

# **Sumitomo** Drive Technologies



# **Torque Ranges**

Sumitomo offers a comprehensive lineup of premier power transmission products to keep customers' operations performing at their best. This includes the broadest range of the most reliable and highest quality speed reducers, gearmotors and large industrial gearboxes available in the industry.

Torque (lbs•in)	8.85	88.5	885	8,850	88,507	885,075	8,850,746
t y Cyclo® BBB 5 Series  Cyclo® BBB 4 Series			1,095 - 45,4 (124 - 5,14				
Cyclo® BBB 4 Series				- 159,983 lb•in - <i>17,400 N•m)</i>			
Office Cyclo® HBB  Office Cyclo® HBB  Helical Shaft Mount				75,800 lb•in 8,564 N•m )			
Helical Shaft Mount				3,900 - 388,884 lb•in (440 - 43,938 N•m)			
Torque (N•m)	1	10	100	1,000	10,000	100,000	1,000,000



### Product Configurator: www.sumitomodrive.com/Configurator

Sumitomo Drive Technologies' online product Configurator streamlines the selection process, enabling you to build **our power transmission products** for your specific application.

products today at www.sumitomodrive.com/Configurator







# **Product Support**

### Helping you maximize the life of your gearboxes

Sumitomo's Product Support offers scheduled repair services as a one-stopshop for all your related gearbox needs. For emergency repairs, we offer a 24 to 72-hour turnaround.

Sumitomo's Product Support has the experience required to explore a wide range of approaches, tools and techniques to uncover the causes of most challenging problems.

Most of the services offered at our shops can be replicated at customer sites. As part of this offer, customized training can be delivered at your site to help reduce costs and increase productivity.

Sumitomo products are built to last. Our drives are known among industry leaders as some of the finest and longest-lasting products available. Nevertheless, we include a standard warranty with all of our products at no extra cost.

## F REPAIRS

FIELD SERVICES

ROOT CAUSE INVESTIGATION

NSPECTION REPORTS

WARRANTY SERVICES

# www.sumitomodrive.com

Strength in One

# **Sumitomo Drive Technologies**

Sumitomo, Hansen and Seisa. Three companies, one global power transmission solutions provider. Sumitomo Drive Technologies has facilities strategically located throughout the world, providing comprehensive products and services in your region.



Sumitomo Machinery Corporation of America www.sumitomodrive.com

Contact your local representative at www.sumitomodrive.com/representative Tel: 1-800-SM-CYCLO (762-9256)

For worldwide locations, please visit www.sumitomodrive.com/worldwide

# **Screw Conveyor Drives**

BBB4 HBB Innovative Products Premier Performance Engineered Excellence

Reliable Quality Global Network

Sumitomo Machinery Corporation of America



# Sumitomo Machinery Corporation of America is a member of the Conveyor Equipment Manufacturers Association (CEMA).

Your screw conveyor drives must be rugged, reliable and low-maintenance. Sumitomo Machinery Corporation of America understands the challenges you face, which is why we offer unique solutions designed to withstand a variety of harsh conditions with the highest level of performance. Our drives feature high-torque density and a robust, low maintenance design to maximize plant uptime. Whether you are in heavy industry or specialized handling, Sumitomo Machinery Corporation of America has many options to meet your screw conveyor drive requirements.

# **Sumitomo Americas**

Sumitomo Machinery Corporation of America (SMA) is a subsidiary of Sumitomo Heavy Industries (SHI), a global leader in power transmission knowledge and innovation. With installations worldwide, SMA develops products that are the preferred choice of some of the largest companies utilizing screw conveyor drives.





# **Screw Conveyor Drives Compact Housing** New smooth housing design is optimized for small mounting spaces Mounting Options Integral Motor, Quill and C-Face available Screw Conveyor Adapter CEMA 300 Standard Dimensions, available in cast iron and fabricated steel options Drive Shaft and Gearbox Mounting Available in standard 3-hole and optional 2-hole designs; Keyed Hollow Bore or Taper-Grip shaft options available to provide a rugged low-maintenance mounting option Double output seals for virtually leak-free operation and optimal protection from lubrication

# Cyclo® Bevel BUDDYBOX® 4 Series (BBB4)

Right-angle, rugged ductile iron housing option allows for maximum mounting flexibility. Our smaller size Cyclo® BBB4 requires standard limited maintenance, with "No Maintenance" available options. No V-belt drives or associated guards to maintain or replace, greatly increasing facility safety.

- Torque Capacity: 1,088 to 159,983 lb•in
- **Power:** 1/8 to 100 HP

• Ratio Range: 11:1 to 26,000:1 and greater

contamination



# Cyclo® Helical BUDDYBOX® (HBB)

Offset-parallel design. Smaller sizes require standard limited maintenance, with available "No Maintenance" options. No V-belt drives or associated guards to maintain or replace, greatly increasing facility safety.

- Torque Capacity: 1,080 75,800 lb•in
- **Power:** 1/8 to 40 HP
- Ratio Range:
- 11:1 to 26,000:1 and greater

# Screw Conveyor Adapter CEMA 300 Standard Dimensions, available in cast iron Drive Shaft and Gearbox Mounting Available in standard 3-hole and optional 2-hole designs; Keyed Hollow Bore or Taper-Grip shaft options available to provide cost-effective mounting Belt Drive Available with belt drive package accessory

# **Helical Shaft Mount (HSM)**

Mounts to standard reducer–no modifications required. Available in many sizes. Offset-parallel design with helical gearing.

- Torque Capacity: 3,900 - 388,884 lb•in
- Power:
- 1/4 to 300 HP (0.10 to 60 kW)
- Ratio Range: Ratio Range: 5:1 to 25:1

# CEMA Screw Conveyor Adapter Kit Options

The CEMA Screw Conveyor Drive Adapter Kit—available for the Keyed Hollow Bore (KHB) or the Taper-Grip® Bushing (TGB) drive shaft—allows the reducer to properly mount to the screw conveyor. The kit includes the adapter, lip seal, keeper plate and hardware as standard. KHB with cast adapters and lip seals are standard inventory, while the fabricated adapters with taper grip shafts are made to order.

