38 (M20 x 35) | 16.3 (414) | 6.30 (160) | 6.69 (170) | 3-15/16 (100) | 2-15/16 (74.61) |
| 4F180, 4F185 4F190, 4F195 | 17.1 (435) | 0.3 (7) | 9.37 (238) | 7.20 (183) | 23.2 (590) | 10.8 (273) | 12.6 (320) | 14.6 (370) | M24 x 1.57 (M24 x 40) | 19.1 (486) | 7.09 (180) | 7.32 (186) | 4-15/16 (125.413) | 3-15/16 (100.013) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | | |
|------------------|----------------------|-----------------|------------------|----------------|----------------|----------------|-----------------|------------------|----------------|----------------|----------------|---------------|----------------|---|
| | | C | DM [1] | AB | ML | Weight lb (kg) | C | DM [1] | AB | ML | MS | MT | Weight lb (kg) | |
| LHYM60-4E195Y-EP | 60 x 4 (45 x 4) | 59.13 (1502) | ø18.66 (ø474) | 16.33 (415) | 16.81 (427) | 1653 (750) | - | - | - | - | - | - | - | - |
| LHYM5-4F185Y-EP | 5 x 4 (3.7 x 4) | 43.68 (1109) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1273 (578) | 47.24 (1200) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1297 (588) | |
| LHYM8-4F185Y-EP | 7.5 x 4 (5.5 x 4) | 45.37 (1152) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1307 (593) | 48.93 (1243) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1331 (604) | |
| LHYM10-4F185Y-EP | 10 x 4 (7.5 x 4) | 46.31 (1176) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 1337 (607) | 50.45 (1281) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 1381 (627) | |
| LHYM15-4F185Y-EP | 15 x 4 (11 x 4) | 48.75 (1238) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 1350 (613) | 52.89 (1343) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 1394 (633) | |
| LHYM20-4F185Y-EP | 20 x 4 (15 x 4) | 51.35 (1304) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 1430 (649) | 56.65 (1439) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 1516 (688) | |
| LHYM25-4F185Y-EP | 25 x 4 (18.5 x 4) | 55.53 (1410) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1707 (774) | 62.38 (1584) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1804 (818) | |
| LHYM30-4F185Y-EP | 30 x 4 (22 x 4) | 55.53 (1410) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1707 (774) | 62.38 (1584) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1804 (818) | |
| LHYM40-4F185Y-EP | 40 x 4 (30 x 4) | 60.41 (1534) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1820 (826) | 67.26 (1708) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1917 (870) | |
| LHYM50-4F185Y-EP | 50 x 4 (37 x 4) | 60.41 (1534) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1888 (857) | - | - | - | - | - | - | - | |
| LHYM5-4F195Y-EP | 5 x 4 (3.7 x 4) | 44.96 (1142) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1337 (607) | 48.52 (1233) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1360 (617) | |
| LHYM8-4F195Y-EP | 7.5 x 4 (5.5 x 4) | 46.65 (1185) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1370 (622) | 50.22 (1276) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1394 (633) | |
| LHYM10-4F195Y-EP | 10 x 4 (7.5 x 4) | 46.89 (1191) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 1401 (636) | 51.02 (1296) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 1445 (656) | |
| LHYM15-4F195Y-EP | 15 x 4 (11 x 4) | 49.33 (1253) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 1414 (641) | 53.46 (1358) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 1458 (662) | |
| LHYM20-4F195Y-EP | 20 x 4 (15 x 4) | 52.05 (1322) | ø12.49 (ø317) | 10.26 (261) | 7.01 (178) | 1492 (677) | 57.34 (1457) | ø12.61 (ø320) | 10.26 (261) | 12.30 (313) | 9.53 (242) | - | 1578 (716) | |
| LHYM25-4F195Y-EP | 25 x 4 (18.5 x 4) | 56.22 (1428) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1770 (803) | 63.07 (1602) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1867 (847) | |
| LHYM30-4F195Y-EP | 30 x 4 (22 x 4) | 56.22 (1428) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1770 (803) | 63.07 (1602) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1867 (847) | |
| LHYM40-4F195Y-EP | 40 x 4 (30 x 4) | 61.10 (1552) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1883 (855) | 67.95 (1726) | ø15.28 (ø388) | 13.39 (340) | 15.91 (404) | 12.13 (308) | - | 1980 (899) | |
| LHYM50-4F195Y-EP | 50 x 4 (37 x 4) | 61.10 (1552) | ø15.12 (ø384) | 13.39 (340) | 9.06 (230) | 1952 (886) | - | - | - | - | - | - | - | |
| LHYM60-4F195Y-EP | 60 x 4 (45 x 4) | 62.56 (1589) | ø18.66 (ø474) | 16.33 (415) | 16.81 (427) | 2080 (944) | - | - | - | - | - | - | - | |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

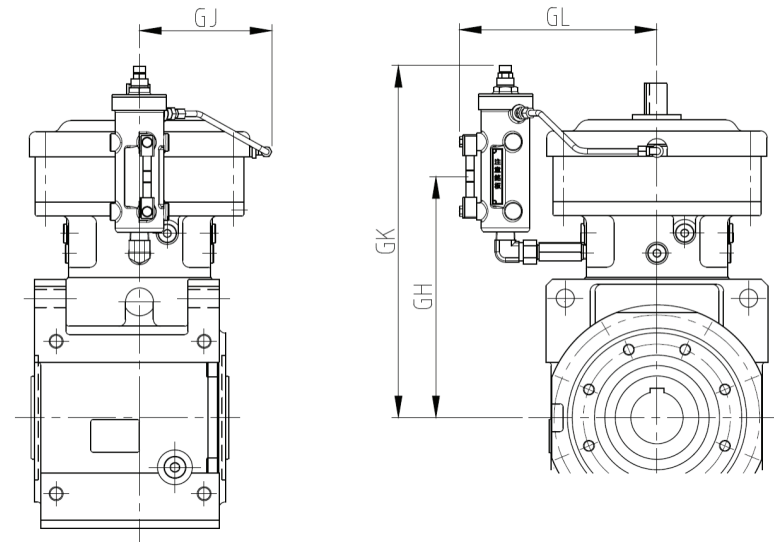
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

Dimensions

Single Reduction Cyclo®, Y2 Mounting External Lubricant Piping LHY(J)-4A100 ~ 4F195

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All dimensions are in inches (mm).

| Frame Size | GJ | GL | GH | GK |
|------------|-------|-------|-------|-------|
| 4A100 | 3.86 | 8.43 | 8.82 | 14.5 |
| 4A105 | (98) | (214) | (224) | (369) |
| 4A110 | 4.02 | 8.5 | 8.98 | 14.5 |
| 4A115 | (102) | (216) | (228) | (369) |
| 4A120 | 6.38 | 10.1 | 8.94 | 14.6 |
| 4A125 | (162) | (256) | (227) | (371) |
| 4A140 | 6.46 | 10.8 | 9.61 | 16.1 |
| 4A145 | (164) | (275) | (244) | (408) |
| 4B120 | 6.38 | 10.1 | 10.4 | 16.1 |
| 4B125 | (162) | (256) | (263) | (408) |
| 4B140 | 6.46 | 10.8 | 10.9 | 17.3 |
| 4B145 | (164) | (275) | (277) | (440) |
| 4B160 | 7.09 | 11.2 | 11.7 | 18.0 |
| 4B165 | (180) | (285) | (297) | (457) |
| 4C140 | 6.46 | 10.8 | 13.2 | 19.6 |
| 4C145 | (164) | (275) | (335) | (498) |
| 4C160 | 7.09 | 11.2 | 13.7 | 20.0 |
| 4C165 | (180) | (285) | (348) | (508) |
| 4C170 | 7.95 | 12.2 | 14.1 | 22.4 |
| 4C175 | (202) | (311) | (359) | (568) |
| 4D160 | 7.09 | 11.2 | 16.5 | 22.8 |
| 4D165 | (180) | (285) | (420) | (580) |
| 4D170 | 7.95 | 12.2 | 16.1 | 24.3 |
| 4D175 | (202) | (311) | (408) | (618) |
| 4D180 | 9.06 | 13.0 | 16.3 | 26.9 |
| 4D185 | (230) | (331) | (414) | (684) |
| 4E170 | 7.95 | 12.2 | 17.0 | 25.3 |
| 4E175 | (202) | (311) | (433) | (643) |
| 4E180 | 9.06 | 13.0 | 17.3 | 27.9 |
| 4E185 | (230) | (331) | (439) | (709) |
| 4E190 | 10.2 | 15.0 | 17.7 | 28.3 |
| 4E195 | (260) | (381) | (449) | (719) |
| 4F180 | 9.06 | 13.0 | 19.8 | 30.4 |
| 4F185 | (230) | (331) | (503) | (772) |
| 4F190 | 10.2 | 15.0 | 20.1 | 30.7 |
| 4F195 | (260) | (381) | (511) | (781) |

Cyclo® BBB4

Cyclo® BBB4

Dimensions

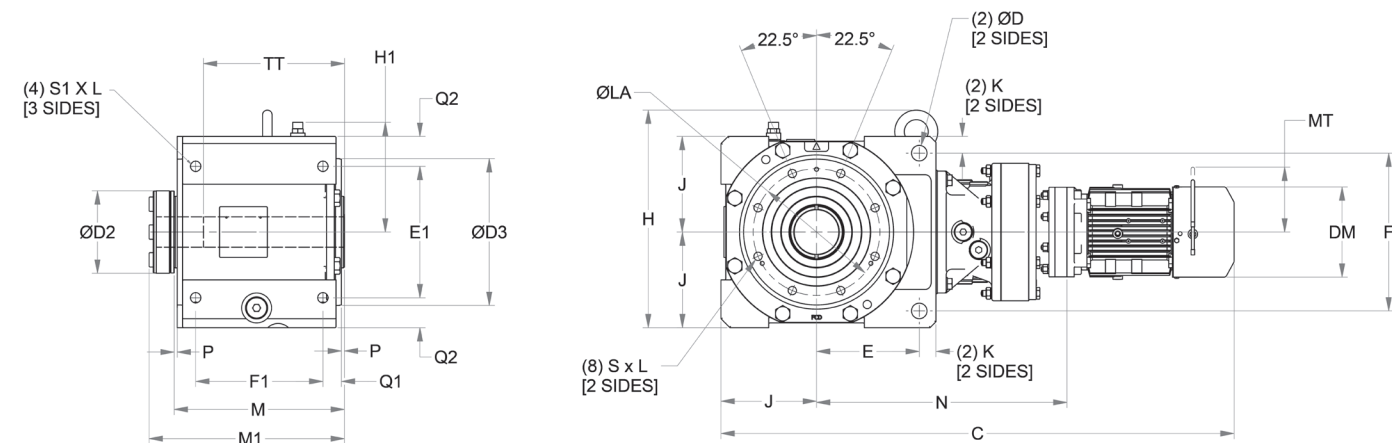
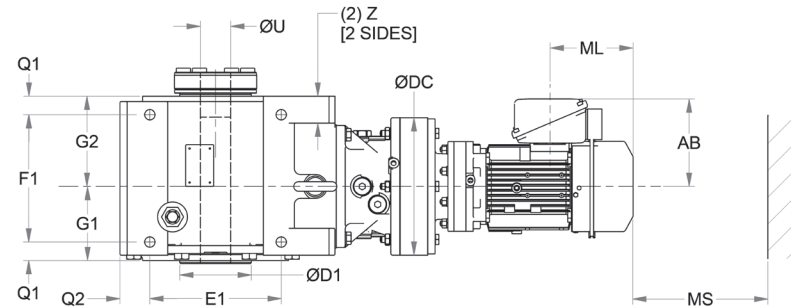
Dimensions

Dimensions

LHYM01-4A10DAY ▶ LHYM05-4B12DAY

Double Reduction Cyclo® LHYM-4A10DAY~4B12DAY

| Minimum Engagement | | |
|--------------------|------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4A | 8.19 | (300) |
| 4B | 9.53 | (242) |



All dimensions are in inches (mm).
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L | M |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|----------------|
| 4A10DA | 11.2 (285) | 5.91 (150) | 4.33 (110) | 4.49 (114) | 7.24 (184) | 0.71 (18) | 1.38 (35) | 0.71 (18) | 5.91 (150) | 6.30 (160) | 0.91 (23) | 1.38 (23) | M12 x 0.79 (M12 x 20) | 8.50 (216) |
| 4A12DA | 11.7 (297) | 8.03 (204) | | | | | | | | | | | | |
| 4A12DB | 12.2 (309) | 8.03 (204) | | | | | | | | | | | | |
| 4B12DA | 13.2 (334) | 8.03 (204) | 5.12 (120) | 5.59 (142) | 8.43 (214) | 0.91 (23) | 1.58 (40) | 0.87 (22) | 7.48 (190) | 7.68 (195) | 1.06 (27) | 1.38 (35) | M16 x 1.02 (M16 x 26) | 10.20 (259) |

| Model | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|------------------------|-------------|---------------|---------------|----------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|-------------------|--------------------|
| | | | | | | | | | | | | Std & Max | Min |
| 4A10DB, 4A12DA, 4A12DB | 0.20 (5) | 3.78 (96) | 4.33 (110) | 10.87 (276) | 5.16 (131) | 6.10 (155) | 6.89 (175) | M10 x 0.67 (M10 x 17) | 9.84 (250) | 3.35 (85) | 4.09 (104) | 2-3/16 (55.56) | 1-11/16 (42.86) |
| 4B12DA | 0.20 (5) | 4.80 (122) | 5.00 (127) | 12.1 (308) | 5.94 (151) | 6.89 (175) | 7.83 (199) | M12 x 0.79 (M12 x 20) | 11.5 (293) | 3.94 (100) | 4.49 (114) | 2-7/16 (61.91) | 1-15/16 (49.21) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|-------------------|-----------------------|----------------|-----------------|---------------|---------------|----------------|----------------|-----------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM [1] | AB | ML | Weight lb (kg) | C | DM [1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM01-4A10DAY | 1/8 x 4 (0.1 x 4) | 20.84 (529) | ø4.69 (ø119) | 4.63 (118) | 1.38 (35) | 120 (55) | 22.22 (564) | ø4.88 (ø124) | 4.63 (118) | 2.76 (70) | 1.93 (49) | - | 124 (56) |
| LHYM01-4A10DAY-AV | 1/8 x 4 (0.1 x 4) | 22.49 (571) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 123 (56) | 23.75 (603) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 126 (57) |
| LHYM02-4A10DAY | 1/4 x 4 (0.2 x 4) | 22.49 (571) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 123 (56) | 23.75 (603) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 126 (57) |
| LHYM02-4A10DAY-AV | 1/4 x 4 (0.2 x 4) | 23.28 (591) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 126 (57) | 24.54 (623) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 129 (59) |
| LHYM03-4A10DAY | 1/3 x 4 (0.25 x 4) | 22.49 (571) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 123 (56) | 23.75 (603) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 126 (57) |
| LHYM03-4A10DAY-AV | 1/3 x 4 (0.25 x 4) | 23.28 (591) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 126 (57) | 24.54 (623) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 129 (59) |
| LHYM05-4A10DAY | 1/2 x 4 (0.4 x 4) | 23.28 (591) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 126 (57) | 24.54 (623) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 129 (59) |
| LHYM01-4A12DAY | 1/8 x 4 (0.1 x 4) | 21.30 (541) | ø4.69 (ø119) | 4.63 (118) | 1.38 (35) | 138 (63) | 22.68 (576) | ø4.88 (ø124) | 4.63 (118) | 2.76 (70) | 1.93 (49) | - | 141 (64) |
| LHYM01-4A12DAY-AV | 1/8 x 4 (0.1 x 4) | 22.96 (583) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 140 (64) | 24.22 (615) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 143 (65) |
| LHYM01-4A12DBY | 1/8 x 4 (0.1 x 4) | 21.76 (553) | ø4.69 (ø119) | 4.63 (118) | 1.38 (35) | 143 (65) | 23.13 (588) | ø4.88 (ø124) | 4.63 (118) | 2.76 (70) | 1.93 (49) | - | 146 (67) |
| LHYM01-4A12DBY-AV | 1/8 x 4 (0.1 x 4) | 23.41 (595) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 145 (66) | 24.67 (627) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 148 (67) |
| LHYM02-4A12DBY | 1/4 x 4 (0.2 x 4) | 23.41 (595) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 145 (66) | 24.67 (627) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 148 (67) |
| LHYM02-4A12DBY-AV | 1/4 x 4 (0.2 x 4) | 24.20 (615) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 148 (67) | 25.46 (647) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 151 (69) |
| LHYM03-4A12DBY | 1/3 x 4 (0.25 x 4) | 23.41 (595) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 145 (66) | 24.67 (627) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 148 (67) |
| LHYM03-4A12DBY-AV | 1/3 x 4 (0.25 x 4) | 24.20 (615) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 148 (67) | 25.46 (647) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 151 (69) |
| LHYM05-4A12DBY | 1/2 x 4 (0.4 x 4) | 24.20 (615) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 148 (67) | 25.46 (647) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 151 (69) |
| LHYM05-4A12DBY-AV | 1/2 x 4 (0.4 x 4) | 25.81 (656) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 155 (71) | 27.50 (699) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 161 (73) |
| LHYM08-4A12DBY | 3/4 x 4 (0.55 x 4) | 25.81 (656) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 153 (70) | 27.50 (699) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 159 (72) |
| LHYM08-4A12DBY-AV | 3/4 x 4 (0.55 x 4) | 27.11 (689) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 164 (75) | 29.55 (751) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 174 (79) |
| LHYM01-4B12DAY | 1/8 x 4 (0.1 x 4) | 23.54 (598) | ø4.69 (ø119) | 4.63 (118) | 1.38 (35) | 203 (92) | 24.91 (633) | ø4.88 (ø124) | 4.63 (118) | 2.76 (70) | 1.93 (49) | - | 206 (94) |
| LHYM01-4B12DAY-AV | 1/8 x 4 (0.1 x 4) | 25.19 (640) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 205 (93) | 26.45 (672) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 208 (95) |
| LHYM02-4B12DAY | 1/4 x 4 (0.2 x 4) | 25.19 (640) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 205 (93) | 26.45 (672) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 208 (95) |
| LHYM02-4B12DAY-AV | 1/4 x 4 (0.2 x 4) | 25.98 (660) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 208 (95) | 27.24 (692) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 211 (96) |
| LHYM03-4B12DAY | 1/3 x 4 (0.25 x 4) | 25.19 (640) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 205 (93) | 26.45 (672) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 208 (95) |
| LHYM03-4B12DAY-AV | 1/3 x 4 (0.25 x 4) | 25.98 (660) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 208 (95) | 27.24 (692) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 211 (96) |
| LHYM05-4B12DAY | 1/2 x 4 (0.4 x 4) | 25.98 (660) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 208 (95) | 27.24 (692) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 211 (96) |
| LHYM02-4B12DBY | 1/4 x 4 (0.2 x 4) | 25.64 (651) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 210 (95) | 26.90 (683) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 213 (97) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

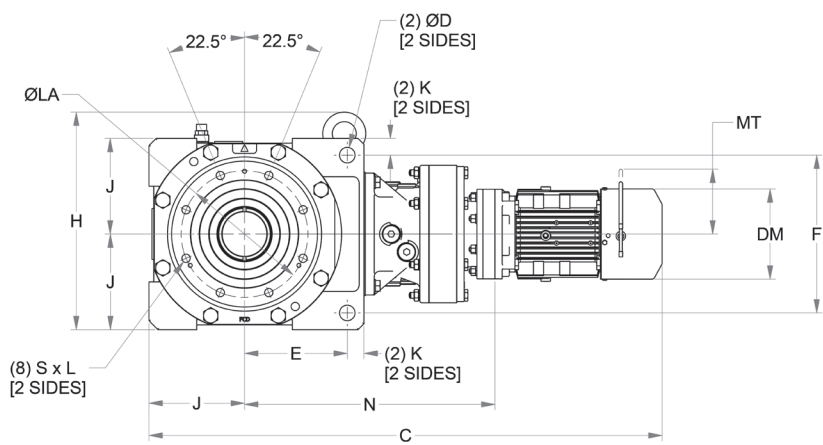
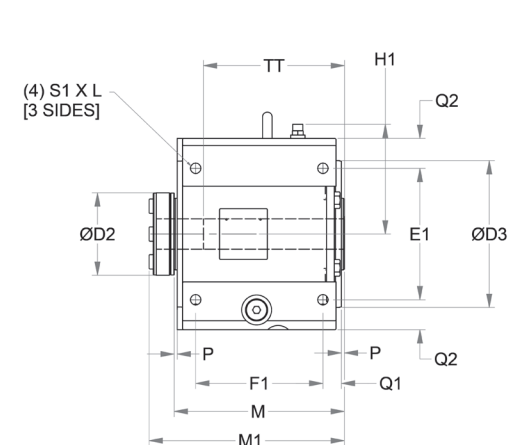
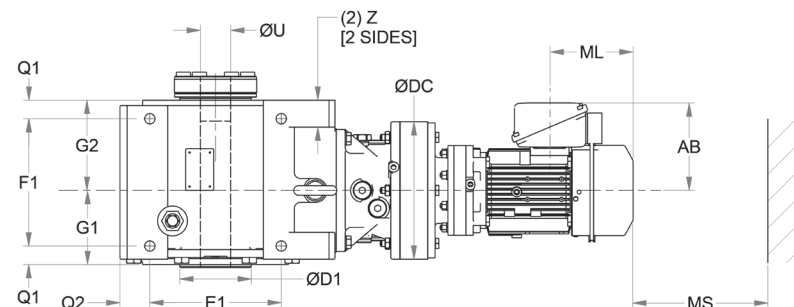
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM02-4B12DBY ▶ LHYM01-4C14DAY-AV

Double Reduction Cyclo® LHYM-4B12DBY~4C14DAY

| Minimum Engagement | | |
|--------------------|-------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4B | 9.53 | (242) |
| 4C | 10.98 | (279) |



All dimensions are in inches (mm).
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L | M |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|----------------|
| 4B12DB | 13.6 (346) | 8.03 (204) | 5.12 (130) | 5.59 (142) | 8.43 (214) | 0.91 (23) | 1.58 (40) | 0.87 (22) | 7.48 (190) | 7.68 (195) | 1.06 (27) | 1.38 (35) | M16 x 1.02 (M16 x 26) | 10.20 (259) |
| 4B14DB | 14.2 (360) | 9.06 (230) | | | | | | | | | | | | |
| 4C14DA | 16.1 (410) | 9.06 (230) | 6.30 (160) | 6.77 (172) | 10.4 (264) | 1.10 (28) | 1.77 (45) | 1.02 (26) | 8.66 (220) | 8.39 (213) | 1.22 (31) | 1.97 (50) | M20 x 1.30 (M20 x 30) | 11.2 (285) |

| Model | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|----------------|-------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|--------------------|--------------------|
| | | | | | | | | | | | | Std & Max | Min |
| 4B12DB, 4B14DB | 0.20 (5) | 4.80 (122) | 5.00 (127) | 12.1 (308) | 5.94 (151) | 6.89 (175) | 7.83 (199) | M12 x 0.79 (M12 x 20) | 11.5 (293) | 3.94 (100) | 4.49 (114) | 2-7/16 (61.91) | 1-15/16 (49.21) |
| 4C14DA | 0.20 (5) | 4.88 (124) | 5.94 (151) | 14.3 (364) | 7.20 (183) | 8.35 (212) | 9.61 (244) | M16 x 1.02 (M16 x 26) | 12.8 (326) | 4.72 (120) | 5.43 (138) | 2-15/16 (74.61) | 2-3/16 (55.56) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|-------------------|-----------------------|----------------|-------------------|---------------|---------------|----------------|----------------|-------------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM02-4B12DBY-AV | 1/4 x 4 (0.2 x 4) | 26.43 (671) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 213 (97) | 27.69 (703) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 216 (98) |
| LHYM03-4B12DBY | 1/3 x 4 (0.25 x 4) | 25.64 (651) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 210 (95) | 26.90 (683) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 213 (97) |
| LHYM03-4B12DBY-AV | 1/3 x 4 (0.25 x 4) | 26.43 (671) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 213 (97) | 27.69 (703) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 216 (98) |
| LHYM05-4B12DBY | 1/2 x 4 (0.4 x 4) | 26.43 (671) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 213 (97) | 27.69 (703) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 216 (98) |
| LHYM05-4B12DBY-AV | 1/2 x 4 (0.4 x 4) | 28.04 (712) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 220 (100) | 29.74 (755) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 226 (103) |
| LHYM08-4B12DBY | 3/4 x 4 (0.55 x 4) | 28.04 (712) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 217 (99) | 29.74 (755) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 223 (102) |
| LHYM08-4B12DBY-AV | 3/4 x 4 (0.55 x 4) | 29.34 (745) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 228 (104) | 31.78 (807) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 239 (109) |
| LHYM1-4B12DBY-EP | 1 x 4 (0.75 x 4) | 29.78 (756) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 233 (106) | 32.28 (820) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 243 (110) |
| LHYM1H-4B12DBY-EP | 1.5 x 4 (1.1 x 4) | 30.84 (783) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 241 (109) | 33.57 (853) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 252 (115) |
| LHYM01-4B14DAY | 1/8 x 4 (0.1 x 4) | 24.25 (616) | ø4.69 (ø119) | 4.63 (118) | 1.38 (35) | 209 (95) | 25.62 (651) | ø4.88 (ø124) | 4.63 (118) | 2.76 (70) | 1.93 (49) | - | 213 (97) |
| LHYM01-4B14DAY-AV | 1/8 x 4 (0.1 x 4) | 25.90 (658) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 211 (96) | 27.16 (690) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 214 (98) |
| LHYM02-4B14DAY | 1/4 x 4 (0.2 x 4) | 25.90 (658) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 211 (96) | 27.16 (690) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 214 (98) |
| LHYM02-4B14DAY-AV | 1/4 x 4 (0.2 x 4) | 26.69 (678) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 214 (98) | 27.95 (710) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 218 (99) |
| LHYM02-4B14DBY | 1/4 x 4 (0.2 x 4) | 26.25 (667) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 219 (99) | 27.51 (699) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 222 (101) |
| LHYM02-4B14DBY-AV | 1/4 x 4 (0.2 x 4) | 27.04 (687) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 222 (101) | 28.30 (719) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 225 (102) |
| LHYM03-4B14DBY | 1/3 x 4 (0.25 x 4) | 26.25 (667) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 219 (99) | 27.51 (699) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 222 (101) |
| LHYM03-4B14DBY-AV | 1/3 x 4 (0.25 x 4) | 27.04 (687) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 222 (101) | 28.30 (719) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 225 (102) |
| LHYM05-4B14DBY | 1/2 x 4 (0.4 x 4) | 27.04 (687) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 222 (101) | 28.30 (719) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 225 (102) |
| LHYM05-4B14DBY-AV | 1/2 x 4 (0.4 x 4) | 28.66 (728) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 229 (104) | 30.35 (771) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 235 (107) |
| LHYM08-4B14DBY | 3/4 x 4 (0.55 x 4) | 28.66 (728) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 226 (103) | 30.35 (771) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 232 (106) |
| LHYM08-4B14DBY-AV | 3/4 x 4 (0.55 x 4) | 29.95 (761) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 237 (108) | 32.40 (823) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 248 (113) |
| LHYM1-4B14DBY-EP | 1 x 4 (0.75 x 4) | 30.39 (772) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 242 (110) | 32.89 (835) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 252 (114) |
| LHYM1H-4B14DBY-EP | 1.5 x 4 (1.1 x 4) | 31.45 (799) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 249 (113) | 34.19 (868) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 261 (119) |
| LHYM01-4C14DAY | 1/8 x 4 (0.1 x 4) | 27.72 (704) | ø4.69 (ø119) | 4.63 (118) | 1.38 (35) | 316 (144) | 29.10 (739) | ø4.88 (ø124) | 4.63 (118) | 2.76 (70) | 1.93 (49) | - | 319 (145) |
| LHYM01-4C14DAY-AV | 1/8 x 4 (0.1 x 4) | 29.37 (746) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 318 (145) | 30.63 (778) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 321 (146) |
| LHYM02-4C14DAY | 1/4 x 4 (0.2 x 4) | 29.37 (746) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 318 (145) | 30.63 (778) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 321 (146) |
| LHYM02-4C14DAY-AV | 1/4 x 4 (0.2 x 4) | 30.16 (766) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 321 (146) | 31.42 (798) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 324 (147) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

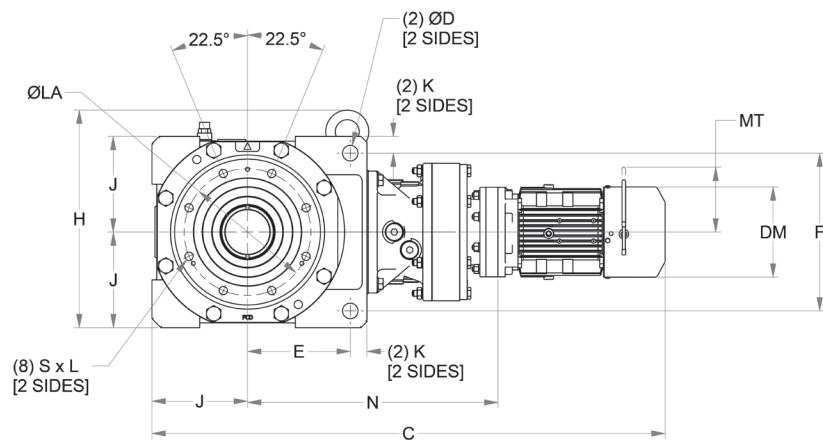
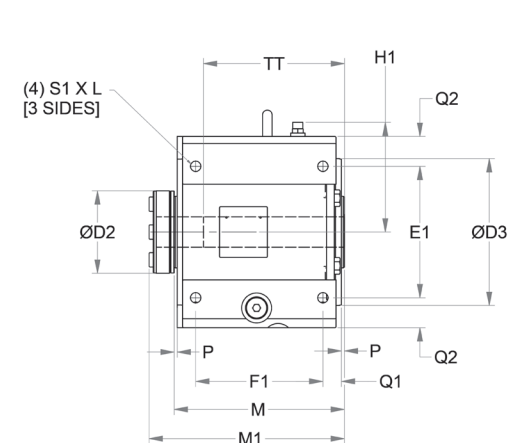
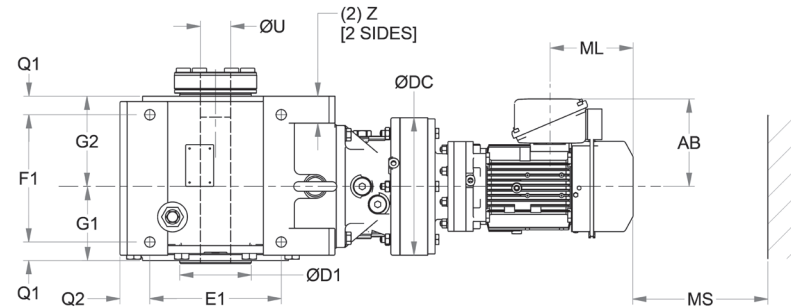
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM02-4C14DAY ▶ LHYM03-4C16DAY-AV

Double Reduction Cyclo® LHYM-4C14DBY~4C16DBY

| Minimum Engagement | | |
|--------------------|-------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4C | 10.98 | (279) |



All dimensions are in inches (mm).
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L | M |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|---------------|
| 4C14DA | 16.1 (410) | 9.06 (230) | 6.30 (160) | 6.77 (172) | 10.4 (264) | 1.10 (28) | 1.77 (45) | 1.02 (26) | 8.66 (220) | 8.39 (213) | 1.22 (31) | 1.97 (50) | M20 x 1.30 (M20 x 33) | 11.2 (285) |
| 4C14DB | 16.5 (419) | 9.06 (230) | | | | | | | | | | | | |
| 4C14DC | 17.1 (433) | 9.06 (230) | | | | | | | | | | | | |
| 4C16DA | 17.4 (442) | 11.8 (300) | | | | | | | | | | | | |

| Model | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|--------------------------------|-------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|--------------------|-------------------|
| | | | | | | | | | | | | Std & Max | Min |
| 4C14DA, 4C14DB, 4C14DC, 4C16DA | 0.20 (5) | 4.88 (124) | 5.94 (151) | 14.3 (364) | 7.20 (183) | 8.35 (212) | 9.61 (244) | M16 x 1.02 (M16 x 26) | 12.8 (326) | 4.72 (120) | 5.43 (138) | 2-15/16 (74.61) | 2-3/16 (55.56) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|-------------------|-----------------------|----------------|-----------------|---------------|---------------|----------------|-----------------|-----------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM [1] | AB | ML | Weight lb (kg) | C | DM [1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM03-4C14DAY | 1/3 x 4 (0.25 x 4) | 29.37 (746) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 318 (145) | 30.63 (778) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 321 (146) |
| LHYM03-4C14DAY-AV | 1/3 x 4 (0.25 x 4) | 30.16 (766) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 321 (146) | 31.42 (798) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 324 (147) |
| LHYM05-4C14DAY | 1/2 x 4 (0.4 x 4) | 30.16 (766) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 321 (146) | 31.42 (798) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 324 (147) |
| LHYM02-4C14DBY | 1/4 x 4 (0.2 x 4) | 29.73 (755) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 325 (148) | 30.99 (787) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 328 (149) |
| LHYM02-4C14DBY-AV | 1/4 x 4 (0.2 x 4) | 30.51 (775) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 328 (149) | 31.77 (807) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 332 (151) |
| LHYM03-4C14DBY | 1/3 x 4 (0.25 x 4) | 29.73 (755) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 325 (148) | 30.99 (787) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 328 (149) |
| LHYM03-4C14DBY-AV | 1/3 x 4 (0.25 x 4) | 30.51 (775) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 328 (149) | 31.77 (807) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 332 (151) |
| LHYM05-4C14DBY | 1/2 x 4 (0.4 x 4) | 30.51 (775) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 328 (149) | 31.77 (807) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 332 (151) |
| LHYM05-4C14DBY-AV | 1/2 x 4 (0.4 x 4) | 32.13 (816) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 336 (153) | 33.82 (859) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 341 (155) |
| LHYM08-4C14DBY | 3/4 x 4 (0.55 x 4) | 32.13 (816) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 333 (151) | 33.82 (859) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 339 (154) |
| LHYM08-4C14DBY-AV | 3/4 x 4 (0.55 x 4) | 33.43 (849) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 344 (156) | 35.87 (911) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 355 (161) |
| LHYM1-4C14DBY-EP | 1 x 4 (0.75 x 4) | 33.86 (860) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 349 (159) | 36.36 (924) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 359 (163) |
| LHYM1H-4C14DBY-EP | 1.5 x 4 (1.1 x 4) | 34.92 (887) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 356 (162) | 37.66 (957) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 368 (167) |
| LHYM2-4C14DBY-EP | 2 x 4 (1.5 x 4) | 34.92 (887) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 359 (163) | 37.66 (957) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 371 (168) |
| LHYM08-4C14DCY | 3/4 x 4 (0.55 x 4) | 32.68 (830) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 336 (152) | 34.37 (873) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 341 (155) |
| LHYM08-4C14DCY-AV | 3/4 x 4 (0.55 x 4) | 33.98 (863) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 346 (157) | 36.42 (925) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 357 (162) |
| LHYM1-4C14DCY-EP | 1 x 4 (0.75 x 4) | 34.41 (874) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 351 (160) | 36.91 (938) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 361 (164) |
| LHYM1H-4C14DCY-EP | 1.5 x 4 (1.1 x 4) | 35.47 (901) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 359 (163) | 38.21 (971) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 370 (168) |
| LHYM2-4C14DCY-EP | 2 x 4 (1.5 x 4) | 35.47 (901) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 362 (164) | 38.21 (971) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 373 (170) |
| LHYM3-4C14DCY-EP | 3 x 4 (2.2 x 4) | 36.30 (922) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 378 (172) | 39.37 (1000) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 394 (179) |
| LHYM02-4C16DAY | 1/4 x 4 (0.2 x 4) | 30.65 (778) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 376 (171) | 31.91 (810) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 379 (172) |
| LHYM02-4C16DAY-AV | 1/4 x 4 (0.2 x 4) | 31.43 (798) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 379 (172) | 32.69 (830) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 382 (174) |
| LHYM03-4C16DAY | 1/3 x 4 (0.25 x 4) | 30.65 (778) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 376 (171) | 31.91 (810) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 379 (172) |
| LHYM03-4C16DAY-AV | 1/3 x 4 (0.25 x 4) | 31.43 (798) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 379 (172) | 32.69 (830) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 382 (174) |
| LHYM05-4C16DAY | 1/2 x 4 (0.4 x 4) | 31.43 (798) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 379 (172) | 32.69 (830) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 382 (174) |
| LHYM05-4C16DAY-AV | 1/2 x 4 (0.4 x 4) | 33.05 (839) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 386 (176) | 34.74 (882) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 392 (178) |
| LHYM08-4C16DAY | 3/4 x 4 (0.55 x 4) | 33.05 (839) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 384 (174) | 34.74 (882) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 390 (177) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

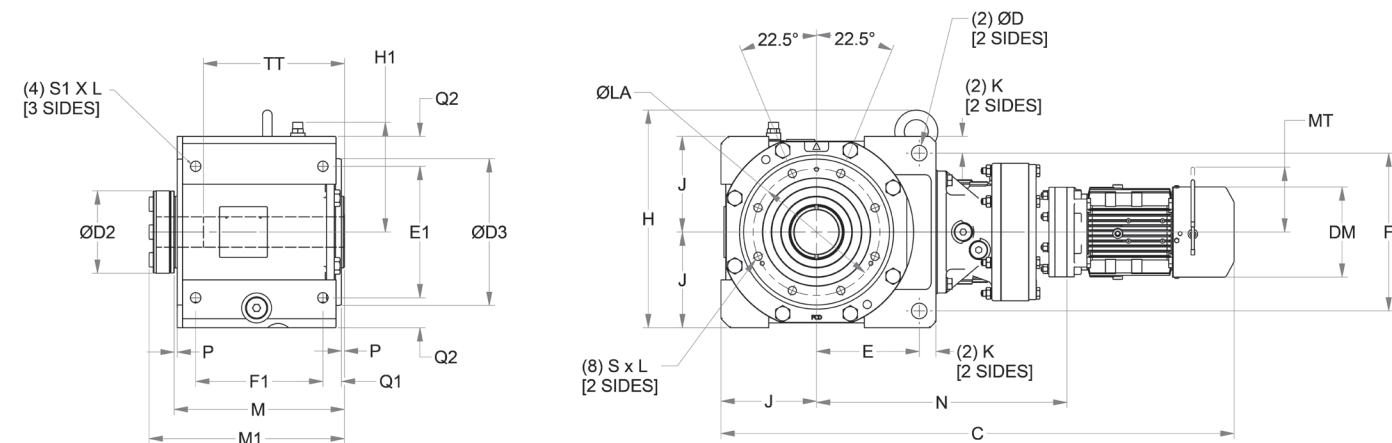
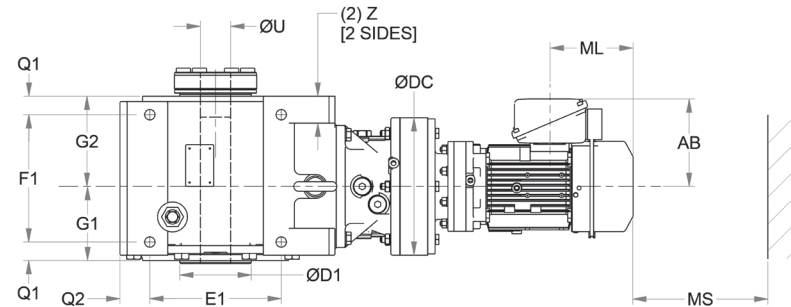
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM05-4C16DAY ▶ LHYM08-4D16DBY-AV

Double Reduction Cyclo® LHYM-4C16DAY~4D16DBY

| Minimum Engagement | | |
|--------------------|-------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4C | 10.98 | (279) |
| 4D | 12.83 | (326) |



All dimensions are in inches (mm).
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L | M |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|---------------|
| 4C16DA | 17.4 (442) | 11.8 (300) | 6.30 (160) | 6.77 (172) | 10.4 (264) | 1.10 (28) | 1.77 (45) | 1.02 (26) | 8.66 (220) | 8.39 (213) | 1.22 (31) | 1.97 (50) | M20 x 1.30 (M20 x 33) | 11.2 (285) |
| 4C16DB | 18.0 (456) | 11.8 (300) | | | | | | | | | | | | |
| 4C16DC | 18.0 (458) | 11.8 (300) | | | | | | | | | | | | |
| 4D16DA | 20.2 (514) | 11.8 (300) | 7.48 (190) | 7.60 (193) | 12.2 (310) | 1.38 (35) | 2.17 (55) | 1.30 (33) | 9.84 (250) | 10.0 (254) | 1.42 (36) | 2.56 (65) | M24 x 1.57 (M24 x 40) | 13.4 (340) |
| 4D16DB | 20.8 (528) | 11.8 (300) | | | | | | | | | | | | |

| Model | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|------------------------|-------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|--------------------|-------------------|
| | | | | | | | | | | | | Std & Max | Min |
| 4C16DA, 4C16DB, 4C16DC | 0.20 (5) | 4.88 (124) | 5.94 (151) | 14.3 (364) | 7.20 (183) | 8.35 (212) | 9.61 (244) | M16 x 1.02 (M16 x 26) | 12.8 (326) | 4.72 (120) | 5.43 (138) | 2-15/16 (74.61) | 2-3/16 (55.56) |
| 4D16DA, 4D16DB | 0.28 (7) | 5.83 (148) | 7.01 (178) | 16.7 (424) | 8.39 (213) | 10.0 (255) | 11.6 (295) | M20 x 1.30 (M20 x 33) | 15.0 (381) | 5.51 (140) | 5.98 (152) | 3-7/16 (87.31) | 2-7/16 (61.91) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|-------------------|-----------------------|-----------------|-------------------|---------------|---------------|----------------|-----------------|-------------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM08-4C16DAY-AV | 3/4 x 4 (0.55 x 4) | 34.35 (872) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 395 (179) | 36.79 (934) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 405 (184) |
| LHYM1-4C16DAY-EP | 1 x 4 (0.75 x 4) | 34.78 (883) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 400 (182) | 37.28 (947) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 409 (186) |
| LHYM1H-4C16DAY-EP | 1.5 x 4 (1.1 x 4) | 35.84 (910) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 407 (185) | 38.58 (980) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 419 (190) |
| LHYM2-4C16DAY-EP | 2 x 4 (1.5 x 4) | 35.84 (910) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 410 (186) | 38.58 (980) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 421 (191) |
| LHYM1-4C16DBY-EP | 1 x 4 (0.75 x 4) | 35.33 (897) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 404 (184) | 37.83 (961) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 414 (188) |
| LHYM1H-4C16DBY-EP | 1.5 x 4 (1.1 x 4) | 36.39 (924) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 412 (187) | 39.13 (994) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 423 (192) |
| LHYM2-4C16DBY-EP | 2 x 4 (1.5 x 4) | 36.39 (924) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 415 (188) | 39.13 (994) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 426 (194) |
| LHYM3-4C16DBY-EP | 3 x 4 (2.2 x 4) | 37.22 (945) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 431 (196) | 40.29 (1023) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 447 (203) |
| LHYM08-4C16DCY | 3/4 x 4 (0.55 x 4) | 33.66 (855) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 421 (191) | 35.35 (898) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 427 (194) |
| LHYM08-4C16DCY-AV | 3/4 x 4 (0.55 x 4) | 34.96 (888) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 429 (195) | 37.40 (950) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 440 (200) |
| LHYM02-4D16DAY | 1/4 x 4 (0.2 x 4) | 34.67 (881) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 522 (237) | 35.93 (913) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 525 (238) |
| LHYM02-4D16DAY-AV | 1/4 x 4 (0.2 x 4) | 35.46 (901) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 525 (238) | 36.72 (933) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 528 (240) |
| LHYM03-4D16DAY | 1/3 x 4 (0.25 x 4) | 34.67 (881) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 522 (237) | 35.93 (913) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 525 (238) |
| LHYM03-4D16DAY-AV | 1/3 x 4 (0.25 x 4) | 35.46 (901) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 525 (238) | 36.72 (933) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 528 (240) |
| LHYM05-4D16DAY | 1/2 x 4 (0.4 x 4) | 35.46 (901) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 525 (238) | 36.72 (933) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 528 (240) |
| LHYM05-4D16DAY-AV | 1/2 x 4 (0.4 x 4) | 37.07 (942) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 532 (242) | 38.77 (985) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 538 (244) |
| LHYM08-4D16DAY | 3/4 x 4 (0.55 x 4) | 37.07 (942) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 530 (241) | 38.77 (985) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 536 (243) |
| LHYM08-4D16DAY-AV | 3/4 x 4 (0.55 x 4) | 38.37 (975) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 541 (245) | 40.81 (1037) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 551 (250) |
| LHYM1-4D16DAY-EP | 1 x 4 (0.75 x 4) | 38.81 (986) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 545 (248) | 41.31 (1049) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 555 (252) |
| LHYM1H-4D16DAY-EP | 1.5 x 4 (1.1 x 4) | 39.87 (1013) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 553 (251) | 42.60 (1082) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 565 (256) |
| LHYM2-4D16DAY-EP | 2 x 4 (1.5 x 4) | 39.87 (1013) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 556 (252) | 42.60 (1082) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 567 (258) |
| LHYM08-4D16DBY | 3/4 x 4 (0.55 x 4) | 37.62 (956) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 534 (243) | 39.32 (999) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 540 (245) |
| LHYM08-4D16DBY-AV | 3/4 x 4 (0.55 x 4) | 38.92 (989) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 545 (248) | 41.36 (1051) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 556 (252) |
| LHYM1-4D16DBY-EP | 1 x 4 (0.75 x 4) | 39.36 (1000) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 550 (250) | 41.86 (1063) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 560 (254) |
| LHYM1H-4D16DBY-EP | 1.5 x 4 (1.1 x 4) | 40.42 (1027) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 558 (253) | 43.16 (1096) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 569 (258) |
| LHYM2-4D16DBY-EP | 2 x 4 (1.5 x 4) | 40.42 (1027) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 560 (255) | 43.16 (1096) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 572 (260) |
| LHYM3-4D16DBY-EP | 3 x 4 (2.2 x 4) | 41.25 (1048) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 577 (262) | 44.32 (1126) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 593 (269) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

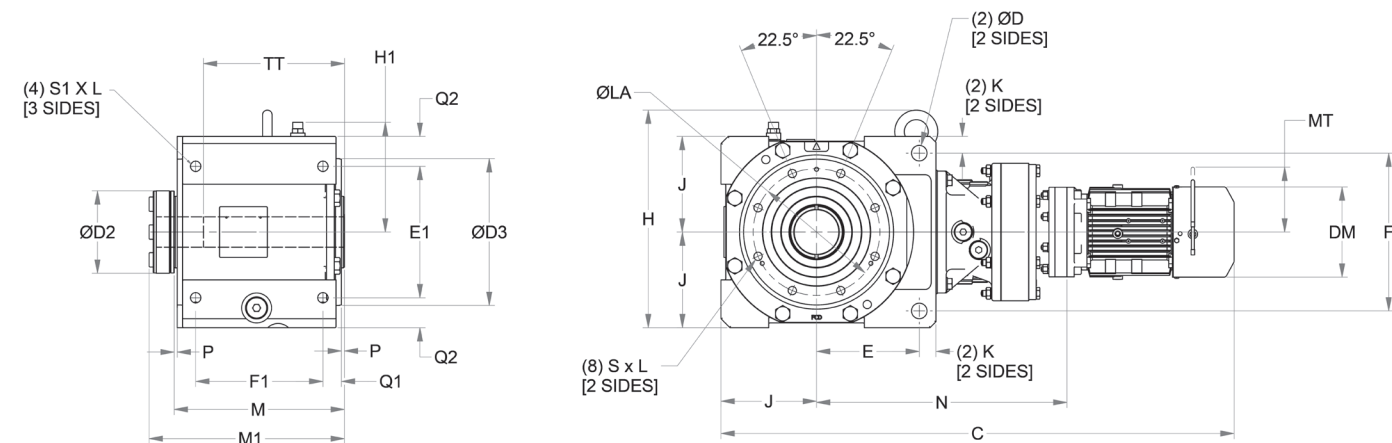
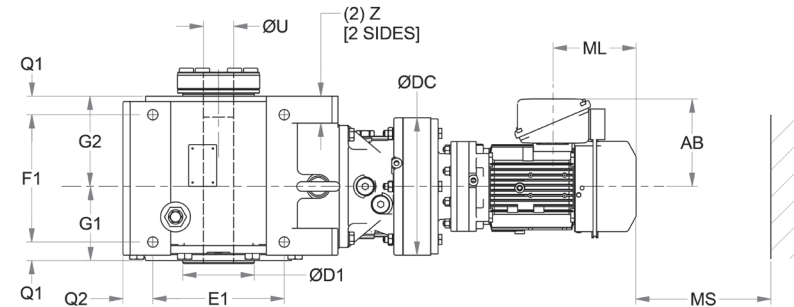
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM1-4D16DBY-EP ▶ LHYM5-4D17DCY-EP

Double Reduction Cyclo® LHYM-4D16DBY~4D17DCY

| Minimum Engagement | | |
|--------------------|-------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4D | 12.83 | (326) |



All dimensions are in inches (mm).
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L | M |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|---------------|
| 4D16DB | 18.0 (456) | 11.8 (300) | 7.48 (190) | 7.60 (193) | 12.2 (310) | 1.38 (35) | 2.17 (55) | 1.30 (33) | 9.84 (250) | 10.0 (254) | 1.42 (36) | 2.56 (65) | M24 x 1.57 (M24 x 40) | 13.4 (340) |
| 4D16DC | 18.0 (458) | 11.8 (300) | | | | | | | | | | | | |
| 4D17DA | 20.2 (514) | 11.8 (300) | | | | | | | | | | | | |
| 4D17DB | 20.8 (528) | 11.8 (300) | | | | | | | | | | | | |
| 4D17DC | 20.8 (527) | 13.4 (340) | | | | | | | | | | | | |

| Model | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|--|-------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|-------------------|-------------------|
| | | | | | | | | | | | | Std & Max | Min |
| 4D16DB, 4D16DC, 4D17DA, 4D17DB, 4D17DC | 0.28 (7) | 5.83 (148) | 7.01 (178) | 16.7 (424) | 8.39 (213) | 10.0 (255) | 11.6 (295) | M20 x 1.30 (M20 x 33) | 15.0 (381) | 5.51 (140) | 5.98 (152) | 3-7/16 (87.31) | 2-7/16 (61.91) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|-------------------|-----------------------|-----------------|-------------------|---------------|---------------|----------------|-----------------|-------------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM2-4D16DCY-EP | 2 x 4 (1.5 x 4) | 40.48 (1028) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 575 (261) | 43.21 (1098) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 586 (266) |
| LHYM5-4D16DCY-EP | 5 x 4 (3.7 x 4) | 41.34 (1050) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 613 (278) | 44.91 (1141) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 637 (289) |
| LHYM02-4D17DAY | 1/4 x 4 (0.2 x 4) | 34.46 (875) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 553 (251) | 35.72 (907) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 556 (252) |
| LHYM02-4D17DAY-AV | 1/4 x 4 (0.2 x 4) | 35.25 (895) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 556 (252) | 36.51 (927) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 559 (254) |
| LHYM03-4D17DAY | 1/3 x 4 (0.25 x 4) | 34.46 (875) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 553 (251) | 35.72 (907) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 556 (252) |
| LHYM03-4D17DAY-AV | 1/3 x 4 (0.25 x 4) | 35.25 (895) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 556 (252) | 36.51 (927) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 559 (254) |
| LHYM05-4D17DAY | 1/2 x 4 (0.4 x 4) | 35.25 (895) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 556 (252) | 36.51 (927) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 559 (254) |
| LHYM05-4D17DAY-AV | 1/2 x 4 (0.4 x 4) | 36.86 (936) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 563 (256) | 38.56 (979) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 569 (258) |
| LHYM08-4D17DAY | 3/4 x 4 (0.55 x 4) | 36.86 (936) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 561 (255) | 38.56 (979) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 566 (257) |
| LHYM08-4D17DAY-AV | 3/4 x 4 (0.55 x 4) | 38.16 (969) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 571 (259) | 40.60 (1031) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 582 (264) |
| LHYM1-4D17DAY-EP | 1 x 4 (0.75 x 4) | 38.60 (980) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 576 (262) | 41.10 (1044) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 586 (266) |
| LHYM1H-4D17DAY-EP | 1.5 x 4 (1.1 x 4) | 39.66 (1007) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 584 (265) | 42.40 (1077) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 595 (270) |
| LHYM2-4D17DAY-EP | 2 x 4 (1.5 x 4) | 39.66 (1007) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 587 (266) | 42.40 (1077) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 598 (272) |
| LHYM1-4D17DBY-EP | 1 x 4 (0.75 x 4) | 39.15 (994) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 581 (264) | 41.65 (1058) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 591 (268) |
| LHYM1H-4D17DBY-EP | 1.5 x 4 (1.1 x 4) | 40.21 (1021) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 588 (267) | 42.95 (1091) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 600 (272) |
| LHYM2-4D17DBY-EP | 2 x 4 (1.5 x 4) | 40.21 (1021) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 591 (269) | 42.95 (1091) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 603 (274) |
| LHYM3-4D17DBY-EP | 3 x 4 (2.2 x 4) | 41.04 (1042) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 607 (276) | 44.11 (1120) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 624 (283) |
| LHYM08-4D17DCY | 3/4 x 4 (0.55 x 4) | 37.55 (954) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 578 (262) | 39.25 (997) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 584 (265) |
| LHYM08-4D17DCY-AV | 3/4 x 4 (0.55 x 4) | 38.85 (987) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 586 (266) | 41.29 (1049) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 597 (271) |
| LHYM2-4D17DCY-EP | 2 x 4 (1.5 x 4) | 40.35 (1025) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 601 (273) | 43.08 (1094) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 613 (278) |
| LHYM3-4D17DCY-EP | 3 x 4 (2.2 x 4) | 39.76 (1010) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 614 (279) | 42.83 (1088) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 631 (286) |
| LHYM5-4D17DCY-EP | 5 x 4 (3.7 x 4) | 41.21 (1047) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 640 (290) | 44.78 (1137) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 664 (301) |
| LHYM02-4E17DAY | 1/4 x 4 (0.2 x 4) | 36.43 (925) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 720 (327) | 37.69 (957) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 723 (328) |
| LHYM02-4E17DAY-AV | 1/4 x 4 (0.2 x 4) | 37.22 (945) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 723 (328) | 38.48 (977) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 726 (330) |
| LHYM03-4E17DAY | 1/3 x 4 (0.25 x 4) | 36.43 (925) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 720 (327) | 37.69 (957) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 723 (328) |
| LHYM03-4E17DAY-AV | 1/3 x 4 (0.25 x 4) | 37.22 (945) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 723 (328) | 38.48 (977) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 726 (330) |
| LHYM05-4E17DAY | 1/2 x 4 (0.4 x 4) | 37.22 (945) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 723 (328) | 38.48 (977) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 726 (330) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

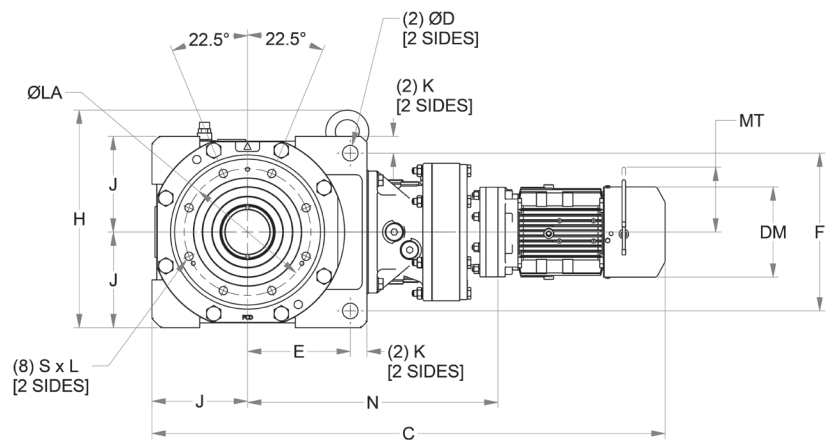
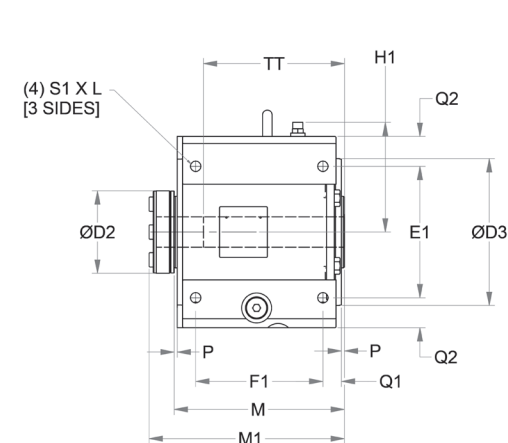
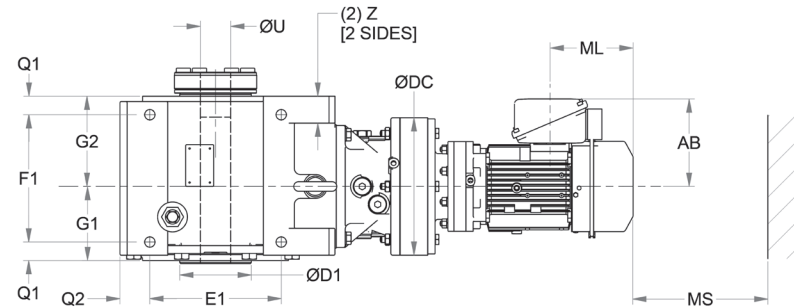
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM02-4E17DAY ▶ LHYM1-4E18DAY-EP

Double Reduction Cyclo® LHYM-4E17DAY~4E18DAY

| Minimum Engagement | | |
|--------------------|------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4E | 14.1 | (359) |



All dimensions are in inches (mm).
For double reduction units ordered in the Y2 mounting configuration, please refer to page 2.133 for external lubricant piping dimensions.

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L | M |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|--------------|--------------|--------------------------|---------------|
| 4E17DA | 21.0 (534) | 13.4 (340) | 8.46 (215) | 9.06 (230) | 14.2 (360) | 1.38 (35) | 2.17 (55) | 1.30 (33) | 11.8 (300) | 11.1 (283) | 1.50 (38) | 2.56 (65) | M24 x 1.57 (M24 x 40) | 14.7 (373) |
| 4E17DB | 21.6 (548) | 13.4 (340) | | | | | | | | | | | | |
| 4E17DC | 21.7 (552) | 13.4 (340) | | | | | | | | | | | | |
| 4E18DA | 24.5 (621) | 14.6 (370) | | | | | | | | | | | | |

| Model | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|-----------------------------------|-------------|---------------|---------------|---------------|---------------|----------------|---------------|--------------------------|---------------|---------------|---------------|---------------------|--------------------|
| | | | | | | | | | | | | Std & Max | Min |
| 4E17DA, 4E17DB 4E17DC, 4E18DA, | 0.28 (7) | 6.14 (156) | 7.99 (203) | 19.6 (498) | 9.37 (238) | 11.02 (280) | 12.6 (320) | M20 x 1.38 (M20 x 35) | 16.3 (414) | 6.30 (160) | 6.69 (170) | 3-15/16 (100.01) | 2-15/16 (74.61) |

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|-------------------|-----------------------|-----------------|-------------------|---------------|---------------|----------------|-----------------|-------------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM05-4E17DAY-AV | 1/2 x 4 (0.4 x 4) | 38.83 (986) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 730 (332) | 40.53 (1029) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 736 (334) |
| LHYM08-4E17DAY | 3/4 x 4 (0.55 x 4) | 38.83 (986) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 728 (330) | 40.53 (1029) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 734 (333) |
| LHYM08-4E17DAY-AV | 3/4 x 4 (0.55 x 4) | 40.13 (1019) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 739 (335) | 42.57 (1081) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 750 (340) |
| LHYM1-4E17DAY-EP | 1 x 4 (0.75 x 4) | 40.56 (1030) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 744 (338) | 43.06 (1094) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 754 (342) |
| LHYM1H-4E17DAY-EP | 1.5 x 4 (1.1 x 4) | 41.63 (1057) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 751 (341) | 44.36 (1127) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 763 (346) |
| LHYM2-4E17DAY-EP | 2 x 4 (1.5 x 4) | 41.63 (1057) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 754 (342) | 44.36 (1127) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 766 (348) |
| LHYM1-4E17DBY-EP | 1 x 4 (0.75 x 4) | 41.12 (1044) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 748 (340) | 43.62 (1108) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 758 (344) |
| LHYM1H-4E17DBY-EP | 1.5 x 4 (1.1 x 4) | 42.18 (1071) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 756 (343) | 44.92 (1141) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 767 (348) |
| LHYM2-4E17DBY-EP | 2 x 4 (1.5 x 4) | 42.18 (1071) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 759 (344) | 44.92 (1141) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 770 (350) |
| LHYM3-4E17DBY-EP | 3 x 4 (2.2 x 4) | 43.01 (1092) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 775 (352) | 46.08 (1170) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 792 (359) |
| LHYM2-4E17DCY-EP | 2 x 4 (1.5 x 4) | 42.32 (1075) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 768 (349) | 45.05 (1144) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 780 (354) |
| LHYM3-4E17DCY-EP | 3 x 4 (2.2 x 4) | 41.73 (1060) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 781 (355) | 44.80 (1138) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 798 (362) |
| LHYM5-4E17DCY-EP | 5 x 4 (3.7 x 4) | 43.18 (1097) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 807 (366) | 46.75 (1187) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 831 (377) |
| LHYM8-4E17DCY-EP | 7.5 x 4 (5.5 x 4) | 44.88 (1140) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 841 (382) | 48.44 (1230) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 865 (392) |
| LHYM03-4E18DAY | 1/3 x 4 (0.25 x 4) | 37.26 (947) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 818 (371) | 38.52 (979) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 821 (372) |
| LHYM03-4E18DAY-AV | 1/3 x 4 (0.25 x 4) | 38.05 (967) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 821 (372) | 39.31 (999) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 824 (374) |
| LHYM05-4E18DAY | 1/2 x 4 (0.4 x 4) | 38.05 (967) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 821 (372) | 39.31 (999) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 824 (374) |
| LHYM05-4E18DAY-AV | 1/2 x 4 (0.4 x 4) | 39.67 (1008) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 828 (376) | 41.36 (1051) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 834 (378) |
| LHYM08-4E18DAY | 3/4 x 4 (0.55 x 4) | 39.67 (1008) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 825 (375) | 41.36 (1051) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 831 (377) |
| LHYM08-4E18DAY-AV | 3/4 x 4 (0.55 x 4) | 40.96 (1041) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 836 (380) | 43.41 (1103) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 847 (384) |
| LHYM1-4E18DAY-EP | 1 x 4 (0.75 x 4) | 41.40 (1052) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 841 (382) | 43.90 (1115) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 851 (386) |
| LHYM1H-4E18DAY-EP | 1.5 x 4 (1.1 x 4) | 42.46 (1079) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 848 (385) | 45.20 (1148) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 860 (390) |
| LHYM2-4E18DAY-EP | 2 x 4 (1.5 x 4) | 42.46 (1079) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 851 (386) | 45.20 (1148) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 863 (392) |
| LHYM3-4E18DAY-EP | 3 x 4 (2.2 x 4) | 43.29 (1100) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 867 (394) | 46.36 (1178) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 884 (401) |
| LHYM1H-4E18DBY-EP | 1.5 x 4 (1.1 x 4) | 43.35 (1101) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 873 (396) | 46.08 (1171) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 884 (401) |
| LHYM2-4E18DBY-EP | 2 x 4 (1.5 x 4) | 43.35 (1101) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 876 (397) | 46.08 (1171) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 887 (403) |
| LHYM3-4E18DBY-EP | 3 x 4 (2.2 x 4) | 42.76 (1086) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 887 (403) | 45.83 (1164) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 904 (410) |

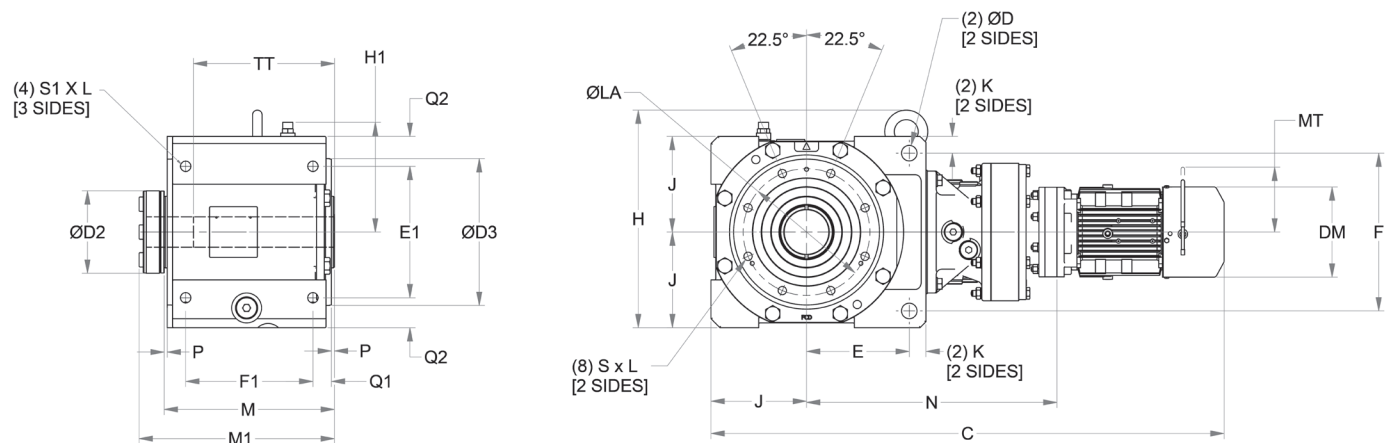
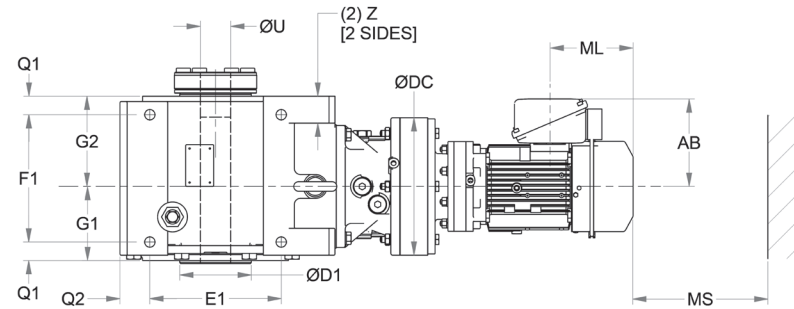
Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

Double Reduction Cyclo® LHYM-4E18DAY ~ 4F19DAY

| Minimum Engagement | | |
|--------------------|------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4E | 14.1 | (359) |
| 4F | 16.2 | (412) |



All dimensions are in inches (mm).

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L | M |
|--------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|---------------|---------------|----------------|--------------|--------------------------|---------------|
| 4E18DA | 24.5 (621) | 14.6 (370) | 8.46 (215) | 9.06 (230) | 14.2 (360) | 1.38 (35) | 2.17 (55) | 1.30 (33) | 11.8 (300) | 11.1 (283) | 1.50 (38) | 2.56 (65) | M24 x 1.57 (M24 x 40) | 14.7 (373) |
| 4E18DB | 25.3 (643) | 14.6 (370) | | | | | | | | | | | | |
| 4F18DA | 26.9 (684) | 14.6 (370) | 9.45 (240) | 9.92 (252) | 15.8 (400) | 1.6 (40) | 2.2 (55) | 1.5 (39) | 13.4 (340) | 12.6 (320) | 1.99 (50.5) | 2.8 (70) | M30 x 1.97 (M30 x 50) | 17.1 (435) |
| 4F18DB | 27.8 (706) | 14.6 (370) | | | | | | | | | | | | |
| 4F19DA | 28.3 (718) | 16.9 (430) | | | | | | | | | | | | |

| Model | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|--------------------------|-------------|---------------|---------------|---------------|---------------|----------------|---------------|--------------------------|---------------|---------------|---------------|---------------------|---------------------|
| | | | | | | | | | | | | Std & Max | Min |
| 4E18DA, 4E18DB | 0.28 (7) | 6.14 (156) | 7.99 (203) | 19.6 (498) | 9.37 (238) | 11.02 (280) | 12.6 (320) | M20 x 1.38 (M20 x 35) | 16.3 (414) | 6.30 (160) | 6.69 (170) | 3-15/16 (100.01) | 2-15/16 (74.61) |
| 4F18DA, 4F18DB 4F19DA | 0.3 (7) | 7.20 (183) | 9.37 (238) | 23.2 (590) | 10.8 (273) | 12.6 (320) | 14.6 (370) | M24 x 1.97 (M24 x 50) | 19.1 (486) | 7.09 (180) | 8.15 (207) | 4-15/16 (125.41) | 3-15/16 (100.01) |

LHYM1H-4E18DAY-EP ▶ LHYM05-4F19DAY

All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|-------------------|-----------------------|-----------------|-----------------|---------------|---------------|----------------|-----------------|-----------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM [1] | AB | ML | Weight lb (kg) | C | DM [1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM5-4E18DBY-EP | 5 x 4 (3.7 x 4) | 44.02 (1118) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 911 (414) | 47.58 (1209) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 935 (424) |
| LHYM8-4E18DBY-EP | 7.5 x 4 (5.5 x 4) | 45.71 (1161) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 945 (429) | 49.27 (1252) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 969 (440) |
| LHYM03-4F18DAY | 1/3 x 4 (0.25 x 4) | 40.74 (1035) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 1205 (547) | 42.00 (1067) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 1208 (548) |
| LHYM03-4F18DAY-AV | 1/3 x 4 (0.25 x 4) | 41.53 (1055) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 1208 (548) | 42.79 (1087) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 1211 (550) |
| LHYM05-4F18DAY | 1/2 x 4 (0.4 x 4) | 41.53 (1055) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 1208 (548) | 42.79 (1087) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 1211 (550) |
| LHYM05-4F18DAY-AV | 1/2 x 4 (0.4 x 4) | 43.14 (1096) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 1215 (552) | 44.84 (1139) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 1221 (554) |
| LHYM08-4F18DAY | 3/4 x 4 (0.55 x 4) | 43.14 (1096) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 1213 (550) | 44.84 (1139) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 1219 (553) |
| LHYM08-4F18DAY-AV | 3/4 x 4 (0.55 x 4) | 44.44 (1129) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 1224 (555) | 46.88 (1191) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 1234 (560) |
| LHYM1-4F18DAY-EP | 1 x 4 (0.75 x 4) | 44.88 (1140) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 1229 (558) | 47.38 (1203) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 1238 (562) |
| LHYM1H-4F18DAY-EP | 1.5 x 4 (1.1 x 4) | 45.94 (1167) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 1236 (561) | 48.68 (1236) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 1248 (566) |
| LHYM2-4F18DAY-EP | 2 x 4 (1.5 x 4) | 45.94 (1167) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 1239 (562) | 48.68 (1236) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 1250 (567) |
| LHYM3-4F18DAY-EP | 3 x 4 (2.2 x 4) | 46.77 (1188) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 1255 (570) | 49.84 (1266) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 1272 (577) |
| LHYM1H-4F18DBY-EP | 1.5 x 4 (1.1 x 4) | 46.82 (1189) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 1260 (572) | 49.56 (1259) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 1272 (577) |
| LHYM2-4F18DBY-EP | 2 x 4 (1.5 x 4) | 46.82 (1189) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 1263 (573) | 49.56 (1259) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 1275 (579) |
| LHYM3-4F18DBY-EP | 3 x 4 (2.2 x 4) | 46.23 (1174) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 1275 (578) | 49.31 (1252) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 1291 (586) |
| LHYM5-4F18DBY-EP | 5 x 4 (3.7 x 4) | 47.49 (1206) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1299 (589) | 51.06 (1297) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1323 (600) |
| LHYM8-4F18DBY-EP | 7.5 x 4 (5.5 x 4) | 49.19 (1249) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1333 (605) | 52.75 (1340) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1357 (616) |
| LHYM10-4F18DBY-EP | 10 x 4 (7.5 x 4) | 50.68 (1287) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 1360 (617) | 54.82 (1392) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 1404 (637) |
| LHYM03-4F19DAY-AV | 1/3 x 4 (0.25 x 4) | 42.68 (1084) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 1314 (596) | 43.94 (1116) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 1317 (597) |
| LHYM05-4F19DAY | 1/2 x 4 (0.4 x 4) | 42.68 (1084) | ø4.88 (ø124) | 4.63 (118) | 2.32 (59) | 1314 (596) | 43.94 (1116) | ø4.88 (ø124) | 4.63 (118) | 3.58 (91) | 2.40 (61) | - | 1317 (597) |
| LHYM05-4F19DAY-AV | 1/2 x 4 (0.4 x 4) | 44.09 (1120) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 1321 (599) | 45.79 (1163) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 1326 (602) |
| LHYM08-4F19DAY | 3/4 x 4 (0.55 x 4) | 44.09 (1120) | ø5.94 (ø151) | 5.67 (144) | 3.82 (97) | 1318 (598) | 45.79 (1163) | ø5.94 (ø151) | 5.67 (144) | 5.51 (140) | 3.66 (93) | 3.94 (100) | 1324 (601) |
| LHYM08-4F19DAY-AV | 3/4 x 4 (0.55 x 4) | 45.39 (1153) | ø6.30 (ø160) | 5.86 (149) | 3.94 (100) | 1326 (602) | 47.83 (1215) | ø6.30 (ø160) | 5.86 (149) | 6.38 (162) | 4.53 (115) | 4.29 (109) | 1337 (607) |
| LHYM1-4F19DAY-EP | 1 x 4 (0.75 x 4) | 45.83 (1164) | 6.22 (158) | 5.98 (152) | 3.82 (97) | 1331 (604) | 48.33 (1228) | 6.22 (158) | 5.98 (152) | 6.32 (161) | 4.80 (122) | 4.25 (108) | 1341 (609) |
| LHYM1H-4F19DAY-EP | 1.5 x 4 (1.1 x 4) | 46.89 (1191) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 1338 (607) | 49.63 (1261) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 1350 (613) |
| LHYM2-4F19DAY-EP | 2 x 4 (1.5 x 4) | 46.89 (1191) | 6.57 (167) | 6.16 (156) | 3.82 (97) | 1341 (609) | 49.63 (1261) | 6.57 (167) | 6.16 (156) | 6.56 (167) | 5.04 (128) | 4.61 (117) | 1353 (614) |
| LHYM3-4F19DAY-EP | 3 x 4 (2.2 x 4) | 46.30 (1176) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 1354 (615) | 49.37 (1254) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 1371 (622) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

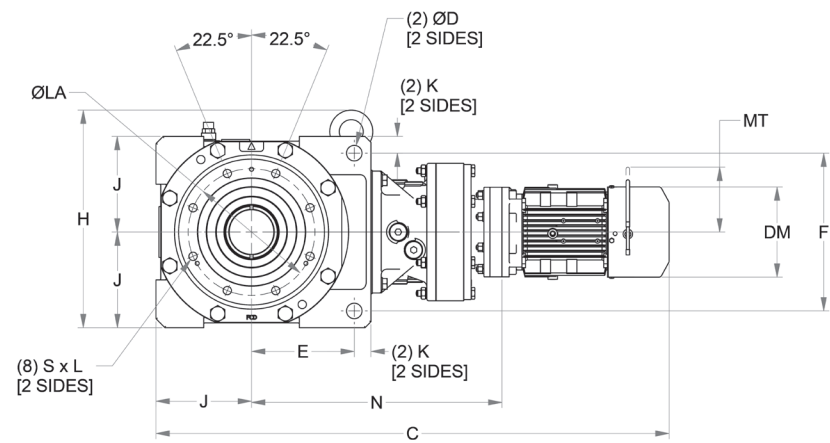
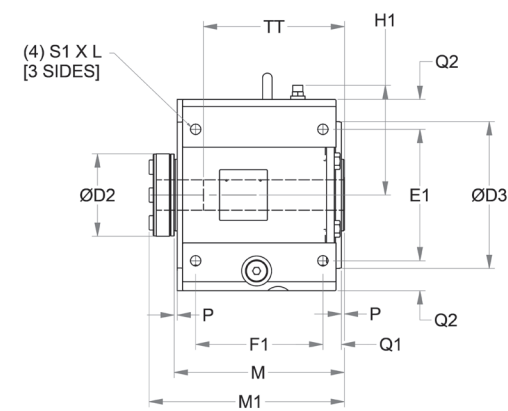
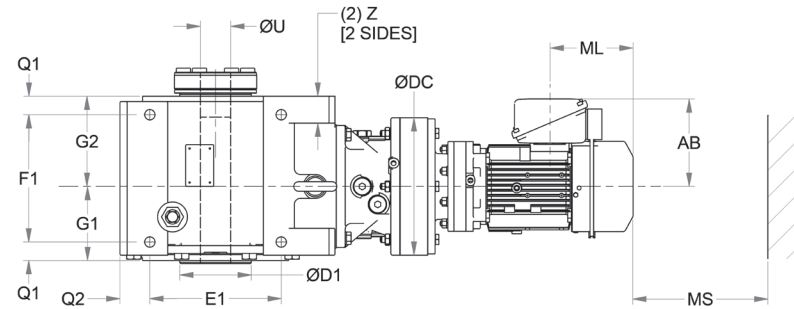
LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Dimensions

LHYM05-4F19DAY-AV ▶ LHYM10-4F19DBY-EP

Double Reduction Cyclo® LHYM-4F19DAY ~ 4F19DBY

| Minimum Engagement | | |
|--------------------|------|-------|
| Frame Size | TT | |
| | inch | (mm) |
| 4F | 16.2 | (412) |



All dimensions are in inches (mm)

| Model | 4 Pole Motor HP (kW) | Without Brake | | | | | With Brake | | | | | | |
|-------------------|----------------------|-----------------|-------------------|---------------|---------------|----------------|-----------------|-------------------|---------------|---------------|---------------|---------------|----------------|
| | | C | DM ^[1] | AB | ML | Weight lb (kg) | C | DM ^[1] | AB | ML | MS | MT | Weight lb (kg) |
| LHYM5-4F19DAY-EP | 5 x 4 (3.7 x 4) | 47.76 (1213) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1380 (626) | 51.32 (1304) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1404 (637) |
| LHYM8-4F19DAY-EP | 7.5 x 4 (5.5 x 4) | 49.45 (1256) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1413 (641) | 53.01 (1347) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1437 (652) |
| LHYM3-4F19DBY-EP | 3 x 4 (2.2 x 4) | 46.93 (1192) | 7.24 (184) | 6.71 (170) | 4.53 (115) | 1358 (616) | 50.00 (1270) | 7.24 (184) | 6.71 (170) | 7.60 (193) | 5.43 (138) | 5.04 (128) | 1375 (624) |
| LHYM5-4F19DBY-EP | 5 x 4 (3.7 x 4) | 48.19 (1224) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1383 (627) | 51.75 (1315) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1406 (638) |
| LHYM8-4F19DBY-EP | 7.5 x 4 (5.5 x 4) | 49.88 (1267) | 8.74 (222) | 7.34 (186) | 4.65 (118) | 1417 (643) | 53.44 (1358) | 8.74 (222) | 7.34 (186) | 8.21 (209) | 6.02 (153) | 6.30 (160) | 1441 (654) |
| LHYM10-4F19DBY-EP | 10 x 4 (7.5 x 4) | 51.38 (1305) | 10.24 (260) | 9.04 (230) | 5.43 (138) | 1444 (655) | 55.51 (1410) | 10.24 (260) | 9.04 (230) | 9.57 (243) | 7.44 (189) | 7.32 (186) | 1488 (675) |

All dimensions are in inches (mm).

| Model | N | ØDC | J | E | F | K | Z | ØD | E1 | F1 | Q1 | Q2 | S1 x L | M |
|--------|---------------|---------------|---------------|---------------|---------------|-------------|-------------|-------------|---------------|---------------|----------------|-------------|--------------------------|---------------|
| 4F19DA | 28.3 (718) | 16.9 (430) | 9.45 (240) | 9.92 (252) | 15.8 (400) | 1.6 (40) | 2.2 (55) | 1.5 (39) | 13.4 (340) | 12.6 (320) | 1.99 (50.5) | 2.8 (70) | M30 x 1.97 (M30 x 50) | 17.1 (435) |
| 4F19DB | 28.9 (734) | 16.9 (430) | | | | | | | | | | | | |

| Model | P | G1 | G2 | H | H1 | ØLA | ØD3 | S x L | M1 | ØD1 | ØD2 | ØU | |
|----------------|------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------------------|---------------|---------------|---------------|---------------------|---------------------|
| | | | | | | | | | | | | Std & Max | Min |
| 4F19DA, 4F19DB | 0.3 (7) | 7.20 (183) | 9.37 (238) | 23.2 (590) | 10.8 (273) | 12.6 (320) | 14.6 (370) | M24 x 1.97 (M24 x 50) | 19.1 (486) | 7.09 (180) | 8.15 (207) | 4-15/16 (125.41) | 3-15/16 (100.01) |

Notes [1]: DM Dimension Symbol ø = Round Fan Cover
DM Dimension Symbol = Square Fan Cover

LXXX-4XX0/4XX5 Frame sizes have equal dimensions, different ratings.

Sumitomo Drive Technologies Cyclo® BBB4

Dimensions show are for reference only and are subject to change without notice, unless certified. Certified prints are available after receipt of an order; consult factory.

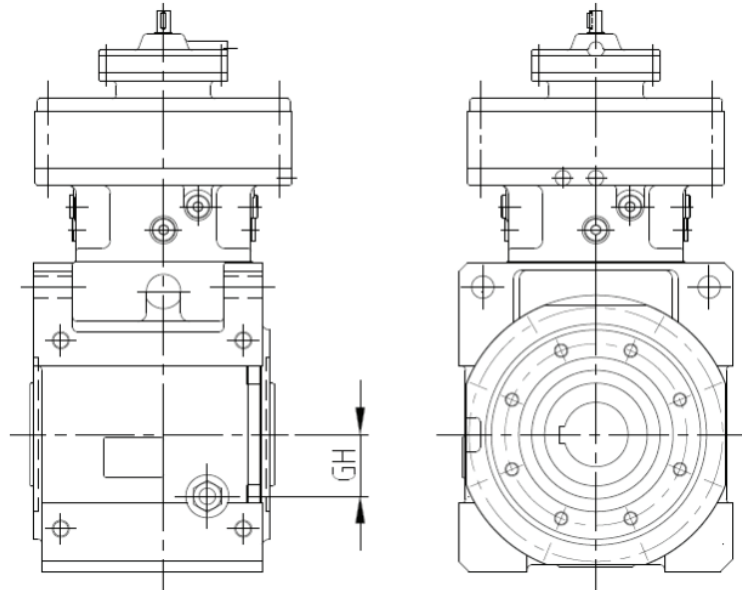
Gearmotors 2.161

Dimensions

Dimensions

Dimensions

Double Reduction Cyclo®, Y2 Mounting External Lubricant Piping LHY(J)-4A10DA ~ 4F19DB



Cyclo® BBB4

All dimensions are in inches (*mm*).

| Frame Size | GH |
|------------|---------------|
| 4A | 46 (1.81) |
| 4B | 60 (2.36) |
| 4C | 72 (2.83) |
| 4D | 97 (3.82) |
| 4E | 111 (4.37) |
| 4F | 120 (4.72) |

Dimensions

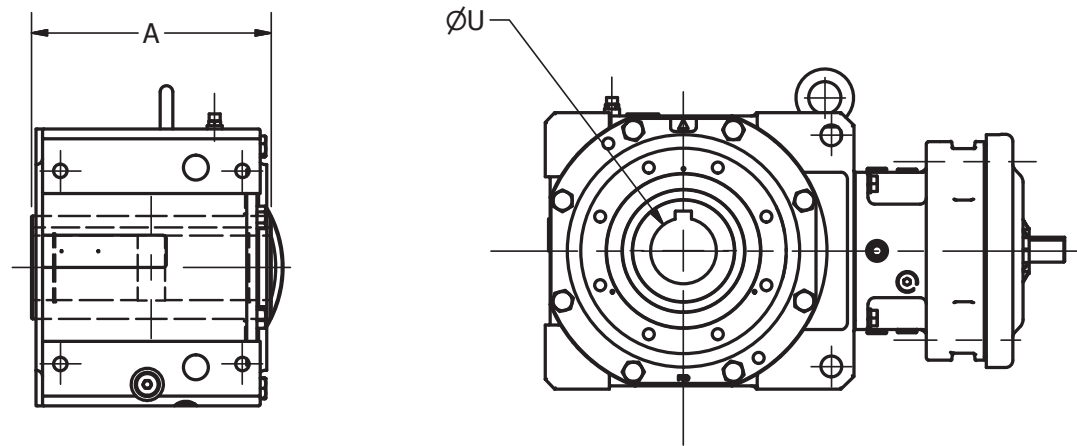
3

Options

Cyclo® BBB4

Options

Keyed Hollow Shaft

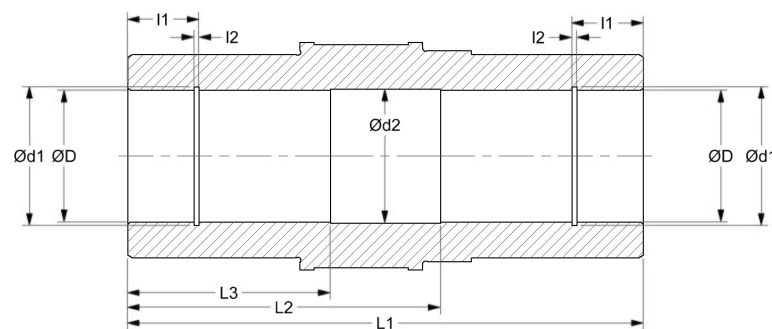


All dimensions are in inches (mm).

| Frame Size | Standard Inch Bore Dimension | | | Standard Metric Bore Dimension | | | A | TK* |
|------------|------------------------------|-----------------|------------|--------------------------------|-----------------|-----------|----------------|----------------|
| | ØU | ØU Tolerance | Keyway | ØU | ØU Tolerance | Keyway | | |
| 4A | 2.000 | +0.0018/+0.0006 | 1/2 x 1/4 | (55) | (+0.046/+0.016) | (16 x 10) | 8.50 (216) | 6.50 (165) |
| 4B | 2.375 | +0.0018/+0.0006 | 5/8 x 5/16 | (65) | (+0.046/+0.016) | (18 x 11) | 10.20 (259) | 7.87 (200) |
| 4C | 2.750 | +0.0018/+0.0006 | 5/8 x 5/16 | (75) | (+0.046/+0.016) | (20 x 12) | 11.22 (285) | 9.76 (248) |
| 4D | 3.250 | +0.0021/+0.0007 | 3/4 x 3/8 | (85) | (+0.054/+0.019) | (22 x 14) | 13.39 (340) | 11.93 (303) |
| 4E | 4.000 | +0.0021/+0.0007 | 1 X 1/2 | (100) | (+0.054/+0.019) | (28 x 16) | 14.69 (373) | 10.24 (260) |
| 4F | 4.500 | +0.0023/+0.0009 | 1 X 1/2 | (120) | (+0.058/+0.023) | (32 x 18) | 17.13 (435) | 12.44 (316) |

*Recommended minimum shaft engagement

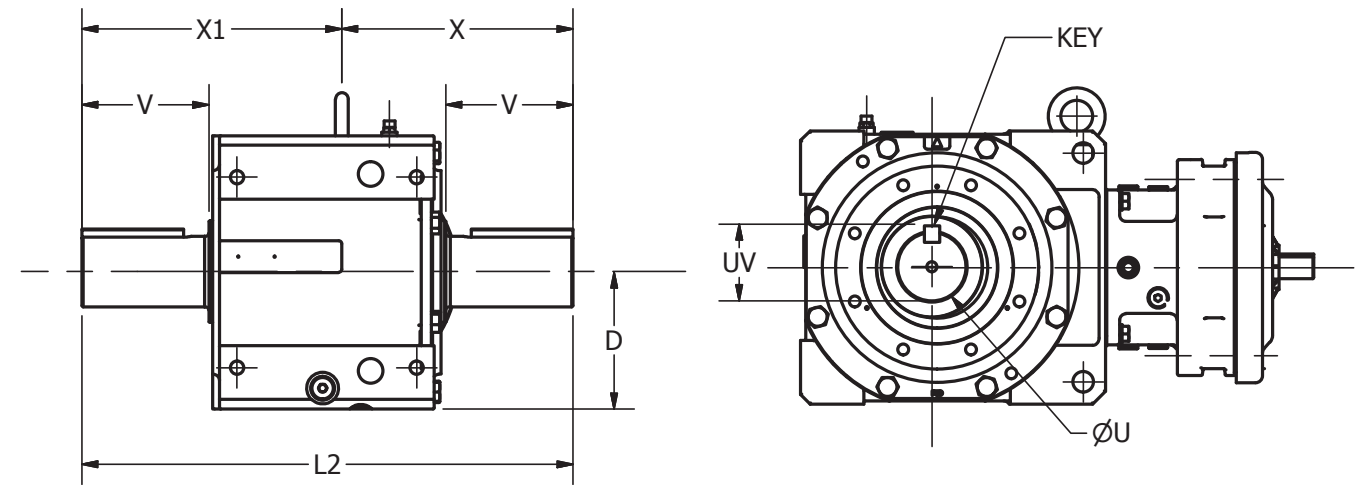
Key Hollow Bore



All dimensions are in inches (mm).

| Frame Size | BBB | | Retaining Ring Groove | | | | Relief | |
|------------|-------------|------------|-----------------------|-----------|-------------|------------|--------------------------------------|--------------------------------------|
| | ØD | L1 | Ød1 | I1 | I2 | Ød2 | L2 | L3 |
| 4A | 2 (55) | 8.50 (216) | 2.09 (58) | 1.18 (30) | .069 (2.2) | 2.04 (56) | 5.16 (131) | 3.35 (85) |
| 4B | 2-3/8 (65) | 10.2 (259) | 2.51 (68) | 1.18 (30) | 0.085 (2.7) | 2.42 (66) | 6.26 (159) | 3.94 (100) |
| 4C | 2-3/4 (75) | 11.2 (285) | 2.93 (78) | 1.18 (30) | 0.100 (2.7) | 2.80 (76) | 6.50 (165) | 4.72 (120) |
| 4D | 3-1/4 (85) | 13.4 (340) | 3.43 (88.5) | 1.46 (37) | 0.116 (3.2) | 3.31 (86) | 7.68 (208) | 5.71 (165) |
| 4E | 4 (100) | 14.7 (373) | 4.27 (103.5) | 1.46 (37) | 0.116 (3.2) | 4.06 (101) | 8.19 (208) | 6.50 (165) |
| 4F | 4-1/2 (120) | 17.1 (435) | 4.74 (124) | 1.93 (49) | 0.120 (4.2) | 4.55 (121) | 9.49 or 9.69 (3) (241 or 246 (3)) | 7.44 or 7.64 (3) (189 or 194 (3)) |

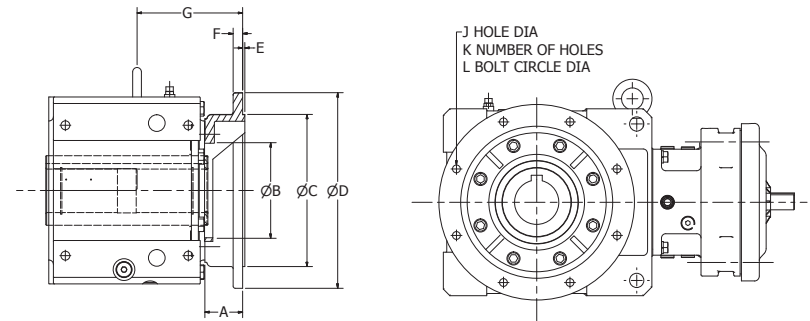
Solid Output Shaft



All dimensions are in inches (mm).

| Frame Size | Standard Inch Shaft Dimension | | | | Standard Metric Shaft Dimensions | | | | D | V | X | X1 | L2 |
|------------|-------------------------------|---------------|------|----------------------|----------------------------------|----------------|--------|-----------------|---------------|---------------|----------------|----------------|----------------|
| | ØU | ØU Tolerance | UV | Key | ØU | ØU Tolerance | UV | Key | | | | | |
| 4A | 2.000 | h6: 0/-0.0006 | 2.22 | 1/2 x 1/2 x 2.76 | (50) | (h6: 0/-0.016) | (53.5) | (14 x 9 x 70) | 4.33 (110) | 3.54 (90) | 7.48 (190) | 8.11 (206) | 15.59 (396) |
| 4B | 2.875 | h6: 0/-0.0007 | 3.20 | 3/4 x 3/4 x 3.15 | (65) | (h6: 0/-0.019) | (69.0) | (18 x 11 x 80) | 5.12 (130) | 4.53 (115) | 9.53 (242) | 9.72 (247) | 19.25 (489) |
| 4C | 3.125 | h6: 0/-0.0007 | 3.45 | 3/4 x 3/4 x 4.72 | (80) | (h6: 0/-0.019) | (85.0) | (22 x 14 x 120) | 6.30 (160) | 5.71 (145) | 10.79 (274) | 11.85 (301) | 22.64 (575) |
| 4D | 3.625 | h6 0/-0.0009 | 4.01 | 7/8 x 7/8 x 5.51 | (95) | (h6: 0/-0.022) | (100) | (25 x 14 x 140) | 7.48 (190) | 6.69 (170) | 12.80 (325) | 13.98 (355) | 26.77 (680) |
| 4E | 4.375 | h6 0/-0.0009 | 4.82 | 1 x 1 x 6.30 | (110) | (h6: 0/-0.022) | (116) | (28 x 16 x 160) | 8.46 (215) | 7.87 (200) | 14.29 (363) | 16.14 (410) | 30.43 (773) |
| 4F | 4.750 | h6 0/-0.0010 | 5.29 | 1-1/4 x 1-1/4 x 6.69 | (130) | (h6: 0/-0.025) | (137) | (32 x 18 x 170) | 9.45 (240) | 8.27 (210) | 15.75 (400) | 17.91 (455) | 33.66 (855) |

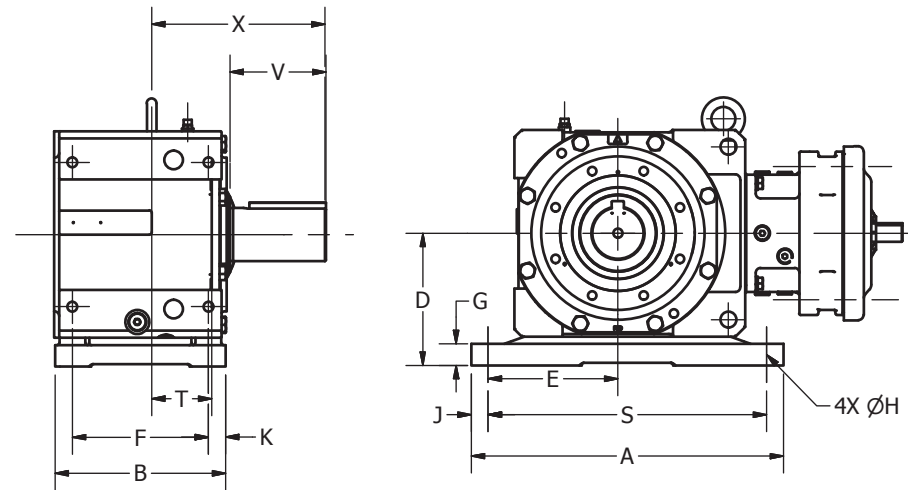
Output Flange



All dimensions are in inches (mm).

| Frame Size | A | ØB | ØC | ØD | E | F | G | J | K | L |
|------------|--------------|---------------|---------------|---------------|-------------|--------------|---------------|--------------|---|---------------|
| 4A | 2.36 (60) | 4.72 (120) | 7.09 (180) | 9.84 (250) | 0.16 (4) | 0.59 (15) | 6.30 (160) | 0.55 (14) | 4 | 8.46 (215) |
| 4B | 2.40 (61) | 5.51 (140) | 9.06 (230) | 11.8 (300) | 0.16 (4) | 0.63 (16) | 7.40 (188) | 0.55 (14) | 4 | 10.4 (265) |
| 4C | 2.87 (73) | 6.50 (165) | 9.84 (250) | 13.8 (350) | 0.20 (5) | 0.71 (18) | 7.95 (202) | 0.71 (18) | 4 | 11.8 (300) |
| 4D | 3.15 (80) | 7.68 (195) | 13.8 (350) | 17.7 (450) | 0.20 (5) | 0.87 (22) | 9.25 (235) | 0.71 (18) | 8 | 15.8 (400) |
| 4E | 3.15 (80) | 8.66 (220) | 13.8 (350) | 17.7 (450) | 0.20 (5) | 0.87 (22) | 9.57 (243) | 0.71 (18) | 8 | 15.8 (400) |
| 4F | 2.56 (65) | 9.45 (240) | 21.7 (550) | 26.0 (660) | 0.20 (5) | 0.94 (24) | 10.0 (255) | 0.87 (22) | 8 | 23.6 (600) |

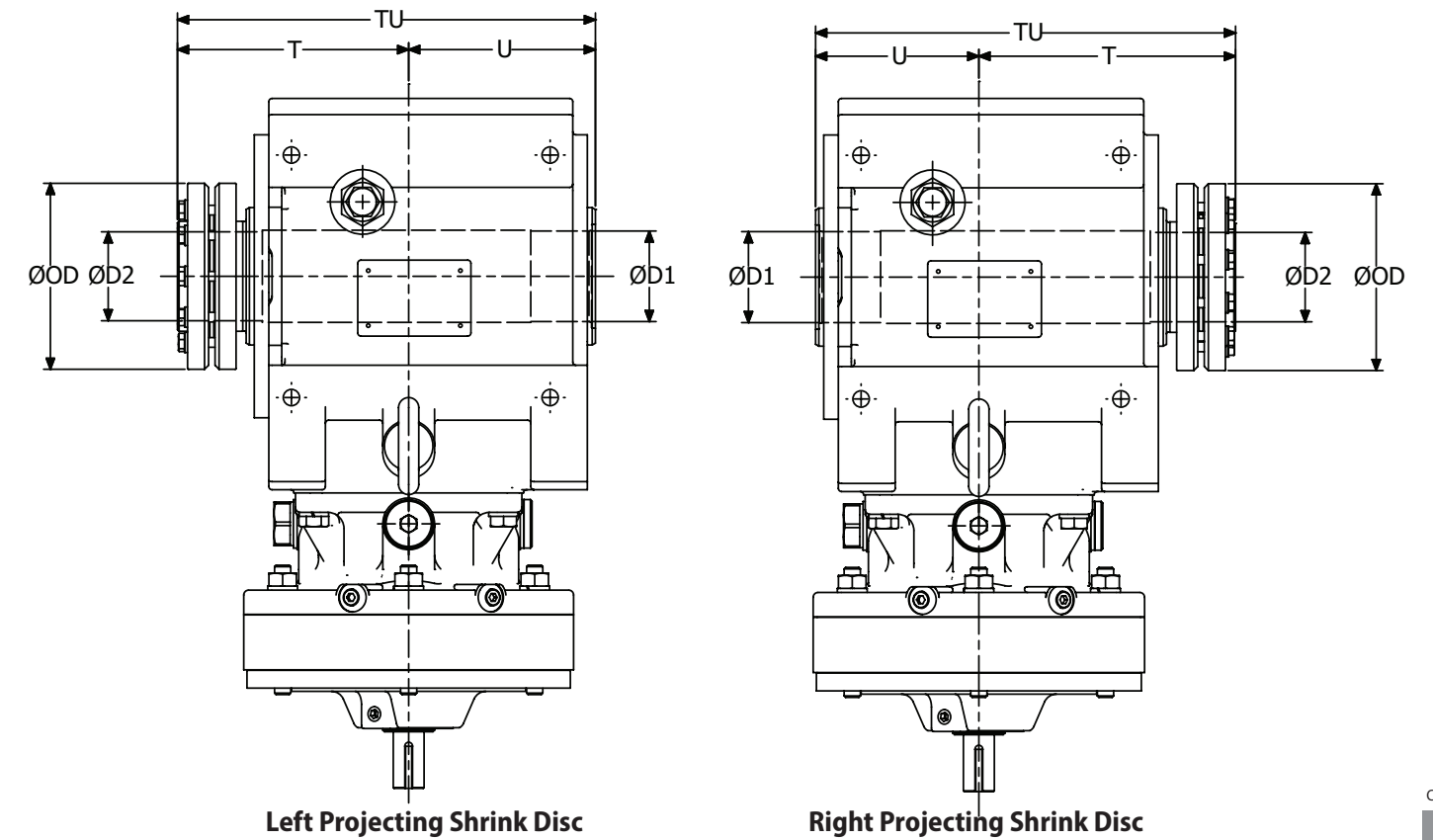
Foot Mounted



All dimensions are in inches (mm).

| Frame Size | A | B | D | E | F | G | ØH | J | K | S | T | V | X |
|------------|---------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|--------------|---------------|---------------|---------------|---------------|
| 4A | 12.6 (320) | 7.95 (202) | 5.51 (140) | 5.31 (135) | 6.30 (160) | 0.98 (25) | 0.55 (14) | 0.79 (20) | 0.83 (21) | 11.0 (280) | 2.83 (72) | 3.54 (90) | 7.48 (190) |
| 4B | 15.2 (385) | 9.65 (245) | 6.69 (170) | 6.30 (160) | 7.68 (195) | 1.38 (35) | 0.71 (18) | 0.79 (20) | 0.98 (25) | 13.6 (345) | 3.74 (95) | 4.53 (115) | 9.53 (242) |
| 4C | 19.9 (505) | 10.6 (270) | 8.27 (210) | 7.68 (195) | 8.27 (210) | 1.57 (40) | 0.87 (22) | 1.18 (30) | 1.18 (30) | 17.5 (445) | 3.58 (91) | 5.71 (145) | 10.8 (274) |
| 4D | 22.1 (560) | 12.6 (320) | 9.65 (245) | 9.25 (235) | 10.2 (260) | 1.77 (45) | 1.02 (26) | 1.18 (30) | 1.18 (30) | 19.7 (500) | 4.53 (115) | 6.69 (170) | 12.8 (325) |
| 4E | 25.6 (650) | 14.0 (355) | 10.8 (275) | 10.6 (270) | 11.0 (280) | 1.77 (45) | 1.30 (33) | 1.38 (35) | 1.50 (38) | 22.8 (580) | 4.57 (116) | 7.87 (200) | 14.3 (363) |
| 4F | 29.1 (740) | 15.8 (400) | 12.6 (320) | 11.8 (300) | 12.6 (320) | 2.56 (65) | 1.30 (33) | 1.38 (35) | 1.57 (40) | 26.4 (670) | 4.43 (113) | 8.27 (210) | 15.8 (400) |

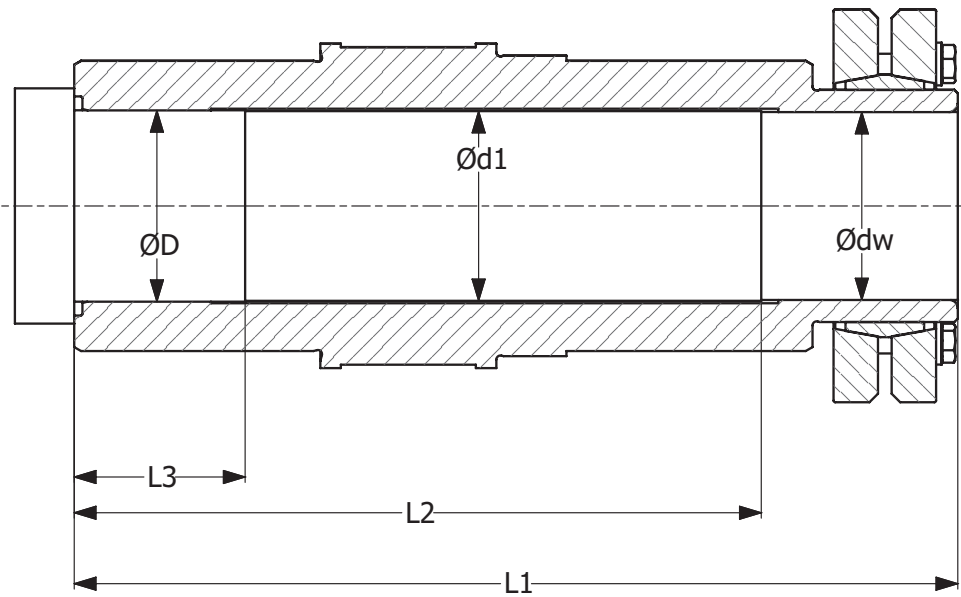
Shrink Disc



All dimensions are in inches (mm).

| Frame Size | ØD1 | ØD2 | ØOD | TU | Left Projecting Shrink Disc | | Right Projecting Shrink Disc | |
|------------|---------------|---------------|---------------|---------------|-----------------------------|---------------|------------------------------|---------------|
| | | | | | T | U | T | U |
| 4A | 2.20 (56) | 2.17 (55) | 4.53 (115) | 10.2 (259) | 5.28 (134) | 4.90 (125) | 6.40 (163) | 3.78 (96) |
| 4B | 2.60 (66) | 2.56 (65) | 5.71 (145) | 12.0 (304) | 6.76 (172) | 5.19 (132) | 6.95 (177) | 5.00 (127) |
| 4C | 2.99 (76) | 2.95 (75) | 6.69 (170) | 13.3 (337) | 7.11 (181) | 6.14 (156) | 8.17 (208) | 5.08 (129) |
| 4D | 3.39 (86) | 3.35 (85) | 7.28 (185) | 16.0 (408) | 8.76 (223) | 7.28 (185) | 9.94 (253) | 6.10 (155) |
| 4E | 3.98 (101) | 3.94 (100) | 9.06 (230) | 17.3 (441) | 9.07 (231) | 8.27 (210) | 10.9 (278) | 6.42 (163) |
| 4F | 4.76 (121) | 4.72 (120) | 11.4 (290) | 20.2 (513) | 10.6 (268) | 9.65 (245) | 12.7 (323) | 7.48 (190) |

Shrink Disc - Recommended Driven Inch Shaft Dimensions



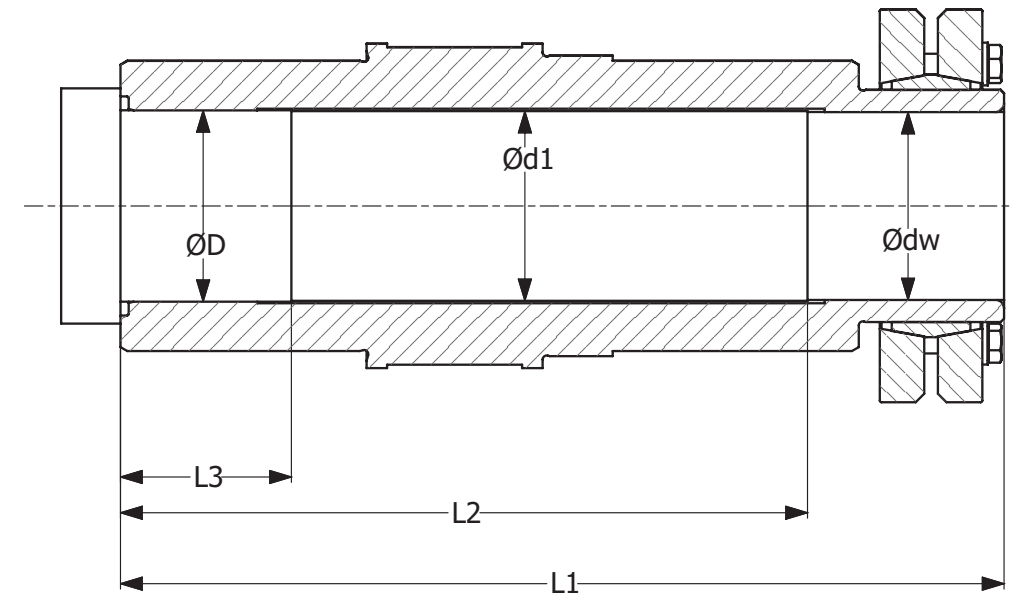
Recommendations for the design of the driven shaft if Shrink Disc connection method is selected:

- When ordering the Cyclo® BBB4 with a shrink disc output option, be sure to designate the orientation (left or right) in which to install the shrink disc.
- Once the product is shipped from the Sumitomo factory, the orientation of the shrink disc **cannot** be changed in the field.
- When designing the driven shaft to be inserted into the shrink disc, refer to the table below for shaft design recommendations.

All dimensions are in inches.

| Model | Driven Shaft Recommended Dimensions | | | | | | | |
|--|-------------------------------------|--|------------------------------|------------------------------|--|-------|-------|------|
| | Ødw | Ødw tolerance | Ød1 | ØD | ØD tolerance | L1 | L2 | L3 |
| 4A100, 4A105 4A110, 4A115 4A120, 4A125 4A140, 4A145 | 1-15/16 2 2-3/16 | h6: +0/-0.0006 h6: +0/-0.0007 h6: +0/-0.0007 | 1.91 1.98 2.19 | 1.98 2.04 2.22 | h7: +0/-0.0010 h7: +0/-0.0012 h7: +0/-0.0012 | 10.18 | 7.91 | 1.97 |
| 4B120, 4B125 4B140, 4B145 4B160, 4B165 | 2 2-3/16 2-3/8 2-7/16 | h6: +0/-0.0007 | 1.98 2.19 2.39 2.46 | 2.04 2.22 2.41 2.48 | h7: +0/-0.0012 | 11.95 | 9.60 | 1.97 |
| 4C140, 4C145 4C160, 4C165 4C170, 4C175 | 2-3/4 2-15/16 | h6: +0/-0.0007 | 2.77 2.97 | 2.79 2.99 | h7: +0/-0.0012 | 13.25 | 10.63 | 1.97 |

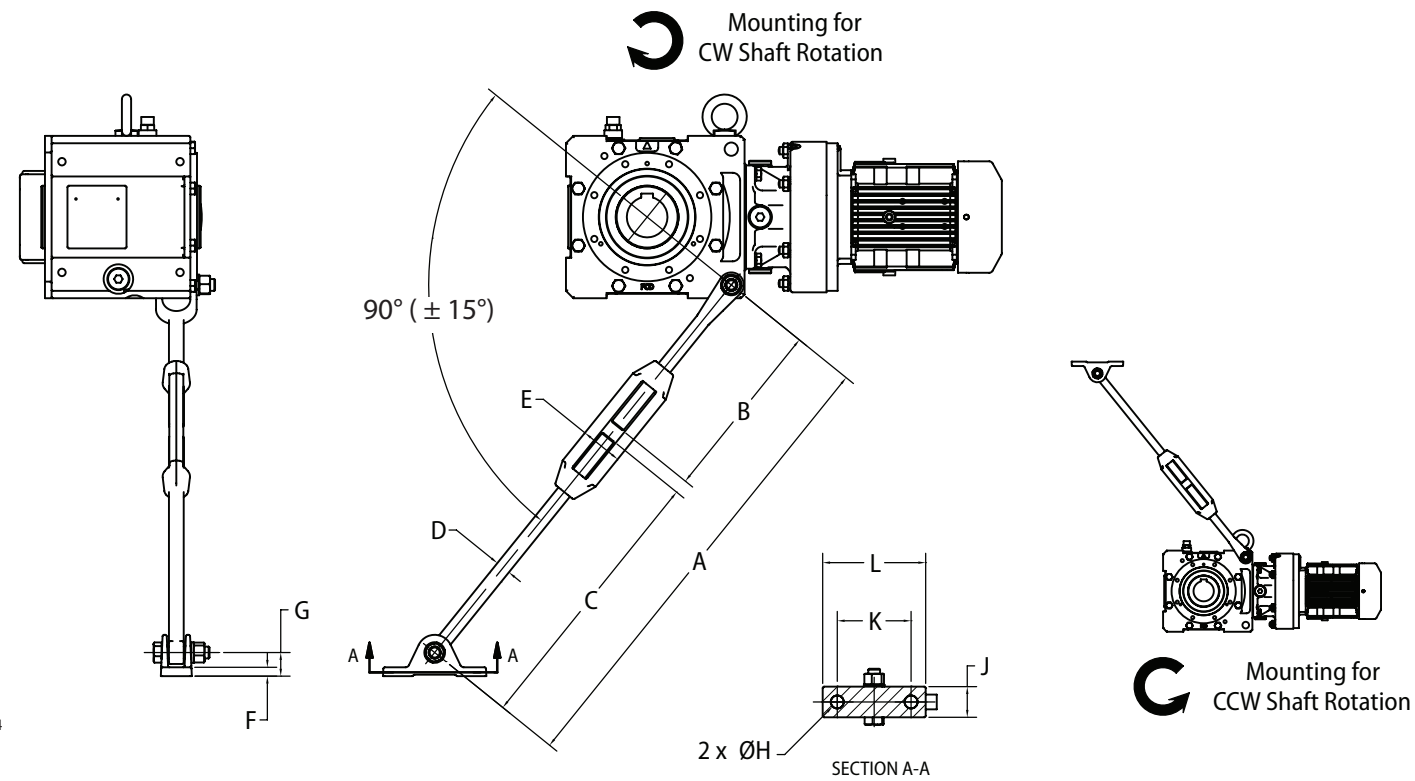
Shrink Disc - Recommended Driven Metric Shaft Dimensions



All dimensions are in mm.

| Model | Driven Shaft Recommended Dimensions | | | | | | | |
|------------------------------|-------------------------------------|---------------|--------|--------|---------------|--------|--------|-------|
| | Ødw | Ødw tolerance | Ød1 | ØD | ØD tolerance | L1 | L2 | L3 |
| 4A100, 4A105 4A110, 4A115 | 55.00 | h6: +0/-0.019 | 55.50 | 56.00 | h7: +0/-0.030 | 258.50 | 201.00 | 50.00 |
| 4B120, 4B125 4B140, 4B145 | 65.00 | h6: +0/-0.019 | 65.50 | 66.00 | h7: +0/-0.030 | 303.50 | 244.00 | 50.00 |
| 4C160, 4C165 4C170, 4C175 | 75.00 | h6: +0/-0.019 | 75.50 | 76.00 | h7: +0/-0.030 | 336.50 | 270.00 | 50.00 |
| 4D170, 4D175 4D180, 4D185 | 85.00 | h6: +0/-0.022 | 85.50 | 86.00 | h7: +0/-0.035 | 407.50 | 325.00 | 65.00 |
| 4E180, 4E185 4E190, 4E195 | 100.00 | h6: +0/-0.022 | 100.50 | 101.00 | h7: +0/-0.035 | 440.50 | 358.00 | 65.00 |
| 4F180, 4F185 4F190, 4F195 | 120.00 | h6: +0/-0.022 | 120.50 | 121.00 | h7: +0/-0.035 | 513.00 | 415.00 | 98.00 |

Torque Arm Turnbuckle Type^[1]

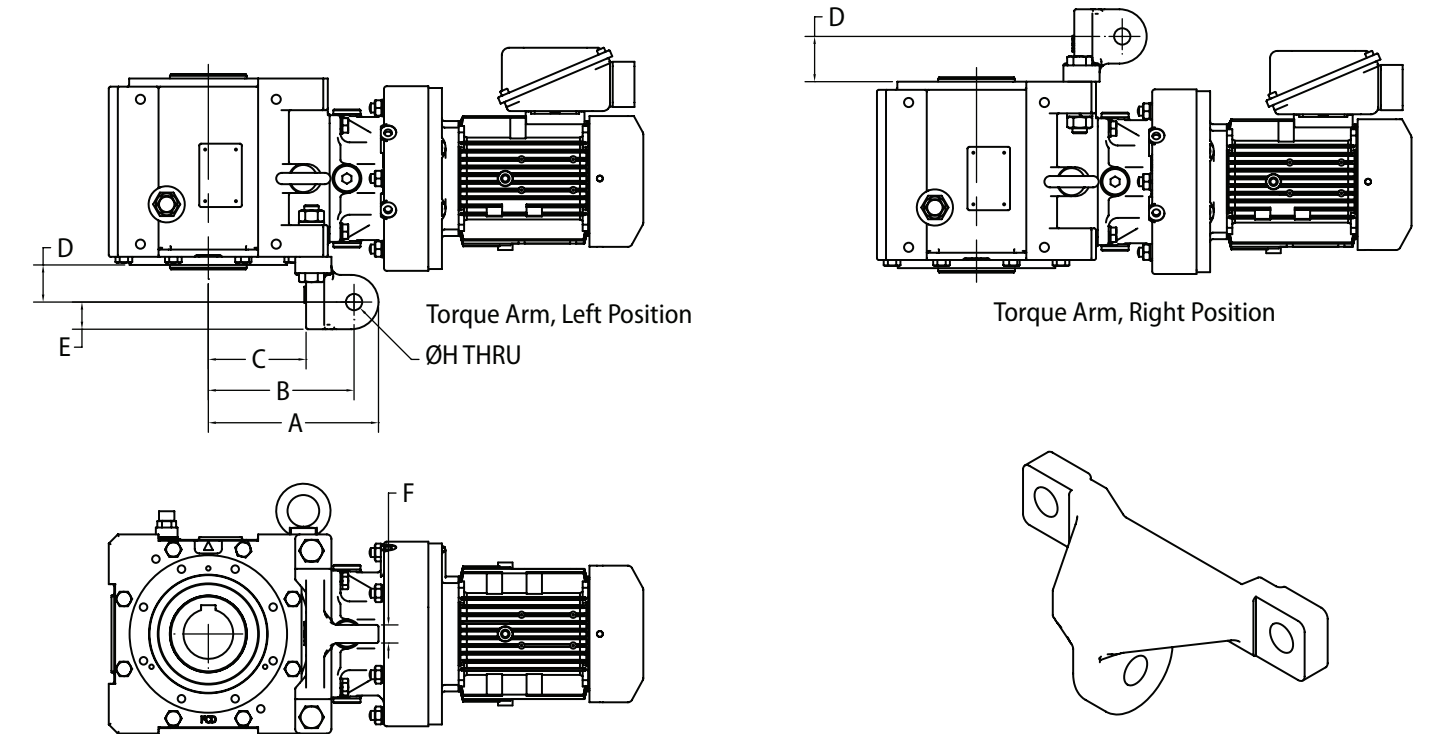


All dimensions are in inches (mm).

| Frame Size | A | | B | C | D Thread | E | F | G | ØH | J | K | L |
|------------|---------------|---------------|---|---------------|----------|--------------|----------------|--------------|----------------|--------------|---------------|---------------|
| | Min | Max | | | | | | | | | | |
| 4A | 25.2 (640) | 28.7 (730) | 9.69 (246) | 14.8 (375) | M20 | 2.24 (57) | 0.47 (12.0) | 1.26 (32) | 0.69 (17.5) | 1.65 (42) | 3.94 (100) | 5.51 (140) |
| 4B | 26.0 (660) | 29.5 (750) | 10.4 (263) | 14.8 (375) | M24 | 2.32 (59) | 0.81 (20.5) | 2.13 (54) | 0.69 (17.5) | 2.76 (70) | 4.76 (121) | 6.61 (168) |
| 4C | 26.0 (660) | 29.5 (750) | 10.4 (263) | 14.8 (375) | M24 | 2.32 (59) | 0.81 (20.5) | 2.13 (54) | 0.69 (17.5) | 2.76 (70) | 4.76 (121) | 6.61 (168) |
| 4D, 4E | 33.9 (860) | 37.4 (950) | 18.3 ^[2] (465) ^[2] | 14.8 (375) | M24 | 2.32 (59) | 0.81 (20.5) | 2.13 (54) | 0.69 (17.5) | 2.76 (70) | 4.76 (121) | 6.61 (168) |

Note: [1] The Cyclo® BBB4 is shown in Y1 mounting position; use two turnbuckle torque arms if application requires shaft rotation in both directions and use torque arm in tension, not compression. Consult Operation and Maintenance Manual or the Factory when mounting in positions other than Y1.
 [2] Value may vary from shown.
 [3] Turnbuckle Type torque arm is not available for size F Cyclo(R) BBB4 units. Consult Factory for F-size torque arm type and dimensions.

Torque Arm T-Type^[1]

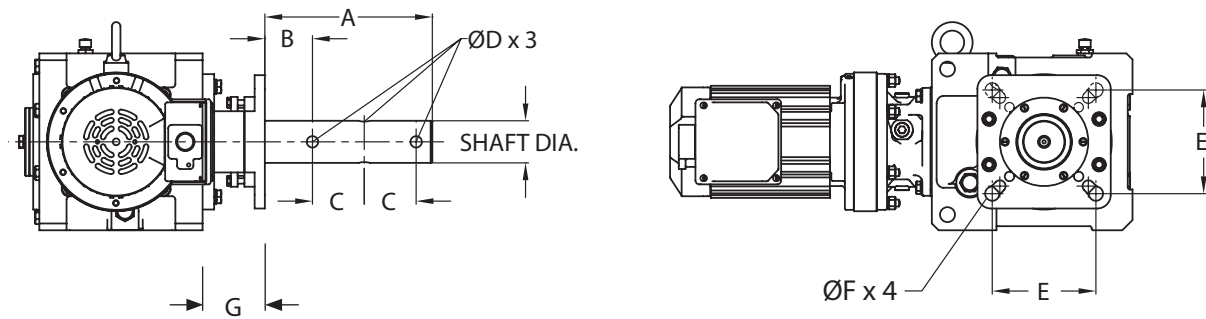


All dimensions are in inches (mm).

| Frame Size | A | | B | C | D | | E | F | ØH |
|------------|---------------|----------------|---------------|---------------|---------------------|----------------------|--------------|--------------|--------------|
| | Min | Max | | | Left ^[2] | Right ^[2] | | | |
| 4A | 7.40 (188) | 8.25 (210) | 6.34 (161) | 4.25 (108) | 1.61 (41) | 1.97 (50) | 1.18 (30) | 0.79 (20) | 0.71 (18) |
| 4B | 8.98 (228) | 9.83 (250) | 7.68 (195) | 5.00 (127) | 2.09 (53) | 2.44 (62) | 1.42 (36) | 1.13 (29) | 0.87 (22) |
| 4C | 10.8 (274) | 11.65 (296) | 9.13 (232) | 6.14 (156) | 2.60 (66) | 2.95 (75) | 1.77 (45) | 1.25 (32) | 1.02 (26) |
| 4D | 12.9 (327) | 13.75 (349) | 11.0 (279) | 7.40 (188) | 3.19 (81) | 3.58 (91) | 2.17 (55) | 1.50 (38) | 1.30 (33) |
| 4E | 14.2 (361) | 15.05 (382) | 12.1 (306) | 8.27 (210) | 3.17 (81) | 3.58 (91) | 2.17 (55) | 1.42 (36) | 1.30 (33) |

Note: [1] The Cyclo® BBB4 is shown in Y1 mounting position
 [2] D dimension is from flange-mount casing surface to hole ØH.
 [3] Turnbuckle Type torque arm is not available for size F Cyclo(R) BBB4 units. Consult Factory for F-size torque arm type and dimensions.

Screw Conveyor Drive



- The Screw Conveyor option design conforms to established CEMA inch dimensions.
- Complete Cyclo® BBB screw conveyor drive consists of reducer, CEMA drive shaft assembly and mounting adapter kit.
- CEMA drive shafts are three hole style. Two hole drives available on request.

All dimensions are in inches.

| Model | Shaft Diameter | To Fit Screw Diameter | A | B | C | ØD | E | ØF |
|--------|----------------|-----------------------|-------|------|------|-------|------|-------|
| 4A, 4B | 1-1/2 | 6 to 9 | 9.00 | 2.13 | 3.00 | 17/32 | 4.00 | 0.531 |
| | 2 | 9 to 12 | 9.00 | 2.13 | 3.00 | 21/32 | 0.38 | 0.669 |
| | 2-7/16 | 12 to 14 | 9.69 | 2.75 | 3.00 | 21/32 | 5.63 | 0.669 |
| | 3 | 12 to 20 | 9.88 | 2.88 | 3.00 | 25/32 | 6.00 | 0.827 |
| 4C, 4D | 2 | 9 to 12 | 9.00 | 2.13 | 3.00 | 21/32 | 5.13 | 0.669 |
| | 2-7/16 | 12 to 14 | 9.69 | 2.75 | 3.00 | 21/32 | 5.63 | 0.669 |
| | 3 | 12 to 20 | 9.88 | 2.88 | 3.00 | 25/32 | 6.00 | 0.827 |
| | 3-7/16 | 18 to 24 | 13.10 | 3.88 | 4.00 | 29/32 | 6.75 | 0.827 |
| 4E | 2-7/16 | 12 to 14 | 9.69 | 2.75 | 3.00 | 21/32 | 5.63 | 0.669 |
| | 3 | 12 to 20 | 9.88 | 2.88 | 3.00 | 25/32 | 6.00 | 0.827 |
| | 3-7/16 | 18 to 24 | 13.10 | 3.88 | 4.00 | 29/32 | 6.75 | 0.827 |

Cyclo® BBB4

| Model | G | |
|-------|-------------------|--------------------------|
| | Cast Iron Adapter | Fabricated Steel Adapter |
| A | 4.17 | 3.60 |
| B | 3.96 | 3.60 |
| C | 4.31 | 3.92 |
| D | 4.65 | 4.25 |
| E | 5.93 | 5.49 |

Shaft Option 1: Standard 'Taper Grip Hub' 3-Hole Screw Conveyor Steel Shafts

| Model | Drive Shaft Diameters & CEMA Drive Shaft Assembly Part Number | | | | | Adapter Kit | |
|-------|---|-------------|-------------|-------------|-------------|------------------|-------------------------|
| | Ø 1-1/2" | Ø 2" | Ø 2-7/16" | Ø 3" | Ø 3-7/16" | Cast Iron Option | Fabricated steel Option |
| 4A | 116E4108-C3 | 116E4200-C3 | 116E4207-C3 | 116E4300-C3 | - | 118A4050 | 118A4040 |
| 4B | 116F4108-C3 | 116F4200-C3 | 116F4207-C3 | 116F4300-C3 | - | 118B4050 | 118B4040 |
| 4C | - | 116G4200-C3 | 116G4207-C3 | 116G4300-C3 | 116G4307-C3 | 118C4050 | 118C4040 |
| 4D | - | 116H4200-C3 | 116H4207-C3 | 116H4300-C3 | 116H4307-C3 | 118D4050 | 118D4040 |
| 4E | - | - | 116J4207-C3 | 116J4300-C3 | 116J4307-C3 | 118E4050 | 118E4040 |

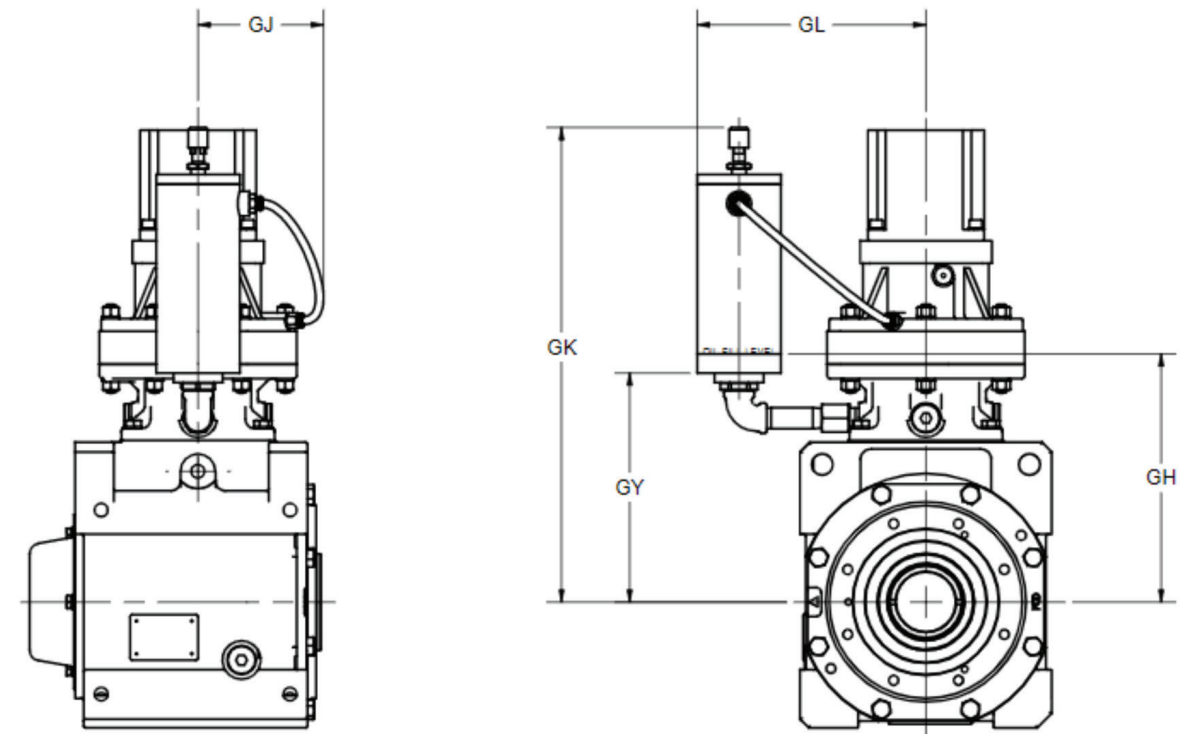
Shaft Option 2: Standard 'Keyed' 3-Hole Screw Conveyor Shafts [Steel and Stainless steel options]

| Model | Drive Shaft Diameters & CEMA Drive Shaft Assembly Part Number ^[1] | | | | | Adapter Kit | |
|-------|--|-----------------|-----------------|-----------------|-----------------|------------------|-------------------------|
| | Ø 1-1/2" | Ø 2" | Ø 2-7/16" | Ø 3" | Ø 3-7/16" | Cast Iron Option | Fabricated steel Option |
| 4A | 118A5108-C3/ S3 | 118A5200-C3/ S3 | 118A5207-C3/ S3 | 118A5300-C3/ S3 | - | 118A4060 | 118A4040 |
| 4B | 118B5108-C3/ S3 | 118B5200-C3/ S3 | 118B5207-C3/ S3 | 118B5300-C3/ S3 | - | 118B4060 | 118B4040 |
| 4C | - | 118C5200-C3/ S3 | 118C5207-C3/ S3 | 118C5300-C3/ S3 | 118C5307-C3/ S3 | 118C4060 | 118C4040 |
| 4D | - | 118D5200-C3/ S3 | 118D5207-C3/ S3 | 118D5300-C3/ S3 | 118D5307-C3/ S3 | - | 118D4040 |
| 4E | - | - | 118E5207-C3/ S3 | 118E5300-C3/ S3 | 118E5307-C3/ S3 | - | 118E4040 |

Note: [1] The dimension shown is E maximum.

[2] Use suffix 'C3' for Carbon Steel, or 'S3' for Stainless Steel (AISI316) shaft material

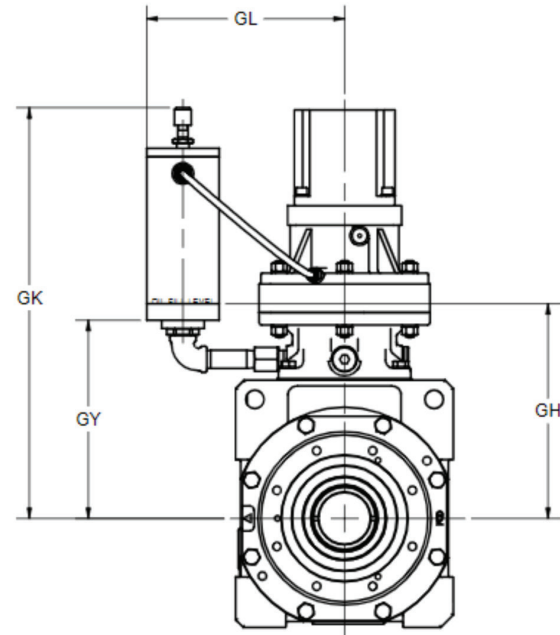
Clear Oil Fill Cup



| Frame Size | GH | GL | GK | GY | GJ. |
|------------|-------------|-------------|-------------|------------|------------|
| 4A100/5 | 8.66 (220) | 9.09 (231) | 18.73 (476) | 8.66 (220) | 3.78 (96) |
| 4A110/5 | 8.98 (228) | 10.18 (259) | 18.74 (476) | 8.67 (220) | 4.02 (102) |
| 4A120/5 | 8.90 (226) | 9.96 (253) | 18.55 (471) | 8.47 (215) | 5.28 (134) |
| 4A140/5 | 9.61 (244) | 11.89 (302) | 18.61 (473) | 8.54 (217) | 5.28 (134) |
| 4B120/5 | 10.35 (263) | 9.96 (253) | 19.99 (508) | 9.92 (252) | 5.28 (134) |
| 4B140/5 | 10.87 (276) | 11.89 (302) | 19.89 (505) | 9.82 (250) | 5.28 (134) |
| 4B160/5 | 11.54 (293) | 12.79 (325) | 19.85 (504) | 9.78 (248) | 6.61 (168) |

Note: Polyalkylene Glycol (PAG)-based oil such as Klubersynth UH1 is not compatible, and cannot be used, with the clear polycarbonate fill cup.

Clear Oil Fill Cup



| Frame Size | GH | GL | GK | GY |
|------------|-------------|------------|-------------|-------------|
| 4A10DA | 10.94 (278) | 8.09 (205) | 19.23 (488) | 9.16 (233) |
| 4A12DA | 11.42 (290) | 9.46 (240) | 20.05 (509) | 9.97 (253) |
| 4A12DB | 11.77 (299) | 9.46 (240) | 20.05 (509) | 9.97 (253) |
| 4B12DA | 12.87 (327) | 9.46 (240) | 21.49 (546) | 11.42 (290) |
| 4B12DB | 13.23 (336) | 9.46 (240) | 21.49 (546) | 11.42 (290) |

Note: Polyalkylene Glycol (PAG)-based oil such as Klubersynth UH1 is not compatible, and cannot be used, with the clear polycarbonate fill cup.

Shaft Diameters - Keyed Hollow Bore

All dimensions are in inches.

| Bore (in) | Frame Size | | | | | |
|-----------|------------|----|----|----|----|----|
| | 4A | 4B | 4C | 4D | 4E | 4F |
| 1-7/16" | ○ | | | | | |
| 1-1/2" | ○ | | | | | |
| 1-5/8" | ○ | | | | | |
| 1-11/16" | ○ | | | | | |
| 1-3/4" | ○ | | | | | |
| 1-13/16" | ○ | ○ | | | | |
| 1-7/8" | ○ | ○ | | | | |
| 1-15/16" | ●◇ | ○ | | | | |
| 2" | ●◇ | ○ | | | | |
| 2-3/16" | ●◇ | ●◇ | | | | |
| 2-1/4" | | ○ | | | | |
| 2-3/8" | | ●◇ | ○ | | | |
| 2-7/16" | | ●◇ | ○ | | | |
| 2-1/2" | | ○ | ○ | | | |
| 2-9/16" | | | ○ | | | |
| 2-5/8" | | | ○ | | | |
| 2-3/4" | | | ●◇ | | | |
| 2-7/8" | | | ○ | | | |
| 2-15/16" | | | ●◇ | ○ | | |
| 3" | | | ○ | ○ | | |
| 3-1/8" | | | ○ | ○ | | |
| 3-3/16" | | | ○ | ○ | | |
| 3-1/4" | | | ○ | ○ | | |
| 3-3/8" | | | ○ | ○ | ○ | ○ |
| 3-7/16" | | | ○ | ● | ○ | ○ |
| 3-1/2" | | | ○ | ○ | ○ | ○ |
| 3-5/8" | | | | ○ | ○ | ○ |
| 3-3/4" | | | | ○ | ○ | ○ |
| 3-7/8" | | | | ○ | ○ | ○ |
| 3-15/16" | | | | ○ | ○ | ○ |
| 4" | | | | ○ | ● | ○ |
| 4-7/16" | | | | | | ○ |
| 4-1/2" | | | | | | ● |
| 4-3/4" | | | | | | ○ |

All dimensions are in millimeters.

| Bore (mm) | Frame Size | | | | | |
|-----------|------------|----|----|----|----|----|
| | 4A | 4B | 4C | 4D | 4E | 4F |
| 35 | ○ | | | | | |
| 40 | ○ | | | | | |
| 45 | ○ | ○ | | | | |
| 50 | ○ | ○ | | | | |
| 55 | ● | ○ | | | | |
| 60 | | ○ | ○ | | | |
| 65 | | ● | ○ | | | |
| 70 | | | ○ | | | |
| 75 | | | ● | ○ | | |
| 80 | | | | ○ | | |
| 85 | | | | ● | ○ | |
| 90 | | | | ○ | ○ | |
| 95 | | | | | ○ | |
| 100 | | | | | ● | |
| 105 | | | | | ○ | |
| 110 | | | | | | ○ |
| 115 | | | | | | ○ |
| 120 | | | | | | ● |

- Standard shaft size (Carbon steel material)
- On-demand shaft size (Carbon steel material)
- ◇ Standard Stainless Steel shaft size

- Note:
- 1) The customer is responsible for validating the strength of the driven shaft.
 - 2) Consult factory for the price and delivery of 'On-demand' shaft sizes.
 - 3) If the required shaft size is different than the above mentioned sizes, please consult the factory.

Shaft Diameters - Shrink Disc

All dimensions are in inches.

| Bore (in) | Frame Size | | | | | |
|-----------|------------|-----|-----|----|----|----|
| | 4A | 4B | 4C | 4D | 4E | 4F |
| 1- 15/16" | ● ◊ | | | | | |
| 2" | ● ◊ | ● | | | | |
| 2-3/16" | ● ◊ | ● ◊ | | | | |
| 2-3/8" | | ● ◊ | | | | |
| 2-7/16" | | ● ◊ | | | | |
| 2-3/4" | | | ● ◊ | | | |
| 2-15/16" | | | ● ◊ | | | |
| 3-15/16" | | | | | | |

- Standard shaft size (Carbon steel material)
- Optional shaft size (Carbon steel material)
- ◊ Standard Stainless Steel shaft size

Note: 1) Shrink disc bore with LEFT as well as RIGHT projections are available (refer figures on page 3.5).
 2) Shrink disc bore size mentioned in above is ødw dimension of the Table on page 3.6
 3) If the required shaft size is different than the above mentioned sizes, please consult the factory.

All dimensions are in millimeters.

| Bore (mm) | Frame Size | | | | | |
|-----------|------------|----|----|----|----|----|
| | 4A | 4B | 4C | 4D | 4E | 4F |
| 55 | ● | | | | | |
| 65 | | ● | | | | |
| 66 | | | | | | |
| 75 | | | ● | | | |
| 85 | | | | ● | | |
| 100 | | | | | ● | |
| 120 | | | | | | ● |

Shaft Diameters - Taper Grip Bushing

Please refer øU dimensions in 'Dimensions' section for the shaft size range (Min. & Max.)

Shaft Diameters- Solid Shaft

All dimensions are in inches.

| Bore (in) | Frame Size | | | | | |
|-----------|------------|----|----|----|----|----|
| | 4A | 4B | 4C | 4D | 4E | 4F |
| 1-7/16" | ○ | | | | | |
| 1-1/2" | ○ | | | | | |
| 1-9/16" | ○ | | | | | |
| 1-5/8" | ○ | | | | | |
| 1-3/4" | ○ | | | | | |
| 1-7/8" | ○ | ○ | | | | |
| 1-15/16" | ○ | ○ | | | | |
| 2" | ● | ○ | | | | |
| 2-1/8" | ○ | ○ | | | | |
| 2-3/16" | ○ | ○ | | | | |
| 2-1/4" | | ○ | | | | |
| 2.236" | | ○ | | | | |
| 2-3/8" | | ○ | ○ | | | |
| 2-7/16" | | ○ | ○ | | | |
| 2-1/2" | | ○ | ○ | | | |
| 2-5/8" | | ○ | ○ | | | |
| 2-3/4" | | ○ | ○ | | | |
| 2-7/8" | | ● | ○ | ○ | | |
| 2-15/16" | | | ○ | ○ | | |
| 3" | | | ○ | ○ | | |
| 3-1/8" | | | ● | ○ | | |
| 3-1/4" | | | | ○ | | |
| 3-3/8" | | | | ○ | ○ | |
| 3-7/16" | | | | ○ | ○ | |
| 3-5/8" | | | | ● | ○ | |
| 3-7/8" | | | | | ○ | |
| 4" | | | | | ○ | |
| 4-3/8" | | | | | ● | ○ |
| 4-7/16" | | | | | | ○ |
| 4-1/2" | | | | | ○ | ○ |
| 4-5/8" | | | | | | ○ |
| 4-3/4" | | | | | | ● |

Note: 1) The customer is responsible for validating the strength of the driven shaft.
 2) Consult factory for the price and delivery of 'On-demand' shaft sizes.
 3) If the required shaft size is different than the above mentioned sizes, please consult the factory.
 4) Solid shaft with LEFT, RIGHT as well as DOUBLE EXTENDED projections are available.

All dimensions are in millimeters.

| Bore (mm) | Frame Size | | | | | |
|-----------|------------|----|----|----|----|----|
| | 4A | 4B | 4C | 4D | 4E | 4F |
| 25 | ○ | | | | | |
| 45 | ○ | | | | | |
| 50 | ● | | | | | |
| 55 | | | | | | |
| 60 | | ○ | | | | |
| 65 | | ● | | | | |
| 70 | | | | | | |
| 75 | | | ○ | | | |
| 80 | | | ● | | | |
| 85 | | | | ○ | | |
| 90 | | | | ○ | | |
| 95 | | | | ● | ○ | |
| 100 | | | | | ○ | |
| 110 | | | | | ● | |
| 115 | | | | | | |
| 120 | | | | | | |
| 130 | | | | | | ● |

- Standard shaft size (Carbon steel material)
- Optional shaft size (Carbon steel material)

Options

Industry Packages

When ordering, add the Special Specification Code (SSC) that meets your requirements to the end of the model number, to obtain the features listed below. Example: LHYMS3-4A105KB-EPY1-39 YBA5, Q8E: 2"

Note that Q8E is the output diameter SSC code required at the end of every model number (refer to Nomenclature Requirements page 2.4)

Four food-grade packages are available for use in machinery where there is incidental food contact. (Chemi SHIELD, SHIELD360, Food-Grade, and Ultra SHIELD360)

The food-grade optional packages are available for BBB4 frame sizes A, B, and C.

| Modification | Chemical Duty | Chemi SHIELD 360* | SHIELD 360* | Ultra SHIELD 360* | Food Grade | Low Temp | High Temp | Weather Proof IP54 | Wash-down IP55 |
|--|---------------|-------------------|-------------|-------------------|------------|----------|-----------|--------------------|----------------|
| Special Specification Code | A32 | YBA7 | YBA5 | YBA8 | YBA1 | C30 | D50 | A11/A10 | A1C/N43 |
| Motor Portion | | | | | | | | | |
| Gasketed Conduit Box | X | X | X | | X | | | X | X |
| V Ring Seal-Fan End | X | X | X | | X | | | X | X |
| Special Oil Seal | | | | | | X | X | | |
| Special Windings | | | | | | X | X | | |
| Sealer @ Jpines | X | X | X | | X | | | X | X |
| Special Fan | | | | | | X | | | X |
| Epoxy Paint | X | | | | | | | | |
| FDA Epoxy Paint | | | X | | X | | | | |
| FDA White Acrylic Top Coat | | X | | | | | | | |
| FDA Stainless Grey Acrylic Top Coat | | | | | | | | | |
| FDA Stainless Grey 2 Part Epoxy Clear Top Coat | X | X | X | | | | | | |
| Brake Cover Seal | | | | | | | | | |
| Sever Duty Breather | X | X | X | X | | | | X | X |
| Epoxy Paint | X | | | | | | | | X |
| FDA Epoxy Paint | | | | | X | | | | |
| FDA White Acrylic Top Coat | | | X | | | | | | |
| FDA Stainless Grey Acrylic Top Coat | | X | | | | | | | |
| FDA Stainless Grey 2 Part Epoxy Clear Top Coat | | | | X | | | | | |
| FDA Grease Oil/Grease | | | X | X | X | | | | |
| Low Temp Grease/Oil | | | | | | X | | | |
| High Temp Grease/Oil | | | | | | | X | | |
| Double Output Seals | | | X | | X | X | X | X | X |
| Corrosion Preventative Plugs | | X | | X | | | X | | |
| Low Temperature Seals | | | | | | | | | |
| FKM AM Cassette Seal | | X | X | X | | X | | | |
| FKM (Viton) Seal | X | | | | | | | | |
| Stainless or Tesa Namplate | X | X | | X | | | | | |
| Stainless Output Shaft | | X | | X | | | | | |

Stainless Steel Solid Shaft - maximum torque ratings with standard solid shaft diameters are the same as those listed in this catalog for standard models. Consult the factory when ordering smaller than standard diameters, or if there will be overhung load.

* UltraShield360™ available in quill input option only

Low Temp Package = -30 degrees C Maximum. For lower temperature requirements consult factory.

High Temp Package = 50 degrees C Maximum. For higher temperature requirements consult factory.

4

Technical Information

Cyclo® BBB4

Technical
Information

Bevel Buddybox catalog ratio 11, 13, 14, 16, and 18 utilize a planetary gearset for the first reduction stage.

The exact ratio of planetary gearing can be calculated using the following formula:

$$i_{\text{PLANETARY}} = (Z_{\text{SUN}} + Z_{\text{RING}}) / Z_{\text{SUN}}$$

where: Z_{SUN} = Number of teeth in the sun gear

Z_{RING} = Number of teeth in the ring gear

The overall gearbox ratio can be determined using the following formula:

$$i_{\text{OVERALL}} = (Z_{\text{GEAR}} / Z_{\text{PINION}}) \times i_{\text{PLANETARY}}$$

where: Z_{GEAR} = Number of teeth in the bevel gear

Z_{PINION} = Number of teeth in the bevel pinion

Table 4.1 BBB4 with Planetary Input - Exact Ratios

| Nominal Ratio | Frame Size | Gearing Tooth Count | | | | Calculated Ratio i_{OVERALL} |
|---------------|------------|---------------------|---------------------|------------------|-------------------|--|
| | | Bevel | | Planetary | | |
| | | Z_{GEAR} | Z_{PINION} | Z_{SUN} | Z_{RING} | |
| 11 | 4A100/5 | 35 | 10 | 46 | 92 | 10.50 |
| | 4A120/5 | 35 | 10 | 60 | 120 | 10.50 |
| | 4A140/5 | 35 | 10 | 54 | 114 | 10.89 |
| | 4B120/5 | 35 | 10 | 60 | 120 | 10.50 |
| | 4B140/5 | 35 | 10 | 54 | 114 | 10.89 |
| | 4B160/5 | 35 | 10 | 60 | 126 | 10.85 |
| | 4C140/5 | 35 | 10 | 54 | 114 | 10.89 |
| | 4C160/5 | 35 | 10 | 60 | 126 | 10.85 |
| | 4C170/5 | 35 | 10 | 58 | 122 | 10.86 |
| | 4D170/5 | 35 | 10 | 58 | 122 | 10.86 |
| | 4D180/5 | 35 | 10 | 68 | 136 | 10.50 |
| | 4E170/5 | 35 | 10 | 58 | 122 | 10.86 |
| | 4E180/5 | 35 | 10 | 68 | 136 | 10.50 |
| | 4E190/5 | 35 | 10 | 66 | 138 | 10.82 |
| 4F180/5 | 35 | 10 | 68 | 136 | 10.50 | |
| 4F190/5 | 35 | 10 | 66 | 138 | 10.82 | |
| 13 | 4A100/5 | 32 | 10 | 34 | 104 | 12.99 |
| | 4A120/5 | 32 | 10 | 45 | 135 | 12.80 |
| | 4A140/5 | 32 | 10 | 43 | 131 | 12.95 |
| | 4B120/5 | 32 | 10 | 45 | 135 | 12.80 |
| | 4B140/5 | 32 | 10 | 43 | 131 | 12.95 |
| | 4B160/5 | 32 | 10 | 48 | 144 | 12.80 |
| | 4C140/5 | 32 | 10 | 43 | 131 | 12.95 |
| | 4C160/5 | 32 | 10 | 48 | 144 | 12.80 |
| | 4C170/5 | 32 | 10 | 44 | 136 | 13.09 |
| | 4D170/5 | 32 | 10 | 44 | 136 | 13.09 |
| | 4D180/5 | 32 | 10 | 44 | 136 | 13.09 |
| | 4E170/5 | 32 | 10 | 44 | 136 | 13.09 |
| | 4E180/5 | 32 | 10 | 44 | 136 | 13.09 |
| | 4E190/5 | 32 | 10 | 45 | 138 | 13.01 |
| 4F180/5 | 32 | 10 | 44 | 136 | 13.09 | |
| 4F190/5 | 32 | 10 | 45 | 138 | 13.01 | |

Table 4.1 BBB4 with Planetary Input - Exact Ratios continued

| Nominal Ratio | Frame Size | Gearing Tooth Count | | | | Calculated Ratio i_{OVERALL} |
|---------------|------------|---------------------|---------------------|------------------|-------------------|--|
| | | Bevel | | Planetary | | |
| | | Z_{GEAR} | Z_{PINION} | Z_{SUN} | Z_{RING} | |
| 14 | 4A100/5 | 35 | 10 | 34 | 104 | 14.21 |
| | 4A120/5 | 35 | 10 | 45 | 135 | 14.00 |
| | 4A140/5 | 35 | 10 | 43 | 131 | 14.16 |
| | 4B120/5 | 35 | 10 | 45 | 135 | 14.00 |
| | 4B140/5 | 35 | 10 | 43 | 131 | 14.16 |
| | 4B160/5 | 35 | 10 | 48 | 144 | 14.00 |
| | 4C140/5 | 35 | 10 | 43 | 131 | 14.16 |
| | 4C160/5 | 35 | 10 | 48 | 144 | 14.00 |
| | 4C170/5 | 35 | 10 | 44 | 136 | 14.32 |
| | 4D170/5 | 35 | 10 | 44 | 136 | 14.32 |
| | 4D180/5 | 35 | 10 | 44 | 136 | 14.32 |
| | 4E170/5 | 35 | 10 | 44 | 136 | 14.32 |
| | 4E180/5 | 35 | 10 | 44 | 136 | 14.32 |
| | 4E190/5 | 35 | 10 | 45 | 138 | 14.23 |
| 4F180/5 | 35 | 10 | 44 | 136 | 14.32 | |
| 4F190/5 | 35 | 10 | 45 | 138 | 14.23 | |
| 16 | 4A100/5 | 32 | 10 | 30 | 114 | 15.36 |
| | 4A120/5 | 32 | 10 | 38 | 148 | 15.66 |
| | 4A140/5 | 32 | 10 | 36 | 144 | 16.00 |
| | 4B120/5 | 32 | 10 | 38 | 148 | 15.66 |
| | 4B140/5 | 32 | 10 | 36 | 144 | 16.00 |
| | 4B160/5 | 32 | 10 | 39 | 159 | 16.25 |
| | 4C140/5 | 32 | 10 | 36 | 144 | 16.00 |
| | 4C160/5 | 32 | 10 | 39 | 159 | 16.25 |
| | 4C170/5 | 32 | 10 | 38 | 154 | 16.17 |
| | 4D170/5 | 32 | 10 | 38 | 154 | 16.17 |
| | 4D180/5 | 32 | 10 | 35 | 136 | 15.63 |
| | 4E170/5 | 32 | 10 | 38 | 154 | 16.17 |
| | 4E180/5 | 32 | 10 | 35 | 136 | 15.63 |
| | 4E190/5 | 32 | 10 | 36 | 138 | 15.47 |
| 4F180/5 | 32 | 10 | 35 | 136 | 15.63 | |
| 4F190/5 | 32 | 10 | 36 | 138 | 15.47 | |
| 18 | 4A100/5 | 35 | 10 | 30 | 114 | 16.80 |
| | 4A120/5 | 35 | 10 | 38 | 148 | 17.13 |
| | 4A140/5 | 35 | 10 | 36 | 144 | 17.50 |
| | 4B120/5 | 35 | 10 | 38 | 148 | 17.13 |
| | 4B140/5 | 35 | 10 | 36 | 144 | 17.50 |
| | 4B160/5 | 35 | 10 | 39 | 159 | 17.77 |
| | 4C140/5 | 35 | 10 | 36 | 144 | 17.50 |
| | 4C160/5 | 35 | 10 | 39 | 159 | 17.77 |
| | 4C170/5 | 35 | 10 | 38 | 154 | 17.68 |
| | 4D170/5 | 35 | 10 | 38 | 154 | 17.68 |
| | 4D180/5 | 35 | 10 | 35 | 136 | 17.10 |
| | 4E170/5 | 35 | 10 | 38 | 154 | 17.68 |
| | 4E180/5 | 35 | 10 | 35 | 136 | 17.10 |
| | 4E190/5 | 35 | 10 | 36 | 138 | 16.92 |
| 4F180/5 | 35 | 10 | 35 | 136 | 17.10 | |
| 4F190/5 | 35 | 10 | 36 | 138 | 16.92 | |

Technical Information

Technical Information

Bevel Buddybox catalog ratios greater than 18:1 utilize Cyclo as the first (or first and second) reduction stage

Cyclo reduction ratios are exact thus the exact overall Bevel Buddybox reduction ratio can be calculated as:

$$i_{OVERALL} = (Z_{GEAR} / Z_{PINION}) \times i_{CYCLO}$$

where: Z_{GEAR} = Number of teeth in the bevel gear
 Z_{PINION} = Number of teeth in the bevel pinion

Table 4.2 BBB4 with Cyclo Input - Exact Ratios
Single Reduction Cyclo

| Nominal Ratio | Frame Size | Bevel Gear Tooth Count | | Cyclo Ratio (i_{CYCLO}) | Calculated Ratio $i_{OVERALL}$ |
|---------------|--------------------|------------------------|--------------|-----------------------------|--------------------------------|
| | | Z_{GEAR} | Z_{PINION} | | |
| 21 | ALL ^[1] | 35 | 10 | 6 | 21.00 |
| 22 | | 32 | 10 | 7 | 22.40 |
| 25 | | 35 | 10 | 7 | 24.50 |
| 28 | | 35 | 10 | 8 | 28.00 |
| 35 | | 32 | 10 | 11 | 35.20 |
| 39 | | 35 | 10 | 11 | 38.50 |
| 46 | | 35 | 10 | 13 | 45.50 |
| 53 | | 35 | 10 | 15 | 52.50 |
| 60 | | 35 | 10 | 17 | 59.50 |
| 67 | | 32 | 10 | 21 | 67.20 |
| 74 | | 35 | 10 | 21 | 73.50 |
| 80 | | 32 | 10 | 25 | 80.00 |
| 88 | | 35 | 10 | 25 | 87.50 |
| 102 | | 35 | 10 | 29 | 101.50 |
| 112 | | 32 | 10 | 35 | 112.00 |
| 123 | | 35 | 10 | 35 | 122.50 |
| 151 | | 35 | 10 | 43 | 150.50 |
| 179 | | 35 | 10 | 51 | 178.50 |
| 207 | | 35 | 10 | 59 | 206.50 |
| 249 | 35 | 10 | 71 | 248.50 | |
| 305 | 35 | 10 | 87 | 304.50 | |
| 417 | 4A10 | 35 | 10 | 119 | 416.50 |

Note [1]: 22:1 and 25:1 ratios are not available for 4A100/5 and 4A110/5 sizes.

Table 4.3 BBB4 with Cyclo Input - Exact Ratios
Double Reduction Cyclo

| Nominal Ratio | Frame Size | Bevel Gearing Tooth Count | | Cyclo Ratio (i_{CYCLO}) | Calculated Ratio $i_{OVERALL}$ |
|---------------|------------|---------------------------|--------------|-----------------------------|--------------------------------|
| | | Z_{GEAR} | Z_{PINION} | | |
| 364 | ALL | 35 | 10 | 104 | 364.0 |
| 424 | | 35 | 10 | 121 | 423.5 |
| 501 | | 35 | 10 | 143 | 500.5 |
| 578 | | 35 | 10 | 165 | 577.5 |
| 683 | | 35 | 10 | 195 | 682.5 |
| 809 | | 35 | 10 | 231 | 808.5 |
| 956 | | 35 | 10 | 273 | 955.5 |
| 1117 | | 35 | 10 | 319 | 1116.5 |
| 1320 | | 35 | 10 | 377 | 1319.5 |
| 1656 | | 35 | 10 | 473 | 1655.5 |
| 1957 | | 35 | 10 | 559 | 1956.5 |
| 2272 | | 35 | 10 | 649 | 2271.5 |
| 2559 | | 35 | 10 | 731 | 2558.5 |
| 2944 | | 35 | 10 | 841 | 2943.5 |
| 3511 | | 35 | 10 | 1003 | 3510.5 |
| 4365 | | 35 | 10 | 1247 | 4364.5 |
| 5177 | | 35 | 10 | 1479 | 5176.5 |
| 6472 | | 35 | 10 | 1849 | 6471.5 |
| 7228 | | 35 | 10 | 2065 | 7227.5 |
| 8880 | | 35 | 10 | 2537 | 8879.5 |
| 10658 | | 35 | 10 | 3045 | 10657.5 |
| 12184 | | 35 | 10 | 3481 | 12183.5 |
| 15530 | | 35 | 10 | 4437 | 15529.5 |
| 17966 | | 35 | 10 | 5133 | 17965.5 |
| 21620 | | 35 | 10 | 6177 | 21619.5 |
| 26492 | | 35 | 10 | 7569 | 26491.5 |

Technical Information

Technical Information

Special Load Guidelines Overhung Load

Special Load Guidelines Output Shaft Overhung Load continued

Reducer/Gearmotor Output Shaft Allowable Overhung Load^[1]

When a sprocket, sheave, or gear is mounted on the slowspeed of a reducer, an overhung load is applied on that shaft. It is necessary to check if the shaft of the Cyclo® BBB4 Speed Reducer will allow the overhung load. Calculate the overhung load using the following formulas:

1) Radial load, Pr

$$Pr = \frac{TI}{R} \leq \frac{Pro}{Lf \cdot Cf \cdot Sf} \quad (\text{lbs, N})$$

2) Axial Load, Pa

$$Pa \leq \frac{Pao}{Cf \cdot Sf} \quad (\text{lbs, N})$$

3) When there is combined radial and axial loading on the output shaft

$$\left(\frac{Pr}{Pro} + \frac{Pa}{Pao} \right) \cdot Cf \cdot Sf \leq 1 \quad (\text{lbs, N})$$

LEGEND

- Pr** = Actual radial load (lbs, N)
- TI** = Actual transmitted torque on slow speed shaft of reducer (lb-in, N-m)
- R** = Pitch circle radius of sprocket, gear, pulley, etc. (inch, meter)
- Pro** = Allowable radial load (lbs, N)
- Pa** = Actual axial load (lbs, N)
- Pao** = Allowable axial load (lbs, N)
- Cf** = Coupling factor
- Sf** = Service factor
- Lf** = Load Location factor = 1.0

The values shown in the tables within are the allowable OHL^[2] when it is applied to the center of the solid shaft extension or at the load-side edge of the hollow bore. Please consult the factory when the center point of the load is located elsewhere.

Table 4.4 Coupling Factor, Cf

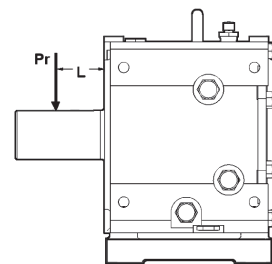
| Type of Connection | Cf |
|---|------|
| General Purpose Chain | 1.0 |
| Machined Gear, Pinion or Synchronous Belt | 1.25 |
| V-Belt | 1.5 |
| Flat Belt | 2.5 |

Table 4.5 Service Factor, Sf

| Shock Factor | Sf |
|----------------|-----|
| No Shock | 1.0 |
| Moderate Shock | 1.5 |
| Heavy Shock | 2.0 |

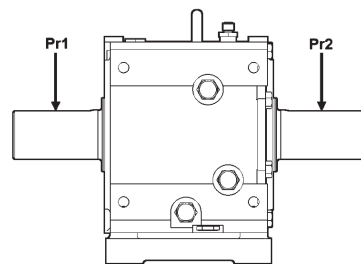
Overhung Load, capacity for solid output shaft

OHL ratings assume there is no axial load applied to the shaft and that the unit is horizontal to floor/foundation. (Mounting feet at bottom or top.) Consult factory when it is wall mount or vertical position. When flange mounted, OHL location should be same side as flange. Consult factory when OHL is opposite flange side. Use ISO/JIS Class 12.9 for mounting hardware.



Loading position L is the distance from the output shaft shoulder

Pro from table must be ≥ Pr



For double extension, Pr1 and Pr2 is assumed to be in the same direction. Pro from table must be ≥ Pr1 + Pr2

Table 4.6a^[1] Allowable Overhung Load for Output Shaft (Solid Output Shaft) (Cf, Sf = 1)

Force Units: lbs, (N)

| Model | L inch (mm) | Output Shaft, RPM | | | | | | | | | |
|--|-------------------|-------------------|------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| | | 5 | 10 | 20 | 30 | 35 | 45 | 50 | 60 | 75 | 90 |
| 4A100 4A105 4A110 4A115 4A120 4A125 4A140 4A145 | 0.75 (19.1) | 7170 (31890) | 8360 (37180) | 7190 (31980) | 6110 (27170) | 5740 (25530) | 5160 (22950) | 4940 (21970) | 4570 (20320) | 4120 (18320) | 3790 (16850) |
| | 1.00 (25.4) | 6850 (30460) | 7490 (33310) | 6960 (30950) | 5940 (26420) | 5560 (24730) | 5020 (22320) | 4790 (21300) | 4420 (19660) | 3990 (17740) | 3670 (16320) |
| | 1.25 (31.8) | 5940 (26420) | 6240 (27750) | 6240 (27750) | 5760 (25620) | 5410 (24060) | 4870 (21660) | 4640 (20630) | 4290 (19080) | 3890 (17300) | 3570 (15870) |
| | 1.50 (38.1) | 5230 (23260) | 5340 (23750) | 5340 (23750) | 5340 (23750) | 5260 (23390) | 4740 (21080) | 4520 (20100) | 4170 (18540) | 3770 (16760) | 3470 (15430) |
| | 1.75 (44.5) | 4670 (20770) | 4670 (20770) | 4670 (20770) | 4670 (20770) | 4670 (20770) | 4590 (20410) | 4390 (19520) | 4070 (18100) | 3670 (16320) | 3370 (14980) |
| | 1.88 (47.6) | 3970 (17650) | 4170 (18540) | 4170 (18540) | 4170 (18540) | 4170 (18540) | 4170 (18540) | 4170 (18540) | 3970 (17650) | 3570 (15870) | 3290 (14630) |
| | 2.00 (50.8) | 3420 (15210) | 3740 (16630) | 3740 (16630) | 3740 (16630) | 3740 (16630) | 3740 (16630) | 3740 (16630) | 3740 (16630) | 3490 (15520) | 3190 (14180) |
| | 2.50 (63.5) | 2970 (13210) | 3120 (13870) | 3120 (13870) | 3120 (13870) | 3120 (13870) | 3120 (13870) | 3120 (13870) | 3120 (13870) | 3120 (13870) | 3040 (13520) |
| | 3.00 (76.2) | 2610 (11600) | 2670 (11870) | 2670 (11870) | 2670 (11870) | 2670 (11870) | 2670 (11870) | 2670 (11870) | 2670 (11870) | 2670 (11870) | 2670 (11870) |
| | 3.50 (88.9) | 2340 (10400) | 2340 (10400) | 2340 (10400) | 2340 (10400) | 2340 (10400) | 2340 (10400) | 2340 (10400) | 2340 (10400) | 2340 (10400) | 2340 (10400) |
| | 4.00 (102) | 2110 (9380) | 2080 (9250) | 2080 (9250) | 2080 (9250) | 2080 (9250) | 2080 (9250) | 2080 (9250) | 2080 (9250) | 2080 (9250) | 2080 (9250) |
| | 0.75 (19.1) | 11800 (52480) | 11830 (52610) | 8810 (39180) | 7340 (32640) | 6810 (30290) | 6010 (26730) | 5690 (25300) | 5160 (22950) | 4570 (20320) | 4120 (18320) |
| | 1.00 (25.4) | 12350 (54930) | 11530 (51280) | 8610 (38290) | 7160 (31840) | 6660 (29620) | 5860 (26060) | 5560 (24730) | 5040 (22410) | 4470 (19880) | 4020 (17880) |
| | 1.25 (31.8) | 12620 (56130) | 11260 (50080) | 8410 (37400) | 6990 (31090) | 6490 (28860) | 5740 (25530) | 5440 (24190) | 4940 (21970) | 4370 (19430) | 3920 (17430) |
| 1.50 (38.1) | 11720 (52130) | 11010 (48970) | 8210 (36510) | 6840 (30420) | 6340 (28200) | 5610 (24950) | 5310 (23610) | 4820 (21430) | 4270 (18990) | 3820 (16990) | |
| 1.75 (44.5) | 10460 (46520) | 10460 (46520) | 8040 (35760) | 6660 (29620) | 6210 (27620) | 5460 (24280) | 5190 (23080) | 4720 (20990) | 4170 (18540) | 3740 (16630) | |
| 1.88 (47.6) | 8870 (39450) | 9310 (41410) | 7860 (34960) | 6540 (29080) | 6060 (26950) | 5360 (23840) | 5060 (22500) | 4620 (20540) | 4070 (18100) | 3670 (16320) | |
| 2.00 (50.8) | 7650 (34020) | 8360 (37180) | 7690 (34200) | 6390 (28420) | 5940 (26420) | 5240 (23300) | 4970 (22100) | 4520 (20100) | 3990 (17740) | 3570 (15870) | |
| 2.50 (63.5) | 6650 (29570) | 6990 (31090) | 6990 (31090) | 6110 (27170) | 5690 (25300) | 5020 (22320) | 4770 (21210) | 4320 (19210) | 3820 (16990) | 3420 (15210) | |
| 3.00 (76.2) | 5870 (26100) | 5990 (26640) | 5990 (26640) | 5890 (26190) | 5460 (24280) | 4820 (21430) | 4570 (20320) | 4140 (18410) | 3670 (16320) | 3290 (14630) | |
| 3.50 (88.9) | 5240 (23300) | 5240 (23300) | 5240 (23300) | 5240 (23300) | 5240 (23300) | 4640 (20630) | 4390 (19520) | 3990 (17740) | 3520 (15650) | 3170 (14100) | |
| 4.00 (102) | 4720 (20990) | 4640 (20630) | 4640 (20630) | 4640 (20630) | 4640 (20630) | 4470 (19880) | 4240 (18850) | 3840 (17080) | 3390 (15070) | 3040 (13520) | |
| 4.50 (114) | 4310 (19170) | 4190 (18630) | 4190 (18630) | 4190 (18630) | 4190 (18630) | 4190 (18630) | 4090 (18190) | 3720 (16540) | 3270 (14540) | 2940 (13070) | |
| 5.00 (127) | 3320 (14760) | 3490 (15520) | 3490 (15520) | 3490 (15520) | 3490 (15520) | 3490 (15520) | 3490 (15520) | 3470 (15430) | 3070 (13650) | 2740 (12180) | |

Note [1]: For output speeds that are in between those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.
[2]: OHL = Overhung Load

Note [1]: For output speeds that are in between those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Special Load Guidelines Output Shaft Overhung Load continued

Table 4.6b Allowable Overhung Load for Output Shaft (Solid Output Shaft) (Cf, Sf = 1)

Force Units: lbs, (N)

| Model | L inch (mm) | Output shaft, RPM | | | | | | | | | |
|--|-------------------|-------------------|------------------|------------------|------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| | | 5 | 10 | 20 | 30 | 35 | 45 | 50 | 60 | 75 | 90 |
| 4C140 4C145 4C160 4C165 4C170 4C175 | 0.75 (19.1) | 16770 (74590) | 16650 (74050) | 12330 (54840) | 10180 (45280) | 9460 (42070) | 8310 (36960) | 7860 (34960) | 7090 (31530) | 6240 (27750) | 5560 (24730) |
| | 1.00 (25.4) | 17560 (78100) | 16280 (72410) | 12060 (53640) | 9960 (44300) | 9240 (41090) | 8110 (36070) | 7690 (34200) | 6940 (30860) | 6090 (27080) | 5440 (24190) |
| | 1.25 (31.8) | 17980 (79970) | 15930 (70850) | 11810 (52530) | 9760 (43410) | 9040 (40200) | 7940 (35310) | 7510 (33400) | 6790 (30200) | 5960 (26510) | 5310 (23610) |
| | 1.50 (38.1) | 18210 (80990) | 15580 (69290) | 11530 (51280) | 9540 (42430) | 8840 (39320) | 7790 (34640) | 7360 (32730) | 6640 (29530) | 5840 (25970) | 5210 (23170) |
| | 1.75 (44.5) | 18280 (81300) | 15250 (67830) | 11310 (50300) | 9340 (41540) | 8660 (38510) | 7610 (33840) | 7190 (31980) | 6510 (28950) | 5710 (25390) | 5090 (22640) |
| | 1.88 (47.6) | 17120 (76140) | 14960 (66540) | 11080 (49280) | 9160 (40740) | 8490 (37760) | 7460 (33180) | 7060 (31400) | 6360 (28280) | 5590 (24860) | 4990 (22190) |
| | 2.00 (50.8) | 15780 (70180) | 14660 (65200) | 10860 (48300) | 8990 (39980) | 8310 (36960) | 7310 (32510) | 6910 (30730) | 6240 (27750) | 5490 (24410) | 4890 (21750) |
| | 2.50 (63.5) | 13690 (60890) | 14080 (62620) | 10430 (46390) | 8640 (38430) | 7990 (35530) | 7040 (31310) | 6640 (29530) | 6010 (26730) | 5260 (23390) | 4720 (20990) |
| | 3.00 (76.2) | 12090 (53770) | 12330 (54840) | 10060 (44740) | 8310 (36960) | 7710 (34290) | 6760 (30060) | 6390 (28420) | 5790 (25750) | 5060 (22500) | 4540 (20190) |
| | 3.50 (88.9) | 10780 (47940) | 10780 (47940) | 9690 (43100) | 8010 (35620) | 7440 (33090) | 6540 (29080) | 6160 (27390) | 5590 (24860) | 4890 (21750) | 4370 (19430) |
| | 4.00 (102) | 9740 (43320) | 9590 (42650) | 9360 (41630) | 7740 (34420) | 7160 (31840) | 6310 (28060) | 5960 (26510) | 5390 (23970) | 4720 (20990) | 4220 (18770) |
| | 4.50 (114) | 8860 (39400) | 8610 (38290) | 8610 (38290) | 7490 (33310) | 6940 (30860) | 6090 (27080) | 5760 (25620) | 5210 (23170) | 4570 (20320) | 4090 (18190) |
| | 5.00 (127) | 6840 (30420) | 7190 (31980) | 7190 (31980) | 7010 (31180) | 6490 (28860) | 5710 (25390) | 4890 (21970) | 4290 (19080) | 3820 (16990) | |
| | 6.00 (152) | 6040 (26860) | 6160 (27390) | 6160 (27390) | 6160 (27390) | 6110 (27170) | 5360 (23840) | 5090 (22640) | 4590 (20410) | 4040 (17960) | 3590 (15960) |

Special Load Guidelines Output Shaft Overhung Load continued

Table 4.6c Allowable Overhung Load for Output Shaft (Solid Output Shaft) (Cf, Sf = 1)

Force Units: lbs, (N)

| Model | L inch (mm) | Output Shaft, RPM | | | | | | | | | |
|--|-------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|-----------------|-----------------|
| | | 5 | 10 | 20 | 30 | 35 | 45 | 50 | 60 | 75 | 90 |
| 4D160 4D165 4D170 4D175 4D180 4D185 | 0.75 (19.1) | 21850 (97180) | 23970 (106610) | 17730 (78860) | 14630 (65070) | 13530 (60180) | 11880 (52840) | 11210 (49860) | 10110 (44960) | 8860 (39400) | 7890 (35090) |
| | 1.00 (25.4) | 23060 (102570) | 23550 (104750) | 17400 (77390) | 14360 (63870) | 13280 (59060) | 11660 (51860) | 11010 (48970) | 9940 (44210) | 8690 (38650) | 7740 (34420) |
| | 1.25 (31.8) | 23590 (104920) | 23100 (102740) | 17080 (75970) | 14080 (62620) | 13030 (57950) | 11430 (50840) | 10810 (48080) | 9740 (43320) | 8540 (37980) | 7590 (33760) |
| | 1.50 (38.1) | 23940 (106480) | 22700 (100960) | 16780 (74630) | 13830 (61510) | 12810 (56970) | 11230 (49950) | 10610 (47190) | 9560 (42520) | 8390 (37310) | 7460 (33180) |
| | 1.75 (44.5) | 24070 (107060) | 22300 (99190) | 16480 (73300) | 13580 (60400) | 12580 (55950) | 11030 (49060) | 10410 (46300) | 9410 (41850) | 8240 (36650) | 7340 (32640) |
| | 1.88 (47.6) | 22610 (100560) | 21900 (97410) | 16180 (71960) | 13360 (59420) | 12360 (54970) | 10830 (48170) | 10230 (45500) | 9240 (41090) | 8090 (35980) | 7210 (32070) |
| | 2.00 (50.8) | 21420 (95270) | 21520 (95720) | 15900 (70720) | 13130 (58400) | 12160 (54080) | 10660 (47410) | 10060 (44740) | 9090 (40430) | 7960 (35400) | 7090 (31530) |
| | 2.50 (63.5) | 20310 (90330) | 20820 (92600) | 15380 (68410) | 12680 (56400) | 11760 (52300) | 10310 (45850) | 9740 (43320) | 8790 (39090) | 7690 (34200) | 6840 (30420) |
| | 3.00 (76.2) | 17910 (79660) | 18280 (81300) | 14910 (66310) | 12280 (54620) | 11380 (50610) | 9990 (44430) | 9440 (41980) | 8510 (37850) | 7440 (33090) | 6640 (29530) |
| | 3.50 (88.9) | 16000 (71160) | 16000 (71160) | 14430 (64180) | 11910 (52970) | 11030 (49060) | 9660 (42960) | 9140 (40650) | 8240 (36650) | 7210 (32070) | 6410 (28510) |
| | 4.00 (102) | 14440 (64220) | 14210 (63200) | 14010 (62310) | 11560 (51410) | 10680 (47500) | 9390 (41760) | 8860 (39400) | 7990 (35530) | 6990 (31090) | 6240 (27750) |
| | 4.50 (114) | 13180 (58620) | 12810 (56970) | 12810 (56970) | 11210 (49860) | 10380 (46170) | 9110 (40520) | 8610 (38290) | 7760 (34510) | 6790 (30200) | 6040 (26860) |
| | 5.00 (127) | 10150 (45140) | 10660 (47410) | 10660 (47410) | 10610 (47190) | 9810 (43630) | 8610 (38290) | 8140 (36200) | 7340 (32640) | 6410 (28510) | 5710 (25390) |
| | 6.00 (152) | 8950 (39800) | 9140 (40650) | 9140 (40650) | 9140 (40650) | 9140 (40650) | 8160 (36290) | 7710 (34290) | 6960 (30950) | 6090 (27080) | 5410 (24060) |
| | 7.00 (178) | 7990 (35530) | 7990 (35530) | 7990 (35530) | 7990 (35530) | 7990 (35530) | 7760 (34510) | 7310 (32510) | 6610 (29400) | 5790 (25750) | 5140 (22860) |

Note [1]: For output speeds that are in between those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Note [1]: For output speeds that are in between those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Special Load Guidelines Output Shaft Overhung Load continued

Table 4.6d Allowable Overhung Load for Output Shaft (Solid Output Shaft) (Cf, Sf = 1)

Force Units: lbs, (N)

| Model | L inch (mm) | Output Shaft, RPM | | | | | | | | | |
|--|----------------|-------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---------------|
| | | 5 | 10 | 20 | 30 | 35 | 45 | 50 | 60 | 75 | 90 |
| 4E170 4E175 4E180 4E185 4E190 4E195 | 0.75 (19.1) | 22060 (98120) | 25720 (114400) | 24970 (111060) | 20970 (93270) | 19550 (86950) | 17350 (77170) | 16480 (73300) | 15030 (66850) | 13380 (59510) | 12110 (53860) |
| | 1.00 (25.4) | 23290 (103590) | 25470 (113290) | 24620 (109500) | 20600 (91620) | 19200 (85400) | 17050 (75830) | 16200 (72050) | 14780 (65740) | 13160 (58530) | 11880 (52840) |
| | 1.25 (31.8) | 23780 (105770) | 24970 (111060) | 24200 (107640) | 20250 (90070) | 18880 (83970) | 16780 (74630) | 15930 (70850) | 14530 (64620) | 12930 (57510) | 11680 (51950) |
| | 1.50 (38.1) | 24210 (107680) | 24700 (109860) | 23800 (105860) | 19930 (88640) | 18580 (82640) | 16480 (73300) | 15650 (69610) | 14280 (63510) | 12710 (56530) | 11510 (51190) |
| | 1.75 (44.5) | 24370 (108390) | 24370 (108390) | 23420 (104170) | 19600 (87180) | 18280 (81300) | 16230 (72190) | 15400 (68490) | 14060 (62530) | 12510 (55640) | 11310 (50300) |
| | 1.88 (47.6) | 22920 (101940) | 24070 (107060) | 23050 (102520) | 19280 (85750) | 17980 (79970) | 15950 (70940) | 15150 (67380) | 13830 (61510) | 12310 (54750) | 11130 (49500) |
| | 2.00 (50.8) | 21720 (96610) | 23750 (105640) | 22670 (100830) | 18980 (84420) | 17700 (78720) | 15700 (69830) | 14930 (66400) | 13610 (60530) | 12110 (53860) | 10960 (48750) |
| | 2.50 (63.5) | 22070 (98160) | 23170 (103060) | 22000 (97850) | 18400 (81840) | 17150 (76280) | 15230 (67740) | 14460 (64310) | 13210 (58750) | 11730 (52170) | 10630 (47280) |
| | 3.00 (76.2) | 22150 (98520) | 22600 (100520) | 21350 (94960) | 17850 (79390) | 16650 (74050) | 14780 (65740) | 14030 (62400) | 12810 (56970) | 11380 (50610) | 10310 (45850) |
| | 3.50 (88.9) | 22070 (98160) | 22070 (98160) | 20720 (92160) | 17350 (77170) | 16150 (71830) | 14360 (63870) | 13630 (60620) | 12430 (55280) | 11060 (49190) | 10010 (44520) |
| | 4.00 (102) | 21900 (97410) | 21550 (95850) | 20150 (89620) | 16850 (74940) | 15700 (69830) | 13960 (62090) | 13260 (58980) | 12080 (53730) | 10760 (47860) | 9740 (43320) |
| | 4.50 (114) | 21680 (96430) | 21070 (93710) | 19600 (87180) | 16400 (72940) | 15280 (67960) | 13580 (60400) | 12880 (57290) | 11760 (52300) | 10460 (46520) | 9460 (42070) |
| | 5.00 (127) | 17810 (79210) | 18700 (83170) | 18580 (82640) | 15550 (69160) | 14510 (64540) | 12880 (57290) | 12230 (54390) | 11160 (49630) | 9940 (44210) | 8990 (39980) |
| | 6.00 (152) | 15710 (69870) | 16030 (71300) | 16030 (71300) | 14780 (65740) | 13780 (61290) | 12230 (54390) | 11630 (51730) | 10610 (47190) | 9440 (41980) | 8540 (37980) |
| | 7.00 (178) | 14030 (62400) | 14030 (62400) | 14030 (62400) | 14030 (62400) | 13130 (58400) | 11660 (51860) | 11080 (49280) | 10110 (44960) | 8990 (39980) | 8140 (36200) |
| | 0.75 (19.1) | 28700 (127650) | 33460 (148830) | 33460 (148830) | 33460 (148830) | 33210 (147710) | 29720 (132190) | 28470 (126630) | 25970 (115510) | 23320 (103720) | 21270 (94600) |
| | 1.00 (25.4) | 30370 (135080) | 33210 (147710) | 33210 (147710) | 33210 (147710) | 32710 (145490) | 29220 (129970) | 27970 (124410) | 25720 (114400) | 23000 (102300) | 20950 (93180) |
| | 1.25 (31.8) | 31150 (138550) | 32710 (145490) | 32710 (145490) | 32710 (145490) | 32460 (144380) | 28970 (128850) | 27470 (122180) | 25220 (112170) | 22650 (100740) | 20650 (91850) |
| 1.50 (38.1) | 31820 (141530) | 32460 (144380) | 32460 (144380) | 32460 (144380) | 31960 (142150) | 28470 (126630) | 27220 (121070) | 24920 (110840) | 22350 (99410) | 20350 (90510) | |
| 1.75 (44.5) | 31960 (142150) | 31960 (142150) | 31960 (142150) | 31960 (142150) | 31460 (139930) | 28220 (125520) | 26720 (118850) | 24570 (109280) | 22020 (97940) | 20080 (89310) | |
| 1.88 (47.6) | 30200 (134320) | 31710 (141040) | 31710 (141040) | 31710 (141040) | 30960 (137710) | 27720 (123290) | 26470 (117730) | 24220 (107730) | 21720 (96610) | 19800 (88070) | |
| 2.00 (50.8) | 28770 (127960) | 31460 (139930) | 31460 (139930) | 31460 (139930) | 30460 (135480) | 27220 (121070) | 25970 (115510) | 23900 (95270) | 21420 (92700) | 19530 (86860) | |
| 2.50 (63.5) | 29250 (130100) | 30710 (136590) | 30710 (136590) | 30710 (136590) | 29720 (132190) | 26720 (118850) | 25470 (113290) | 23270 (103500) | 20870 (92820) | 19030 (84640) | |
| 3.00 (76.2) | 29620 (131740) | 30220 (134410) | 30220 (134410) | 30220 (134410) | 28970 (128850) | 25970 (115510) | 24700 (109860) | 22670 (100830) | 20320 (90380) | 18530 (82420) | |
| 3.50 (88.9) | 29470 (131080) | 29470 (131080) | 29470 (131080) | 29470 (131080) | 28220 (125520) | 25220 (112170) | 24070 (107060) | 22100 (98300) | 19830 (88200) | 18050 (80280) | |
| 4.00 (102) | 29440 (130940) | 28970 (128850) | 28970 (128850) | 28970 (128850) | 27720 (123290) | 24650 (109640) | 23500 (104520) | 21550 (95850) | 19330 (85970) | 17630 (78410) | |
| 4.50 (114) | 29800 (132550) | 28970 (128850) | 28970 (128850) | 28720 (127740) | 26970 (119960) | 24070 (107060) | 22920 (101940) | 21050 (93630) | 18880 (83970) | 17200 (76500) | |
| 5.00 (127) | 27110 (120580) | 28470 (126630) | 28470 (126630) | 27470 (122180) | 25720 (114400) | 22970 (102170) | 21870 (97270) | 20080 (89310) | 18000 (80060) | 16400 (72940) | |
| 6.00 (152) | 25700 (114310) | 26220 (116620) | 26220 (116620) | 26220 (116620) | 24600 (109420) | 21970 (97720) | 20920 (93050) | 19200 (85400) | 17230 (76630) | 15700 (69830) | |
| 7.00 (178) | 23900 (106300) | 23900 (106300) | 23900 (106300) | 23900 (106300) | 23550 (104750) | 21050 (93630) | 20050 (89180) | 18400 (81840) | 16500 (73390) | 15030 (66850) | |

Note [1]: For output speeds that are in between those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Special Load Guidelines Output Shaft Overhung Load continued

Table 4.7a Allowable Overhung Load for Output Shaft (Keyed Hollow Bore, Shrink Disc, Taper Grip Bushing) (Cf, Sf = 1)

Force Units: lbs, (N)

| Model | L inch (mm) | Output Shaft, RPM | | | | | | | | | |
|--|---------------|-------------------|---------------|---------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| | | 5 | 10 | 20 | 30 | 35 | 45 | 50 | 60 | 75 | 90 |
| 4A100 4A105 4A110 4A115 4A120 4A125 4A140 4A145 | 0.75 (19.1) | 7170 (31890) | 8360 (37180) | 7510 (33400) | 6440 (28640) | 6060 (26950) | 5490 (24410) | 5260 (23390) | 4870 (21660) | 4440 (19740) | 4120 (18320) |
| | 1.00 (25.4) | 7490 (33310) | 8190 (36420) | 7290 (32420) | 6240 (27750) | 5890 (26190) | 5310 (23610) | 5090 (22640) | 4740 (21080) | 4320 (19210) | 3990 (17740) |
| | 1.25 (31.8) | 7610 (33840) | 7990 (35530) | 7060 (31400) | 6060 (26950) | 5710 (25390) | 5160 (22950) | 4940 (21970) | 4590 (20410) | 4190 (18630) | 3870 (17210) |
| | 1.50 (38.1) | 7680 (34160) | 7840 (34870) | 6860 (30510) | 5890 (26190) | 5540 (24640) | 5020 (22320) | 4820 (21430) | 4470 (19880) | 4070 (18100) | 3770 (16760) |
| | 1.75 (44.5) | 7660 (34070) | 7660 (34070) | 6690 (29750) | 5740 (25530) | 5390 (23970) | 4890 (21750) | 4690 (20860) | 4340 (19300) | 3970 (17650) | 3670 (16320) |
| | 1.88 (47.6) | 7150 (31800) | 7510 (33400) | 6510 (28950) | 5590 (24860) | 5260 (23390) | 4770 (21210) | 4570 (20320) | 4240 (18850) | 3870 (17210) | 3570 (15870) |
| | 2.00 (50.8) | 6730 (29930) | 7360 (32730) | 6340 (28200) | 5440 (24190) | 5110 (22720) | 4640 (20630) | 4440 (19740) | 4120 (18320) | 3770 (16760) | 3470 (15430) |
| | 2.50 (63.5) | 6730 (29930) | 7060 (31400) | 6040 (26860) | 5160 (22950) | 4870 (21660) | 4420 (19660) | 4220 (18770) | 3920 (17430) | 3570 (15870) | 3290 (14630) |
| | 3.00 (76.2) | 6680 (29710) | 6810 (30290) | 5760 (25620) | 4940 (21970) | 4640 (20630) | 4220 (18770) | 4040 (17960) | 3740 (16630) | 3420 (15210) | 3140 (13960) |
| | 3.50 (88.9) | 6560 (29170) | 6560 (29170) | 5490 (24410) | 4720 (20990) | 4440 (19740) | 4020 (17880) | 3840 (17080) | 3570 (15870) | 3240 (14410) | 3020 (13430) |
| | 4.00 (102) | 6390 (28420) | 6290 (27970) | 5260 (23390) | 4520 (20100) | 4240 (18850) | 3840 (17080) | 3690 (16410) | 3420 (15210) | 3120 (13870) | 2890 (12850) |
| | 0.75 (19.1) | 11800 (52480) | 13010 (57860) | 10010 (44520) | 8510 (37850) | 7990 (35530) | 7190 (31980) | 6890 (30640) | 6360 (28280) | 5740 (25530) | 5290 (23520) |
| | 1.00 (25.4) | 12350 (54930) | 12680 (56400) | 9760 (43410) | 8310 (36960) | 7790 (34640) | 7010 (31180) | 6710 (29840) | 6190 (27530) | 5610 (24950) | 5160 (22950) |
| | 1.25 (31.8) | 12410 (55190) | 12380 (55060) | 9540 (42430) | 8110 (36070) | 7610 (33840) | 6860 (30510) | 6560 (29170) | 6060 (26950) | 5490 (24410) | 5040 (22410) |
| | 1.50 (38.1) | 12210 (54310) | 12110 (53860) | 9310 (41410) | 7910 (35180) | 7440 (33090) | 6690 (29750) | 6410 (28510) | 5910 (26280) | 5340 (23750) | 4920 (21880) |
| 1.75 (44.5) | 11910 (52970) | 11830 (52610) | 9110 (40520) | 7740 (34420) | 7260 (32290) | 6540 (29080) | 6260 (27840) | 5790 (25750) | 5240 (23300) | 4820 (21430) | |
| 1.88 (47.6) | 10890 (48430) | 11430 (50840) | 8910 (39630) | 7590 (33760) | 7110 (31620) | 6410 (28510) | 6110 (27170) | 5660 (25170) | 5110 (22720) | 4690 (20860) | |
| 2.00 (50.8) | 10040 (44650) | 10980 (48830) | 8710 (38740) | 7410 (32950) | 6960 (30950) | 6260 (27840) | 5990 (26640) | 5540 (24640) | 5020 (22320) | 4590 (20410) | |
| 2.50 (63.5) | 9680 (43050) | 10160 (45190) | 8340 (37090) | 7110 (31620) | 6660 (29620) | 6010 (26730) | 5740 (25530) | 5310 (23610) | 4790 (21300) | 4420 (19660) | |
| 3.00 (76.2) | 9300 (41360) | 9490 (42210) | 8010 (35620) | 6810 (30290) | 6410 (28510) | 5760 (25620) | 5510 (24500) | 5090 (22640) | 4620 (20540) | 4240 (18850) | |
| 3.50 (88.9) | 8860 (39400) | 8860 (39400) | 7710 (34290) | 6560 (29170) | 6160 (27390) | 5540 (24640) | 5310 (23610) | 4890 (21750) | 4440 (19740) | 4070 (18100) | |
| 4.00 (102) | 8470 (37670) | 8340 (37090) | 7440 (33090) | 6310 (28060) | 5940 (26420) | 5340 (23750) | 5110 (22720) | 4720 (20990) | 4270 (18990) | 3920 (17430) | |
| 4.50 (114) | 8090 (35980) | 7860 (34960) | 7160 (31840) | 6090 (27080) | 5740 (25530) | 5160 (22950) | 4940 (21970) | 4540 (20190) | 4120 (18320) | 3790 (16850) | |
| 5.00 (127) | 6730 (29930) | 7060 (31400) | 6690 (29750) | 5690 (25300) | 5340 (23750) | 4820 (21430) | 4590 (20410) | 4240 (18850) | 3840 (17080) | 3540 (15740) | |

Note [1]: For output speeds that are in between those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Technical Information

Technical Information

Special Load Guidelines Output Shaft Overhung Load continued

Table 4.7b Allowable Overhung Load for Output Shaft (Keyed Hollow Bore, Shrink Disc, Taper Grip Bushing) (Cf, Sf = 1) Force Units: lbs, (N)

| Model | L inch (mm) | Output Shaft, RPM | | | | | | | | | |
|--|-------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|-----------------|
| | | 5 | 10 | 20 | 30 | 35 | 45 | 50 | 60 | 75 | 90 |
| 4C140 4C145 4C160 4C165 4C170 4C175 | 0.75 (19.1) | 16770 (74590) | 17480 (77750) | 13160 (58530) | 11030 (49060) | 10280 (45720) | 9140 (40650) | 8690 (38650) | 7940 (35310) | 7060 (31400) | 6390 (28420) |
| | 1.00 (25.4) | 17560 (78100) | 17080 (75970) | 12880 (57290) | 10780 (47940) | 10060 (44740) | 8940 (39760) | 8490 (37760) | 7760 (34510) | 6910 (30730) | 6260 (27840) |
| | 1.25 (31.8) | 17980 (79970) | 16730 (74410) | 12610 (56080) | 10560 (46970) | 9840 (43760) | 8740 (38870) | 8310 (36960) | 7590 (33760) | 6760 (30060) | 6110 (27170) |
| | 1.50 (38.1) | 18210 (80990) | 16350 (72720) | 12330 (54840) | 10330 (45940) | 9640 (42870) | 8560 (38070) | 8140 (36200) | 7440 (33090) | 6610 (29400) | 5990 (26640) |
| | 1.75 (44.5) | 18280 (81300) | 16030 (71300) | 12080 (53730) | 10110 (44960) | 9440 (41980) | 8390 (37310) | 7960 (35400) | 7260 (32290) | 6490 (28860) | 5860 (26060) |
| | 1.88 (47.6) | 17120 (76140) | 15700 (69830) | 11830 (52610) | 9910 (44070) | 9240 (41090) | 8210 (36510) | 7810 (34730) | 7110 (31620) | 6340 (28200) | 5740 (25530) |
| | 2.00 (50.8) | 16170 (71920) | 15380 (68410) | 11580 (51500) | 9710 (43190) | 9060 (40290) | 8040 (35760) | 7640 (33980) | 6990 (31090) | 6210 (27620) | 5640 (25080) |
| | 2.50 (63.5) | 16260 (72320) | 14780 (65740) | 11130 (49500) | 9340 (41540) | 8710 (38740) | 7740 (34420) | 7360 (32730) | 6710 (29840) | 5990 (26640) | 5410 (24060) |
| | 3.00 (76.2) | 15640 (69560) | 14260 (63420) | 10730 (47720) | 8990 (39980) | 8390 (37310) | 7460 (33180) | 7090 (31530) | 6460 (28730) | 5760 (25620) | 5210 (23170) |
| | 3.50 (88.9) | 14980 (66630) | 13730 (61070) | 10360 (46080) | 8660 (38510) | 8090 (35980) | 7190 (31980) | 6840 (30420) | 6240 (27750) | 5560 (24730) | 5040 (22410) |
| | 4.00 (102) | 14360 (63870) | 13260 (58980) | 9990 (44430) | 8360 (37180) | 7810 (34730) | 6940 (30860) | 6590 (29310) | 6010 (26730) | 5360 (23840) | 4870 (21660) |
| | 4.50 (114) | 13740 (61110) | 12830 (57060) | 9660 (42960) | 8090 (35980) | 7540 (33530) | 6710 (29840) | 6360 (28280) | 5810 (25840) | 5190 (23080) | 4690 (20860) |
| | 5.00 (127) | 11480 (51060) | 12030 (53500) | 9060 (40290) | 7590 (33760) | 7060 (31400) | 6290 (27970) | 5960 (26510) | 5460 (24280) | 4870 (21660) | 4390 (19520) |
| | 6.00 (152) | 10770 (47900) | 10980 (48830) | 8540 (37980) | 7140 (31750) | 6660 (29620) | 5910 (26280) | 5610 (24950) | 5140 (22860) | 4570 (20320) | 4140 (18410) |
| 4D160 4D165 4D170 4D175 4D180 4D185 | 0.75 (19.1) | 21850 (97180) | 25470 (113290) | 19150 (85170) | 16050 (71390) | 14960 (66540) | 13310 (59200) | 12630 (56170) | 11560 (51410) | 10280 (45720) | 9310 (41410) |
| | 1.00 (25.4) | 23060 (102570) | 24950 (110970) | 18800 (83620) | 15750 (70050) | 14680 (65290) | 13060 (58090) | 12410 (55190) | 11330 (50390) | 10090 (44880) | 9140 (40650) |
| | 1.25 (31.8) | 23590 (104920) | 24500 (108970) | 18450 (82060) | 15450 (68720) | 14430 (64180) | 12810 (56970) | 12180 (54170) | 11130 (49500) | 9910 (44070) | 8990 (39980) |
| | 1.50 (38.1) | 23940 (106480) | 24050 (106970) | 18130 (80640) | 15180 (67520) | 14160 (62980) | 12580 (55950) | 11960 (53190) | 10930 (48610) | 9740 (43320) | 8810 (39180) |
| | 1.75 (44.5) | 24070 (107060) | 23620 (105060) | 17800 (79170) | 14930 (66400) | 13910 (61870) | 12360 (54970) | 11760 (52300) | 10730 (47720) | 9560 (42520) | 8660 (38510) |
| | 1.88 (47.6) | 22610 (100560) | 23220 (103280) | 17500 (77840) | 14660 (65200) | 13680 (60840) | 12160 (54080) | 11560 (51410) | 10560 (46970) | 9390 (41760) | 8510 (37850) |
| | 2.00 (50.8) | 21420 (95270) | 22820 (101500) | 17200 (76500) | 14410 (64090) | 13430 (59730) | 11960 (53190) | 11360 (50520) | 10360 (46080) | 9240 (41090) | 8360 (37180) |
| | 2.50 (63.5) | 21710 (96560) | 22070 (98160) | 16630 (73970) | 13930 (61960) | 13010 (57860) | 11560 (51410) | 10980 (48830) | 10040 (44650) | 8940 (39760) | 8090 (35980) |
| | 3.00 (76.2) | 21760 (96780) | 21370 (95050) | 16100 (71610) | 13510 (60090) | 12580 (55950) | 11180 (49720) | 10630 (47280) | 9710 (43190) | 8640 (38430) | 7840 (34870) |
| | 3.50 (88.9) | 21650 (96290) | 20700 (92070) | 15600 (69380) | 13080 (58170) | 12180 (54170) | 10830 (48170) | 10310 (45850) | 9410 (41850) | 8390 (37310) | 7590 (33760) |
| | 4.00 (102) | 21470 (95490) | 20080 (89310) | 15130 (67290) | 12680 (56400) | 11830 (52610) | 10510 (46740) | 9990 (44430) | 9140 (40650) | 8140 (36200) | 7360 (32730) |
| | 4.50 (114) | 20940 (93140) | 19500 (86730) | 14710 (65430) | 12310 (54750) | 11480 (51060) | 10210 (45410) | 9710 (43190) | 8860 (39400) | 7890 (35090) | 7140 (31750) |
| | 5.00 (127) | 17570 (78150) | 18430 (81970) | 13880 (61730) | 11630 (51730) | 10860 (48300) | 9640 (42870) | 9160 (40740) | 8390 (37310) | 7460 (33180) | 6760 (30060) |
| | 6.00 (152) | 16540 (73560) | 16880 (75080) | 13160 (58530) | 11030 (49060) | 10280 (45720) | 9140 (40650) | 8690 (38650) | 7940 (35310) | 7060 (31400) | 6410 (28510) |
| 7.00 (178) | 15550 (69160) | 15550 (69160) | 12510 (55640) | 10480 (46610) | 9790 (43540) | 8690 (38650) | 8260 (36740) | 7540 (33530) | 6710 (29840) | 6090 (27080) | |

Note [1]: For output speeds that are in between those detailed in Tables 4.6a through 4.7c, the overhung load capacity may be calculated through interpolation.

Cyclo® BBB4
Technical Information

Special Load Guidelines Output Shaft Overhung Load continued

Table 4.7c Allowable Overhung Load for Output Shaft (Keyed Hollow Bore, Shrink Disc, Taper Grip Bushing) (Cf, Sf = 1) Force Units: lbs, (N)

| Model | L inch (mm) | Output Shaft, RPM | | | | | | | | | |
|--|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|------------------|
| | | 5 | 10 | 20 | 30 | 35 | 45 | 50 | 60 | 75 | 90 |
| 4E170 4E175 4E180 4E185 4E190 4E195 | 0.75 (19.1) | 22060 (98120) | 25720 (114400) | 25720 (114400) | 21700 (96520) | 20270 (90160) | 18100 (80500) | 17230 (76630) | 15780 (70180) | 14130 (62850) | 12830 (57060) |
| | 1.00 (25.4) | 23290 (103590) | 25470 (113290) | 25470 (113290) | 21350 (94960) | 19930 (88640) | 17780 (79080) | 16930 (75300) | 15500 (68940) | 13880 (61730) | 12630 (56170) |
| | 1.25 (31.8) | 23780 (105770) | 24970 (111060) | 24920 (110840) | 20970 (93270) | 19600 (87180) | 17480 (77750) | 16650 (74050) | 15250 (67830) | 13660 (60750) | 12410 (55190) |
| | 1.50 (38.1) | 24210 (107680) | 24700 (109860) | 24520 (109060) | 20620 (91710) | 19280 (85750) | 17200 (76500) | 16380 (72850) | 15010 (66760) | 13430 (59730) | 12210 (54310) |
| | 1.75 (44.5) | 24370 (108390) | 24370 (108390) | 24120 (107280) | 20300 (90290) | 18950 (84280) | 16900 (75170) | 16100 (71610) | 14760 (65650) | 13210 (58750) | 12010 (53420) |
| | 1.88 (47.6) | 22920 (101940) | 24070 (107060) | 23720 (105500) | 19980 (88870) | 18650 (82950) | 16650 (74050) | 15850 (70500) | 14510 (64540) | 12980 (57730) | 11810 (52530) |
| | 2.00 (50.8) | 21720 (96610) | 23750 (105640) | 23350 (103860) | 19650 (87400) | 18380 (81750) | 16380 (72850) | 15600 (69380) | 14280 (63510) | 12780 (56840) | 11630 (51730) |
| | 2.50 (63.5) | 22070 (98160) | 23170 (103060) | 22650 (100740) | 19050 (84730) | 17800 (79170) | 15880 (70630) | 15130 (67290) | 13860 (61640) | 12410 (55190) | 11280 (50170) |
| | 3.00 (76.2) | 22150 (98520) | 22600 (100520) | 21970 (97720) | 18500 (82280) | 17280 (76860) | 15400 (68490) | 14680 (65290) | 13430 (59730) | 12030 (53500) | 10930 (48610) |
| | 3.50 (88.9) | 22070 (98160) | 22070 (98160) | 21350 (94960) | 17950 (79840) | 16780 (74630) | 14960 (66540) | 14260 (63420) | 13060 (58090) | 11680 (51950) | 10630 (47280) |
| | 4.00 (102) | 21900 (97410) | 21550 (95850) | 20750 (92290) | 17450 (77610) | 16300 (72500) | 14560 (64760) | 13860 (61640) | 12680 (56400) | 11360 (50520) | 10330 (45940) |
| | 4.50 (114) | 21680 (96430) | 21070 (93710) | 20180 (89760) | 16980 (75520) | 15850 (70500) | 14160 (62980) | 13480 (59950) | 12330 (54840) | 11030 (49060) | 10040 (44650) |
| | 5.00 (127) | 19190 (85350) | 20150 (89620) | 19130 (85090) | 16100 (71610) | 15060 (66980) | 13430 (59730) | 12780 (56840) | 11710 (52080) | 10480 (46610) | 9540 (42430) |
| | 6.00 (152) | 18940 (84240) | 19330 (85970) | 18200 (80950) | 15300 (68050) | 14310 (63650) | 12760 (56750) | 12160 (54080) | 11130 (49500) | 9960 (44300) | 9060 (40290) |
| 7.00 (178) | 18550 (82510) | 18550 (82510) | 17350 (77170) | 14610 (64980) | 13630 (60620) | 12160 (54080) | 11580 (51500) | 10610 (47190) | 9490 (42210) | 8640 (38430) | |
| 4F180 4F185 4F190 4F195 | 0.75 (19.1) | 28700 (127650) | 33460 (148830) | 33460 (148830) | 33460 (148830) | 32960 (146600) | 29470 (131080) | 28220 (125520) | 25720 (114400) | 23150 (102970) | 21100 (93850) |
| | 1.00 (25.4) | 30370 (135080) | 33210 (147710) | 33210 (147710) | 33210 (147710) | 32460 (144380) | 29220 (129970) | 27720 (123290) | 25470 (113290) | 22820 (101500) | 20800 (92510) |
| | 1.25 (31.8) | 31150 (138550) | 32710 (145490) | 32710 (145490) | 32710 (145490) | 32210 (143270) | 28720 (127740) | 27220 (121070) | 24970 (111060) | 22500 (100080) | 20500 (91180) |
| | 1.50 (38.1) | 31820 (141530) | 32460 (144380) | 32460 (144380) | 32460 (144380) | 31710 (141040) | 28220 (125520) | 26970 (119960) | 24750 (110080) | 22170 (98610) | 20220 (89930) |
| | 1.75 (44.5) | 31960 (142150) | 31960 (142150) | 31960 (142150) | 31960 (142150) | 31210 (138820) | 27970 (124410) | 26470 (117730) | 24400 (108530) | 21870 (97270) | 19950 (88730) |
| | 1.88 (47.6) | 30200 (134320) | 31710 (141040) | 31710 (141040) | 31710 (141040) | 30710 (136590) | 27470 (122180) | 26220 (116620) | 24070 (107060) | 21570 (95940) | 19680 (87530) |
| | 2.00 (50.8) | 28770 (127960) | 31460 (139930) | 31460 (139930) | 31460 (139930) | 30460 (135480) | 27220 (121070) | 25970 (115510) | 23750 (105640) | 21270 (94600) | 19400 (86290) |
| | 2.50 (63.5) | 29250 (130100) | 30710 (136590) | 30710 (136590) | 30710 (136590) | 29470 (131080) | 26470 (117730) | 25220 (112170) | 23120 (102830) | 20720 (92160) | 18900 (84060) |
| | 3.00 (76.2) | 29620 (131740) | 30220 (134410) | 30220 (134410) | 30220 (134410) | 28720 (127740) | 25720 (114400) | 24550 (109190) | 22520 (100160) | 20200 (89840) | 18400 (81840) |
| | 3.50 (88.9) | 29470 (131080) | 29470 (131080) | 29470 (131080) | 29470 (131080) | 28220 (125520) | 25220 (112170) | 23920 (106390) | 21970 (97720) | 19700 (87620) | 17950 (79840) |
| | 4.00 (102) | 29440 (130940) | 28970 (128850) | 28970 (128850) | 28970 (128850) | 27470 (122180) | 24500 (108970) | 23350 (103860) | 21420 (95270) | 19230 (85530) | 17500 (77840) |
| | 4.50 (114) | 29800 (132550) | 28970 (128850) | 28970 (128850) | 28720 (127740) | 26720 (118850) | 23920 (106390) | 22800 (101410) | 20920 (93050) | 18750 (83400) | 17100 (76060) |
| | 5.00 (127) | 27110 (120580) | 28470 (126630) | 28470 (126630) | 27220 (121070) | 25470 (113290) | 22850 (101630) | 21750 (96740) | | | |

Special Load Guidelines Output Shaft Allowable Axial Load

Table 4.8 Allowable Axial Load (Common to Hollow and Solid Shafts)

[Units] Upper line: lbs; lower line: (N)

| Frame Size | Output Shaft Speed r/min | | | | | | | | | |
|--------------------------------|--------------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|-----------------|
| | 5 | 10 | 20 | 30 | 35 | 45 | 50 | 60 | 75 | 90 |
| 4A10 □, 4A11 □, 4A12 □, 4A14 □ | 4968 (22100) | 4968 (22100) | 4968 (22100) | 4586 (20400) | 4249 (18900) | 3709 (16500) | 3507 (15600) | 3147 (14000) | 2743 (12200) | 2428 (10800) |
| 4B12 □, 4B14 □, 4B16 □ | 9329 (41500) | 8835 (39300) | 6227 (27700) | 4923 (21900) | 4474 (19900) | 3754 (16700) | 3462 (15400) | 2990 (13300) | 2450 (10900) | 2025 (9010) |
| 4C14 □, 4C16 □, 4C17 □ | 14567 (64800) | 10903 (48500) | 7373 (32800) | 5620 (25000) | 4991 (22200) | 4024 (17900) | 3642 (16200) | 2990 (13300) | 2248 (10000) | 1675 (7450) |
| 4D16 □, 4D17 □, 4D18 □ | 20816 (92600) | 14859 (66100) | 9981 (44400) | 7531 (33500) | 6677 (29700) | 5328 (23700) | 4811 (21400) | 3912 (17400) | 2877 (12800) | 2070 (9210) |
| 4E17 □, 4E18 □, 4E19 □ | 20974 (93300) | 20569 (91500) | 14297 (63600) | 11150 (49600) | 10049 (44700) | 8340 (37100) | 7666 (34100) | 6542 (29100) | 5215 (23200) | 4204 (18700) |
| 4F18 □, 4F19 □ | 33720 (150000) | 33720 (150000) | 24503 (109000) | 19670 (87500) | 17962 (79900) | 15331 (68200) | 14297 (63600) | 12544 (55800) | 10521 (46800) | 8947 (39800) |

*The □ mark of each frame size represents 0, 5, DA, DB, or DC.
Above values are valid when no radial load is applied on the shaft, and 12.9 grade mounting bolts are used.

Special Load Guidelines Input Shaft Overhung Load

Reducer/Gearmotor Input Shaft Allowable Overhung Load

The radial load acting on the high speed shaft (ie: unit supplied as a reducer) may be calculated with the following formula:

$$Pr \leq \frac{Pro}{Lf \cdot Cf \cdot Sf}$$

LEGEND

- Pr = Actual radial load (lbs, N)
- Pro = Allowable radial load (lbs, N)
- Lf = Load Location factor (Table 4.6a)
- Cf = Coupling Factor (Table 4.4)
- Sf = Service factor (Table 4.5)

Figure 4.1 Input Shaft Load Location Factor (Lf)

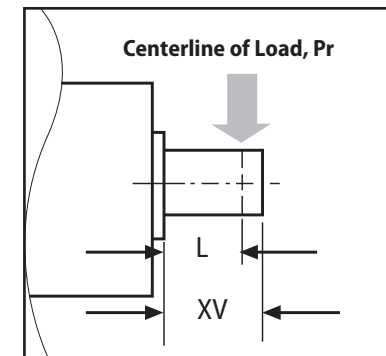


Table 4.9 Input Shaft Load Location Factor (Lf)

| Model | L inch/(mm) | | | | | | | | | | | |
|--|----------------|----------------|-----------------|----------------|-----------------|----------------|-----------------|----------------|----------------|----------------|----------------|-----------------|
| | 0.25 (6.35) | 0.50 (12.7) | 0.75 (19.05) | 1.00 (25.4) | 1.25 (31.75) | 1.50 (38.1) | 1.75 (44.45) | 2.00 (50.8) | 2.50 (63.5) | 3.00 (76.2) | 3.50 (88.9) | 4.00 (101.6) |
| 4A10DA, 4A12DA, 4B12DA, 4B14DA, 4C14DA | 0.78 | 1.07 | 1.52 | 2.02 | — | — | — | — | — | — | — | — |
| 4A12DB, 4B12DB, 4B14DB, 4C14DB, 4C16DA, 4D16DA, 4D17DA, 4E17DA | 0.90 | 1.09 | 1.52 | 2.03 | 2.53 | — | — | — | — | — | — | — |
| 4A100, 4A105, 4C14DC, 4D16DB, 4D17DB, 4D18DA, 4E17DB, 4E18DA, 4F18DA | 0.93 | 1.09 | 1.52 | 2.03 | 2.53 | — | — | — | — | — | — | — |
| 4A110, 4A115 | 0.93 | 1.09 | 1.52 | 2.03 | 2.53 | — | — | — | — | — | — | — |
| 4A120, 4A125, 4B120, 4B125, 4D17DC, 4E17DC, 4E19DA, 4F19DA | 0.68 | 0.87 | 1.10 | 1.43 | 1.77 | 2.12 | 2.46 | — | — | — | — | — |
| 4C145, 4D18DB, 4E18DB, 4E19DB, 4F18DB, 4F19DB | 0.70 | 0.84 | 0.98 | 1.25 | 1.53 | 1.83 | 2.11 | — | — | — | — | — |
| 4B160, 4B165, 4C160, 4C165, 4D160, 4D165 | 0.90 | 0.94 | 0.97 | 1.06 | 1.22 | 1.36 | 1.51 | 1.66 | 1.94 | — | — | — |
| 4C170, 4C175, 4D170, 4D175, 4E170, 4E175 | — | 0.91 | 0.95 | 0.99 | 1.09 | 1.23 | 1.38 | 1.51 | 1.79 | 2.08 | — | — |
| 4D180, 4D185, 4E180, 4E185, 4F180, 4F185 | — | — | 0.92 | 0.96 | 1.01 | 1.11 | 1.24 | 1.37 | 1.63 | 1.88 | 2.15 | 2.40 |
| 4E190, 4E195, 4F190, 4F195 | — | — | 0.92 | 0.95 | 0.99 | 1.06 | 1.15 | 1.26 | 1.47 | 1.69 | 1.90 | 2.12 |

Table 4.10 Input Shaft Overhung Load Capacity Pro (Lf, Cf, Sf=1)

Force Units: lbs, (N)

| Model | Reduction Ratio | Input Speed (RPM) | | | | | | |
|---|--|-------------------|---------------|---------------|---------------|---------------|---------------|---------------|
| | | 1750 | 1450 | 1165 | 980 | 870 | 720 | 580 |
| 4A10DA, 4A12DA, 4B12DA, 4B14DA, 4C14DA | 364 - 5177, 7228, 10658 | 44 (196) | 33 (147) | 33 (147) | 44 (196) | 44 (196) | 44 (196) | 44 (196) |
| | 1849, 2537 | 11 (49.1) | 11 (49.1) | 11 (49.1) | 11 (49.1) | 11 (49.1) | 33 (147) | 44 (196) |
| 4A12DB, 4B12DB, 4B14DB, 4C14DB, 4C16DA, 4D16DA, 4D17DA, 4E17DA | All Ratios | 44 (196) | 44 (196) | 44 (196) | 44 (196) | 55 (245) | 55 (245) | 66 (294) |
| | 11 - 39, 54 - 578, 809, 1117, 1656, 2272 - 10658 | 99 (441) | 99 (441) | 110 (491) | 121 (540) | 132 (589) | 132 (589) | 132 (589) |
| 4A100, 4A105, 4C14DC, 4D16DB, 4D17DB, 4D18DA, 4E17DB, 4E18DA, 4F18DA | 42, 46, 48, 53, 683, 956, 1320, 1957 | 99 (441) | 77 (343) | 99 (441) | 110 (491) | 110 (491) | 121 (540) | 132 (589) |
| | 19 - 28, 67 - 305 | 99 (441) | 77 (343) | 99 (441) | 110 (491) | 110 (491) | 121 (540) | 132 (589) |
| 4A110, 4A115 | 35 - 60 | 44 (196) | 44 (196) | 44 (196) | 44 (196) | 55 (245) | 55 (245) | 66 (294) |
| | 11 - 60, 364 - 2559, 3511, 5177 | 133 (590) | 155 (690) | 166 (740) | 175 (780) | 198 (880) | 198 (880) | 198 (880) |
| 4A120, 4A125, 4B120, 4B125, 4D17DC, 4E17DC, 4E19DA, 4F19DA | 67 - 305, 2944, 4365, 6472 - 10658 | 121 (540) | 99 (440) | 110 (490) | 121 (540) | 133 (590) | 198 (880) | 198 (880) |
| | 11 - 74 | 308 (1370) | 308 (1370) | 308 (1370) | 342 (1520) | 364 (1620) | 387 (1720) | 418 (1860) |
| 4D18DB, 4E18DB, 4E19DB, 4F18DB, 4F19DB | 80 - 305 | 288 (1280) | 288 (1280) | 288 (1280) | 308 (1370) | 330 (1470) | 353 (1570) | 398 (1770) |
| | 11 - 28 | 308 (1370) | 308 (1370) | 308 (1370) | 342 (1520) | 364 (1620) | 387 (1720) | 418 (1860) |
| 4A140, 4A145, 4B140, 4B145, 4C140, 4C145 | 35 - 74 | 277 (1230) | 220 (980) | 243 (1080) | 265 (1180) | 277 (1230) | 297 (1320) | 330 (1470) |
| | 80, 88 | 243 (1080) | 254 (1130) | 265 (1180) | 288 (1280) | 297 (1320) | 308 (1370) | 330 (1470) |
| | 93 - 305 | 121 (540) | 133 (590) | 133 (590) | 155 (690) | 155 (690) | 155 (690) | 243 (1080) |
| | 11 - 88, 163 - 207 | 398 (1770) | 398 (1770) | 441 (1960) | 463 (2060) | 486 (2160) | 486 (2160) | 486 (2160) |
| 4B160, 4B165, 4C160, 4C165, 4D160, 4D165 | 93 - 151, 227 - 305 | 243 (1080) | 265 (1180) | 288 (1280) | 308 (1370) | 308 (1370) | 353 (1570) | 398 (1770) |
| | All Ratios | 463 (2060) | 463 (2060) | 508 (2260) | 508 (2260) | 528 (2350) | 551 (2450) | 596 (2650) |
| 4C170, 4C175, 4D170, 4D175, 4E170, 4E175 | All Ratios | 618 (2750) | 573 (2550) | 618 (2750) | 661 (2940) | 683 (3040) | 751 (3340) | 771 (3430) |
| | 35 - 88 | 683 (3040) | 683 (3040) | 728 (3240) | 794 (3530) | 816 (3630) | 881 (3920) | 881 (3920) |
| 4E190, 4E195, 4F190, 4F195 | 93 - 305 | 596 (2650) | 573 (2550) | 638 (2840) | 661 (2940) | 706 (3140) | 751 (3340) | 816 (3630) |

Table 4.11 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Hollow Output Shaft, Ratios 11 - 53⁽¹⁾
Units: lb·in² (x 10⁻⁴ kg·m²)

| Model | Nominal Reduction Ratio | | | | | | | | | | | | |
|--------------|-------------------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------------|----------------|------------------|------------------|------------------|------------------|------------------|
| | 11 | 13 | 14 | 16 | 18 | 21 | 22 | 25 | 28 | 35 | 39 | 46 | 53 |
| 4A100 | 1.57 (4.60) | 0.978 (2.86) | 0.904 (2.64) | 0.608 (1.78) | 0.586 (1.72) | 0.462 (1.35) | — | — | 0.302 (0.884) | 0.186 (0.544) | 0.176 (0.514) | 0.162 (0.475) | 0.141 (0.414) |
| 4A105 | — | — | — | — | — | 0.710 (2.08) | — | — | 0.491 (1.44) | 0.358 (1.05) | 0.348 (1.02) | 0.304 (0.891) | 0.278 (0.813) |
| 4A110 | — | — | — | — | — | — | — | — | 0.491 (1.44) | 0.358 (1.05) | 0.348 (1.02) | 0.304 (0.891) | 0.278 (0.813) |
| 4A115 | — | — | — | — | — | — | — | — | 0.491 (1.44) | 0.358 (1.05) | 0.348 (1.02) | 0.304 (0.891) | 0.278 (0.813) |
| 4A120 | 3.86 (11.3) | 2.35 (6.89) | 2.28 (6.67) | 1.70 (4.99) | 1.65 (4.84) | 1.28 (3.74) | 1.44 (4.21) | 1.42 (4.14) | 0.986 (2.89) | 0.608 (1.78) | 0.598 (1.75) | 0.631 (1.85) | 0.589 (1.72) |
| 4A125 | — | — | — | — | — | — | — | — | 0.986 (2.89) | 0.608 (1.78) | 0.598 (1.75) | 0.631 (1.85) | 0.589 (1.72) |
| 4A140 | 8.32 (24.4) | 5.30 (15.5) | 5.22 (15.3) | 3.77 (11.0) | 3.72 (10.9) | 3.37 (9.87) | 3.47 (10.2) | 3.45 (10.1) | 2.27 (6.65) | 1.61 (4.71) | 1.60 (4.68) | 1.29 (3.77) | 1.16 (3.40) |
| 4A145 | — | — | — | — | — | — | — | — | 2.27 (6.65) | 1.61 (4.71) | 1.60 (4.68) | 1.29 (3.77) | 1.16 (3.40) |
| 4B120 | 5.24 (15.3) | 3.24 (9.48) | 3.05 (8.93) | 2.30 (6.72) | 1.47 (4.31) | 1.62 (4.75) | 1.73 (5.06) | 1.67 (4.88) | 1.18 (3.45) | 0.726 (2.12) | 0.700 (2.05) | 0.704 (2.06) | 0.644 (1.88) |
| 4B125 | — | — | — | — | — | — | — | — | 1.18 (3.45) | 0.726 (2.12) | 0.700 (2.05) | 0.704 (2.06) | 0.644 (1.88) |
| 4B140 | 9.69 (28.4) | 6.22 (18.2) | 6.03 (17.7) | 4.37 (12.8) | 4.25 (12.4) | 3.75 (11.0) | 3.79 (11.1) | 3.72 (10.9) | 2.48 (7.27) | 1.74 (5.08) | 1.71 (5.01) | 1.37 (4.01) | 1.22 (3.58) |
| 4B145 | — | — | — | — | — | — | — | — | 2.48 (7.27) | 1.74 (5.08) | 1.71 (5.01) | 1.37 (4.01) | 1.22 (3.58) |
| 4B160 | 27.7 (81.0) | 17.8 (52.1) | 17.6 (51.6) | 12.1 (35.5) | 12.0 (35.1) | 8.93 (26.1) | 10.1 (29.5) | 10.0 (29.3) | 6.17 (18.0) | 4.41 (12.9) | 4.39 (12.8) | 3.87 (11.3) | 3.46 (10.1) |
| 4B165 | — | — | — | — | — | — | — | — | 6.17 (18.0) | 4.41 (12.9) | 4.39 (12.8) | 3.87 (11.3) | 3.46 (10.1) |
| 4C140 | 13.7 (40.1) | 9.01 (26.4) | 8.40 (24.6) | 6.20 (18.1) | 3.96 (11.6) | 4.84 (14.2) | 4.73 (13.8) | 4.52 (13.2) | 3.10 (9.06) | 2.12 (6.20) | 2.04 (5.96) | 1.60 (4.69) | 1.40 (4.09) |
| 4C145 | — | — | — | — | — | — | — | — | 3.10 (9.06) | 2.12 (6.20) | 2.04 (5.96) | 1.60 (4.69) | 1.40 (4.09) |
| 4C160 | 31.9 (93.4) | 20.8 (60.8) | 20.1 (59.0) | 14.0 (40.9) | 13.6 (39.7) | 10.0 (29.2) | 11.0 (32.1) | 10.8 (31.6) | 6.75 (19.8) | 4.78 (14.0) | 4.69 (13.7) | 4.09 (12.0) | 3.63 (10.6) |
| 4C165 | — | — | — | — | — | — | — | — | 6.75 (19.8) | 4.78 (14.0) | 4.69 (13.7) | 4.09 (12.0) | 3.63 (10.6) |
| 4C170 | 55.0 (161) | 35.0 (102) | 34.4 (101) | 26.4 (77.2) | 26.0 (76.0) | 23.8 (69.8) | 23.4 (68.3) | 23.1 (67.7) | 17.6 (51.4) | 13.3 (38.9) | 13.2 (38.6) | 12.3 (36.1) | 10.9 (31.9) |
| 4C175 | — | — | — | — | — | — | — | — | 17.6 (51.4) | 13.3 (38.9) | 13.2 (38.6) | 12.3 (36.1) | 10.9 (31.9) |
| 4D160 | — | — | — | — | — | 12.6 (36.8) | 13.3 (39.0) | 12.7 (37.1) | 8.21 (24.0) | 5.73 (16.8) | 5.47 (16.0) | 4.64 (13.6) | 4.04 (11.8) |
| 4D165 | — | — | — | — | — | — | — | — | 8.21 (24.0) | 5.73 (16.8) | 5.47 (16.0) | 4.64 (13.6) | 4.04 (11.8) |
| 4D170 | 68.5 (200) | 44.1 (129) | 42.2 (123) | 32.3 (94.5) | 31.1 (90.9) | 26.5 (77.5) | 25.7 (75.3) | 25.1 (73.4) | 19.0 (55.7) | 14.2 (41.7) | 14.0 (40.9) | 12.9 (37.7) | 11.3 (33.1) |
| 4D175 | — | — | — | — | — | — | — | — | 19.0 (55.7) | 14.2 (41.7) | 14.0 (40.9) | 12.9 (37.7) | 11.3 (33.1) |
| 4D180 | 104 (304) | 52.8 (155) | 50.9 (149) | 36.4 (107) | 35.1 (103) | 36.6 (107) | 31.5 (92.2) | 30.9 (90.3) | 26.5 (77.5) | 21.5 (62.8) | 21.2 (62.1) | 18.9 (55.4) | 16.6 (48.7) |
| 4D185 | — | — | — | — | — | — | — | — | 26.5 (77.5) | 21.5 (62.8) | 21.2 (62.1) | 18.9 (55.4) | 16.6 (48.7) |
| 4E170 | — | — | — | — | — | 30.5 (89.2) | 29.0 (84.7) | 28.0 (82.0) | 21.3 (62.3) | 15.6 (45.5) | 15.2 (44.4) | 13.7 (40.2) | 12.0 (35.0) |
| 4E175 | — | — | — | — | — | — | — | — | 21.3 (62.3) | 15.6 (45.5) | 15.2 (44.4) | 13.7 (40.2) | 12.0 (35.0) |
| 4E180 | 120 (351) | 62.3 (182) | 59.5 (174) | 43.0 (126) | 41.1 (120) | 40.6 (119) | 34.7 (102) | 33.8 (98.9) | 28.7 (84.0) | 22.8 (66.7) | 22.4 (65.5) | 19.8 (57.8) | 17.3 (50.6) |
| 4E185 | — | — | — | — | — | — | — | — | 28.7 (84.0) | 22.8 (66.7) | 22.4 (65.5) | 19.8 (57.8) | 17.3 (50.6) |
| 4E190 | 188 (551) | 102 (300) | 99.6 (291) | 70.7 (207) | 68.8 (201) | 77.0 (225) | 64.9 (190) | 64.0 (187) | 56.7 (166) | 48.5 (142) | 48.1 (141) | 44.2 (129) | 41.9 (123) |
| 4E195 | — | — | — | — | — | — | — | — | 56.7 (166) | 48.5 (142) | 48.1 (141) | 44.2 (129) | 41.9 (123) |
| 4F180 | 178 (522) | 97.6 (286) | 92.8 (272) | 68.4 (200) | 65.1 (190) | 52.8 (155) | 44.4 (130) | 42.7 (125) | 35.6 (104) | 26.7 (78.1) | 26.0 (76.2) | 22.4 (65.4) | 19.2 (56.3) |
| 4F185 | — | — | — | — | — | — | — | — | 35.6 (104) | 26.7 (78.1) | 26.0 (76.2) | 22.4 (65.4) | 19.2 (56.3) |
| 4F190 | 234 (686) | 131 (383) | 126 (369) | 91.0 (266) | 87.7 (257) | 90.0 (263) | 75.2 (220) | 73.6 (215) | 64.1 (187) | 52.7 (154) | 52.0 (152) | 47.0 (138) | 44.0 (129) |
| 4F195 | — | — | — | — | — | — | — | — | 64.1 (187) | 52.7 (154) | 52.0 (152) | 47.0 (138) | 44.0 (129) |

Note: (1) The inertia tables do not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Table 4.12 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Hollow Output Shaft, Ratios 60 - 305⁽¹⁾
Units: lb·in² ($\times 10^{-4}$ kg·m²)

| Model | Nominal Reduction Ratio | | | | | | | | | | | | |
|-------|-------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| | 60 | 67 | 74 | 80 | 88 | 102 | 112 | 123 | 151 | 179 | 207 | 249 | 305 |
| 4A100 | 0.101 | 0.107 | 0.104 | 0.094 | 0.092 | 0.064 | 0.059 | 0.058 | 0.053 | 0.070 | 0.047 | 0.067 | 0.045 |
| 4A105 | (0.297) | (0.314) | (0.306) | (0.275) | (0.270) | (0.188) | (0.172) | (0.169) | (0.154) | (0.206) | (0.138) | (0.196) | (0.131) |
| 4A110 | 0.260 | 0.227 | 0.225 | 0.217 | 0.215 | 0.207 | 0.197 | 0.196 | 0.191 | 0.185 | 0.183 | 0.181 | 0.179 |
| 4A115 | (0.760) | (0.665) | (0.657) | (0.634) | (0.628) | (0.605) | (0.577) | (0.575) | (0.559) | (0.541) | (0.536) | (0.529) | (0.525) |
| 4A120 | 0.441 | 0.496 | 0.493 | 0.455 | 0.453 | 0.320 | 0.303 | 0.302 | 0.286 | 0.396 | 0.272 | 0.384 | 0.261 |
| 4A125 | (1.29) | (1.45) | (1.44) | (1.33) | (1.33) | (0.935) | (0.887) | (0.884) | (0.838) | (1.16) | (0.795) | (1.12) | (0.763) |
| 4A140 | 1.03 | 0.876 | 0.873 | 0.814 | 0.812 | 0.745 | 0.720 | 0.719 | 0.673 | 0.655 | 0.654 | 0.637 | 0.633 |
| 4A145 | (3.01) | (2.56) | (2.56) | (2.38) | (2.38) | (2.18) | (2.11) | (2.10) | (1.97) | (1.92) | (1.91) | (1.86) | (1.85) |
| 4B120 | 0.484 | 0.528 | 0.521 | 0.478 | 0.473 | 0.334 | 0.315 | 0.312 | 0.293 | 0.401 | 0.275 | 0.387 | 0.262 |
| 4B125 | (1.42) | (1.54) | (1.52) | (1.40) | (1.38) | (0.978) | (0.921) | (0.913) | (0.857) | (1.17) | (0.805) | (1.13) | (0.768) |
| 4B140 | 1.07 | 0.911 | 0.904 | 0.838 | 0.833 | 0.761 | 0.732 | 0.730 | 0.680 | 0.660 | 0.658 | 0.639 | 0.635 |
| 4B145 | (3.14) | (2.67) | (2.65) | (2.45) | (2.44) | (2.23) | (2.14) | (2.14) | (1.99) | (1.93) | (1.93) | (1.87) | (1.86) |
| 4B160 | 2.92 | 2.66 | 2.65 | 2.48 | 2.47 | 2.19 | 2.10 | 2.10 | 2.01 | 1.97 | 1.98 | 1.89 | 1.86 |
| 4B165 | (8.53) | (7.79) | (7.77) | (7.25) | (7.23) | (6.41) | (6.15) | (6.14) | (5.88) | (5.77) | (5.80) | (5.54) | (5.46) |
| 4C140 | 1.21 | 1.02 | 0.993 | 0.912 | 0.896 | 0.807 | 0.770 | 0.762 | 0.701 | 0.675 | 0.669 | 0.647 | 0.640 |
| 4C145 | (3.54) | (2.97) | (2.91) | (2.67) | (2.62) | (2.36) | (2.25) | (2.23) | (2.05) | (1.98) | (1.96) | (1.89) | (1.87) |
| 4C160 | 3.04 | 2.76 | 2.74 | 2.55 | 2.53 | 2.24 | 2.14 | 2.13 | 2.03 | 1.99 | 1.99 | 1.90 | 1.87 |
| 4C165 | (8.91) | (8.08) | (8.02) | (7.46) | (7.41) | (6.54) | (6.26) | (6.23) | (5.94) | (5.81) | (5.83) | (5.56) | (5.47) |
| 4C170 | 10.4 | 9.70 | 9.67 | 9.32 | 9.30 | 8.77 | 8.69 | 8.68 | 8.40 | 8.29 | 8.18 | 8.14 | 8.10 |
| 4C175 | (30.5) | (28.4) | (28.3) | (27.3) | (27.2) | (25.7) | (25.4) | (25.4) | (24.6) | (24.3) | (23.9) | (23.8) | (23.7) |
| 4D160 | 3.37 | 3.02 | 2.95 | 2.73 | 2.68 | 2.35 | 2.23 | 2.21 | 2.08 | 2.02 | 2.02 | 1.92 | 1.88 |
| 4D165 | (9.86) | (8.85) | (8.64) | (8.00) | (7.85) | (6.87) | (6.53) | (6.46) | (6.09) | (5.92) | (5.90) | (5.62) | (5.51) |
| 4D170 | 10.7 | 9.96 | 9.89 | 9.50 | 9.45 | 8.88 | 8.79 | 8.76 | 8.45 | 8.32 | 8.21 | 8.16 | 8.12 |
| 4D175 | (31.4) | (29.1) | (28.9) | (27.8) | (27.7) | (26.0) | (25.7) | (25.6) | (24.7) | (24.4) | (24.0) | (23.9) | (23.8) |
| 4D180 | 15.7 | 14.9 | 14.8 | 13.7 | 13.7 | 13.0 | 12.8 | 12.8 | 12.4 | 12.0 | 11.9 | 11.8 | 11.7 |
| 4D185 | (46.0) | (43.5) | (43.3) | (40.1) | (40.0) | (38.0) | (37.4) | (37.4) | (36.2) | (35.2) | (34.9) | (34.6) | (34.4) |
| 4E170 | 11.2 | 10.3 | 10.21 | 9.76 | 9.68 | 9.05 | 8.92 | 8.88 | 8.53 | 8.38 | 8.25 | 8.19 | 8.14 |
| 4E175 | (32.9) | (30.2) | (29.9) | (28.6) | (28.3) | (26.5) | (26.1) | (26.0) | (25.0) | (24.5) | (24.1) | (24.0) | (23.8) |
| 4E180 | 16.2 | 15.2 | 15.1 | 14.0 | 13.9 | 13.2 | 12.9 | 12.9 | 12.5 | 12.1 | 12.0 | 11.8 | 11.8 |
| 4E185 | (47.4) | (44.5) | (44.2) | (40.9) | (40.7) | (38.5) | (37.8) | (37.7) | (36.5) | (35.3) | (35.0) | (34.7) | (34.4) |
| 4E190 | 40.0 | 37.1 | 37.0 | 35.9 | 35.9 | 34.7 | 33.8 | 33.8 | 33.2 | 32.8 | 32.5 | 32.3 | 32.1 |
| 4E195 | (117) | (109) | (108) | (105) | (105) | (102) | (98.9) | (98.8) | (97.1) | (96.0) | (95.2) | (94.6) | (94.1) |
| 4F180 | 17.7 | 16.3 | 16.1 | 14.7 | 14.6 | 13.7 | 13.3 | 13.2 | 12.7 | 12.2 | 12.1 | 11.9 | 11.8 |
| 4F185 | (51.9) | (47.7) | (47.1) | (43.1) | (42.7) | (40.0) | (38.9) | (38.7) | (37.2) | (35.8) | (35.4) | (34.9) | (34.6) |
| 4F190 | 41.6 | 38.3 | 38.1 | 36.7 | 36.6 | 35.3 | 34.2 | 34.1 | 33.4 | 33.0 | 32.7 | 32.4 | 32.2 |
| 4F195 | (122) | (112) | (111) | (108) | (107) | (103) | (100) | (99.9) | (97.9) | (96.6) | (95.6) | (94.9) | (94.3) |

Table 4.13 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Solid Shaft [Left (L) or Right (R)] Output, Ratios 11 - 53⁽¹⁾
Units: lb·in² ($\times 10^{-4}$ kg·m²)

| Model | Nominal Reduction Ratio | | | | | | | | | | | | |
|-------|-------------------------|--------|--------|--------|--------|--------|--------|--------|---------|---------|---------|---------|---------|
| | 11 | 13 | 14 | 16 | 18 | 21 | 22 | 25 | 28 | 35 | 39 | 46 | 53 |
| 4A100 | 1.58 | 0.986 | 0.910 | 0.614 | 0.560 | 0.465 | — | — | 0.304 | 0.187 | 0.177 | 0.163 | 0.142 |
| 4A105 | (4.64) | (2.88) | (2.66) | (1.80) | (1.64) | (1.36) | — | — | (0.890) | (0.547) | (0.517) | (0.477) | (0.415) |
| 4A110 | — | — | — | — | — | 0.713 | — | — | 0.492 | 0.359 | 0.349 | 0.305 | 0.278 |
| 4A115 | — | — | — | — | — | (2.09) | — | — | (1.44) | (1.05) | (1.02) | (0.893) | (0.814) |
| 4A120 | 3.88 | 2.36 | 2.29 | 1.71 | 1.66 | 1.28 | 1.44 | 1.42 | 0.988 | 0.610 | 0.599 | 0.632 | 0.589 |
| 4A125 | (11.3) | (6.92) | (6.69) | (5.01) | (4.85) | (3.75) | (4.22) | (4.15) | (2.89) | (1.78) | (1.75) | (1.85) | (1.72) |
| 4A140 | 8.34 | 5.31 | 5.23 | 3.77 | 3.72 | 3.37 | 3.48 | 3.45 | 2.27 | 1.61 | 1.60 | 1.29 | 1.16 |
| 4A145 | (24.4) | (15.5) | (15.3) | (11.0) | (10.9) | (9.88) | (10.2) | (10.1) | (6.65) | (4.71) | (4.68) | (3.78) | (3.40) |
| 4B120 | 5.30 | 3.28 | 3.09 | 2.32 | 2.19 | 1.64 | 1.74 | 1.68 | 1.19 | 0.731 | 0.705 | 0.708 | 0.646 |
| 4B125 | (15.5) | (9.61) | (9.03) | (6.80) | (6.42) | (4.79) | (5.10) | (4.91) | (3.48) | (2.14) | (2.06) | (2.07) | (1.89) |
| 4B140 | 9.75 | 3.91 | 3.72 | 4.40 | 4.27 | 3.76 | 3.80 | 3.74 | 2.49 | 1.74 | 1.72 | 1.37 | 1.22 |
| 4B145 | (28.5) | (11.4) | (10.9) | (12.9) | (12.5) | (11.0) | (11.1) | (10.9) | (7.29) | (5.10) | (5.02) | (4.02) | (3.58) |
| 4B160 | 27.7 | 17.8 | 17.7 | 12.2 | 12.0 | 8.95 | 10.1 | 10.0 | 6.18 | 4.42 | 4.39 | 3.87 | 3.47 |
| 4B165 | (81.2) | (52.2) | (51.7) | (35.6) | (35.2) | (26.2) | (29.5) | (29.4) | (18.1) | (12.9) | (12.8) | (11.3) | (10.1) |
| 4B180 | 13.8 | 9.10 | 8.47 | 6.26 | 5.85 | 4.87 | 4.76 | 4.55 | 3.12 | 2.13 | 2.05 | 1.61 | 1.40 |
| 4B185 | (40.5) | (26.6) | (24.8) | (18.3) | (17.1) | (14.3) | (13.9) | (13.3) | (9.12) | (6.23) | (5.99) | (4.71) | (4.10) |
| 4C160 | 32.0 | 12.4 | 11.8 | 14.0 | 13.6 | 10.0 | 11.0 | 10.8 | 6.77 | 4.79 | 4.70 | 4.09 | 3.63 |
| 4C165 | (93.7) | (36.4) | (34.5) | (41.0) | (39.9) | (29.3) | (32.2) | (31.6) | (19.8) | (14.0) | (13.8) | (12.0) | (10.6) |
| 4C170 | 55.1 | 35.1 | 34.5 | 26.4 | 26.0 | 23.9 | 23.4 | 23.2 | 17.6 | 13.3 | 13.2 | 12.3 | 10.9 |
| 4C175 | (161) | (103) | (101) | (77.3) | (76.1) | (69.9) | (68.4) | (67.8) | (51.4) | (38.9) | (38.7) | (36.1) | (31.9) |
| 4D160 | — | — | — | — | — | 12.6 | 13.4 | 12.7 | 8.25 | 5.76 | 5.49 | 4.65 | 4.06 |
| 4D165 | — | — | — | — | — | (37.0) | (39.2) | (37.3) | (24.1) | (16.8) | (16.1) | (13.6) | (11.9) |
| 4D170 | 68.7 | 27.4 | 25.4 | 32.4 | 31.2 | 26.6 | 25.8 | 25.1 | 19.1 | 14.3 | 14.0 | 12.9 | 11.3 |
| 4D175 | (201) | (80.1) | (74.4) | (94.9) | (91.2) | (77.7) | (75.5) | (73.6) | (55.8) | (41.8) | (41.0) | (37.8) | (33.2) |
| 4D180 | 104 | 53.0 | 51.1 | 36.6 | 35.2 | 36.7 | 31.6 | 30.9 | 26.5 | 21.5 | 21.2 | 18.9 | 16.7 |
| 4D185 | (305) | (155) | (150) | (107) | (103) | (107) | (92.4) | (90.5) | (77.6) | (62.9) | (62.1) | (55.4) | (48.8) |
| 4E170 | — | — | — | — | — | 30.7 | 29.1 | 28.2 | 21.4 | 15.6 | 15.2 | 13.8 | 12.0 |
| 4E175 | — | — | — | — | — | (89.7) | (85.2) | (82.4) | (62.6) | (45.7) | (44.6) | (40.4) | (35.1) |
| 4E180 | 121 | 48.3 | 45.4 | 43.4 | 41.4 | 40.8 | 34.9 | 33.9 | 28.8 | 22.8 | 22.5 | 19.8 | 17.3 |
| 4E185 | (353) | (141) | (133) | (127) | (121) | (119) | (102) | (99.3) | (84.3) | (66.9) | (65.7) | (58.0) | (50.7) |
| 4E190 | 189 | 103 | 100 | 71.1 | 69.1 | 77.2 | 65.1 | 64.1 | 56.8 | 48.6 | 48.2 | 44.3 | 41.9 |
| 4E195 | (553) | (301) | (293) | (208) | (202) | (226) | (191) | (188) | (166) | (142) | (141) | (130) | (123) |
| 4F180 | 180 | 76.9 | 71.9 | 69.4 | 65.9 | 53.4 | 44.8 | 43.1 | 35.9 | 26.9 | 26.2 | 22.5 | 19.3 |
| 4F185 | (528) | (225) | (210) | (203) | (193) | (156) | (131) | (126) | (105) | (78.6) | (76.6) | (65.8) | (56.5) |
| 4F190 | 236 | 132 | 127 | 92.0 | 88.5 | 90.5 | 75.7 | 74.0 | 64.4 | 52.8 | 52.2 | 47.1 | 44.1 |
| 4F195 | (692) | (388) | (373) | (269) | (259) | (265) | (221) | (216) | (188) | (155) | (153) | (138) | (129) |

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

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Table 4.14 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Solid Shaft [Left (L) or Right (R)] Output, Ratios 60 - 305⁽¹⁾
 Units: $\text{lb}\cdot\text{in}^2$ ($\times 10^{-4} \text{kg}\cdot\text{m}^2$)

| Model | Nominal Reduction Ratio | | | | | | | | | | | | |
|-------|-------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| | 60 | 67 | 74 | 80 | 88 | 102 | 112 | 123 | 151 | 179 | 207 | 249 | 305 |
| 4A100 | 0.102 | 0.108 | 0.105 | 0.094 | 0.092 | 0.064 | 0.060 | 0.058 | 0.053 | 0.070 | 0.047 | 0.067 | 0.045 |
| 4A105 | (0.298) | (0.315) | (0.307) | (0.276) | (0.270) | (0.188) | (0.175) | (0.169) | (0.155) | (0.206) | (0.138) | (0.196) | (0.131) |
| 4A110 | 0.260 | 0.228 | 0.225 | 0.217 | 0.215 | 0.207 | 0.197 | 0.196 | 0.191 | 0.185 | 0.183 | 0.181 | 0.179 |
| 4A115 | (0.761) | (0.666) | (0.658) | (0.635) | (0.629) | (0.605) | (0.578) | (0.575) | (0.559) | (0.541) | (0.536) | (0.529) | (0.525) |
| 4A120 | 0.441 | 0.496 | 0.493 | 0.456 | 0.454 | 0.320 | 0.303 | 0.302 | 0.286 | 0.396 | 0.272 | 0.384 | 0.261 |
| 4A125 | (1.29) | (1.45) | (1.44) | (1.33) | (1.33) | (0.936) | (0.887) | (0.884) | (0.838) | (1.159) | (0.795) | (1.125) | (0.763) |
| 4A140 | 1.03 | 0.877 | 0.874 | 0.814 | 0.812 | 0.745 | 0.720 | 0.719 | 0.673 | 0.655 | 0.654 | 0.637 | 0.633 |
| 4A145 | (3.01) | (2.57) | (2.56) | (2.38) | (2.38) | (2.18) | (2.11) | (2.10) | (1.97) | (1.92) | (1.91) | (1.86) | (1.85) |
| 4B120 | 0.486 | 0.529 | 0.522 | 0.479 | 0.474 | 0.335 | 0.317 | 0.313 | 0.293 | 0.401 | 0.275 | 0.387 | 0.262 |
| 4B125 | (1.42) | (1.55) | (1.53) | (1.40) | (1.39) | (0.98) | (0.93) | (0.91) | (0.86) | (1.17) | (0.81) | (1.13) | (0.768) |
| 4B140 | 1.08 | 0.912 | 0.905 | 0.839 | 0.834 | 0.761 | 0.733 | 0.730 | 0.680 | 0.660 | 0.658 | 0.639 | 0.635 |
| 4B145 | (3.15) | (2.67) | (2.65) | (2.46) | (2.44) | (2.23) | (2.14) | (2.14) | (1.99) | (1.93) | (1.93) | (1.87) | (1.86) |
| 4B160 | 2.92 | 2.66 | 2.66 | 2.48 | 2.47 | 2.19 | 2.10 | 2.10 | 2.01 | 1.97 | 1.98 | 1.89 | 1.86 |
| 4B165 | (8.54) | (7.79) | (7.77) | (7.25) | (7.24) | (6.41) | (6.15) | (6.14) | (5.88) | (5.77) | (5.80) | (5.54) | (5.46) |
| 4C140 | 1.21 | 1.02 | 0.996 | 0.914 | 0.898 | 0.809 | 0.776 | 0.763 | 0.702 | 0.675 | 0.670 | 0.647 | 0.640 |
| 4C145 | (3.55) | (2.98) | (2.91) | (2.68) | (2.63) | (2.37) | (2.27) | (2.23) | (2.05) | (1.98) | (1.96) | (1.89) | (1.87) |
| 4C160 | 3.05 | 2.77 | 2.74 | 2.55 | 2.53 | 2.24 | 2.14 | 2.13 | 2.03 | 1.99 | 1.99 | 1.90 | 1.87 |
| 4C165 | (8.92) | (8.09) | (8.03) | (7.46) | (7.41) | (6.55) | (6.26) | (6.24) | (5.94) | (5.81) | (5.83) | (5.56) | (5.47) |
| 4C170 | 10.4 | 9.70 | 9.68 | 9.32 | 9.30 | 8.77 | 8.69 | 8.68 | 8.40 | 8.29 | 8.18 | 8.14 | 8.10 |
| 4C175 | (30.5) | (28.4) | (28.3) | (27.3) | (27.2) | (25.7) | (25.4) | (25.4) | (24.6) | (24.3) | (23.9) | (23.8) | (23.7) |
| 4D160 | 3.38 | 3.03 | 2.96 | 2.74 | 2.69 | 2.35 | 2.24 | 2.21 | 2.08 | 2.02 | 2.02 | 1.92 | 1.88 |
| 4D165 | (9.88) | (8.87) | (8.65) | (8.01) | (7.86) | (6.88) | (6.56) | (6.46) | (6.09) | (5.92) | (5.91) | (5.62) | (5.51) |
| 4D170 | 10.7 | 9.97 | 9.89 | 9.51 | 9.46 | 8.88 | 8.79 | 8.76 | 8.45 | 8.32 | 8.21 | 8.16 | 8.12 |
| 4D175 | (31.5) | (29.2) | (29.0) | (27.8) | (27.7) | (26.0) | (25.7) | (25.6) | (24.7) | (24.4) | (24.0) | (23.9) | (23.8) |
| 4D180 | 15.7 | 14.9 | 14.8 | 13.7 | 13.7 | 13.0 | 12.8 | 12.8 | 12.4 | 12.0 | 11.9 | 11.8 | 11.7 |
| 4D185 | (46.0) | (43.5) | (43.3) | (40.2) | (40.0) | (38.0) | (37.4) | (37.4) | (36.2) | (35.2) | (34.9) | (34.6) | (34.4) |
| 4E170 | 11.3 | 10.3 | 10.2 | 9.77 | 9.69 | 9.06 | 8.94 | 8.88 | 8.53 | 8.38 | 8.25 | 8.19 | 8.14 |
| 4E175 | (33.0) | (30.3) | (29.9) | (28.6) | (28.4) | (26.5) | (26.2) | (26.0) | (25.0) | (24.5) | (24.1) | (24.0) | (23.8) |
| 4E180 | 16.2 | 15.2 | 15.1 | 14.0 | 13.9 | 13.2 | 12.9 | 12.9 | 12.5 | 12.1 | 12.0 | 11.8 | 11.8 |
| 4E185 | (47.5) | (44.6) | (44.3) | (40.9) | (40.7) | (38.5) | (37.8) | (37.7) | (36.5) | (35.3) | (35.1) | (34.7) | (34.4) |
| 4E190 | 40.0 | 37.1 | 37.0 | 35.9 | 35.9 | 34.8 | 33.8 | 33.8 | 33.2 | 32.8 | 32.5 | 32.3 | 32.1 |
| 4E195 | (117) | (109) | (108) | (105) | (105) | (102) | (98.9) | (98.8) | (97.1) | (96.0) | (95.2) | (94.6) | (94.1) |
| 4F180 | 17.8 | 16.3 | 16.2 | 14.8 | 14.6 | 13.7 | 13.3 | 13.3 | 12.7 | 12.2 | 12.1 | 11.9 | 11.8 |
| 4F185 | (52.1) | (47.8) | (47.3) | (43.2) | (42.8) | (40.1) | (39.0) | (38.8) | (37.2) | (35.8) | (35.4) | (34.9) | (34.6) |
| 4F190 | 41.7 | 38.3 | 38.1 | 36.8 | 36.6 | 35.3 | 34.2 | 34.2 | 33.4 | 33.0 | 32.7 | 32.4 | 32.2 |
| 4F195 | (122) | (112) | (112) | (108) | (107) | (103) | (100) | (99.9) | (97.9) | (96.6) | (95.6) | (94.9) | (94.3) |

Table 4.15 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Dual Extended Solid Shaft (T) Output, Ratios 11 - 53⁽¹⁾
 Units: $\text{lb}\cdot\text{in}^2$ ($\times 10^{-4} \text{kg}\cdot\text{m}^2$)

| Model | Nominal Reduction Ratio | | | | | | | | | | | | |
|-------|-------------------------|--------|--------|--------|--------|--------|--------|--------|---------|---------|---------|---------|---------|
| | 11 | 13 | 14 | 16 | 18 | 21 | 22 | 25 | 28 | 35 | 39 | 46 | 53 |
| 4A100 | 1.65 | 1.03 | 0.947 | 0.645 | 0.586 | 0.482 | — | — | 0.313 | 0.193 | 0.182 | 0.166 | 0.145 |
| 4A105 | (4.83) | (3.01) | (2.77) | (1.89) | (1.72) | (1.41) | — | — | (0.917) | (0.565) | (0.532) | (0.487) | (0.423) |
| 4A100 | — | — | — | — | — | 0.730 | — | — | 0.502 | 0.365 | 0.354 | 0.309 | 0.281 |
| 4A115 | — | — | — | — | — | (2.14) | — | — | (1.47) | (1.07) | (1.03) | (0.903) | (0.822) |
| 4A120 | 3.47 | 2.41 | 2.32 | 1.74 | 1.68 | 1.30 | 1.46 | 1.43 | 0.997 | 0.616 | 0.604 | 0.635 | 0.592 |
| 4A125 | (10.2) | (7.05) | (6.80) | (5.09) | (4.93) | (3.80) | (4.27) | (4.18) | (2.92) | (1.80) | (1.77) | (1.86) | (1.73) |
| 4A140 | 7.29 | 5.35 | 5.27 | 3.80 | 3.75 | 3.39 | 3.48 | 3.46 | 2.28 | 1.62 | 1.61 | 1.29 | 1.17 |
| 4A145 | (21.3) | (15.7) | (15.4) | (11.1) | (11.0) | (9.93) | (10.2) | (10.1) | (6.68) | (4.73) | (4.70) | (3.79) | (3.41) |
| 4B120 | 5.46 | 3.39 | 3.17 | 2.40 | 2.25 | 1.68 | 1.78 | 1.71 | 1.21 | 0.745 | 0.717 | 0.716 | 0.652 |
| 4B125 | (16.0) | (9.92) | (9.29) | (7.01) | (6.59) | (4.91) | (5.20) | (5.00) | (3.54) | (2.18) | (2.10) | (2.09) | (1.91) |
| 4B120 | 9.90 | 6.36 | 6.15 | 4.47 | 4.33 | 3.80 | 3.84 | 3.76 | 2.51 | 1.76 | 1.73 | 1.38 | 1.23 |
| 4B125 | (29.0) | (18.6) | (18.0) | (13.1) | (12.7) | (11.1) | (11.2) | (11.0) | (7.36) | (5.14) | (5.06) | (4.04) | (3.60) |
| 4B140 | 23.9 | 18.0 | 17.7 | 12.2 | 12.1 | 9.0 | 10.1 | 10.1 | 6.20 | 4.43 | 4.40 | 3.88 | 3.47 |
| 4B145 | (70.0) | (52.5) | (51.9) | (35.8) | (35.4) | (26.3) | (29.6) | (29.4) | (18.1) | (13.0) | (12.9) | (11.3) | (10.2) |
| 4B160 | 14.2 | 9.34 | 8.68 | 6.42 | 5.98 | 4.96 | 4.84 | 4.62 | 3.17 | 2.16 | 2.07 | 1.63 | 1.42 |
| 4B165 | (41.5) | (27.3) | (25.4) | (18.8) | (17.5) | (14.5) | (14.2) | (13.5) | (9.27) | (6.33) | (6.07) | (4.77) | (4.15) |
| 4C160 | 32.4 | 21.1 | 20.4 | 14.2 | 13.8 | 10.1 | 11.1 | 10.9 | 6.82 | 4.82 | 4.73 | 4.11 | 3.65 |
| 4C165 | (94.8) | (61.8) | (59.8) | (41.5) | (40.3) | (29.5) | (32.5) | (31.8) | (20.0) | (14.1) | (13.8) | (12.0) | (10.7) |
| 4C170 | 47.8 | 35.3 | 34.7 | 26.6 | 26.2 | 24.0 | 23.5 | 23.2 | 17.6 | 13.3 | 13.2 | 12.4 | 10.9 |
| 4C175 | (140) | (103) | (102) | (77.8) | (76.5) | (70.2) | (68.7) | (68.0) | (51.6) | (39.0) | (38.7) | (36.2) | (32.0) |
| 4D160 | — | — | — | — | — | 12.8 | 13.6 | 12.9 | 8.36 | 5.83 | 5.55 | 4.70 | 4.09 |
| 4D165 | — | — | — | — | — | (37.6) | (39.7) | (37.7) | (24.5) | (17.0) | (16.2) | (13.7) | (12.0) |
| 4D170 | 69.5 | 44.8 | 42.8 | 32.8 | 31.4 | 26.8 | 25.8 | 25.3 | 19.2 | 14.3 | 14.1 | 13.0 | 11.4 |
| 4D175 | (203) | (131) | (125) | (95.9) | (92.0) | (78.3) | (75.6) | (74.0) | (56.2) | (42.0) | (41.2) | (37.9) | (33.3) |
| 4D180 | 82.7 | 53.5 | 51.5 | 36.9 | 35.5 | 36.9 | 31.7 | 31.1 | 26.6 | 21.6 | 21.3 | 19.0 | 16.7 |
| 4D185 | (242) | (157) | (151) | (108) | (104) | (108) | (92.9) | (90.9) | (77.9) | (63.1) | (62.3) | (55.5) | (48.8) |
| 4E170 | — | — | — | — | — | 31.0 | 29.5 | 28.4 | 21.6 | 15.8 | 15.3 | 13.9 | 12.1 |
| 4E175 | — | — | — | — | — | (90.9) | (86.2) | (83.2) | (63.2) | (46.1) | (44.9) | (40.6) | (35.3) |
| 4E180 | 122 | 63.8 | 60.7 | 44.1 | 42.0 | 41.2 | 35.3 | 34.2 | 29.0 | 23.0 | 22.6 | 19.9 | 17.4 |
| 4E185 | (358) | (187) | (178) | (129) | (123) | (121) | (103) | (100) | (85.0) | (67.3) | (66.0) | (58.2) | (50.9) |
| 4E190 | 153 | 104 | 101 | 71.8 | 69.7 | 77.5 | 65.4 | 64.4 | 57.0 | 48.7 | 48.3 | 44.4 | 42.0 |
| 4E195 | (446) | (304) | (295) | (210) | (204) | (227) | (192) | (188) | (167) | (143) | 1(41) | (130) | (123) |
| 4F180 | 182 | 100 | 95.1 | 70.3 | 66.6 | 53.9 | 46.1 | 43.5 | 36.2 | 27.0 | 26.3 | 22.6 | 19.4 |
| 4F185 | (534) | (293) | (278) | (206) | (195) | (158) | (135) | (127) | (106) | (79.1) | (77.1) | (66.1) | (56.8) |
| 4F190 | 200 | 134 | 129 | 92.9 | 89.2 | 91.0 | 76.1 | 74.3 | 64.6 | 53.0 | 52.3 | 47.2 | 44.1 |
| 4F195 | (587) | (391) | (376) | (272) | (261) | (266) | (223) | (218) | (189) | (155) | (153) | (138) | (129) |

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

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Table 4.16 Reducer Moment of Inertia on Motor Shaft of Gearmotor: Dual Extended Solid Shaft (T) Output, Ratios 60 - 305^[1]
Units: lb-in² ($\times 10^{-4}$ kg-m²)

| Model | Nominal Reduction Ratio | | | | | | | | | | | | |
|-------|-------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| | 60 | 67 | 74 | 80 | 88 | 102 | 112 | 123 | 151 | 179 | 207 | 249 | 305 |
| 4A100 | 0.104 | 0.109 | 0.106 | 0.095 | 0.093 | 0.065 | 0.059 | 0.058 | 0.053 | 0.071 | 0.047 | 0.067 | 0.045 |
| 4A105 | (0.304) | (0.320) | (0.311) | (0.279) | (0.273) | (0.191) | (0.174) | (0.171) | (0.156) | (0.207) | (0.139) | (0.197) | (0.131) |
| 4A110 | 0.262 | 0.229 | 0.226 | 0.218 | 0.216 | 0.208 | 0.198 | 0.197 | 0.191 | 0.185 | 0.183 | 0.181 | 0.180 |
| 4A115 | (0.767) | (0.671) | (0.662) | (0.638) | (0.632) | (0.607) | (0.579) | (0.576) | (0.560) | (0.541) | (0.537) | (0.530) | (0.526) |
| 4A120 | 0.443 | 0.498 | 0.495 | 0.457 | 0.455 | 0.321 | 0.304 | 0.303 | 0.287 | 0.396 | 0.272 | 0.384 | 0.261 |
| 4A125 | (1.30) | (1.46) | (1.45) | (1.34) | (1.33) | (0.938) | (0.889) | (0.886) | (0.839) | (1.16) | (0.795) | (1.13) | (0.763) |
| 4A140 | 1.03 | 0.878 | 0.875 | 0.815 | 0.813 | 0.745 | 0.720 | 0.719 | 0.673 | 0.655 | 0.654 | 0.637 | 0.633 |
| 4A145 | (3.01) | (2.57) | (2.56) | (2.39) | (2.38) | (2.18) | (2.11) | (2.10) | (1.97) | (1.92) | (1.92) | (1.86) | (1.85) |
| 4B120 | 0.490 | 0.533 | 0.525 | 0.482 | 0.476 | 0.337 | 0.317 | 0.314 | 0.294 | 0.401 | 0.276 | 0.387 | 0.263 |
| 4B125 | (1.44) | (1.56) | (1.54) | (1.41) | (1.39) | (0.985) | (0.926) | (0.918) | (0.860) | (1.18) | (0.807) | (1.13) | (0.769) |
| 4B140 | 1.08 | 0.916 | 0.909 | 0.842 | 0.836 | 0.763 | 0.734 | 0.731 | 0.681 | 0.661 | 0.659 | 0.640 | 0.635 |
| 4B145 | (3.16) | (2.68) | (2.66) | (2.46) | (2.45) | (2.23) | (2.15) | (2.14) | (1.99) | (1.93) | (1.93) | (1.87) | (1.86) |
| 4B160 | 2.92 | 2.67 | 2.66 | 2.48 | 2.48 | 2.19 | 2.10 | 2.10 | 2.01 | 1.97 | 1.98 | 1.89 | 1.86 |
| 4B165 | (8.55) | (7.81) | (7.78) | (7.26) | (7.24) | (6.42) | (6.16) | (6.15) | (5.88) | (5.77) | (5.80) | (5.54) | (5.46) |
| 4C140 | 1.23 | 1.03 | 1.00 | 0.921 | 0.903 | 0.813 | 0.774 | 0.765 | 0.704 | 0.677 | 0.671 | 0.648 | 0.640 |
| 4C145 | (3.59) | (3.01) | (2.94) | (2.69) | (2.64) | (2.38) | (2.27) | (2.24) | (2.06) | (1.98) | (1.96) | (1.90) | (1.87) |
| 4C160 | 3.06 | 2.77 | 2.75 | 2.56 | 2.54 | 2.24 | 2.14 | 2.13 | 2.03 | 1.99 | 1.99 | 1.90 | 1.87 |
| 4C165 | (8.96) | (8.12) | (8.05) | (7.48) | (7.43) | (6.56) | (6.27) | (6.24) | (5.94) | (5.82) | (5.83) | (5.56) | (5.47) |
| 4C170 | 10.4 | 9.71 | 9.68 | 9.33 | 9.31 | 8.77 | 8.70 | 8.69 | 8.40 | 8.29 | 8.18 | 8.14 | 8.11 |
| 4C175 | (30.5) | (28.4) | (28.3) | (27.3) | (27.2) | (25.7) | (25.4) | (25.4) | (24.6) | (24.3) | (23.9) | (23.8) | (23.7) |
| 4D160 | 3.40 | 3.05 | 2.97 | 2.75 | 2.70 | 2.36 | 2.24 | 2.21 | 2.08 | 2.03 | 2.02 | 1.92 | 1.88 |
| 4D165 | (9.95) | (8.93) | (8.70) | (8.05) | (7.89) | (6.90) | (6.56) | (6.48) | (6.10) | (5.93) | (5.91) | (5.62) | (5.51) |
| 4D170 | 10.8 | 9.99 | 9.91 | 9.52 | 9.47 | 8.89 | 8.80 | 8.77 | 8.45 | 8.33 | 8.21 | 8.16 | 8.12 |
| 4D175 | (31.5) | (29.2) | (29.0) | (27.9) | (27.7) | (26.0) | (25.7) | (25.7) | (24.7) | (24.4) | (24.0) | (23.9) | (23.8) |
| 4D180 | 15.7 | 14.9 | 14.8 | 13.7 | 13.7 | 13.0 | 12.8 | 12.8 | 12.4 | 12.0 | 11.9 | 11.8 | 11.7 |
| 4D185 | (46.1) | (43.6) | (43.3) | (40.2) | (40.0) | (38.0) | (37.5) | (37.4) | (36.2) | (35.2) | (34.9) | (34.6) | (34.4) |
| 4E170 | 11.3 | 10.4 | 10.3 | 9.80 | 9.72 | 9.08 | 8.94 | 8.89 | 8.54 | 8.39 | 8.25 | 8.19 | 8.14 |
| 4E175 | (33.1) | (30.4) | (30.0) | (28.7) | (28.4) | (26.6) | (26.2) | (26.0) | (25.0) | (24.5) | (24.2) | (24.0) | (23.8) |
| 4E180 | 16.3 | 15.3 | 15.2 | 14.0 | 13.9 | 13.2 | 12.9 | 12.9 | 12.5 | 12.1 | 12.0 | 11.9 | 11.8 |
| 4E185 | (47.7) | (44.7) | (44.4) | (41.0) | (40.8) | (38.6) | (37.9) | (37.7) | (36.5) | (35.4) | (35.1) | (34.7) | (34.4) |
| 4E190 | 40.1 | 37.2 | 37.1 | 36.0 | 35.9 | 34.8 | 33.8 | 33.8 | 33.2 | 32.8 | 32.5 | 32.3 | 32.1 |
| 4E195 | (117) | (109) | (108) | (105) | (105) | (102) | (98.9) | (98.8) | (97.1) | (96.0) | (95.2) | (94.6) | (94.1) |
| 4F180 | 17.9 | 16.4 | 16.2 | 14.8 | 14.7 | 13.7 | 13.3 | 13.3 | 12.7 | 12.3 | 12.1 | 11.9 | 11.8 |
| 4F185 | (52.3) | (48.0) | (47.4) | (43.3) | (42.9) | (40.2) | (39.0) | (38.8) | (37.2) | (35.9) | (35.4) | (34.9) | (34.6) |
| 4F190 | 41.7 | 38.4 | 38.2 | 36.8 | 36.7 | 35.4 | 34.2 | 34.2 | 33.5 | 33.0 | 32.7 | 32.4 | 32.2 |
| 4F195 | (122) | (112) | (112) | (108) | (107) | (103) | (100) | (100.0) | (97.9) | (96.6) | (95.6) | (94.9) | (94.3) |

Table 4.17a Moment of Inertia on Motor Shaft of V-Frame Integral Motor Units: lb-inch² ($\times 10^{-4}$ kg-m²)

| 1/8 HP (0.1 kW) x 4 Pole | | 1/4 HP (0.2 kW) x 4 Pole | | 1/3 HP (0.25 kW) x 4 Pole | | 1/2 HP (0.4 kW) x 4 Pole | | 3/4 HP (0.55 kW) x 4 Pole | |
|--------------------------|--------------|--------------------------|---------------|---------------------------|---------------|--------------------------|----------------|---------------------------|----------------|
| Standard | w/ Brake | Standard | w/Brake | Standard | w/Brake | Standard | w/Brake | Standard | w/Brake |
| 1.11 (3.25) | 1.2 (3.5) | 1.71 (5) | 1.88 (5.5) | 1.71 (5) | 1.88 (5.5) | 2.22 (6.5) | 2.31 (6.75) | 3.45 (10.1) | 3.79 (11.1) |

Table 4.17b Moment of Inertia on Motor Shaft of V-Frame AF Integral Motor

| 1/8 HP (0.1 kW) x 4 Pole | | 1/4 HP (0.2 kW) x 4 Pole | | 1/3 HP (0.25 kW) x 4 Pole | | 1/2 HP (0.4 kW) x 4 Pole | | 3/4 HP (0.55 kW) x 4 Pole | |
|--------------------------|---------------|--------------------------|----------------|---------------------------|----------------|--------------------------|--------------|---------------------------|----------------|
| Standard | w/ Brake | Standard | w/Brake | Standard | w/Brake | Standard | w/Brake | Standard | w/Brake |
| 1.71 (5) | 1.88 (5.5) | 2.22 (6.5) | 2.31 (6.75) | 2.22 (6.5) | 2.31 (6.75) | 4.1 (12) | 4.44 (13) | 6.32 (18.5) | 7.11 (20.8) |

Table 4.17c Moment of Inertia on Motor Shaft of N-Frame Integral Motor

| 1 HP (0.75 kW) x 4 Pole | | 1.5 HP (1.1 kW) x 4 Pole | | 2 HP (1.5 kW) x 4 Pole | | 3 HP (2.2 kW) x 4 Pole | | 5 HP (3.7 kW) x 4 Pole | |
|--------------------------|----------------|--------------------------|----------------|------------------------|----------------|------------------------|----------------|--------------------------|---------------|
| Standard | w/ Brake | Standard | w/Brake | Standard | w/Brake | Standard | w/Brake | Standard | w/Brake |
| 8.03 (23.5) | 8.82 (25.8) | 11.5 (33.7) | 13.5 (39.6) | 13.4 (39.1) | 15.4 (45) | 30.1 (88) | 33.4 (97.8) | 66.3 (194) | 71.4 (209) |
| 7.5 HP (5.5 kW) x 4 Pole | | 10 HP (7.5 kW) x 4 Pole | | 15 HP (11 kW) x 4 Pole | | 20 HP (15 kW) x 4 Pole | | 25 HP (18.5 kW) x 4 Pole | |
| Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake |
| 99.4 (291) | 105 (306) | 140 (409) | 154 (450) | 192 (561) | 206 (602) | 340 (995) | 393 (1150) | 875 (2560) | 926 (2710) |
| 30 HP (22 kW) x 4 Pole | | 40 HP (30 kW) x 4 Pole | | 50 HP (37 kW) x 4 Pole | | 60 HP (45 kW) x 4 Pole | | 75 HP (55 kW) x 4 Pole | |
| Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake |
| 875 (2560) | 926 (2710) | 1110 (3260) | 1170 (3420) | 1330 (3900) | 1380 (4040) | 2500 (7310) | 2550 (7450) | 2950 (8640) | - - |

Special Load Guidelines Misc.

Excessive Overloads

Cyclo® BBB4 Speed Reducers provide 200% momentary intermittent shock load capacity and are warranted for two years from date of shipment. Refer to our standard terms and conditions for our complete warranty.

Selection for Applications Involving Shock Loading

For applications involving frequent start-stop, review the recommendations in the selection procedure. For braking or reversing, or quick starting of loads having large inertia, consult factory for model selection or recommended modifications.

Allowable Radial and Thrust Loads

The loads imposed on the reducer shafts vary with the method of connecting the shaft to the driven machine. Frequently, in addition to torsional forces, radial and thrust loads are applied to the slow speed shaft at the same time. For example, coupling connections normally involve torsional forces only. However, when power is transmitted through spur gears, belts, pulleys or chains, both torsional

and radial forces may be applied to the reducer shafts. When driving through helical or bevel gears, all three conditions (torsional, radial and thrust load) may be referred to the reducer shaft.

The reducer shafts and bearings must have sufficient strength to withstand these loads, and it is, therefore, necessary to determine the allowable limits for each condition. Please consult factory for further information.

Load Centering

The radial load capacities are calculated with the load concentrated at the midpoint of the slow speed shaft extension. Radial load capacities decrease if the center of the load is moved farther from the reducer and the values obtained from the charts must be adjusted accordingly.

Note: (1) The inertia tables does not include the inertia of the integral motors. Total unit inertia is obtained by adding the reducer inertia to the motor inertia.

Oil lubricated models are not filled with oil prior to shipping.

Before operating, fill the unit with the appropriate amount of the correct lubricant for the mounting position (see Table 4.22 and Table 4.23).
When operating in winter or other relatively low ambient temperatures, use the lower viscosity oil specified for each ambient temperature range.
Please consult the factory if the unit will be operated consistently in ambient temperatures other than 14°F to 104°F (-10° to 40°C).

Grease lubricated models are lubricated with grease prior to shipment from the factory.

NOTE: For units supplied in the Y4 mounting position (input shaft vertical down), the Cyclo® portion is filled at the factory with grease. For these units, the Cyclo® portion does not need to be filled with lubricant before start-up. The Bevel Gear portion of models built for the Y4 mounting configuration still requires filling with gear oil before start-up. Refer to the unit Operating and Maintenance manual for further details.

Adding grease prior to initial start-up is not required. If grease must be replenished or changed avoid using greases other than those shown in the Table 4.20. Please consult the factory when the units will be used in widely fluctuating temperatures, ambient temperatures other than those specified in Table 4.20, or when other special conditions exist for the application. When motors from another manufacturer will be used, please consult and adhere to the associated motor maintenance manual for the appropriate lubrication instructions.

Oil lubricated units are shipped without oil. Prior to initial start-up, the unit must be filled with the correct amount of oil (see Table 4.22 and Table 4.23).

Grease lubricated models are lubricated at the factory. Additional grease does not need to be added prior to initial start-up.

Oil Replenishment and Change Interval

- A. Maintain proper oil levels at all times.
- B. An oil change after the first 500 hours of operation is highly recommended.
- C. Sumitomo recommends an oil change every 2500 hours, or six months, whichever comes first. If a proper preventive maintenance program is implemented and maintained, a longer change period may be acceptable.
- D. For any operating conditions outside our standard (page xx), consult factory for recommendations.

Grease Replenishment and Change Interval

For units ordered for mounting in the Y4 configuration (motor vertical down), please consult the Operating and Maintenance manual for proper grease replenishment and change interval for the Cyclo® portion.

*VG68 is not available for ExxonMobil Spartan.

**Shell Gadus S2 V220 NLGI 0 can be used for 4A100 and 4A105 sizes only

Table 4.18 Lubrication Type

| Unit Size | Output (Bevel Gear Portion) | Input (Cyclo® Portion) | | |
|-----------|-----------------------------|------------------------|-------------------|---------------------|
| | | Motor Horizontal | Motor Vertical Up | Motor Vertical Down |
| All | Oil | Oil | Oil | Grease |

Approved Oils:

| | | | | | |
|-------------------|-----------------------------|-----------------|-----------------------|-------------------|----------------------------|
| ExxonMobil | Spartan EP | Idemitsu | Daphne Super Gear Oil | BP | Energol GR-XP |
| ExxonMobil | Mobilgear 600XP | Klubber | Klubberoll GEM1 | Castrol | Alpha SP |
| ExxonMobil | Mobil SHC Gear Hi-Shock 150 | Caltex | Meropa | Gulf Shell | EP Lubricant HD Omala S2 G |

Table 4.19 Ambient Temperatures

| °F | 14 | 32 | 50 | 68 | 86 | 104 | 122 |
|--------|----------------------------|----|----|----|-----------------------------------|-----|-----|
| °C | -10 | 0 | 10 | 20 | 30 | 40 | 50 |
| ISO VG | 68* (14° F to 41° F) | | | | | | |
| | 100 / 150 (32° F to 95° F) | | | | | | |
| | | | | | 220 / 320 / 460 (86° F to 122° F) | | |
| | | | | | | | |

Food Grade Oil: Klüber: Klübersynth UH1 6-460

Table 4.20 Standard Greases

| Ambient Temperature °F (°C) | Reduction Ratio | Input (Cyclo® Portion) |
|-----------------------------|-----------------|------------------------|
| 14° to 122°F (-10° to 50°C) | 11 through 18:1 | N/A** |
| | 19:1 and higher | Exxon Unirex N2 |

Table 4.21 Food Grade Grease

| Ambient Temperature °F (°C) | Reduction Ratio | Input (Cyclo® Portion) |
|-----------------------------|-----------------|-------------------------|
| 14° to 122°F (-10° to 50°C) | 11 through 18:1 | N/A |
| | 19:1 and higher | Ultrachem Omnirube FGM2 |

Oil Quantities

Be sure to check the oil level with the oil gauge. The following listed oil quantity is an approximation.

Table 4.22 BBB with Single Reduction Cyclo - Approximate Oil Quantity

Units: US liquid gallon (liter) **Note: Output = Bevel Gear Portion Input = Cyclo® Portion**

| Bevel Gear Unit Size | Mounting Configuration | | | | | | |
|----------------------|------------------------|----|-------------|-------------|--------|-------------|-------------|
| | Y1 | Y3 | Y2 | Y4 | Y5 | Y6 | |
| 4A10 | 0.43 (1.62) | | 0.86 (3.26) | 0.30 (1.13) | Grease | 0.36 (1.36) | 0.49 (1.84) |
| 4A11 | 0.44 (1.66) | | 0.89 (3.36) | | | 0.37 (1.40) | 0.50 (1.88) |
| 4A12 | 0.45 (1.71) | | 0.93 (3.51) | | | 0.38 (1.45) | 0.51 (1.93) |
| 4A14 | 0.50 (1.91) | | 1.08 (4.11) | 0.45 (1.72) | Grease | 0.44 (1.65) | 0.56 (2.13) |
| 4B12 | 0.87 (3.29) | | 1.74 (6.61) | | | 0.88 (3.34) | 0.85 (3.23) |
| 4B14 | 0.92 (3.49) | | 1.93 (7.31) | | | 0.94 (3.54) | 0.91 (3.43) |
| 4B16 | 1.04 (3.92) | | 2.06 (7.8) | 0.72 (2.72) | Grease | 1.05 (3.97) | 1.02 (3.86) |
| 4C14 | 1.46 (5.52) | | 3.01 (11.4) | | | 1.40 (5.30) | 1.55 (5.88) |
| 4C16 | 1.57 (5.96) | | 3.18 (12) | | | 1.52 (5.74) | 1.67 (6.32) |
| 4C17 | 1.67 (6.34) | | 3.37 (12.8) | 1.22 (4.61) | Grease | 1.62 (6.12) | 1.77 (6.70) |
| 4D16 | 2.66 (10.1) | | 5.32 (20.1) | | | 2.56 (9.69) | 2.76 (10.4) |
| 4D17 | 2.75 (10.4) | | 5.48 (20.8) | | | 2.65 (10.0) | 2.85 (10.8) |
| 4D18 | 2.83 (10.7) | | 5.62 (21.3) | 1.66 (6.26) | Grease | 2.72 (10.3) | 2.93 (11.1) |
| 4E17 | 3.85 (14.6) | | 7.73 (29.3) | | | 3.45 (13.1) | 4.24 (16.1) |
| 4E18 | 3.88 (14.7) | | 7.85 (29.7) | | | 3.49 (13.2) | 4.28 (16.2) |
| 4E19 | 4.14 (15.7) | | 8.24 (31.2) | 1.92 (7.28) | Grease | 3.75 (14.2) | 4.54 (17.2) |
| 4F18 | 5.28 (20.0) | | 10.6 (40.3) | | | 4.89 (18.5) | 5.65 (21.4) |
| 4F19 | 5.50 (20.8) | | 10.9 (41.2) | | | 5.10 (19.3) | 5.86 (22.2) |

Table 4.23 BBB with Double Reduction Cyclo - Approximate Oil Quantity

Units: US liquid gallon (liter) **Note: Output = Bevel Gear Portion Input = Cyclo® Portion**

| Bevel Gear Unit Size | Mounting Configuration | | | | | | | | |
|----------------------|------------------------|----|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| | Y1 | Y3 | Y2 | | Y4 | Y5 | Y6 | | |
| | | | Standard | Clear Cup | | | | | |
| 4A10DA | 0.44 (1.65) | | 0.26 (1.0) | Grease | 0.30 (1.13) | Grease | 0.37 (1.39) | 0.49 (1.87) | |
| 4A12DA | 0.46 (1.74) | | | | | | 0.89 (3.38) | 0.39 (1.48) | 0.52 (1.96) |
| 4A12DB | 0.47 (1.78) | | | | | | 0.91 (3.46) | 0.40 (1.52) | 0.53 (2.00) |
| 4B12DA | 0.88 (3.32) | | 0.53 (2.0) | Grease | 0.45 (1.72) | Grease | 0.89 (3.37) | 0.86 (3.26) | |
| 4B12DB | 0.89 (3.36) | | | | | | 1.74 (6.6) | 0.90 (3.41) | 0.87 (3.30) |
| 4B14DA | 0.93 (3.52) | | | | | | 1.85 (7.02) | 0.94 (3.57) | 0.91 (3.46) |
| 4B14DB | 0.94 (3.56) | | 0.92 (3.5) | Grease | 0.72 (2.72) | Grease | 1.86 (7.06) | 0.95 (3.61) | |
| 4B14DC | 0.95 (3.61) | | | | | | 1.89 (7.17) | 0.97 (3.66) | 0.94 (3.55) |
| 4C14DA | 1.47 (5.55) | | | | | | 2.98 (11.3) | 1.41 (5.33) | 1.56 (5.91) |
| 4C14DB | 1.48 (5.59) | | 2.98 (11.3) | 0.72 (2.72) | Grease | 1.42 (5.37) | 1.57 (5.95) | | |
| 4C14DC | 1.49 (5.64) | | 3.01 (11.4) | | | 1.43 (5.42) | 1.59 (6.00) | | |
| 4C16DA | 1.59 (6.03) | | 3.18 (12) | | | 1.53 (5.81) | 1.69 (6.39) | | |
| 4C16DB | 1.61 (6.08) | | 3.2 (12.1) | 1.32 (5.0) | Grease | 1.55 (5.86) | 1.70 (6.44) | | |
| 4C17DA | 1.69 (6.41) | | 3.38 (12.8) | | | 1.63 (6.19) | 1.79 (6.77) | | |
| 4C17DB | 1.70 (6.44) | | 3.38 (12.8) | | | 1.67 (6.32) | 1.80 (6.80) | | |
| 4C17DC | 1.75 (6.64) | | 3.4 (12.9) | 1.93 (7.3) | Grease | 1.70 (6.42) | 1.82 (6.90) | | |
| 4D16DA | 2.68 (10.1) | | 5.34 (20.2) | | | 2.58 (9.76) | 2.77 (10.5) | | |
| 4D16DB | 2.69 (10.2) | | 5.34 (20.2) | | | 2.59 (9.81) | 2.79 (10.6) | | |
| 4D16DC | 2.72 (10.3) | | 5.37 (20.3) | 1.22 (4.61) | Grease | 2.59 (9.82) | 2.83 (10.7) | | |
| 4D17DA | 2.69 (10.2) | | 5.33 (20.2) | | | 2.59 (9.81) | 2.80 (10.6) | | |
| 4D17DB | 2.78 (10.5) | | 5.49 (20.8) | | | 2.68 (10.2) | 2.88 (10.9) | | |
| 4D17DC | 2.82 (10.7) | | 5.52 (20.9) | 1.65 (6.26) | Grease | 2.72 (10.3) | 2.91 (11.0) | | |
| 4D18DA | 2.85 (10.8) | | 5.63 (21.3) | | | 2.77 (10.5) | 2.96 (11.2) | | |
| 4D18DB | 3.09 (11.7) | | 5.71 (21.6) | | | 3.01 (11.4) | 3.20 (12.1) | | |
| 4E17DA | 3.86 (14.6) | | 7.73 (29.3) | 1.7 (6.3) | Grease | 3.47 (13.1) | 4.26 (16.1) | | |
| 4E17DB | 3.88 (14.7) | | 7.75 (29.3) | | | 3.48 (13.2) | 4.27 (16.2) | | |
| 4E17DC | 3.91 (14.8) | | 7.78 (29.5) | | | 3.52 (13.3) | 4.31 (16.3) | | |
| 4E18DA | 3.9 (14.8) | | 7.9 (29.9) | 1.9 (7.3) | Grease | 3.5 (13.3) | 4.3 (16.3) | | |
| 4E18DB | 4.1 (15.7) | | 7.98 (30.2) | | | 3.8 (14.2) | 4.5 (17.2) | | |
| 4E19DA | 4.6 (17.5) | | 8.4 (31.8) | | | 4.2 (16) | 5 (19) | | |
| 4E19DB | 4.7 (17.7) | | 8.4 (31.8) | 1.9 (7.3) | Grease | 4.3 (16.2) | 5.1 (19.2) | | |
| 4F18DA | 5.3 (20.1) | | 10.7 (40.5) | | | 4.9 (18.6) | 5.7 (21.5) | | |
| 4F18DB | 5.5 (21) | | 10.8 (40.8) | | | 5.2 (19.5) | 5.9 (22.4) | | |
| 4F19DA | 6 (22.6) | | 11 (41.8) | 1.9 (7.3) | Grease | 5.6 (21.1) | 6.3 (24) | | |
| 4F19DB | 6 (22.8) | | 11 (41.8) | | | 5.6 (21.3) | 6.4 (24.2) | | |

Note: Polyalkylene Glycol (PAG)-based oil such as Klübersynth UH1 is not compatible, and cannot be used, with the clear polycarbonate fill cup.

Motor Optional Conduit Box Location

Table 4.24 - BBB4 Y1 Mounting

| Cable Port Direction | Terminal Box Mounting Position | | | |
|----------------------|---|--|--|---|
| | Left Side (N33) (Viewed from Gearbox Side) | Right Side (N34) (Viewed from Gearbox Side) | Top Side (N35) (Viewed from Gearbox Side) | Bottom Side (N36) (Viewed from Gearbox Side) |
| Type A (N3A) | | | | |
| Type B (N3B) | | | | |
| Type C (N3C) | | | | |
| Type D (N3D) | | | | |

Table 4.25 - BBB4 Y2 Mounting

| Cable Port Direction | Terminal Box Mounting Position | | | |
|----------------------|---|--|--|---|
| | Left Side (N33) (Viewed from Gearbox Side) | Right Side (N34) (Viewed from Gearbox Side) | Top Side (N35) (Viewed from Gearbox Side) | Bottom Side (N36) (Viewed from Gearbox Side) |
| Type A (N3A) | | | | |
| Type B (N3B) | | | | |
| Type C (N3C) | | | | |
| Type D (N3D) | | | | |

Special consideration must be given to terminal box location N35 in mounting position Y2 if the unit is oil lubricated. The conduit box may interfere with the unit's oil plumbing system. Another conduit box location should be selected if possible. If location N35 must be used, consult the factory.

NOTE: Default Terminal Box position for Gearmotors is N33/ N3B for all mounting positions (Y1 thru Y6), as highlighted in grey.

←: The arrow indicates direction of lead wire out of conduit box.

Motor Optional Conduit Box Location continued

Table 4.26 - BBB4 Y3 Mounting

| Cable Port Direction | Terminal Box Mounting Position | | | |
|----------------------|---|--|--|---|
| | Left Side (N33) (Viewed from Gearbox Side) | Right Side (N34) (Viewed from Gearbox Side) | Top Side (N35) (Viewed from Gearbox Side) | Bottom Side (N36) (Viewed from Gearbox Side) |
| Type A (N3A) | | | | |
| Type B (N3B) | | | | |
| Type C (N3C) | | | | |
| Type D (N3D) | | | | |

Table 4.27 - BBB4 Y4 Mounting

| Cable Port Direction | Terminal Box Mounting Position | | | |
|----------------------|---|--|--|---|
| | Left Side (N33) (Viewed from Gearbox Side) | Right Side (N34) (Viewed from Gearbox Side) | Top Side (N35) (Viewed from Gearbox Side) | Bottom Side (N36) (Viewed from Gearbox Side) |
| Type A (N3A) | | | | |
| Type B (N3B) | | | | |
| Type C (N3C) | | | | |
| Type D (N3D) | | | | |

Special consideration must be given to terminal box location N35 in mounting position Y2 if the unit is oil lubricated. The conduit box may interfere with the unit's oil plumbing system. Another conduit box location should be selected if possible. If location N35 must be used, consult the factory.

NOTE: Default Terminal Box position for Gearmotors is N33/ N3B for all mounting positions (Y1 thru Y6), as highlighted in grey.

←: The arrow indicates direction of lead wire out of conduit box.

Technical Information

Technical Information

Table 4.28 - BBB4 Y5 Mounting

| Cable Port Direction | Terminal Box Mounting Position | | | |
|----------------------|---|--|--|---|
| | Left Side (N33) (Viewed from Gearbox Side) | Right Side (N34) (Viewed from Gearbox Side) | Top Side (N35) (Viewed from Gearbox Side) | Bottom Side (N36) (Viewed from Gearbox Side) |
| Type A (N3A) | | | | |
| Type B (N3B) | | | | |
| Type C (N3C) | | | | |
| Type D (N3D) | | | | |

Table 4.29 - BBB4 Y6 Mounting

| Cable Port Direction | Terminal Box Mounting Position | | | |
|----------------------|---|--|--|---|
| | Left Side (N33) (Viewed from Gearbox Side) | Right Side (N34) (Viewed from Gearbox Side) | Top Side (N35) (Viewed from Gearbox Side) | Bottom Side (N36) (Viewed from Gearbox Side) |
| Type A (N3A) | | | | |
| Type B (N3B) | | | | |
| Type C (N3C) | | | | |
| Type D (N3D) | | | | |

Special consideration must be given to terminal box location N35 in mounting position Y2 if the unit is oil lubricated. The conduit box may interfere with the unit's oil plumbing system. Another conduit box location should be selected if possible. If location N35 must be used, consult the factory.

NOTE: Default Terminal Box position for Gearmotors is N33/ N3B for all mounting positions (Y1 thru Y6), as highlighted in grey.

←: The arrow indicates direction of lead wire out of conduit box.

Motor Installation: Fan/Brake Cover Clearance Requirements

Required gearmotor clearance dimension FA and FB for installation to achieve best performance and proper maintenance.

Dimension FA: Clearance dimension necessary to remove fan cover or brake cover without removing the motor from the equipment.

Dimension FB: Minimum clearance to provide adequate ventilation.

Notes: 1. In some cases, it may be necessary to move the gearmotor to remove the fan cover or brake cover.

2. Dimension FB is the minimum clearance when the fan cover is up against a closed wall.

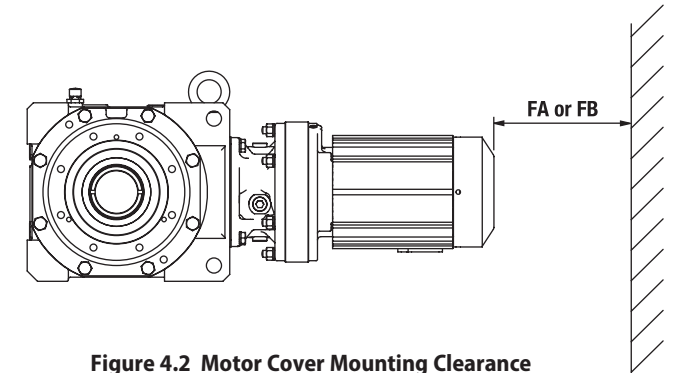


Figure 4.2 Motor Cover Mounting Clearance

Table 4.30a Motor Clearance Requirements for Standard IE1 motors (1/8 to 3/4 hp)

Units: inches (mm)

| Frame Size | IE1 Motor | | Standard 3-Phase Motor | | 3-Phase With Brake Motor | |
|------------|-----------|-----------|------------------------|----------|--------------------------|----------|
| | HP x Pole | kW x Pole | FA | FB | FA | FB |
| VA-63S | 1/8 x 4 | 0.1 x 4 | - | - | 2.0 (49) | - |
| VA-63M | 1/4 x 4 | 0.2 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| VA-63M | 1/3 x 4 | 0.25 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| VA-71M | 1/2 x 4 | 0.4 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| VA-80S | 3/4 x 4 | 0.55 x 4 | 2.0 (49) | 0.8 (20) | 3.7 (93) | 0.8 (20) |

Table 4.30b Motor Clearance Requirements for AF - motors (1/8 to 3/4 hp)

Units: inches (mm)

| Frame Size | IE1 Motor | | Standard 3-Phase Motor | | 3-Phase With Brake Motor | |
|------------|-----------|-----------|------------------------|----------|--------------------------|----------|
| | HP x Pole | kW x Pole | FA | FB | FA | FB |
| VA-63S | 1/8 x 4 | 0.1 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| VA-63M | 1/4 x 4 | 0.2 x 4 | | | | |
| VA-63M | 1/3 x 4 | 0.25 x 4 | | | | |
| VA-71M | 1/2 x 4 | 0.4 x 4 | 2 (49) | 0.8 (20) | 3.7 (93) | 0.8 (20) |
| VA-80S | 3/4 x 4 | 0.55 x 4 | 2.1 (52) | 0.8 (20) | 4.6 (115) | 0.8 (20) |

Table 4.30c Motor Clearance Requirements for EP motors (1 to 75 hp)

Units: inches (mm)

| Frame Size | IE3 Motor | | 3-Phase Without Brake Motor | | 3-Phase Brake (B) Motor | |
|------------|-----------|-----------|-----------------------------|----------|-------------------------|----------|
| | HP x Pole | kW x Pole | FA | FB | FA | FB |
| N-80M | 1 x 4 | 0.75 x 4 | 2.3 (58) | 0.8 (20) | 4.8 (122) | 0.8 (20) |
| N-90S | 1.5 x 4 | 1.1 x 4 | 2.3 (59) | 0.8 (20) | 5.0 (128) | 0.8 (20) |
| N-90L | 2 x 4 | 1.5 x 4 | | | | |
| N-100L | 3 x 4 | 2.2 x 4 | 2.4 (60) | 0.8 (20) | 5.4 (138) | 0.8 (20) |
| N-112M | 5 x 4 | 3.7 x 4 | 2.5 (63) | 1.0 (25) | 6.0 (153) | 0.8 (20) |
| N-132S | 7.5 x 4 | 5.5 x 4 | | | | |
| N-132M | 10 x 4 | 7.5 x 4 | 3.3 (84) | 1.2 (30) | 7.4 (189) | 1 (25) |
| N-160M | 15 x 4 | 11 x 4 | | | | |
| N-160L | 20 x 4 | 15 x 4 | 4.2 (107) | 1.2 (30) | 9.5 (242) | 1.2 (30) |
| N-180MS | 25 x 4 | 18.5 x 4 | 5.3 (134) | 1.2 (30) | 12.1 (308) | 1.2 (30) |
| N-180M | 30 x 4 | 22 x 4 | | | | |
| N-180L | 40 x 4 | 30 x 4 | | | | |
| N-200L | 50 x 4 | 37 x 4 | 5.3 (134) | 1.2 (30) | 13.6 (345) | 1.2 (30) |
| N-200LL | 60 x 4 | 45 x 4 | 6.7 (171) | 1.2 (30) | 14.8 (376) | 1.2 (30) |

Motor Conduit Box Details

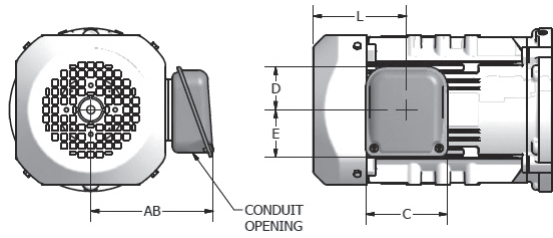


Figure 4.3 Indoor Duty (Optional) Box

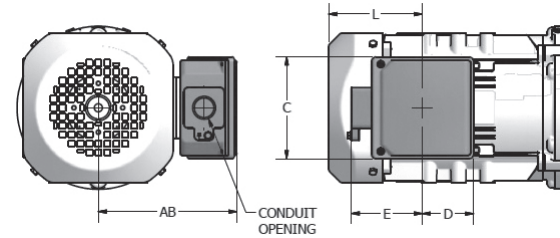


Figure 4.4 Global EP.NA and Outdoor Duty Box

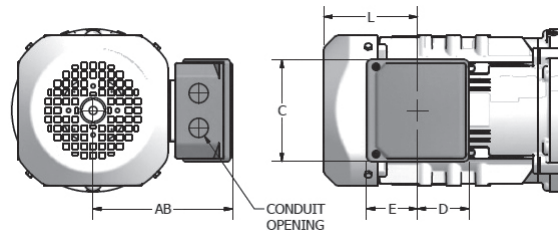


Figure 4.5 Global IE3 CE Box

Table 4.31 Conduit Box Information

Units: inches (mm)

| Frame Size | Duty Rating | General Dimensions | | | | Without Brake | | With Brake | | Conduit Opening | Material |
|------------------------------------|------------------------------|--------------------|------------|-----------|-----------|---------------|------------|-------------------|------------|-----------------------|------------|
| | | AB | C | D | E | Availability | L | Availability | L | | |
| V-63S | Indoor Duty (Optional) | 4.11 (105) | 3.35 (85) | 2.09 (53) | 1.69 (43) | yes | 1.38 (35) | CF ⁽¹⁾ | 2.76 (70) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 4.32 (110) | 3.94 (100) | 2.29 (58) | 2.10 (53) | | | yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 4.98 (127) | 3.94 (100) | 2.42 (62) | 2.76 (70) | | | yes | | NPT1/2 ⁽²⁾ | Steel |
| | Global | 4.63 (118) | 4.09 (104) | 2.24 (57) | 2.16 (55) | | | yes | | NPT1/2 | Al Diecast |
| | Global CE | 4.63 (118) | 4.09 (104) | 2.24 (57) | 2.16 (55) | | | yes | | M16, M25 | Al Diecast |
| VA-63S V-63M VA-63M V-71M | Indoor Duty (Optional) | 4.11 (105) | 3.35 (85) | 2.09 (53) | 1.69 (43) | yes | 2.32 (59) | CF ⁽¹⁾ | 3.58 (91) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 4.32 (110) | 3.94 (100) | 2.29 (58) | 2.10 (53) | | | yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 4.98 (127) | 3.94 (100) | 2.42 (62) | 2.76 (70) | | | yes | | NPT1/2 ⁽²⁾ | Steel |
| | Global | 4.63 (118) | 4.09 (104) | 2.24 (57) | 2.16 (55) | | | yes | | NPT1/2 | Al Diecast |
| VA-71M V-80S | Indoor Duty (Optional) | 4.69 (119) | 3.35 (85) | 1.72 (44) | 2.04 (52) | yes | 3.82 (97) | CF ⁽¹⁾ | 5.51 (140) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 5.68 (144) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 5.55 (141) | 3.94 (100) | 2.20 (56) | 2.95 (75) | | | yes | | G3/4 ⁽²⁾ | Steel |
| | Global | 5.67 (144) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global CE | 5.71 (145) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | yes | | 2 - M25 | Al Diecast |
| VA-80S | Indoor Duty (Optional) | 4.88 (124) | 3.35 (85) | 1.72 (44) | 2.04 (52) | yes | 3.94 (100) | CF ⁽¹⁾ | 6.38 (162) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 5.87 (149) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 5.75 (146) | 3.94 (100) | 2.20 (56) | 2.95 (75) | | | yes | | G3/4 ⁽²⁾ | Steel |
| | Global | 5.86 (149) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global CE | 5.91 (150) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | yes | | 2 - M25 | Al Diecast |

Table 4.31 Conduit Box Information (continued)

Units: inches (mm)

| Frame Size | Duty Rating | General Dimensions | | | | Without Brake | | With Brake | | Conduit Opening | Material |
|------------------|------------------------------|--------------------|------------|-----------|------------|---------------|------------|-------------------|------------|-----------------------|------------|
| | | AB | C | D | E | Availability | L | Availability | L | | |
| N-80M | Indoor Duty (Optional) | 4.85 (123) | 3.35 (85) | 1.72 (44) | 2.04 (52) | Yes | 3.82 (97) | CF ⁽¹⁾ | 6.32 (161) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 5.99 (152) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 5.87 (149) | 3.94 (100) | 2.20 (56) | 2.95 (75) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global EP.NA | 5.98 (152) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 6.02 (153) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-90S N-90L | Indoor Duty (Optional) | 5.03 (128) | 3.35 (85) | 1.72 (44) | 2.04 (52) | Yes | 3.82 (97) | CF ⁽¹⁾ | 6.56 (167) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 6.17 (157) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 6.04 (154) | 3.94 (100) | 2.20 (56) | 2.95 (75) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global EP.NA | 6.16 (156) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 6.20 (158) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-100L N-112S | Indoor Duty (Optional) | 5.93 (151) | 3.94 (100) | 2.09 (53) | 2.29 (58) | Yes | 4.53 (115) | CF ⁽¹⁾ | 7.60 (193) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 6.72 (171) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 7.21 (183) | 4.84 (123) | 2.52 (64) | 3.43 (87) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global EP.NA | 6.71 (170) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 6.75 (172) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-112M | Indoor Duty (Optional) | 6.56 (167) | 3.94 (100) | 2.09 (53) | 2.29 (58) | Yes | 4.65 (118) | CF ⁽¹⁾ | 8.21 (209) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 7.35 (187) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 7.84 (199) | 4.84 (123) | 2.52 (64) | 3.43 (87) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global EP.NA | 7.34 (186) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 7.38 (188) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| | Global CE | 7.38 (188) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-132S | Indoor Duty (Optional) | 6.56 (167) | 3.94 (100) | 2.09 (53) | 2.29 (58) | Yes | 4.65 (118) | CF ⁽¹⁾ | 8.21 (209) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 7.35 (187) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 7.84 (199) | 4.84 (123) | 2.52 (64) | 3.43 (87) | | | Yes | | G1 ⁽²⁾ | Steel |
| | Global EP.NA | 7.34 (186) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT1 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 7.38 (188) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-132M | Indoor Duty (Optional) | 7.98 (203) | 4.80 (122) | 2.60 (66) | 2.84 (72) | Yes | 5.43 (138) | Yes | 9.57 (243) | Ø1.69 (Ø43) | Steel |
| | Outdoor Duty (Optional) | 9.26 (235) | 6.06 (154) | 3.11 (79) | 4.13 (105) | | | | | G1 ⁽²⁾ | Steel |
| | Global EP.NA | 9.04 (230) | 6.69 (170) | 3.40 (86) | 4.43 (113) | | | | | NPT1 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 9.04 (230) | 6.69 (170) | 3.40 (86) | 3.51 (89) | | | | | 2-M32 | Al Diecast |

Note: ⁽¹⁾ For "Available?" identified with "CF", please consult factory for brake configuration supporting this conduit box.
⁽²⁾ Default thread option shown. Alternate thread options available. Please consult factory for alternate conduit thread options.

Table 4.31 Conduit Box Information (continued)

| Frame Size | Duty Rating | General Dimensions | | | | Without Brake | | With Brake | | Conduit Opening | Material |
|-------------------|------------------------------|--------------------|-------------|------------|-------------|---------------|-------------|--------------|-------------|-------------------------|------------|
| | | AB | C | D | E | Availability | L | Availability | L | | |
| N-160M | Indoor Duty (Optional) | 7.98 (203) | 4.80 (122) | 2.60 (66) | 2.84 (72) | Yes | 5.43 (138) | Yes | 9.57 (243) | Ø1.69 (Ø43) | Steel |
| | Outdoor Duty (Optional) | 9.26 (235) | 6.06 (154) | 3.11 (79) | 4.13 (105) | | | | | G1-1/4 ⁽²⁾ | Steel |
| | Global EP.NA | 9.04 (230) | 6.69 (170) | 3.40 (86) | 4.43 (113) | | | | | NPT1-1/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 9.04 (230) | 6.69 (170) | 3.40 (86) | 3.51 (89) | | | | | 2-M32 | Al Diecast |
| N-160L | Indoor Duty (Optional) | 9.20 (234) | 4.80 (122) | 2.60 (66) | 2.84 (72) | Yes | 7.01 (178) | No | 12.30 (313) | Ø1.69 (Ø43) | Steel |
| | Indoor Duty Brake (Optional) | 10.16 (258) | 6.54 (166) | 3.48 (88) | 3.89 (99) | | | Yes | | Ø1.69 (Ø43) | Steel |
| | Outdoor Duty (Optional) | 10.48 (266) | 6.06 (154) | 3.11 (79) | 4.13 (105) | | | Yes | | G1-1/4 ⁽²⁾ | Steel |
| | Global EP.NA | 10.26 (261) | 6.69 (170) | 3.40 (86) | 4.43 (113) | | | Yes | | NPT1-1/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 10.26 (261) | 6.69 (170) | 3.40 (86) | 3.51 (89) | | | Yes | | 2-M32 | Al Diecast |
| N-180MS N-180M | Indoor Duty (Optional) | 11.69 (297) | 6.54 (166) | 3.48 (88) | 3.89 (99) | Yes | 9.06 (230) | Yes | 15.91 (404) | Ø1.93 (Ø49) | Steel |
| | Outdoor Duty (Optional) | 14.08 (358) | 7.56 (192) | 4.53 (115) | 6.89 (175) | | | | | G1-1/4 ⁽²⁾ | Cast Iron |
| | Global EP.NA | 13.39 (340) | 9.02 (229) | 4.38 (111) | 5.47 (139) | | | | | NPT1-1/4 ⁽²⁾ | Cast Iron |
| | Global IE3 CE | 13.39 (340) | 9.02 (229) | 4.38 (111) | 4.43 (113) | | | | | 2 - M40 | Cast Iron |
| N-180L N-200L | Indoor Duty (Optional) | 11.69 (297) | 6.54 (166) | 3.48 (88) | 3.89 (99) | Yes | 9.06 (230) | Yes | 15.91 (404) | Ø1.93 (Ø49) | Steel |
| | Outdoor Duty (Optional) | 14.08 (358) | 7.56 (192) | 4.53 (115) | 6.89 (175) | | | | | G2 ⁽²⁾ | Cast Iron |
| | Global EP.NA | 13.39 (340) | 9.02 (229) | 4.38 (111) | 5.47 (139) | | | | | NPT2 ⁽²⁾ | Cast Iron |
| | Global IE3 CE | 13.39 (340) | 9.02 (229) | 4.38 (111) | 4.43 (113) | | | | | 2 - M40 | Cast Iron |
| N-200LL N-225S | Indoor Duty (Optional) | 16.24 (413) | 9.45 (240) | 4.19 (106) | 6.30 (160) | Yes | 16.81 (427) | | | Ø3.03 (Ø77) | Steel |
| | Outdoor Duty (Optional) | 19.03 (483) | 10.16 (258) | 5.28 (134) | 11.50 (292) | | | | | G2-1/2 ⁽²⁾ | Cast Iron |
| | Global EP.NA | 16.54 (420) | 10.63 (270) | 5.14 (131) | 6.22 (158) | | | | | NPT3 ⁽²⁾ | Cast Iron |
| | Global IE3 CE | 16.54 (420) | 10.63 (270) | 5.14 (131) | 5.13 (130) | | | | | 2 - M63 | Cast Iron |

Note: (1) For "Available?" identified with "CF", please consult factory for brake configuration supporting this conduit box.
 (2) Default thread option shown. Alternate thread options available. Please consult factory for alternate conduit thread options.

Fractional Motor Performance Data - 60Hz Operation

Table 4.32a Standard Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, TEFC - UL Recognized

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 230V | 460V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1730 | 4.55 | 0.514 | 0.66 | 0.33 | 86.1 | 424 | 326 | 308 | 63.3 | 60.0 | K |
| 1/4 | 0.2 | V-63M | 1730 | 9.10 | 1.03 | 1.12 | 0.56 | 79.6 | 464 | 300 | 287 | 69.2 | 65.1 | K |
| 1/3 | 0.25 | V-63M | 1700 | 12.2 | 1.38 | 1.24 | 0.62 | 72.0 | 419 | 237 | 226 | 70.1 | 72.0 | G |
| 1/2 | 0.4 | V-71M | 1750 | 18.0 | 2.03 | 2.15 | 1.08 | 77.7 | 456 | 295 | 276 | 71.5 | 65.4 | J |
| 3/4 | 0.55 | V-80S | 1720 | 27.5 | 3.11 | 2.47 | 1.24 | 68.4 | 500 | 266 | 261 | 76.5 | 73.1 | H |

** 1/8 HP is TENV

Table 4.32b Standard Three Phase, 240/480V, 60Hz, 1800 RPM Synchronous Speed, TEFC - UL Recognized

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 240V | 480V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1740 | 4.53 | 0.512 | 0.69 | 0.35 | 87.4 | 429 | 364 | 341 | 61.9 | 56.3 | L |
| 1/4 | 0.2 | V-63M | 1740 | 9.05 | 1.02 | 1.16 | 0.58 | 83.6 | 466 | 335 | 317 | 68.2 | 61 | K |
| 1/3 | 0.25 | V-63M | 1710 | 12.3 | 1.39 | 1.27 | 0.63 | 77.0 | 429 | 268 | 238 | 69.8 | 68.1 | H |
| 1/2 | 0.4 | V-71M | 1750 | 18.0 | 2.04 | 2.27 | 1.13 | 83.2 | 460 | 328 | 303 | 70.4 | 60.4 | K |
| 3/4 | 0.55 | V-80S | 1730 | 27.3 | 3.09 | 2.52 | 1.26 | 73.4 | 508 | 294 | 285 | 76.0 | 69.2 | H |

** 1/8 HP is TENV

Table 4.32c Non-Standard Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, TEFC - CSA Approved

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 230V | 460V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1730 | 4.55 | 0.514 | 0.66 | 0.33 | 86.1 | 424 | 326 | 308 | 63.3 | 60.0 | K |
| 1/4 | 0.2 | V-63M | 1730 | 9.10 | 1.03 | 1.12 | 0.56 | 79.6 | 464 | 300 | 287 | 69.2 | 65.1 | K |
| 1/3 | 0.25 | V-63M | 1700 | 12.2 | 1.38 | 1.24 | 0.62 | 72.0 | 419 | 237 | 226 | 70.1 | 72.0 | G |
| 1/2 | 0.4 | V-71M | 1750 | 18.0 | 2.03 | 2.15 | 1.08 | 77.7 | 456 | 295 | 276 | 71.5 | 65.4 | J |
| 3/4 | 0.55 | V-80S | 1720 | 27.5 | 3.11 | 2.47 | 1.24 | 68.4 | 500 | 266 | 261 | 76.5 | 73.1 | H |

** 1/8 HP is TENV

Table 4.32d Non-Standard Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, TEFC - CSA Approved

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|----------------|------|------------|---------------|--------|-------|-----------|--|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 575V | | | | | | | | |
| 1/8** | 0.1 | V-63S | 1720 | 4.58 | 0.518 | 0.28 | | 91.8 | 464 | 376 | 391 | 65.5 | 54.1 | M |
| 1/4 | 0.2 | V-63M | 1730 | 9.10 | 1.03 | 0.48 | | 85.4 | 458 | 316 | 340 | 69.4 | 60.1 | K |
| 1/3 | 0.25 | V-63M | 1710 | 12.2 | 1.38 | 0.52 | | 78.8 | 423 | 250 | 270 | 71.3 | 67.5 | H |
| 1/2 | 0.4 | V-71M | 1700 | 18.5 | 2.09 | 0.79 | | 75.8 | 468 | 309 | 300 | 75.2 | 63.1 | J |
| 3/4 | 0.55 | V-80S | 1700 | 27.8 | 3.14 | 1.00 | | 74.0 | 530 | 260 | 268 | 75.4 | 71.4 | H |

** 1/8 HP is TENV

Fractional AF-Motor (AV) Performance Data - 60Hz Operation

Table 4.33a Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC

| Motor Capacity | | Frame Size | Wiring | Full Load Torque | | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|------------|--------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP | kW | | | in-lbs | N-m | | | | | | | |
| 1/8 | 0.1 | VA-63S | High Voltage | 4.77 | 0.54 | 460 | 0.49 | 1770 | 68 | 0.37 | 125 | 0.46 |
| | | | Low Voltage | | | 230 | 0.98 | | 34 | 0.74 | | 0.92 |
| 1/4 | 0.2 | VA-63M | High Voltage | 9.6 | 1.08 | 460 | 0.91 | 1765 | 68 | 0.79 | 125 | 0.87 |
| | | | Low Voltage | | | 230 | 1.8 | | 34 | 1.6 | | 1.74 |
| 1/3 | 0.25 | VA-63M | High Voltage | 12 | 1.36 | 460 | 0.94 | 1755 | 78 | 0.87 | 125 | 0.87 |
| | | | Low Voltage | | | 230 | 1.9 | | 34 | 1.7 | | 1.74 |
| 1/2 | 0.4 | VA-71M | High Voltage | 19.2 | 2.17 | 460 | 1.3 | 1750 | 70 | 1.1 | 115 | 1.21 |
| | | | Low Voltage | | | 230 | 2.6 | | 35 | 2.3 | | 2.42 |
| 3/4 | 0.55 | VA-80S | High Voltage | 26.3 | 2.97 | 460 | 1.7 | 1760 | 62 | 1.6 | 125 | 1.54 |
| | | | Low Voltage | | | 230 | 3.3 | | 31 | 3.1 | | 3.07 |

Table 4.33b Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC - CSA Approved

| Motor Capacity | | Frame Size | Wiring | Full Load Torque | | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|------------|--------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP | kW | | | in-lbs | N-m | | | | | | | |
| 1/8 | 0.1 | VA-63S | High Voltage | 4.77 | 0.54 | 460 | 0.49 | 1770 | 68 | 0.37 | 125 | 0.46 |
| | | | Low Voltage | | | 230 | 0.98 | | 34 | 0.74 | | 0.92 |
| 1/4 | 0.2 | VA-63M | High Voltage | 9.57 | 1.08 | 460 | 0.91 | 1765 | 68 | 0.79 | 125 | 0.87 |
| | | | Low Voltage | | | 230 | 1.8 | | 34 | 1.6 | | 1.74 |
| 1/3 | 0.25 | VA-63M | High Voltage | 12.0 | 1.36 | 460 | 0.94 | 1755 | 78 | 0.87 | 125 | 0.87 |
| | | | Low Voltage | | | 230 | 1.9 | | 34 | 1.7 | | 1.74 |
| 1/2 | 0.4 | VA-71M | High Voltage | 19.3 | 2.17 | 460 | 1.3 | 1750 | 70 | 1.1 | 115 | 1.21 |
| | | | Low Voltage | | | 230 | 2.6 | | 35 | 2.3 | | 2.42 |
| 3/4 | 0.55 | VA-80S | High Voltage | 26.3 | 2.97 | 460 | 1.7 | 1765 | 62 | 1.5 | 145 | 1.54 |
| | | | Low Voltage | | | 230 | 3.3 | | 31 | 2.9 | | 3.08 |

Table 4.33c Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC - CSA Approved

| Motor Capacity | | Frame Size | Full Load Torque | | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP | kW | | in-lbs | N-m | | | | | | | |
| 1/8 | 0.1 | VA-63S | 4.77 | 0.54 | 575 | 0.4 | 1770 | 85 | 0.3 | 130 | 0.4 |
| 1/4 | 0.2 | VA-63M | 9.57 | 1.08 | 575 | 0.7 | 1765 | 77 | 0.5 | 85 | 0.62 |
| 1/3 | 0.25 | VA-63M | 12.0 | 1.36 | 575 | 0.7 | 1755 | 95 | 0.7 | 120 | 0.62 |
| 1/2 | 0.4 | VA-71M | 19.4 | 2.17 | 575 | 0.94 | 1745 | 88 | 0.86 | 110 | 0.86 |
| 3/4 | 0.55 | VA-80S | 26.3 | 2.97 | 575 | 1.3 | 1765 | 76 | 1.1 | 140 | 0.98 |

Motor Performance Data - EP.NA Motor, 60Hz Operation

Table 4.34 Three Phase, 230/460v, 60Hz, 1800 RPM Synchronous Speed, TEFC

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|----------------|------|------------|---------------|--------|------|-----------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 230V | 460V | | | | | | | |
| 1 | 0.75 | N-80M | 1730 | 36.6 | 4.14 | 3.06 | 1.53 | 62.0 | 692 | 343 | 403 | 85.5 | 72.0 | K |
| 1.5 | 1.1 | N-90S | 1730 | 53.7 | 6.07 | 4.15 | 2.08 | 52.1 | 659 | 277 | 341 | 86.5 | 76.5 | J |
| 2 | 1.5 | N-90L | 1730 | 73.2 | 8.28 | 5.61 | 2.80 | 52.7 | 694 | 284 | 356 | 86.5 | 77.2 | J |
| 3 | 2.2 | N-100L | 1740 | 107 | 12.1 | 7.66 | 3.83 | 47.5 | 824 | 317 | 389 | 89.5 | 80.7 | K |
| 5 | 3.7 | N-112M | 1750 | 179 | 20.2 | 12.3 | 6.17 | 44.5 | 821 | 244 | 379 | 89.5 | 83.9 | K |
| 7.5 | 5.5 | N-132S | 1760 | 264 | 29.8 | 17.8 | 8.90 | 42.9 | 1000 | 290 | 461 | 91.7 | 84.2 | L |
| 10 | 7.5 | N-132M | 1760 | 360 | 40.7 | 24.4 | 12.2 | 36.1 | 606 | 193 | 277 | 91.7 | 84.1 | G |
| 15 | 11 | N-160M | 1770 | 525 | 59.3 | 38.4 | 19.2 | 48.0 | 736 | 274 | 369 | 92.4 | 77.8 | J |
| 20 | 15 | N-160L | 1770 | 716 | 80.9 | 47.7 | 23.8 | 36.5 | 828 | 227 | 351 | 93.0 | 85.0 | J |
| 25 | 18.5 | N-180MS | 1780 | 878 | 99.2 | 56.9 | 28.5 | 31.7 | 805 | 245 | 308 | 93.6 | 86.4 | J |
| 30 | 22 | N-180M | 1780 | 1040 | 118 | 67.4 | 33.7 | 28.8 | 673 | 206 | 258 | 93.6 | 87.1 | G |
| 40 | 30 | N-180L | 1780 | 1420 | 161 | 91.6 | 45.8 | 29.5 | 792 | 242 | 295 | 94.1 | 87.0 | J |
| 50 | 37 | N-200L | 1780 | 1760 | 198 | 113 | 56.5 | 31.7 | 890 | 276 | 328 | 94.5 | 86.7 | K |
| 60 | 45 | N-200LL | 1780 | 2140 | 241 | 138 | 69.0 | 37.7 | 962 | 308 | 393 | 95.0 | 86.3 | K |

Table 4.35 Three Phase, 240/480V, 60Hz, 1800 RPM Synchronous Speed, TEFC

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|----------------|------|------------|---------------|--------|------|-----------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 240V | 480V | | | | | | | |
| 1 | 0.75 | N-80M | 1740 | 36.4 | 4.12 | 3.05 | 1.52 | 66.2 | 723 | 380 | 439 | 85.5 | 69.2 | L |
| 1.5 | 1.1 | N-90S | 1740 | 53.4 | 6.04 | 4.09 | 2.05 | 56.6 | 704 | 310 | 375 | 86.5 | 74.1 | J |
| 2 | 1.5 | N-90L | 1730 | 73.2 | 8.28 | 5.54 | 2.77 | 57.8 | 722 | 316 | 387 | 86.5 | 74.5 | K |
| 3 | 2.2 | N-100L | 1750 | 106 | 12.0 | 7.53 | 3.77 | 52.1 | 911 | 352 | 446 | 89.5 | 78.4 | L |
| 5 | 3.7 | N-112M | 1760 | 178 | 20.1 | 12.1 | 6.06 | 49.3 | 886 | 268 | 421 | 89.5 | 81.7 | K |
| 7.5 | 5.5 | N-132S | 1760 | 264 | 29.8 | 17.5 | 8.76 | 47.6 | 1060 | 321 | 506 | 91.7 | 82.0 | M |
| 10 | 7.5 | N-132M | 1760 | 360 | 40.7 | 23.8 | 11.9 | 40.3 | 652 | 212 | 308 | 91.7 | 82.2 | H |
| 15 | 11 | N-160M | 1770 | 525 | 59.3 | 38.7 | 19.3 | 54.0 | 760 | 305 | 405 | 92.4 | 74.0 | K |
| 20 | 15 | N-160L | 1770 | 716 | 80.9 | 46.5 | 23.2 | 41.0 | 893 | 251 | 387 | 93.0 | 83.3 | K |
| 25 | 18.5 | N-180MS | 1780 | 878 | 99.2 | 55.1 | 27.6 | 35.2 | 881 | 268 | 340 | 93.6 | 85.3 | K |
| 30 | 22 | N-180M | 1780 | 1040 | 118 | 64.9 | 32.4 | 29.9 | 748 | 224 | 285 | 93.6 | 86.5 | H |
| 40 | 30 | N-180L | 1780 | 1420 | 161 | 88.8 | 44.4 | 33.3 | 867 | 266 | 326 | 94.1 | 85.9 | J |
| 50 | 37 | N-200L | 1780 | 1760 | 198 | 110.0 | 55.1 | 35.7 | 968 | 304 | 361 | 94.5 | 85.2 | K |
| 60 | 45 | N-200LL | 1780 | 2140 | 241 | 135.0 | 67.6 | 42.0 | 1050 | 329 | 430 | 95.0 | 84.4 | L |

Technical Information

Technical Information

Motor Performance Data - EP.NA Motor, 60Hz Operation (continued)

Table 4.36 Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, TEFC

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|------|----------------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load 575V | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | | | | | | | | |
| 1 | 0.75 | N-80M | 1740 | 36.4 | 4.12 | 1.36 | 72.7 | 768 | 430 | 500 | 85.5 | 64.4 | M |
| 1.5 | 1.1 | N-90S | 1740 | 53.4 | 6.04 | 1.69 | 57.8 | 743 | 313 | 386 | 86.5 | 74.5 | K |
| 2 | 1.5 | N-90L | 1730 | 73.2 | 8.28 | 2.22 | 52.3 | 685 | 272 | 341 | 86.5 | 77.9 | J |
| 3 | 2.2 | N-100L | 1740 | 107 | 12.1 | 3.05 | 47.2 | 839 | 322 | 404 | 89.5 | 80.8 | K |
| 5 | 3.7 | N-112M | 1750 | 179 | 20.2 | 4.86 | 42.0 | 798 | 230 | 355 | 89.5 | 84.9 | J |
| 7.5 | 5.5 | N-132S | 1760 | 264 | 29.8 | 7.12 | 42.5 | 957 | 263 | 429 | 91.7 | 84.7 | L |
| 10 | 7.5 | N-132M | 1760 | 360 | 40.7 | 10.1 | 43.9 | 704 | 230 | 332 | 91.7 | 81.3 | H |
| 15 | 11 | N-160M | 1760 | 528 | 59.7 | 14.5 | 41.7 | 710 | 237 | 331 | 92.4 | 82.3 | H |
| 20 | 15 | N-160L | 1770 | 716 | 80.9 | 19.4 | 41.1 | 915 | 257 | 396 | 93.0 | 83.3 | K |
| 25 | 18.5 | N-180MS | 1780 | 878 | 99.2 | 22.8 | 35.2 | 916 | 276 | 350 | 93.6 | 86.1 | K |
| 30 | 22 | N-180M | 1780 | 1040 | 118 | 26.8 | 29.9 | 779 | 230 | 293 | 93.6 | 87.2 | H |
| 40 | 30 | N-180L | 1780 | 1420 | 161 | 37.0 | 31.5 | 857 | 263 | 321 | 94.1 | 86.1 | J |
| 50 | 37 | N-200L | 1780 | 1760 | 198 | 45.5 | 36.0 | 954 | 297 | 352 | 94.5 | 85.9 | K |
| 60 | 45 | N-200LL | 1780 | 2140 | 241 | 55.7 | 40.5 | 1040 | 324 | 422 | 95.0 | 85.4 | L |

Motor Performance Data - CE Motor, 50Hz Operation

Table 4.37a Three Phase, 220/380V, 50Hz, 1500 RPM Synchronous Speed, TEFC

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 220V | 380V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1400 | 6.03 | 0.682 | 0.6 | 0.35 | 78.3 | 371 | 230 | 226 | 63.3 | 69.1 | H |
| 1/4 | 0.2 | V-63M | 1390 | 12.2 | 1.37 | 1.05 | 0.61 | 71.5 | 361 | 206 | 206 | 67.6 | 73.7 | F |
| 1/3 | 0.25 | V-63M | 1360 | 15.5 | 1.75 | 1.22 | 0.71 | 61.4 | 338 | 195 | 181 | 69.1 | 77.8 | E |
| 1/2 | 0.4 | V-71M | 1410 | 24.0 | 2.71 | 2.06 | 1.19 | 68.3 | 353 | 201 | 204 | 69.7 | 73.5 | F |
| 3/4 | 0.55 | V-80S | 1400 | 33.2 | 3.75 | 2.45 | 1.42 | 58.5 | 373 | 206 | 196 | 73.4 | 80.2 | E |
| 1 | 0.75 | N-80M | 1430 | 44.3 | 5.01 | 3.46 | 2.00 | 66.2 | 579 | 383 | 402 | 84.7 | 67.9 | K |
| 1.5 | 1.1 | N-90S | 1430 | 65.0 | 7.35 | 4.49 | 2.59 | 54.4 | 606 | 296 | 343 | 85.4 | 75.1 | J |
| 2 | 1.5 | N-90L | 1420 | 89.2 | 10.1 | 6.10 | 3.52 | 54.9 | 578 | 304 | 338 | 85.4 | 75.5 | H |
| 3 | 2.2 | N-100L | 1440 | 129 | 14.6 | 8.58 | 4.96 | 52.2 | 758 | 344 | 418 | 88.6 | 78.0 | K |
| 4 | 3.0 | N-112S | 1430 | 177 | 20.0 | 11.3 | 6.50 | 45.6 | 676 | 316 | 365 | 87.7 | 80.8 | J |
| 5 | 3.7 | N-112M | 1460 | 214 | 24.2 | 13.5 | 7.80 | 48.5 | 743 | 266 | 378 | 89.6 | 81.2 | J |
| 5.5 | 4.0 | N-112M | 1450 | 233 | 26.3 | 14.4 | 8.30 | 45.2 | 692 | 266 | 378 | 88.9 | 82.9 | J |
| 7.5 | 5.5 | N-132S | 1460 | 318 | 36.0 | - | 11.5 | 49.6 | 907 | 316 | 471 | 90.6 | 80.7 | L |
| 10 | 7.5 | N-132M | 1460 | 434 | 49.1 | - | 15.8 | 44.9 | 590 | 213 | 315 | 90.8 | 79.6 | H |
| 15 | 11 | N-160M | 1460 | 636 | 71.9 | - | 22.3 | 38.5 | 551 | 200 | 283 | 91.4 | 81.6 | G |
| 20 | 15 | N-160L | 1470 | 862 | 97.4 | - | 30.5 | 43.1 | 619 | 230 | 304 | 92.6 | 80.6 | H |
| 25 | 18.5 | N-180MS | 1480 | 1060 | 119 | - | 35.6 | 36.9 | 735 | 245 | 338 | 94.0 | 83.5 | J |
| 30 | 22 | N-180M | 1480 | 1260 | 142 | - | 41.9 | 31.4 | 624 | 206 | 284 | 93.5 | 85.4 | G |

** 1/8 HP is TENV

Table 4.37b Three Phase, 230/400V, 50Hz, 1500 RPM Synchronous Speed, TEFC

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 230V | 400V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1420 | 5.95 | 0.672 | 0.62 | 0.36 | 83.6 | 361 | 261 | 255 | 62.1 | 64.9 | H |
| 1/4 | 0.2 | V-63M | 1410 | 12.0 | 1.35 | 1.08 | 0.62 | 77.3 | 371 | 236 | 233 | 67.1 | 69.5 | G |
| 1/3 | 0.25 | V-63M | 1380 | 15.3 | 1.73 | 1.22 | 0.7 | 68.4 | 371 | 225 | 205 | 69.4 | 74.2 | F |
| 1/2 | 0.4 | V-71M | 1420 | 23.8 | 2.69 | 2.13 | 1.23 | 75.6 | 366 | 229 | 229 | 68.5 | 68.7 | G |
| 3/4 | 0.55 | V-80S | 1410 | 32.9 | 3.72 | 2.45 | 1.41 | 65.2 | 390 | 225 | 219 | 73.6 | 76.7 | F |
| 1 | 0.75 | N-80M | 1440 | 44.0 | 4.97 | 3.54 | 2.05 | 72.3 | 613 | 423 | 446 | 84.6 | 62.7 | L |
| 1.5 | 1.1 | N-90S | 1440 | 64.5 | 7.29 | 4.50 | 2.60 | 61.4 | 640 | 336 | 387 | 85.6 | 71.1 | K |
| 2 | 1.5 | N-90L | 1430 | 88.6 | 10.0 | 6.17 | 3.56 | 62.2 | 601 | 338 | 375 | 85.8 | 72.3 | J |
| 3 | 2.2 | N-100L | 1450 | 128 | 14.5 | 8.56 | 4.95 | 60.2 | 798 | 382 | 465 | 88.7 | 74.1 | L |
| 4 | 3.0 | N-112S | 1440 | 176 | 19.9 | 11.2 | 6.45 | 53.2 | 727 | 352 | 419 | 87.9 | 76.9 | K |
| 5 | 3.7 | N-112M | 1460 | 214 | 24.2 | 13.7 | 7.90 | 56.0 | 766 | 294 | 420 | 89.0 | 77.5 | K |
| 5.5 | 4.0 | N-112M | 1460 | 231 | 26.2 | 14.4 | 8.30 | 53.4 | 733 | 273 | 388 | 89.1 | 78.8 | K |
| 7.5 | 5.5 | N-132S | 1460 | 318 | 36.0 | - | 11.6 | 56.6 | 937 | 351 | 524 | 90.6 | 76.2 | M |
| 10 | 7.5 | N-132M | 1460 | 434 | 49.1 | - | 16.0 | 51.9 | 704 | 206 | 350 | 91.2 | 75.5 | K |

** 1/8 HP is TENV

Table continued on next page.

Cyclo® BBB4

Technical Information

Cyclo® BBB4

Technical Information

Motor Performance Data - IE3 CE Motor, 50Hz Operation (continued)

Table 4.37b continued... Three Phase, 230/400V, 50Hz, 1500 RPM Synchronous Speed, TEFC

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 230V | 400V | | | | | | | |
| 15 | 11 | N-160M | 1470 | 632 | 71.5 | - | 22.2 | 54.4 | 635 | 257 | 378 | 91.5 | 73.0 | J |
| 20 | 15 | N-160L | 1480 | 856 | 96.8 | - | 30.6 | 50.6 | 647 | 256 | 338 | 92.5 | 76.3 | J |
| 25 | 18.5 | N-180MS | 1480 | 1060 | 119 | - | 35.4 | 43.8 | 777 | 272 | 375 | 93.9 | 80.1 | K |
| 30 | 22 | N-180M | 1480 | 1260 | 142 | - | 40.9 | 37.9 | 673 | 227 | 314 | 93.8 | 82.7 | H |
| 40 | 30 | N-180L | 1480 | 1710 | 194 | - | 59.1 | 47.3 | 730 | 265 | 382 | 94.0 | 78.2 | J |
| 50 | 37 | N-200L | 1480 | 2110 | 239 | - | 69.5 | 40.8 | 753 | 266 | 361 | 94.1 | 81.4 | J |
| 60 | 45 | N-200LL | 1480 | 2570 | 290 | - | 82.5 | 41.7 | 845 | 317 | 411 | 94.6 | 83.5 | K |

Table 4.38 Three Phase, 240/415V, 50Hz, 1500 RPM Synchronous Speed, TEFC

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 240V | 415V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1420 | 5.95 | 0.672 | 0.65 | 0.37 | 88.1 | 378 | 286 | 277 | 60.9 | 60.9 | J |
| 1/4 | 0.2 | V-63M | 1410 | 12.0 | 1.35 | 1.1 | 0.64 | 80.9 | 375 | 260 | 253 | 66.4 | 65.7 | H |
| 1/3 | 0.25 | V-63M | 1390 | 15.2 | 1.72 | 1.23 | 0.71 | 73.0 | 380 | 247 | 223 | 69.5 | 70.6 | G |
| 1/2 | 0.4 | V-71M | 1430 | 23.6 | 2.67 | 2.23 | 1.29 | 80.6 | 364 | 250 | 247 | 67.0 | 64.4 | H |
| 3/4 | 0.55 | V-80S | 1420 | 32.7 | 3.7 | 2.46 | 1.43 | 70.6 | 413 | 248 | 237 | 73.6 | 73.1 | G |
| 1 | 0.75 | N-80M | 1450 | 43.7 | 4.94 | 3.65 | 2.11 | 76.3 | 600 | 461 | 484 | 84.1 | 59.4 | L |
| 1.5 | 1.1 | N-90S | 1440 | 64.5 | 7.29 | 4.57 | 2.64 | 66.3 | 654 | 368 | 422 | 85.5 | 67.4 | K |
| 2 | 1.5 | N-90L | 1440 | 88.0 | 9.95 | 6.29 | 3.63 | 68.7 | 611 | 366 | 406 | 85.4 | 67.3 | K |
| 3 | 2.2 | N-100L | 1450 | 128 | 14.5 | 8.83 | 5.10 | 66.1 | 805 | 412 | 502 | 88.3 | 69.3 | M |
| 4 | 3.0 | N-112S | 1440 | 176 | 19.9 | 11.3 | 6.55 | 59.8 | 751 | 387 | 458 | 87.9 | 73.2 | L |
| 5 | 3.7 | N-112M | 1460 | 214 | 24.2 | 13.9 | 8.00 | 62.5 | 788 | 319 | 453 | 89.2 | 72.7 | L |
| 5.5 | 4.0 | N-112M | 1460 | 231 | 26.2 | 14.5 | 8.35 | 59.7 | 752 | 294 | 418 | 89.0 | 74.8 | K |
| 7.5 | 5.5 | N-132S | 1470 | 316 | 35.7 | - | 11.9 | 64.1 | 958 | 378 | 564 | 90.2 | 72.0 | N |
| 10 | 7.5 | N-132M | 1470 | 431 | 48.7 | - | 16.2 | 58.5 | 629 | 254 | 378 | 90.6 | 71.1 | J |
| 15 | 11 | N-160M | 1470 | 632 | 71.5 | - | 22.4 | 50.6 | 617 | 249 | 354 | 91.6 | 74.6 | H |
| 20 | 15 | N-160L | 1480 | 856 | 96.8 | - | 31.2 | 57.0 | 659 | 275 | 364 | 92.2 | 72.3 | J |
| 25 | 18.5 | N-180MS | 1490 | 1050 | 119 | - | 35.7 | 49.9 | 800 | 292 | 404 | 93.8 | 76.7 | K |
| 30 | 22 | N-180M | 1480 | 1260 | 142 | - | 40.8 | 43.6 | 699 | 245 | 339 | 93.6 | 80.2 | J |
| 40 | 30 | N-180L | 1480 | 1710 | 194 | - | 60.2 | 52.9 | 743 | 285 | 411 | 93.6 | 74.2 | K |
| 50 | 37 | N-200L | 1480 | 2110 | 239 | - | 70.0 | 46.0 | 777 | 287 | 391 | 94.1 | 78.2 | K |
| 60 | 45 | N-200LL | 1480 | 2570 | 290 | - | 82.5 | 47.0 | 876 | 341 | 442 | 94.5 | 80.7 | L |

** 1/8 HP is TENV

Motor Thermal Rating for Cyclic Applications

Table 4.39 Motor Thermal Rating Table

| Motor Power HP (kW) | Allowable C x Z | | | | Motor Inertia lb-in ² (kg-m ²) | |
|---------------------|-----------------------------|-----------------------------|-----------------------------|------------------------------|---|-----------------|
| | below 35% ED ^[1] | 35% ~ 50% ED ^[1] | 50% ~ 80% ED ^[1] | 80% ~ 100% ED ^[1] | Standard | with Brake |
| 1/8 (0.1) | 3200 | 3000 | 2000 | 1200 | 1.11 (0.000325) | 1.2 (0.00035) |
| 1/4 (0.2) | 2200 | 2800 | 2800 | 2500 | 1.71 (0.0005) | 1.88 (0.00055) |
| 1/3 (0.25) | 2200 | 2800 | 2800 | 2500 | 1.71 (0.0005) | 1.88 (0.00055) |
| 1/2 (0.4) | 1800 | 2200 | 1500 | 1500 | 2.22 (0.00065) | 2.31 (0.000675) |
| 3/4 (0.55) | 1800 | 2200 | 1500 | 1500 | 3.45 (0.00101) | 3.79 (0.00111) |
| 1 (0.75) | 1400 | 1400 | 800 | 500 | 8.03 (0.00235) | 8.82 (0.00258) |
| 1.5 (1.1) | 1400 | 1400 | 800 | 500 | 11.5 (0.00337) | 13.5 (0.00396) |
| 2 (1.5) | 1200 | 1200 | 500 | 400 | 13.4 (0.00391) | 15.4 (0.0045) |
| 3 (2.2) | 1000 | 900 | 400 | 200 | 30.1 (0.0088) | 33.4 (0.00978) |
| 5 (3.7) | 800 | 800 | 800 | 700 | 66.3 (0.0194) | 71.4 (0.0209) |
| 7.5 (5.5) | 300 | 300 | 200 | 150 | 99.4 (0.0291) | 105 (0.0306) |
| 10 (7.5) | 400 | 350 | 300 | 300 | 140 (0.0409) | 154 (0.045) |
| 15 (11) | 200 | 200 | 150 | 150 | 192 (0.0561) | 206 (0.0602) |
| 20 (15) | 100 | 90 | 78 | 68 | 340 (0.0995) | 393 (0.115) |
| 25 (18.5) | 75 | 65 | 55 | 50 | 875 (0.256) | 926 (0.271) |
| 30 (22) | 75 | 65 | 55 | 50 | 875 (0.256) | 926 (0.271) |
| 40 (30) | 55 | 40 | 17 | 10 | 1110 (0.326) | 1170 (0.342) |

Note: [1] % ED = Duty Cycle.

The calculated C x Z value (steps 1 – 3 outlined below) should be less than the allowable value listed in Motor Thermal Rating table above.

1. Obtain the C value:

$$C = \frac{I_M + I_L}{I_M}$$

I_M = Moment of Inertia of the Motor.
 I_L = Moment of Inertia of the Load as seen from the motor shaft.

(c) Calculate Z by adding Z_r to Z_i by the following formula.

$$Z = Z_r + \frac{1}{2} \cdot Z_i = \frac{3600}{t_a + t_b} \cdot \left(nr + \frac{1}{2} ni \right) \text{ (times/hour)}$$

3. Calculate C x Z (the product of C and Z)

Use the value of C obtained in Step (1) and value of Z obtained in Step (2).

4. Obtain the duty cycle %ED and compare calculated C x Z in the appropriate column from Motor Thermal Rating Table.

$$\%ED = \frac{t_a}{t_a + t_b} \cdot 100$$

t_a = on-time
 t_b = off-time

2. Obtain the Z value (number of starts per hour):

(a) Assume that one operating period consists of "on-time" t_a (sec.), "off-time" t_b (sec.) and the motor is started nr (times/cycle).

$$Z_r = \frac{3600 \cdot nr}{t_a + t_b} \text{ (times/hour)}$$

(b) When inching, ni (times/cycle) is included in 1 cycling (t_a+t_b), the number of inching times per hour Z_i , is then included in the number of starts.

$$Z_i = \frac{3600 \cdot ni}{t_a + t_b} \text{ (times/hour)}$$

Standard Wiring Diagrams

Illustrated below are the wiring diagrams for our standard motors. For additional information please refer to the motor name plate. Due to changes in design features, this diagram may not always agree with that on the motor. If different, the motor diagram found inside the conduit box cover should be used.

Table 4.40 Wiring Configuration for 230/460V, 60Hz and 575V, 60Hz by EP.NA Motor

| Motor HP x P | 230/460V, 60Hz | | | 575V, 60Hz | | |
|-----------------|----------------|--------------|-----------------|------------|--------------|---------|
| | Internal | No. of Leads | Diagram | Internal | No. of Leads | Diagram |
| 1/8 x 4 | WYE | 9 | 9-Lead WYE | WYE | 3 | 3-Lead |
| 1/4 x 4 | | | | | | |
| 1/3 x 4 | | | | | | |
| 1/2 x 4 | | | | | | |
| 3/4 x 4 | | | | | | |
| 1 x 4 | | | | | | |
| 1.5 x 4 | | | | | | |
| 2 x 4 | DELTA | 9 | 9-Lead DELTA | DELTA | 3 | 3-Lead |
| 3 x 4 | | | | | | |
| 5 x 4 | | | | | | |
| 7.5 x 4 | | | | | | |
| 10 x 4 | | | | | | |
| 15 x 4 | | | | | | |
| 20 x 4 | | | | | | |
| 25 x 4 | | | | | | |
| 30 x 4 | | | | | | |
| 40 x 4 | | | | | | |
| 50 x 4 | | | | | | |
| 60 x 4 | | | | | | |

Figure 4.6a 9-Lead WYE

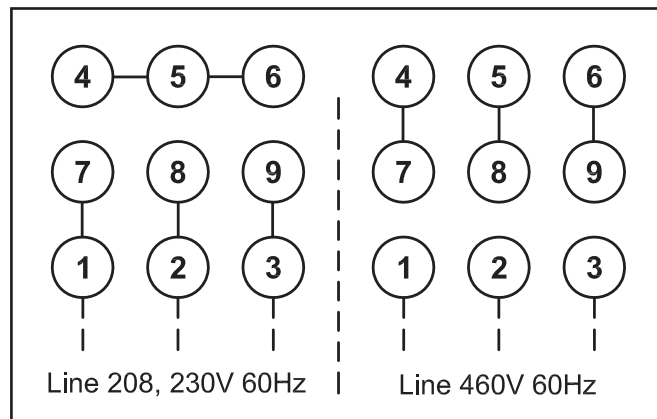


Figure 4.6b 9-Lead DELTA

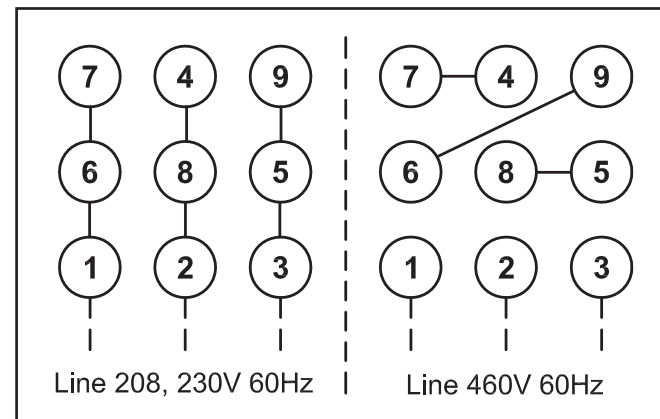
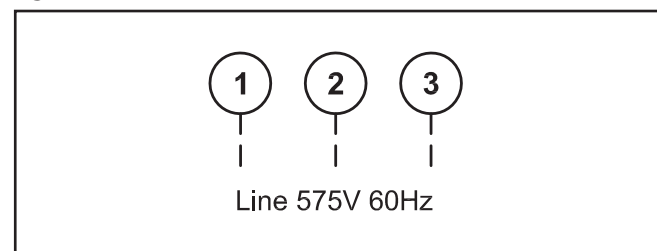


Figure 4.6c 3-Lead SINGLE



Three-Phase IE3 CE Motors

Table 4.41 Wiring Configuration by IE3 CE Motor

| Motor kW x P | Voltage Configuration | Wiring Diagram |
|-----------------|-------------------------------|------------------------|
| .75 x 4 | 220/380V, 50Hz Three Phase | DELTA-WYE |
| 1.1 x 4 | | |
| 1.5 x 4 | | |
| 2.2 x 4 | | |
| 3.0 x 4 | | |
| 3.7 x 4 | | |
| 5.5 x 4 | 380V, 50Hz Three Phase | WYE-Start DELTA-Run |
| 7.5 x 4 | | |
| 11 x 4 | | |
| 15 x 4 | | |
| 18.5 x 4 | | |
| 22 x 4 | | |
| 30 x 4 | | |
| 37 x 4 | | |
| 45 x 4 | | |
| 55 x 4 | | |

Figure 4.7 DELTA-WYE Diagram

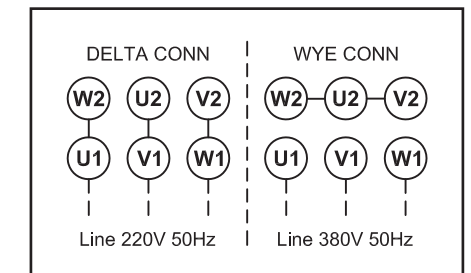
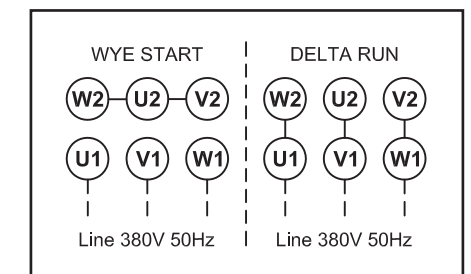


Figure 4.8 WYE-Start DELTA-Run Diagram



Brakemotor Characteristics

The brakemotor on Cyclo® gearmotors operates with direct current supplied by a dual voltage rectifier for 230/460V, or single voltage rectifier/power module for other noted voltages. Rectifier or power module is mounted in the motor conduit box.

When used for outdoor installations, standard brakemotor must be protected by a cover. Such covers are available from the factory, please inquire when ordering.

Note: Advise the factory when ordering if you require brake torque greater or lesser than those shown as standard in the Brakemotor Characteristics table below.

Brake Characteristics

Table 4.42 Brake Characteristics - Standard torque, Delay Time, Work Capacity

| Brake Model | Motor Capacity | | Standard Braking Torque ft - lbs (N - m) | Braking Delay Time (sec) | | | Brake Work Capacity | | |
|------------------------|----------------|------------|---|--------------------------|--------------------------------|----------------------------|----------------------------------|----------------------------------|--|
| | HP x 4P | kW x 4P | | Normal Braking Action | | Fast Braking Action | Allowable E ₀ (J/min) | Gap Adjust (x 10 ⁷ J) | Total E ₁ (x 10 ⁷ J) |
| | | | | Standard Wiring | Inverter Wiring ^[2] | | | | |
| FB-01A | 1/8 | 0.1 | 0.7 (1.0) | 0.15 ~ 0.2 | 0.08 ~ 0.12 | 0.015 ~ 0.02 | 1080 | 2.6 | 6.7 |
| FB-02A | 1/8 ~ 1/3 | 0.1 ~ 0.25 | 1.4 (2.0) | | | | | | |
| FB-05A | 1/4 ~ 1/2 | 0.2 ~ 0.4 | 2.9 (4.0) | | | | | | |
| FB-1D | 1/2 | 0.4 | 5.8 (7.5) | 0.2 ~ 0.3 | 0.1 ~ 0.15 | 0.01 ~ 0.015 | 1620 | 7.0 | 33.1 |
| FB-2D | 3/4 | 0.55 | 11 (15) | | | | | | |
| FB-3D | 3/4 | 0.55 | 16 (22) | | | | | | |
| FB-1E | 1 | 0.75 | 5.5 (7.5) | 0.25 ~ 0.45 | 0.15 ~ 0.25 | 0.01 ~ 0.02 | 2580 | 11.6 | 38.7 |
| FB-1HE | 1.5 | 1.1 | 8.0 (11) | | | | | | |
| FB-2E | 2 | 1.5 | 11 (15) | | | | | | |
| FB-3E | 3 | 2.2 | 16 (22) | 0.35 ~ 0.55 | 0.15 ~ 0.25 | 0.01 ~ 0.03 | 3360 | 20.8 | 46.3 |
| FB-5E | 5 | 3.7 | 30 (40) | | | | | | |
| FB-8E | 7.5 | 5.5 | 40 (55) | | | | | | |
| FB-10E | 10 | 7.5 | 59 (80) | 0.75 ~ 0.95 | 0.4 ~ 0.5 | 0.02 ~ 0.04 | 5720 | 26.3 | 105.3 |
| FB-15E | 15 | 11 | 80 (110) | | | | | | |
| FB-20 | 20 | 15 | 110 (150) | | | | | | |
| FB-30 | 25 | 18.5 | 140 (190) | 1.1 ~ 1.3 | 0.4 ~ 0.5 | 0.06 ~ 0.14 ^[3] | 10800 | 110.2 | 551.1 |
| | 30 | 22 | 160 (220) | | | | | | |
| | 40 | 30 | 150 (200) | | | | | | |
| ESB-250 ^[2] | 50 | 37 | 200 (266) | 1.8 ~ 2.0 | 0.6 ~ 0.7 | 0.03 ~ 0.11 ^[3] | 22440 | 191.6 | 1150 |
| | 60 | 45 | 235 (320) | | | | | | |
| ESB-250 ^[2] | 50 | 37 | 200 (266) | 1.6 ~ 1.8 | 0.5 ~ 0.6 | 0.065 | 30672 | 52 | 267 |

Notes: [1] Also applies to wiring where brake is powered separately from the motor leads.

[2] Available only with power module rated for use at 200VAC or 220VAC.

Above table applies to standard brake specification under standard brake torque. Special brakes may perform differently from those shown.

Initial brake torque may be lower than specified brake torque.

If this is the case, under light load start and stop the motor to wear-in the braking surface.

To improve performance for positioning accuracy or lifting applications, consider using fast braking action circuit.

If the brake is operated at a rate greater than the Allowable Brake Work Capacity, E₀,

the brake performance may degrade or become inoperable.

ESB Type brake uses a power module (HD-110M3) that is installed separately from the brakemotor.

ESB Type brake cannot be operated in a vertical orientation.

[3] Values shown for 200V Class and 400V Class Brakes. Please consult factory for 575V Brakes.

Brakemotor Characteristics

Table 4.43 Brake Maintenance - Brake Gap, Brake Lining Thickness

| Brake Model | Brake Gap | | | Brake Lining Thickness | | | |
|------------------------|--------------------------------|-----------------|-------------------|---------------------------|-----------------|--------------|---------------|
| | Spec. (Initial) inch (mm) | Limit inch (mm) | Adjustment Method | Spec. (Initial) inch (mm) | Limit inch (mm) | | |
| FB-01A | 0.008 ~ 0.014 (0.2 ~ 0.35) | 0.020 (0.5) | Twist detent | 0.276 (7.0) | 0.256 (6.5) | | |
| FB-02A | | | | | | | |
| FB-05A | | | | | | | |
| FB-1D | 0.012 ~ 0.016 (0.3 ~ 0.4) | 0.024 (0.60) | Shim | 0.347 (8.8) | 0.307 (7.8) | | |
| FB-2D | | | | | | | |
| FB-3D | | | | | | | |
| FB-1E | 0.028 (0.70) | | | | | | |
| FB-1HE | 0.024 (0.60) | | | | | | |
| FB-2E | 0.010 ~ 0.014 (0.25 ~ 0.35) | 0.030 (0.75) | Nut | 0.355 (9.0) | 0.315 (8.0) | | |
| FB-3E | | | | | | | |
| FB-5E | | | | | | 0.034 (0.85) | |
| FB-8E | 0.014 ~ 0.018 (0.35 ~ 0.45) | 0.040 (1.0) | | | | 0.394 (10.0) | 0.236 (6.0) |
| FB-10E | | | | | | | |
| FB-15E | | | | | | | |
| FB-20 | 0.024 ~ 0.028 (0.6 ~ 0.7) | 0.059 (1.5) | 0.433 (11.0) | 0.276 (7.0) | | | |
| FB-30 | | | | | | | |
| ESB-250 ^[2] | | | | | 0.028 (0.7) | 0.079 (2.0) | Threaded Ring |
| ESB-250 ^[2] | | | | 0.236 (6.0) | 0.142 (3.6) | | |

Notes: Available only with power module rated for use at 200VAC or 220VAC.

ESB Type brake uses a power module (HD-110M3) that is installed separately from the brakemotor.

ESB Type brake cannot be operated in a vertical orientation.

Brakemotor: Brake Current Rating

Table 4.44a Brake Current for Standard Fractional Motor and AF-Motor (AV)

| Brake Model | 230VAC, 50/60Hz | | | 460VAC, 50/60Hz | | | 575VAC, 50/60Hz | | |
|-------------|------------------|---------|---------|------------------|---------|---------|------------------|---------|---------|
| | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) |
| FB-01A | 207VDC Full Wave | 0.05 | 0.06 | 207VDC Half Wave | 0.05 | 0.04 | 259VDC Half Wave | 0.05 | 0.03 |
| FB-02A | | 0.08 | 0.1 | | 0.08 | 0.06 | | 0.09 | 0.07 |
| FB-05A | | 0.1 | 0.1 | | 0.1 | 0.1 | | 0.1 | 0.1 |
| FB-1D | | 0.1 | 0.1 | | 0.1 | 0.1 | | 0.1 | 0.1 |
| FB-2D | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.2 | 0.2 |
| FB-3D | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.2 | 0.2 |

Table 4.44b Brake Current for EP.NA Motor

| Brake Model | 230VAC, 50/60Hz | | | 240VAC, 50/60Hz | | | 460VAC, 50/60Hz | | | 480VAC, 50/60Hz | | |
|------------------------|--------------------------------------|------------------------|------------------------|--------------------------------------|------------------------|------------------------|--------------------------------------|------------------------|------------------------|--------------------------------------|------------------------|------------------------|
| | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) |
| FB-1E | 207VDC Full Wave | 0.1 | 0.1 | 216VDC Full Wave | 0.1 | 0.1 | 207VDC Half Wave | 0.1 | 0.1 | 216VDC Half Wave | 0.1 | 0.1 |
| FB-1HE | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.2 | 0.2 | | | |
| FB-2E | | 0.2 | 0.2 | | 0.2 | 0.3 | | 0.2 | 0.2 | | | |
| FB-3E | | 0.4 | 0.4 | | 0.4 | 0.3 | | 0.4 | 0.3 | | | |
| FB-5E | | 0.4 | 0.4 | | 0.5 | 0.5 | | 0.4 | 0.3 | | | |
| FB-8E | | 0.4 | 0.4 | | 0.5 | 0.5 | | 0.4 | 0.3 | | | |
| FB-10E | 207VDC /104VDC Module ^[2] | 2.0/1.0 ^[3] | 2.0/0.8 ^[3] | 216VDC /108VDC Module ^[2] | 2.1/1.1 ^[3] | 2.1/0.8 ^[3] | 414VDC /207VDC Module ^[2] | 1.0/0.5 ^[3] | 1.0/0.4 ^[3] | 432VDC /216VDC Module ^[2] | 1.0/0.5 ^[3] | 1.0/0.4 ^[3] |
| FB-15E | | | | | | | | | | | | |
| FB-20 | | | | | | | | | | | | |
| FB-30 | | | | | | | | | | | | |
| ESB-250 ^[1] | | | | | | | | | | | | |

Table 4.44b continued... Brake Current for EP.NA Motor

| Brake Model | 575VAC, 50/60Hz | | |
|------------------------|------------------|---------|---------|
| | Vdc (V) | Idc (A) | Iac (A) |
| FB-1E | 259VDC Half Wave | 0.1 | 0.1 |
| FB-1HE | | 0.2 | 0.2 |
| FB-2E | | 0.2 | 0.2 |
| FB-3E | | 0.4 | 0.3 |
| FB-5E | | 0.4 | 0.3 |
| FB-8E | | 0.5 | 0.4 |
| FB-10E | 259VDC Half Wave | 0.4 | 0.3 |
| FB-15E | | | |
| FB-20 | | | |
| FB-30 | | | |
| ESB-250 ^[1] | | | |

Notes: [1] ESB-250 is available only with power module rated for use at 200VAC or 220VAC.

[2] Power module type brake control generates two voltage levels--1) high excitation voltage for initial release, and 2) lower holding voltage.

[3] 2 brake current values shown corresponding to the two voltage levels from power module--1) excitation current on initial power up, and 2) holding current.

Brake coil design will be specific to brake voltage specified at time of order. Check motor nameplate, to determine brake voltage rating.

FB-20 and FB-30 Brake Coil and Power Module come in two voltage ranges--1) 200-240VAC, and 2) 380-480VAC.

Brakemotor: Brake Current Rating

Table 4.45a Brake Current for Fractional Motor CE Motor

| Brake Model | 220VAC, 50/60Hz | | | 230VAC, 50/60Hz | | | 380VAC, 50/60Hz | | | 400VAC, 50/60Hz | | |
|-------------|-----------------|---------|---------|------------------|---------|---------|------------------|---------|---------|------------------|---------|---------|
| | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) |
| FB-01A | 99VDC Half Wave | 0.13 | 0.12 | 104VDC Half Wave | 0.13 | 0.12 | 171VDC Half Wave | 0.06 | 0.04 | 180VDC Half Wave | 0.06 | 0.04 |
| FB-02A | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.08 | 0.07 | | | |
| FB-05A | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.1 | 0.1 | | | |
| FB-1D | | 0.3 | 0.2 | | 0.3 | 0.2 | | 0.1 | 0.1 | | | |
| FB-1E | | 0.3 | 0.2 | | 0.3 | 0.2 | | 0.1 | 0.1 | | | |

Table 4.45b Combination Table with Brakemotor Inertia

| Brake Model | Motor Frame Sizes | Inertia WR2 lb-in2 (kg-m2) |
|-------------|-------------------|----------------------------|
| FB-1E | N-80M | 8.82 (0.00258) |
| FB-1HE | N-90S | 13.5 (0.00396) |
| FB-2E | N-90L | 15.4 (0.0045) |
| FB-3E | N-100L | 33.4 (0.00978) |
| FB-5E | N-112M | 71.4 (0.0209) |
| FB-8E | N-132S | 105 (0.0306) |
| FB-10E | N-132M | 154 (0.045) |
| FB-15E | N-160M | 206 (0.0602) |
| FB-20 | N-160L | 393 (0.115) |
| FB-30 | N-180MS | 926 (0.271) |
| | N-180M | 926 (0.271) |
| FB-30 | N-180L | 1170 (0.342) |
| ESB-250 | N-200L | 1380 (0.404) |
| | N-200LL | 2550 (0.745) |

Table 4.45c Brake Current for CE Motor

| Brake Model | 220VAC, 50/60Hz | | | 230VAC, 50/60Hz | | | 380VAC, 50/60Hz | | | 400VAC, 50/60Hz | | | | | | |
|------------------------|-----------------|-------------------------------------|------------------------|------------------|------------------------|--------------------------------------|------------------|------------------------|------------------------|------------------|--------------------------------------|------------------------|------------------------|--------------------------------------|------------------------|------------------------|
| | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | | | | |
| FB-01A | 99VDC Half Wave | 0.13 | 0.12 | 104VDC Half Wave | 0.13 | 0.12 | 171VDC Half Wave | 0.06 | 0.04 | 180VDC Half Wave | 0.06 | 0.04 | | | | |
| FB-02A | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.08 | 0.07 | | | | | | | |
| FB-05A | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.1 | 0.1 | | | | | | | |
| FB-1D | | 0.3 | 0.2 | | 0.3 | 0.2 | | 0.1 | 0.1 | | | | | | | |
| FB-1E | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.2 | 0.2 | | | | | | | |
| FB-1HE | | 0.5 | 0.4 | | 0.5 | 0.4 | | 0.2 | 0.2 | | | | | | | |
| FB-2E | | 0.6 | 0.5 | | 0.6 | 0.5 | | 0.3 | 0.2 | | | | | | | |
| FB-4E | | 1 | 0.7 | | 1 | 0.8 | | 0.4 | 0.3 | | | | | | | |
| FB-5E | | 1 | 0.7 | | 1 | 0.8 | | 0.4 | 0.3 | | | | | | | |
| FB-8E | | 1.1 | 0.9 | | 1.1 | 0.9 | | 0.5 | 0.4 | | | | | | | |
| FB-10E | | 1.1 | 0.9 | | 1.1 | 0.9 | | 0.5 | 0.4 | | | | | | | |
| FB-15E | | 1.1 | 0.9 | | 1.1 | 0.9 | | 0.5 | 0.4 | | | | | | | |
| FB-20 | | 198VDC /99VDC Module ^[2] | 2.0/1.0 ^[3] | | 2.0/0.8 ^[3] | 207VDC /104VDC Module ^[2] | | 2.0/1.0 ^[3] | 2.0/0.8 ^[3] | | 342VDC /171VDC Module ^[2] | 0.8/0.4 ^[3] | 0.8/0.3 ^[3] | 360VDC /180VDC Module ^[2] | 0.9/0.5 ^[3] | 0.9/0.4 ^[3] |
| FB-30 | | | | | | | | | | | | | | | | |
| ESB-250 ^[1] | | | | | | | | | | | | | | | | |

Notes: [1] ESB-250 is available only with power module rated for use at 200VAC or 220VAC.

[2] Power module type brake control generates two voltage levels--1) high excitation voltage for initial release, and 2) lower holding voltage.

[3] 2 brake current values shown corresponding to the two voltage levels from power module--1) excitation current on initial power up, and 2) holding current.

Brake coil design will be specific to brake voltage specified at time of order. Check motor nameplate, to determine brake voltage rating.

FB-20 and FB-30 Brake Coil and Power Module come in two voltage ranges--1) 200-240VAC, and 2) 380-480VAC.

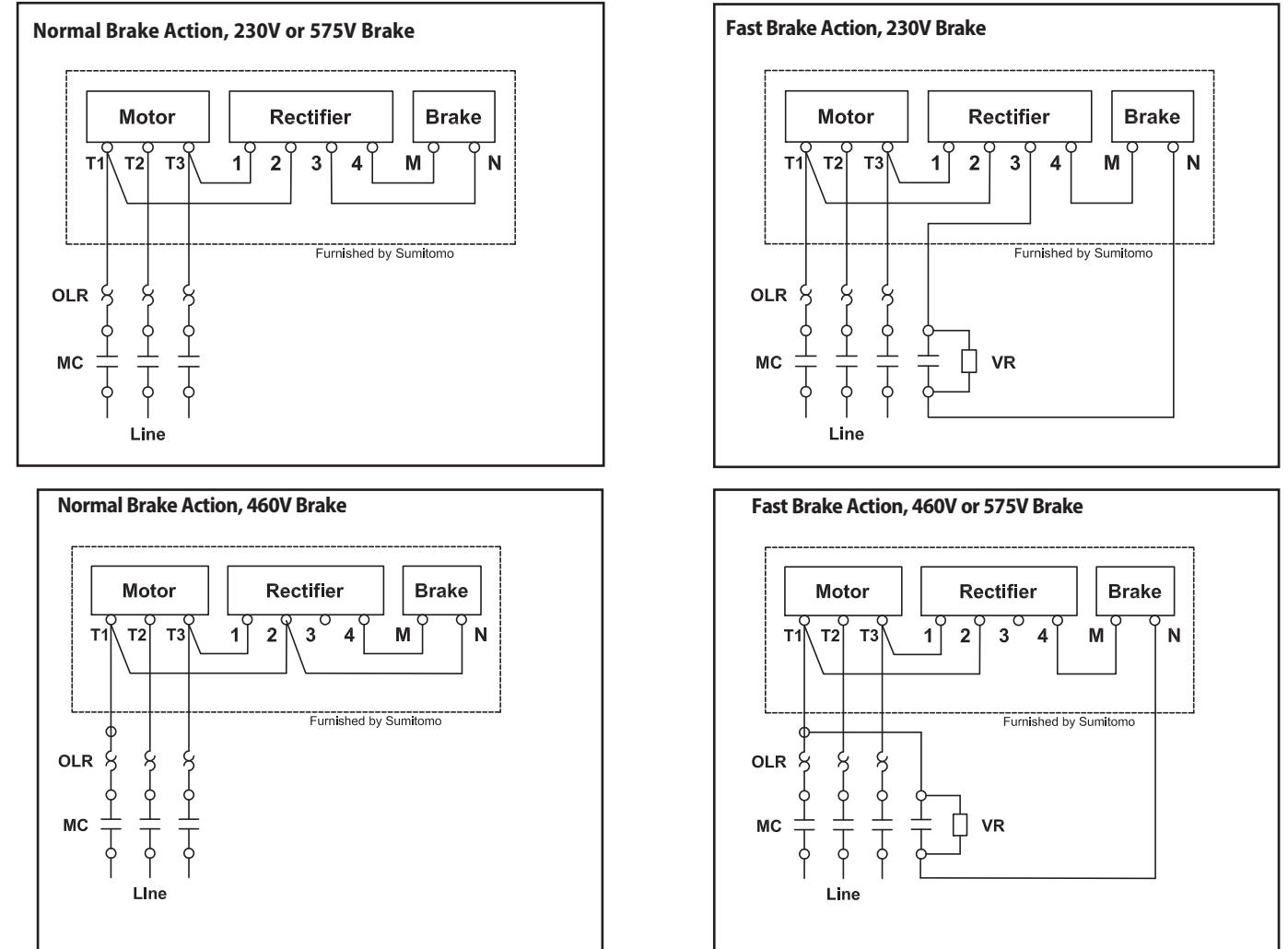
Brakemotor: Optional Brake Torques

Table 4.46 Standard Brake Models

| Brake Model | Motor Capacity | | Braking Torque ft-lbs (N-m) | |
|-------------|----------------|------------|--------------------------------|--|
| | HP x 4P | kW x 4P | Standard | Optional |
| FB-01A | 1/8 | 0.1 | 0.7 (1.0) | 0.25 (0.34), 0.3 (0.4), 0.4 (0.54), 0.48 (0.65), 0.6 (0.8), 0.7 (1.0), 1.0 (1.4) |
| FB-02A | 1/8 ~ 1/3 | 0.1 ~ 0.25 | 1.4 (2.0) | 0.48 (0.65), 0.6 (0.8), 0.7 (1.0), 1.0 (1.4), 1.4 (2.0), 1.9 (2.6), 2.3 (3.1) |
| FB-05A | 1/4 ~ 1/2 | 0.2 ~ 0.4 | 2.9 (4.0) | 0.7 (1.0), 1.0 (1.4), 1.4 (2.0), 1.9 (2.6), 2.3 (3.1) |
| FB-1D | 1/2 | 0.4 | 5.8 (7.5) | 1.9 (2.6), 2.3 (3.1), 2.7 (3.7), 3.9 (5.3), 4.6 (6.2), 6.9 (9.4), 7.7 (10) |
| FB-2D | 3/4 | 0.55 | 11 (15) | 3.6 (4.9), 4.3 (5.8), 5.1 (6.9), 7.2 (9.8), 8.7 (12), 13 (18), 14 (19) |
| FB-3D | 3/4 | 0.55 | 16 (22) | 5.3 (7.2), 6.6 (9.0), 7.4 (10), 11 (15), 13 (18), 19 (26), 21 (28) |
| FB-1E | 1 | 0.75 | 5.5 (7.5) | 7.4 (10), 4.0 (5.5), 3.0 (4.0), 2.2 (3.0) |
| FB-1HE | 1.5 | 1.1 | 8.0 (11) | 11 (15), 5.5 (7.5), 3.7 (5.0), 2.2 (3.0) |
| FB-2E | 2 | 1.5 | 11 (15) | 15 (20), 8.0 (11), 5.5 (7.5), 3.7 (5.0) |
| FB-3E | 3 | 2.2 | 16 (22) | 22 (30), 11 (15), 7.4 (10), 4.4 (6.0) |
| FB-4E | 4 | 3.0 | 22 (30) | 30 (40), 16 (22), 11 (15), 7.4 (10) |
| FB-5E | 5 | 3.7 | 30 (40) | 40 (55), 22 (30), 15 (20), 7.4 (10) |
| FB-8E | 7.5 | 5.5 | 40 (55) | 53 (72), 30 (40), 22 (30), 15 (20) |
| FB-10E | 10 | 7.5 | 59 (80) | 80 (110), 44 (60), 30 (40), 15 (20) |
| FB-15E | 15 | 11 | 80 (110) | 110 (150), 59 (80), 44 (60), 29 (40) |
| FB-20 | 20 | 15 | 110 (150) | 160 (220), 130 (175), 89 (120), 74 (100), 63 (85), 44 (60) |
| FB-30 | 25 | 18.5 | 140 (190) | 160 (220), 110 (150), 89 (120), 74 (100), 44 (60) |
| | 30 | 22 | 160 (220) | 130 (175), 110 (150), 89 (120), 63 (85) |
| | 40 | 30 | 150 (200) | 120 (160), 74 (100) |
| ESB-250 | 50 | 37 | 195 (266) | 275 (372), 235 (320), 155 (212), 120 (160), 78 (106) |
| | 60 | 45 | 235 (320) | 315 (426), 275 (372), 195 (266), 155 (212), 120 (160) |

Brakemotor Standard Wiring Connection

Models FB-01A through FB-15E, 230/460V, 60Hz or 575V, 60Hz



Key:
MC: Electromagnetic Relay
OLR: Overload or Thermal Relay
VR: Varistor (protective device, refer to Varistor Specification Table)

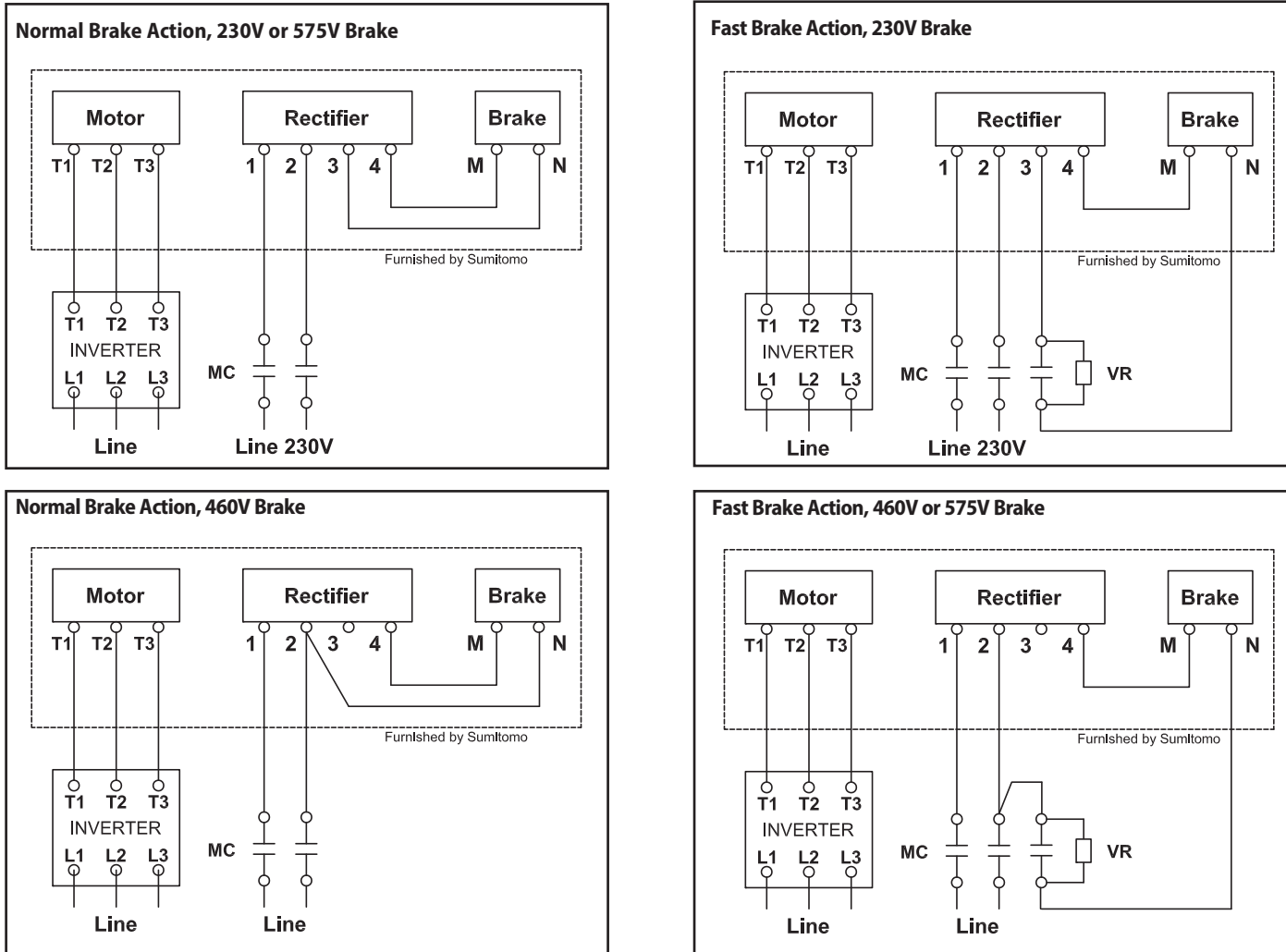
Brakemotor Standard Wiring Connection

Table 4.47 Varistor Specification Table

| Operating Voltage | | 190-230V | 380-460V | 575V |
|------------------------|--------------------|------------|-----------|-----------|
| Varistor Rated Voltage | | AC260-300V | AC510V | AC604V |
| Varistor Voltage | | 430-470V | 820V | 1000V |
| Rated Watt | FB-01A, 02A, 05A | Over 0.4W | Over 0.4W | Over 0.4W |
| | FB-1E, 1D | Over 0.6W | Over 0.6W | Over 0.4W |
| | FB-1HE, 2E, 2D, 3D | Over 1.5W | Over 1.5W | Over 0.6W |
| | FB-3E, 4E | Over 1.5W | Over 1.5W | Over 0.6W |
| | FB-5E, 8E | Over 1.5W | Over 1.5W | Over 1.5W |
| | FB-10E, 8E | Over 1.5W | Over 1.5W | Over 1.5W |
| | FB-20, 30 | | | Over 1.5W |

Brakemotor Inverter Wiring Connection

Models FB-01A through FB-15E, 230/460V, 60Hz or 575V, 60Hz



Key:
MC: Electromagnetic Relay
OLR: Overload or Thermal Relay
VR: Varistor (protective device, refer to Varistor Specification Table)

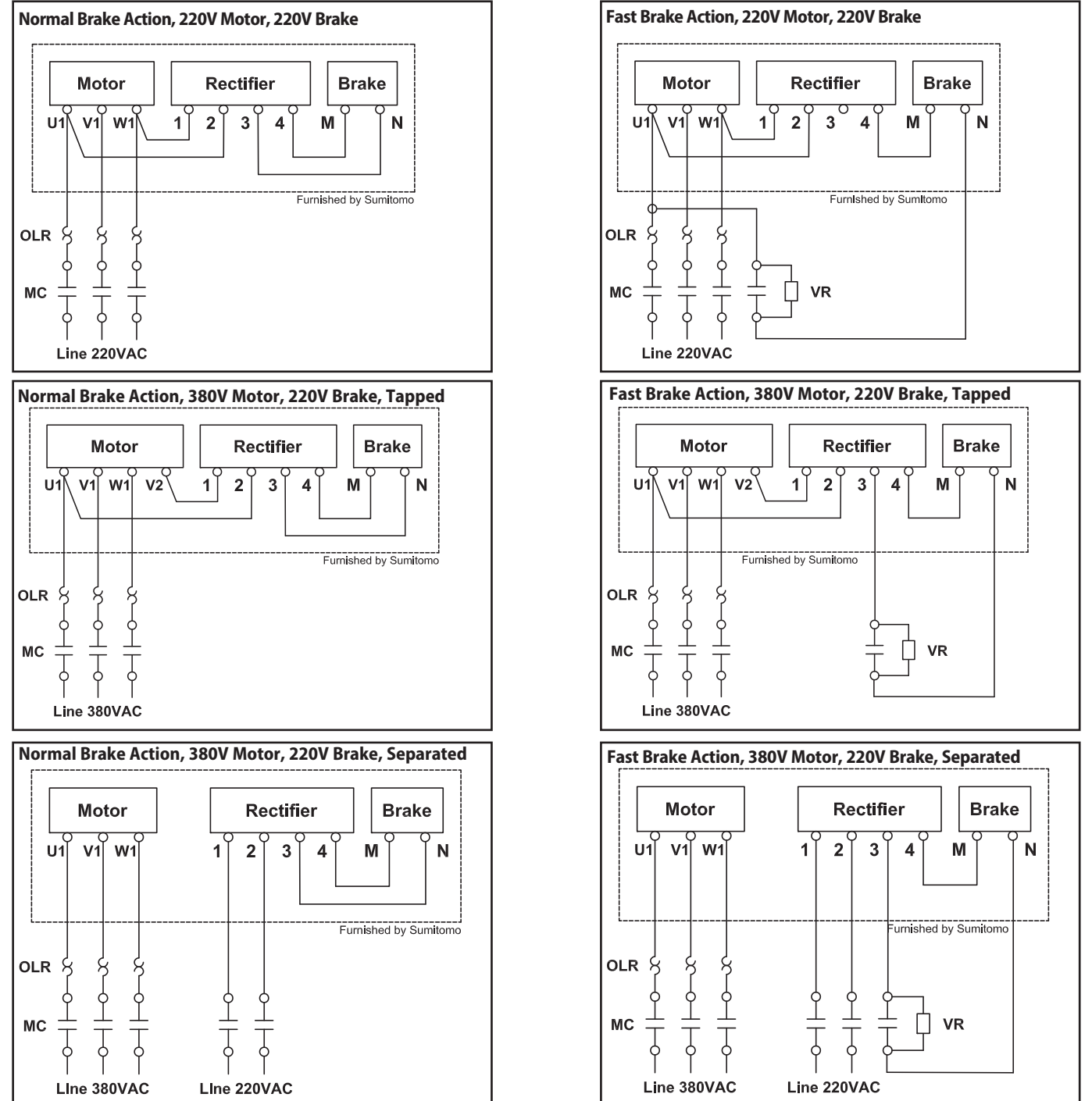
Brakemotor Inverter Wiring Connection, EP.NA Motor

Table 4.48 Varistor Specification Table

| Operating Voltage | | 190-230V | 380-460V | 575V |
|------------------------|--------------------|------------|-----------|-----------|
| Varistor Rated Voltage | | AC260-300V | AC510V | AC604V |
| Varistor Voltage | | 430-470V | 820V | 1000V |
| Rated Watt | FB-01A, 02A, 05A | Over 0.4W | Over 0.4W | Over 0.4W |
| | FB-1E, 1D | Over 0.6W | Over 0.6W | Over 0.4W |
| | FB-1HE, 2E, 2D, 3D | Over 1.5W | Over 1.5W | Over 0.6W |
| | FB-3E, 4E | Over 1.5W | Over 1.5W | Over 0.6W |
| | FB-5E, 8E | Over 1.5W | Over 1.5W | Over 1.5W |
| | FB-10E, 8E | Over 1.5W | Over 1.5W | Over 1.5W |
| | FB-20, 30 | | | Over 1.5W |

Standard Wiring Connection for CE Motors

Models FB-01A through FB-5E, 220/380V, 50Hz



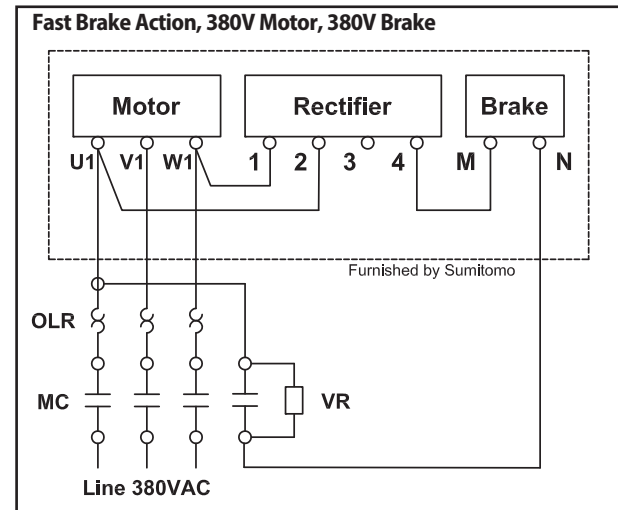
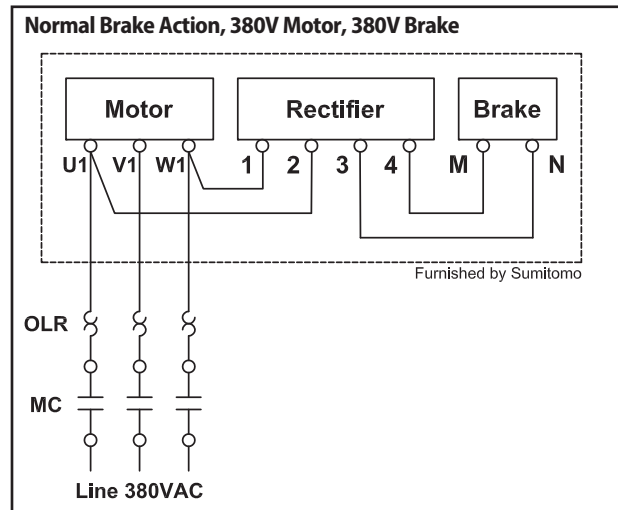
Key:
MC: Electromagnetic Relay
OLR: Overload or Thermal Relay
MCB: Magnetic Circuit Breaker
VR: Varistor (protective device, refer to Varistor Specification Table)

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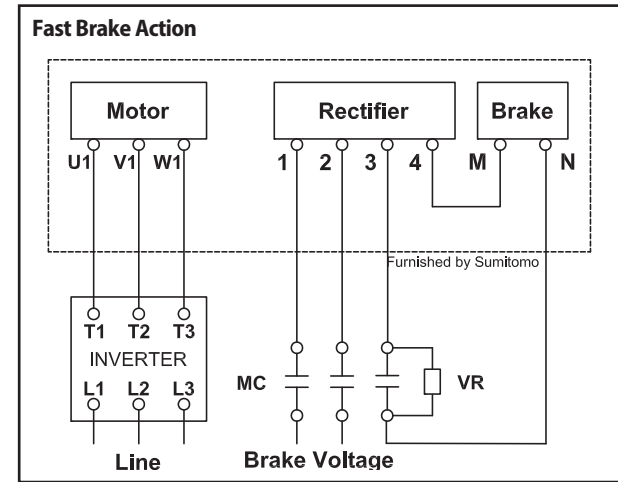
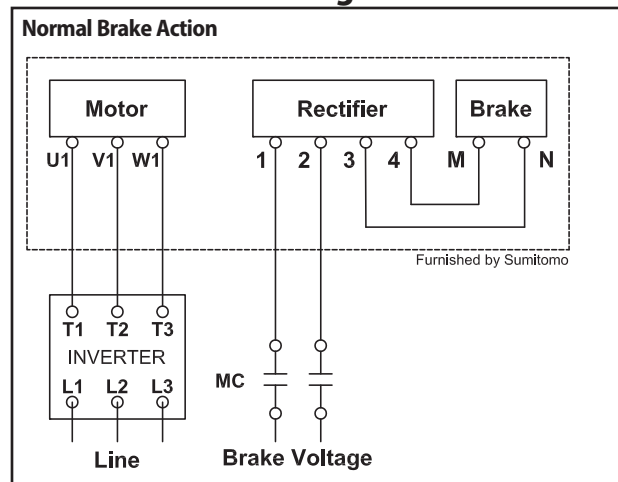
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Standard Wiring Connection for CE Motors (continued)

Models FB-8E through FB-15E, 380V, 50Hz



Models FB-01A through FB-15E with Inverter



Key:

MC: Electromagnetic Relay OLR: Overload or Thermal Relay MCB: Magnetic Circuit Breaker
 VR: Varistor (protective device, refer to Varistor Specification Table)

Table 4.49a Standard CE Motor, Motor/Brake Voltage Table

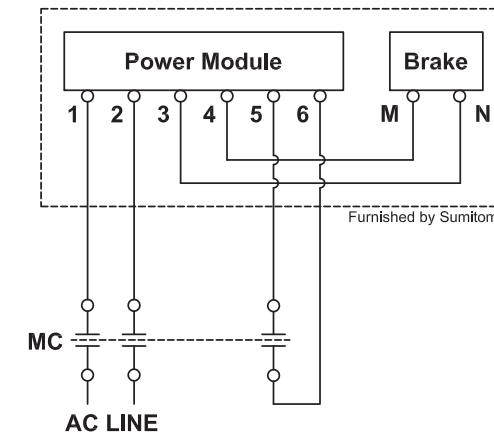
| Motor Power kW x 4P | Brake Model | Motor Voltage | Brake Voltage |
|---------------------|-------------|----------------|---------------|
| 0.1 | FB-01A | 220/380V, 50Hz | 220V, 50Hz* |
| 0.2, 0.25 | FB-02A | | |
| 0.4 | FB-05A | | |
| 0.55 | FB-1D | | |
| 0.75 | FB-1E | | |
| 1.1 | FB-2E | | |
| 1.5 | FB-1HE | | |
| 2.2 | FB-3E | | |
| 3.0 | FB-4E | | |
| 3.7 | FB-5E | | |
| 5.5 | FB-8E | 380V, 50Hz | 380V, 50Hz |
| 7.5 | FB-10E | | |
| 11 | FB-15E | | |

Table 4.49b Varistor Specification Table

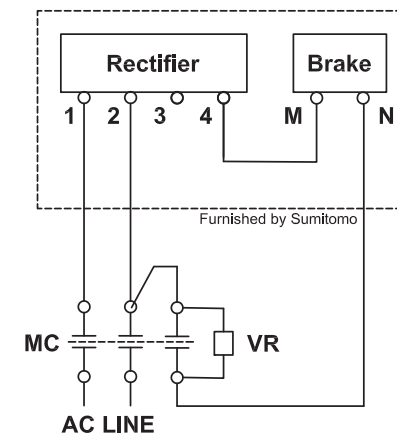
| Operating Voltage | 190-230V | 380-460V | 575V |
|------------------------|------------------|-----------|-----------|
| Varistor Rated Voltage | AC260-300V | AC510V | AC604V |
| Varistor Voltage | 430-470V | 820V | 1000V |
| Rated Watt | FB-01A, 02A, 05A | Over 0.4W | Over 0.4W |
| | FB-1E, 1D | Over 0.6W | Over 0.4W |
| | FB-1HE, 2E | Over 1.5W | Over 0.6W |
| | FB-3E, 4E | Over 1.5W | Over 0.6W |
| | FB-5E, 8E | Over 1.5W | Over 1.5W |
| | FB-10E, 8E | Over 1.5W | Over 1.5W |
| | FB-20, 30 | | |

Wiring for Brake Models FB-20 / FB-30 - EP.NA Motor and IE3 CE Motor

FB-20 and FB-30 Brake Wiring, 480VAC or less



FB-20 and FB-30 Brake Wiring, 575VAC



Key:

MC: Electromagnetic Relay
 VR: Varistor (protective device, refer to Varistor Specification Table)

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Brake Rectifiers and Brake Power Modules

Table 4.50 Brake Rectifiers for EP.NA Motors

| Brake Type | Motor Power HP (kW) x P | 230V/460V Rectifier | | 575V Rectifier | |
|------------|----------------------------|---------------------|-------------|----------------|-------------|
| | | Model Number | Part Number | Model Number | Part Number |
| FB-1E | 1 x 4 | 25FW-4FB3 | EW107WW-01 | 10F-6FB3 | EW104WW-01 |
| FB-1HE | 1.5 x 4 | | | | |
| FB-2E | 2 x 4 | | | | |
| FB-3E | 3 x 4 | | | | |
| FB-5E | 5 x 4 | | | | |
| FB-8E | 7.5 x 4 | | | | |
| FB-10E | 10 x 4 | | | | |
| FB-15E | 15 x 4 | | | | |
| FB-20 | 20 x 4 | | | | |
| FB-30 | 25 x 4 | | | | |
| | 30 x 4 | | | | |
| | 40 x 4 | | | | |

Table 4.51 Brake Rectifiers for IE3 CE Motors

| Brake Type | Motor Power HP (kW) x P | 220V Rectifier | | 380V Rectifier | |
|------------|----------------------------|----------------|-------------|----------------|-------------|
| | | Model Number | Part Number | Model Number | Part Number |
| FB-1E | 0.75 x 4 | 10F-2FB2 | MP983WW-01 | | |
| FB-1HE | 1.1 x 4 | | | | |
| FB-2E | 1.5 x 4 | | | | |
| FB-3E | 2.2 x 4 | | | | |
| FB-4E | 3.0 x 4 | | | | |
| FB-5E | 3.7 x 4 4.0 x 4 | | | | |
| FB-8E | 5.5 x 4 | | | 05F-4FB2 | MP985WW-01 |
| FB-10E | 7.5 x 4 | | | 15F-4FB1 | EW397WW-01 |
| FB-15E | 11 x 4 | | | | |

Table 4.52 Brake Power Modules for EP.NA Motors and IE3 CE Motors

| Brake Type | Motor (HP x P) | 170 ~ 300VAC Module | | 380 ~ 480VAC Module | |
|------------|------------------|---------------------|-------------|---------------------|-------------|
| | | Model Numbers | Part Number | Model Numbers | Part Number |
| FB-20 | 20 x 4 | 13SR-2 | EY570WW-01 | 10SR-4 | MQ003WW-01 |
| FB-30 | 25 x 4 | | | | |
| | 30 x 4 40 x 4 | | | | |

Company warrants that (i) all new equipment and parts (collectively, "Equipment") sold by Company will conform to printed drawings and specification sheets issued by Company and (ii) are free of defects in material and workmanship for the time period shown in Table 4.53. The warranty period commences on the date of shipment of the Equipment by Company.

If, within the warranty period, Company receives from Buyer written notice of any alleged defect in any of the Equipment and, if the Equipment is found by Company not to conform with these warranties (after Buyer has provided Company a reasonable opportunity to perform any appropriate tests on the allegedly defective Equipment), Company will, at its sole option and expense, either repair or replace the Equipment. In all instances, Company reserves the right to require Buyer to deliver the Equipment for repair or replacement to a designated service center and require Buyer to pay all charges for inbound and outbound transportation and for services of any kind, diagnostic or otherwise, excepting only the direct and actual cost of Equipment repair or replacement. Warranty coverage is limited to parts and labor and does not include travel and other expenses. Buyer applications and use of the Equipment may require installation of safety features. Buyer is responsible for furnishing and installing guards or other safety equipment needed to protect operating personnel, even though such equipment may not be furnished by Company with the Equipment purchased. Equipment supplied, but not manufactured, by Company is warranted only to the extent of the original manufacturer's warranty.

Table 4.53 - Product Warranty

| Product | Warranty Period (After Shipment) | Components Excluded |
|---|----------------------------------|---------------------|
| Cyclo® Speed Reducers and Gearmotors | 3 Years | Wearable items |
| Cyclo® Bevel & Helical BuddyBox® Speed Reducers and Gearmotors | 3 Years | Wearable items |
| Fine Cyclo® and Elastic Cyclo (ECY) Speed Reducers | 2 Years | Wearable items |
| Beier® Variator Mechanical Adjustable Speed Reducers | 2 Years | Wearable items |
| Hyponic® Speed Reducers and Gearmotors | 3 Years | Wearable items |
| Helical Shaft Mount Speed Reducers | 3 Years | Wearable items |
| Bevel BuddyBox® H Series Speed Reducers and Gearmotors | 3 Years | Wearable items |
| Fortress® Speed Reducers | 3 Years | Wearable items |
| Rhytax® Speed Reducers and Gearmotors | 3 Years | Wearable items |
| IB Series Servo Gearheads & Astero Gearmotors | 1 Year | Wearable items |
| Motors | 1 Year | - |
| Variable Frequency Drives (Invertek) | 3 Years | - |
| Hedcon® Double Enveloping Worm Gear Speed Reducers | 2 Years | Wearable items |
| Paramax® Right Angle Spiral Bevel Gear and Parallel Shaft Helical Gear Speed Reducers | 2 Years | Wearable items |
| Hansen UniMiner and P4 Right Angle Spiral Bevel Gear and Parallel Shaft Helical Gear Speed Reducers | 2 Years | Wearable items |
| Paramax® and Hansen Cooling Tower Application Series Speed Reducers | 1 Year | Wearable items |
| Compower® Planetary Speed Reducers | 1 Year | Wearable items |
| Parts | 1 Year | - |
| Repairs | 1 Year | Wearable items |

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